INSTALLATION INSTRUCTIONS



FRONT INNER FENDERS

APPLICATION: 2007-2018 Jeep Wrangler JK (excl. JL)

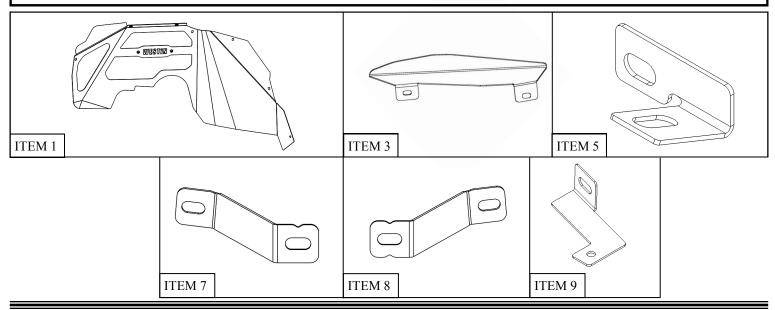
PART NUMBER: 62-11005

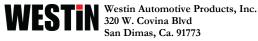
WARNING

Part # 62-11005 is designed to fit with Westin Tube Fenders (Part # 62-1005). If reusing the factory fenders, **excessive** modification to the factory parts is required. Modification may also be required for other aftermarket fenders

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	FRONT INNER FENDER ASSEMBLY, DRIVER (1) AND PASSENGER (2)	10MM SOCKET
3,4	2	COVER PANEL, DRIVER (3) AND PASSENGER 4)	10MM WRENCH
5,6	2	FRONT MOUNTING BRACKET, DRIVER (5) AND PASSENGER (6)	ALLEN WRENCH
7,8	2	REAR MOUNTING BRACKET A, DRIVER (7) AND PASSENGER (8)	RATCHET
9,10	2	REAR MOUNTING BRACKET B, DRIVER (9) AND PASSENGER (10)	TORQUE WRENCH
11	8	M6 SERRATED FLANGE NUT	
12	2	M6 HEX HEAD CAP SCREW	
13	12	SHORT M6 BUTTON HEAD SCREW	
14	6	MID-LENGTH M6 BUTTON HEAD SCREW	
15	2	LONG M6 BUTTON HEAD SCREW	
16	16	SMALL M6 FLAT WASHER	
17	4	LARGE M6 FLAT WASHER	
18	20	M6 SPLIT LOCK WASHER	
19	8	M6 U-CLIP	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING





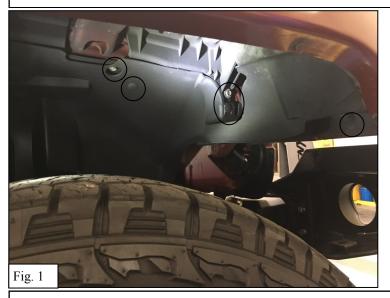
DATE: 06/29/18

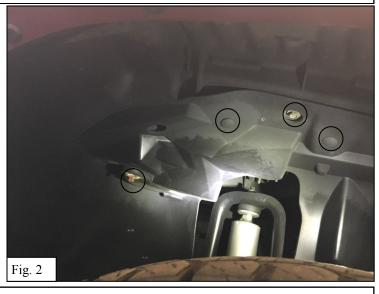
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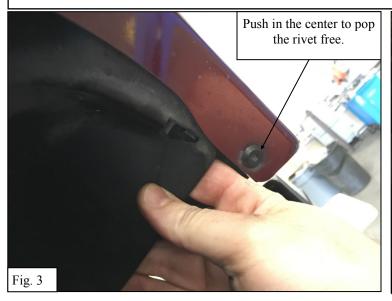
PROCEDURE

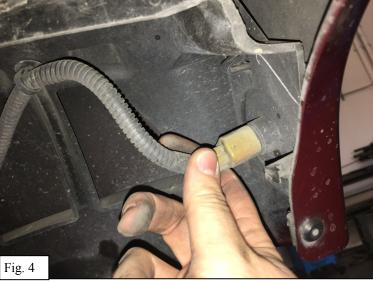
- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
 - Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Begin by removing the factory fender flares (if equipped). *Note:* If Westin Fenders are equipped, **do not** remove.
- 3. First remove the bolts and tree clips holding the fender/fender liner in place. See Figures 1 & 2.





- 4. Remove the plastic rivets holding the fender liner to the fender by pushing in the center then pulling out. See Figure 3.
- 5. Remove the fender liner.
- 6. Unplug the factory side marker light. See Figure 4.



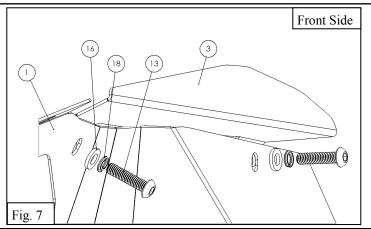


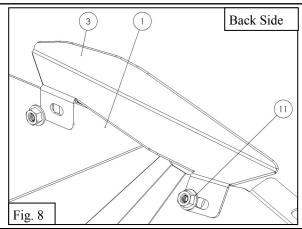
- 7. Remove the bolt holding the fender to the body bracket. See Figure 5.
- 8. Remove the tree clip at the front of the fender. See Figure 6.
- 9. Remove the fender from the vehicle by pinching the white clips from the back side of the fender and pulling the fender away from the vehicle.





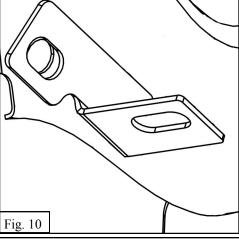
10. Attach the Cover Panel (3) to the Front Inner Fender Assembly (1) using the supplied M6 hardware (13,11,16,18) and tighten hardware to 5-7 ft-lbs. **See Figures 7 & 8.**

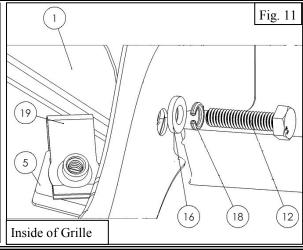




11. Attach 2 U-Clips (14) to the Front Mounting Bracket (5) and loosely mount it to the vehicle using the supplied M6 hardware (12,16,18). See **Figures 9, 10 & 11**.

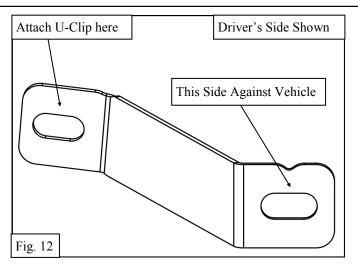


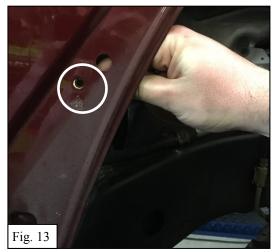




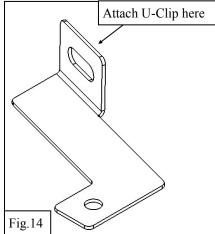
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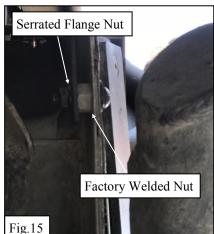
- 12. Attach 1 U-Clip (19) to the Rear Mounting Bracket A (7). See Figure 12.
- 13. Loosely mount Rear Mounting Bracket A (7) to the vehicle in the position shown using a Short M6 Button Head Screw (13), Small M6 Flat washer (16), M6 Split Lock Washer (18), and an M6 Serrated Flange Nut (11). *Note:* If used with Westin Tube Fender, use a Long M6 Button Head Screw (15). Place bracket with indentation against the vehicle. See **Figure 13.**



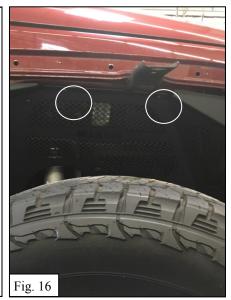


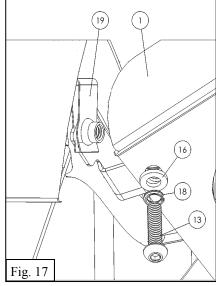
- 14. Attach 1 U-Clip (19) to the slot indicated on Rear Mounting Bracket B (9). See **Figure 14.**
- 15. The other end of the Rear Mounting Bracket B (9) will sit behind the welded OEM nut on the fender. Use the supplied M6 Mid-length Button Head Bolt (14) with a Large Flat Washer (17) and Lock Washer (18) to thread through the welded nut. Loosely install the Rear Mounting Bracket B (9) using an M6 Serrated Flange Nut (11). *Note:* OEM bolt and flat washer may be used. See **Figure 15**.





- 16. Lift the Front Inner Fender Assembly (1) into place and begin by loosely installing the supplied M6 Mid-Length Button Head Screw (14) along with a Lock Washer (18) and Flat Washer (16) into the top two existing rivcerts on the vehicle. See **Figure 16**.
- 17. Using Short Button Head Screws (13), loosely install the Front Inner Fender Assembly (1) to the Front Mounting Bracket (5), Rear Mounting Bracket A (7), and Rear Mounting Bracket B (9). *Note:* Adjust inner fender and brackets in order to line up inner fender and bracket slots. See **Figure 17**.
- 18. Tighten all M6 hardware to 5-7 ft-lbs.
- 19. Repeat **Steps 2-18** on the passenger side of the vehicle.





P.N.: 75-621100-RevB

Installation with Air Bump Stops:

In order to use the Westin Inner Fenders with aftermarket air type bump stops, trimming to the inner fender is required. See **Figure 18.**





CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.