



INSTALLATION INSTRUCTIONS

APPLICATION:

2011-2012 Chevy 2500-3500

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-151115/58-15111R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	6	1/2" x 3 1/2" Bolt	10 MM SOCKET
2	10	1/2" x 1 1/2" Bolt	3/4" SOCKET
3	16	1/2" Nut	18 MM WRENCH
4	4	M8 - 1.25 X 14 MM CAP SCREW	3/4" WRENCH
			RATCHET WITH EXTENSIONS

REMOVAL

1. Disconnect the factory fog lamps
2. Remove the plastic radiator valance by removing the 8 plastic clips
3. Remove the bumper side brace bolts and the side braces
4. Remove the 21mm nuts from the blot plates that bolt the bumper to the frame
5. Support the bumper and remove the bolt plates
6. Remove the bumper
7. Remove the 18mm bolts that secure the tow hooks and remove the tow hooks.
8. Remove the head lights and the brackets attached to the bottom by removing the 2 torx screws

INSTALLATION

1. Install the frame brackets to the frame rails by using the 2 factory bolt plates and 4 - 1/2" x 1 1/2" bolts. Use the factory bolt plates to attach the brackets to the frame facing the bolts inward leaving hardware loose
2. Install the intermediate brackets to the bumper using 6 - 1/2" x 3 1/2" bolts and 1/2" nuts. The long side of the bracket and the bolts should face outwards.
3. Lift the bumper and position in on the truck lining up the holes on the intermediate brackets with the holes on the frame brackets and lossely installing the 6 - 1/2" x 1 1/2" bolts and 1/2" nuts
4. Adjust the bumper to achieve proper alignment
5. Tighten all hardware

NOTE: Install winch and roller fairlead prior to installing bumper on to truck, if installing a winch.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846