



# INSTALLATION INSTRUCTIONS

APPLICATION:

2007-2012 Chevy 1500

AUTOMOTIVE PRODUCTS,

PART NUMBER:

58-150715/58-15071R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	6	1/2" x 3 1/2" Bolt	3/4" SOCKET
2	8	1/2" x 1 1/2" Bolt	10 MM SOCKET
3	14	1/2" Nut	3/4" WRENCH
4	4	M8 - 1.25 X 14 MM CAP SCREW	18 MM WRENCH
			RATCHET WITH EXTENSIONS

## REMOVAL

1. Disconnect the factory fog lamps
2. Remove the plastic radiator valance by removing the 8 plastic clips
3. Remove the bumper side brace bolts and the side braces
4. Remove the 21 mm nuts from the bolt plates that bolt the bumper to the frame
5. Support the bumper and remove the bolt plates
6. Remove the bumper
7. Remove the 18 mm bolts that secure the tow hooks and remove the tow hooks
8. Remove the head lights and the brackets attached to the bottom by removing the 2 torx screws

## INSTALLATION

1. Install the frame brackets to the frame rails by using the 2 factory bolt plates and 4 - 1/2" x 1 1/2" bolts. Leave the factory bolt plates to attach the brackets to the frame facing the bolts inward and leaving hardware loose
2. Install the intermediate brackets to the bumper using 6 - 1/2 x 3 1/2" bolts and 1/2" nuts, the long side of the bracket should face outwards, along with the bolts
3. Lift the bumper and position in on the truck
4. Line up the holes on the intermediate brackets with the holes on the frame brackets and loosely install the 6 - 1/2" x 1 1/2" bolts and 1/2" nuts.
5. Adjust the bumper to achieve proper alignment
6. Tighten all hardware

**NOTE:** Install winch and roller fairlead prior to installing bumper on to truck, if installing a winch.



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773