

# INSTALLATION INSTRUCTIONS



## HDX Winch Mount Grille Guard

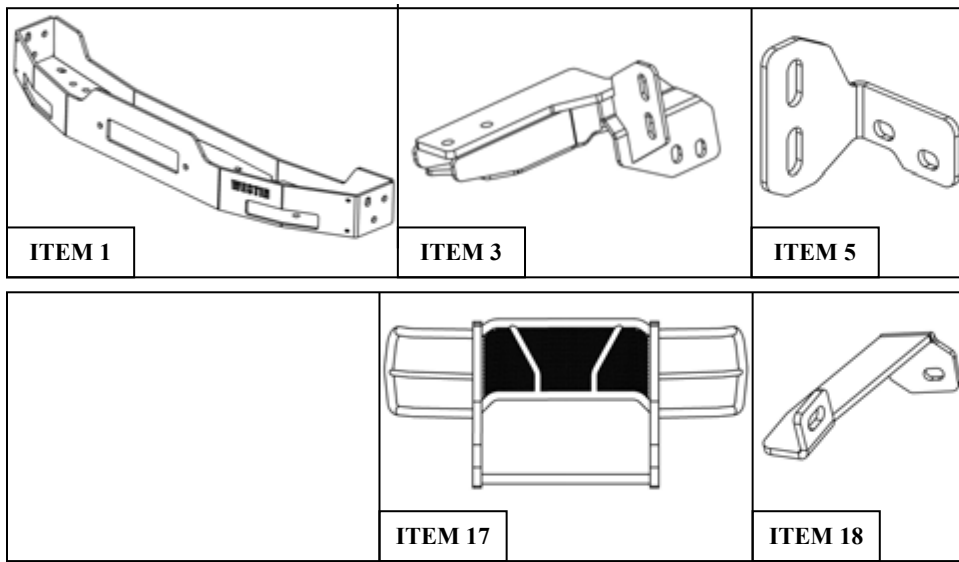
**APPLICATION:**  
2017-2019 Ford F-250/350  
**PART NUMBER:**  
Winch Tray Kit: 46-23905  
Grille Guard Kit: 57-93905A

**Kit Number: 57-93905**

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	WINCH TRAY	13MM SOCKET
2,3	2	LOWER MOUNT BRACKET, DRIVER (2) AND PASSENGER (3)	17MM SOCKET
4,5	2	BUMPER BRACKET, DRIVER (4) AND PASSENGER (5)	19MM SOCKET
6	12	M12 HEX HEAD CAP SCREW (YELLOW ZINC)	18MM SOCKET
7	20	M12 HEX NUT (YELLOW ZINC)	FLAT HEAD SCREW DRIVER
8	20	M12 SPLIT LOCK WASHER (YELLOW ZINC)	
9	32	M12 FLAT WASHER (YELLOW ZINC)	ALLEN WRENCH
10	4	M10 HEX HEAD CAP SCREW (YELLOW ZINC)	SOCKET EXT.
11	4	M10 SPLIT LOCK WASHER (YELLOW ZINC)	RATCHET
12	4	M10 FLAT WASHER (YELLOW ZINC)	TORQUE WRENCH
13	4	M12 HEX HEAD CAP SCREW (BLACK ZINC)	
14	4	M12 HEX NUT (BLACK ZINC)	
15	4	M12 SPLIT LOCK WASHER (BLACK ZINC)	
16	8	M12 FLAT WASHER (BLACK ZINC)	
SPACERS AND ADDITIONAL BLACK M10 HARDWARE INCLUDED WITH THE WINCH TRAY ARE NOT NEEDED FOR THIS INSTALLATION			
<b>INCLUDED WITH HDX WINCH MOUNT GRILLE GUARD</b>			
17	1	HDX GRILLE GUARD	
18	1	UPPER SUPPORT STRAP, DRIVERS SIDE	
19	1	UPPER SUPPORT STRAP PASSENGER SIDE	
20	6	M12 HEX SOCKET BUTTON HEAD SCREW (BLACK ZINC OR RAW) S/S	
21	6	M12 CUP WASHER (BLACK ZINC OR RAW) S/S	
22	6	M12 SERRATED FLANGE NUT (BLACK ZINC OR RAW) S/S	
23	2	M10 HEX SOCKET BUTTON HEAD SCREW (BLACK ZINC OR RAW) S/S	
24	2	M10 CUP WASHER (BLACK ZINC OR RAW) S/S	
25	2	M10 SERRATED FLANGE NUT (BLACK ZINC OR RAW) S/S	
26	2	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	
27	2	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
28	2	M8 FLAT WASHER (YELLOW ZINC)	
29	2	M8 EXTRUDED U-NUT (YELLOW ZINC)	

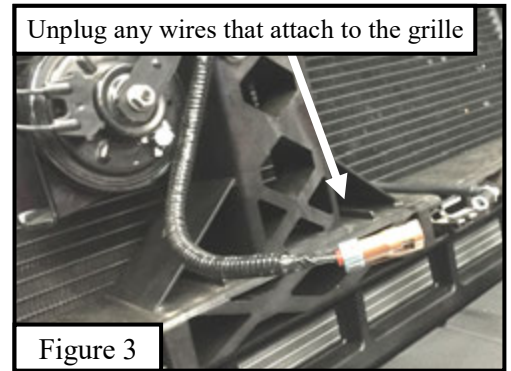
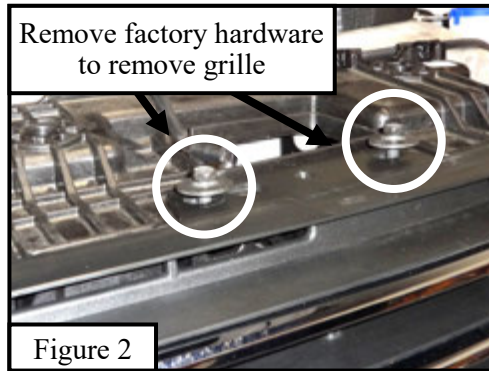
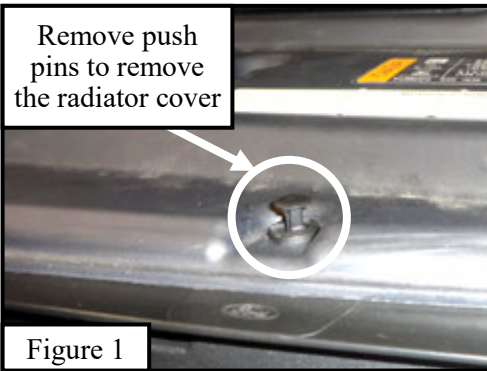
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

Passenger/Driver  
Side Items Opposites

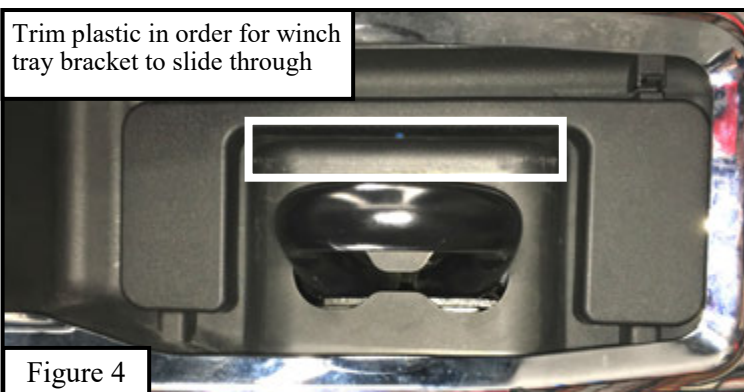


**PROCEDURE**

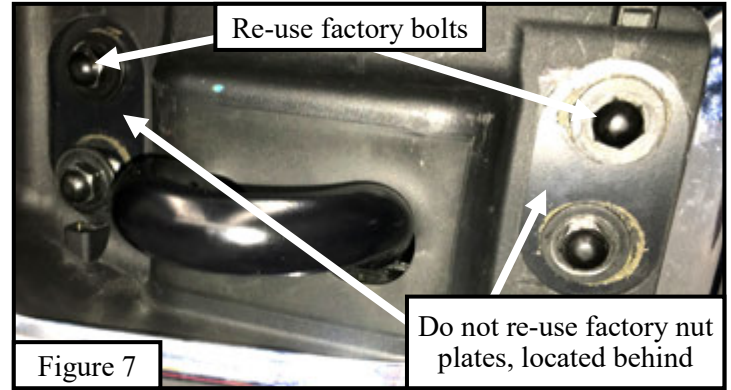
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Start by lifting up the hood and remove the radiator cover by removing the plastic push pins. See **Figure 1**.
3. Under the radiator cover remove screws. See **Figure 2**.
4. Carefully pull off the grille making sure to unplug any electrical wires. See **Figure 3**.



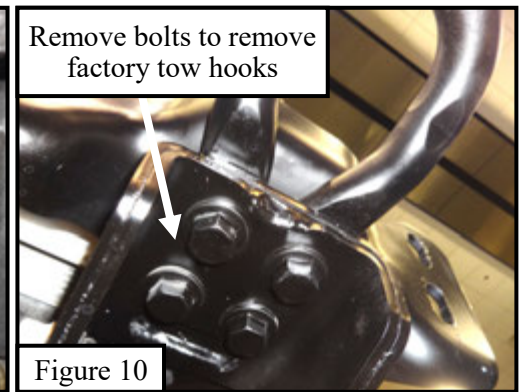
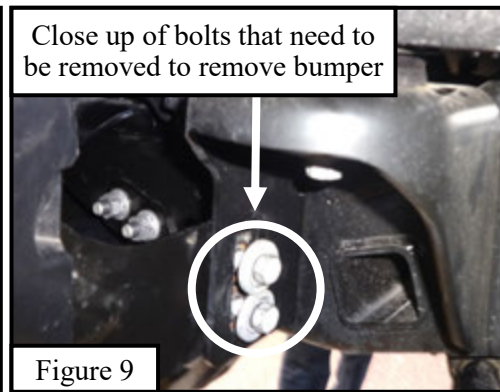
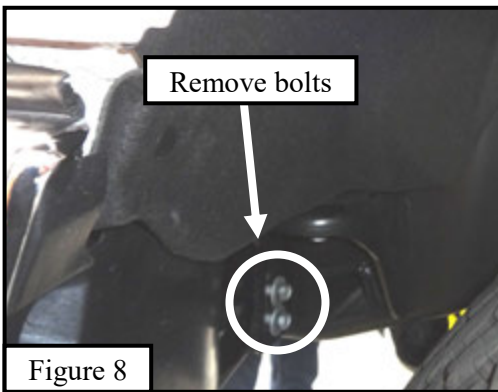
5. Starting on either side, use a flathead screw driver to remove the plastic covers located around the factory tow hooks. Repeat for opposite side. Plastic around tow hook must be trimmed in order for bracket to fit through. See **Figures 4 and 5**.



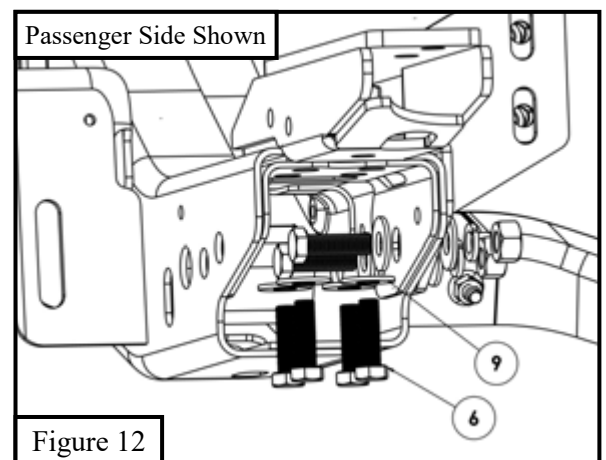
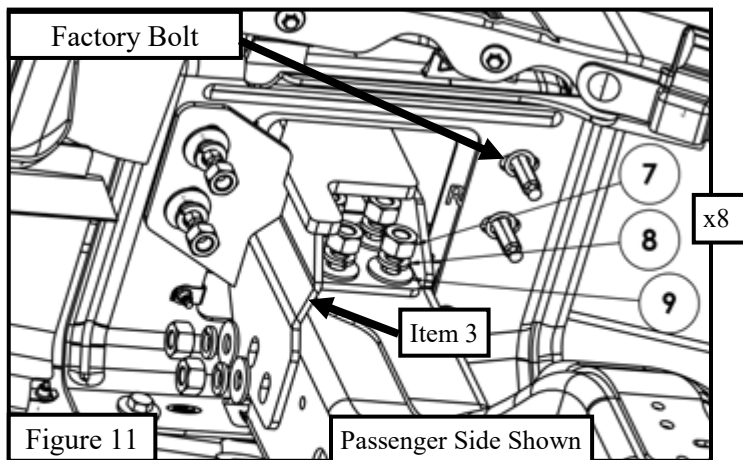
6. Underneath the front of the vehicle locate factory bracket that is attached on the frame and remove the factory hardware. See **Figure 6**. **Note:** Factory hardware will not be re-used.
7. Re-use the factory hardware from under the plastic cover. See **Figure 7**. **Note:** Factory nut plates will not be re-used.



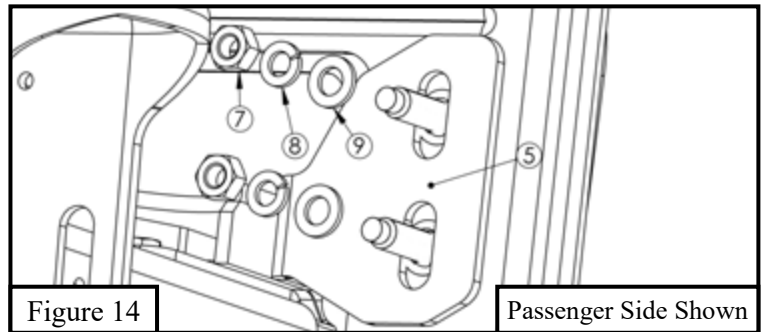
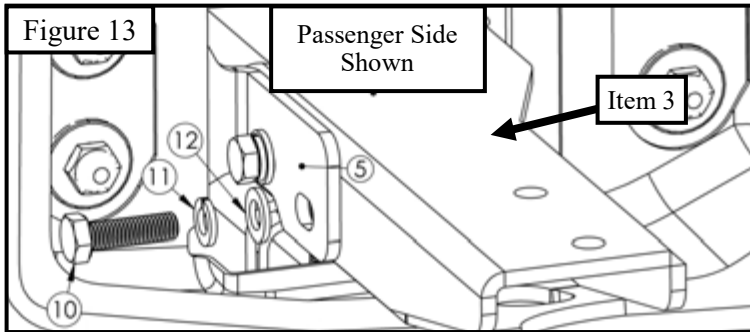
8. Remove the OEM bumper by removing (4) bolts on both sides of the vehicle near the front tires and make sure to disconnect any electrical wires. See **Figures 8 and 9**.
9. Remove the factory tow hooks. **Note:** Factory tow hooks will not be re-used. See **Figure 10**.



10. Starting on either side of the vehicle. Locate (1) Lower Mount Bracket (Item 2/3) and from the front of the vehicle install it where the tow hooks were. Align the bracket with the vehicle frame at the same location that the factory bracket was removed. Loosely install using (4) M12 hex head cap screws, (8) M12 hex nuts, (8) M12 split lock washers and (12) flat washers (Items 6 - 9). See **Figures 11 and 12**.



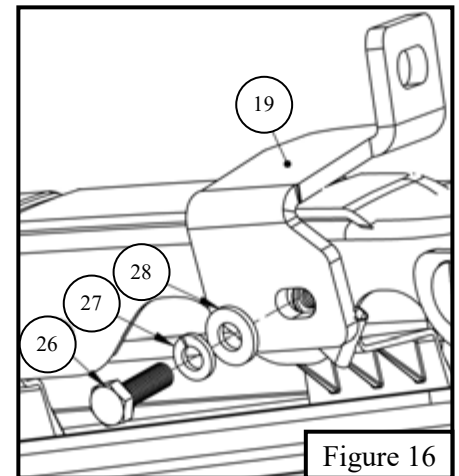
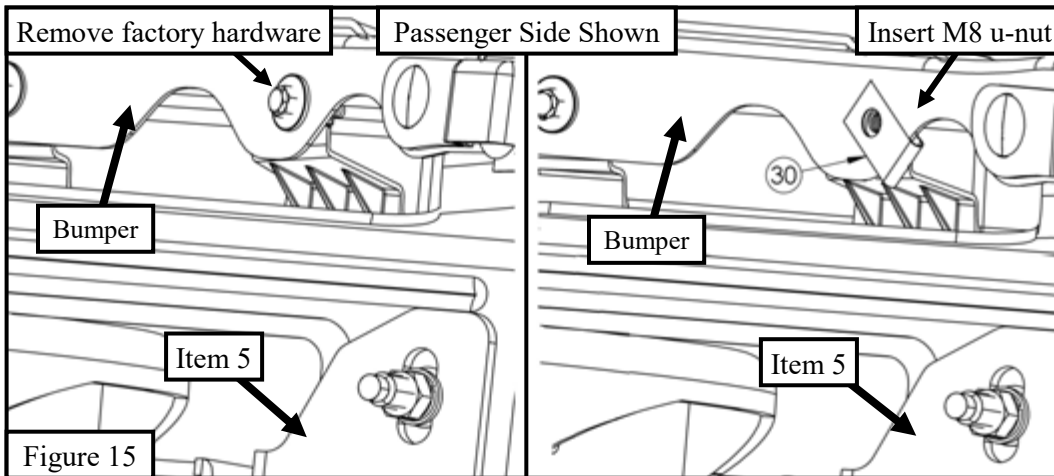
11. Locate (1) Bumper Bracket (Item 4/5) and loosely secure onto vehicle frame and Lower Mount Bracket using (2) M10 hex head cap screws, (2) M10 split lock washers, (2) M10 flat washers, (2) M12 flat washers, (2) M12 lock washers, and (2) M12 hex nuts. **See Figures 13 and 14.**



12. Locate (1) M8 extruded u-nut. Clip on the M8 extruded u-nut onto the mount location on the bumper. First remove factory hardware present on mount location. See **Figure 15.**

13. Locate (1) Upper Support Strap and loosely secure it to mount location using (1) M8 hex head cap screw, (1) M8 split lock washer and (1) M8 flat washer. See **Figure 16.**

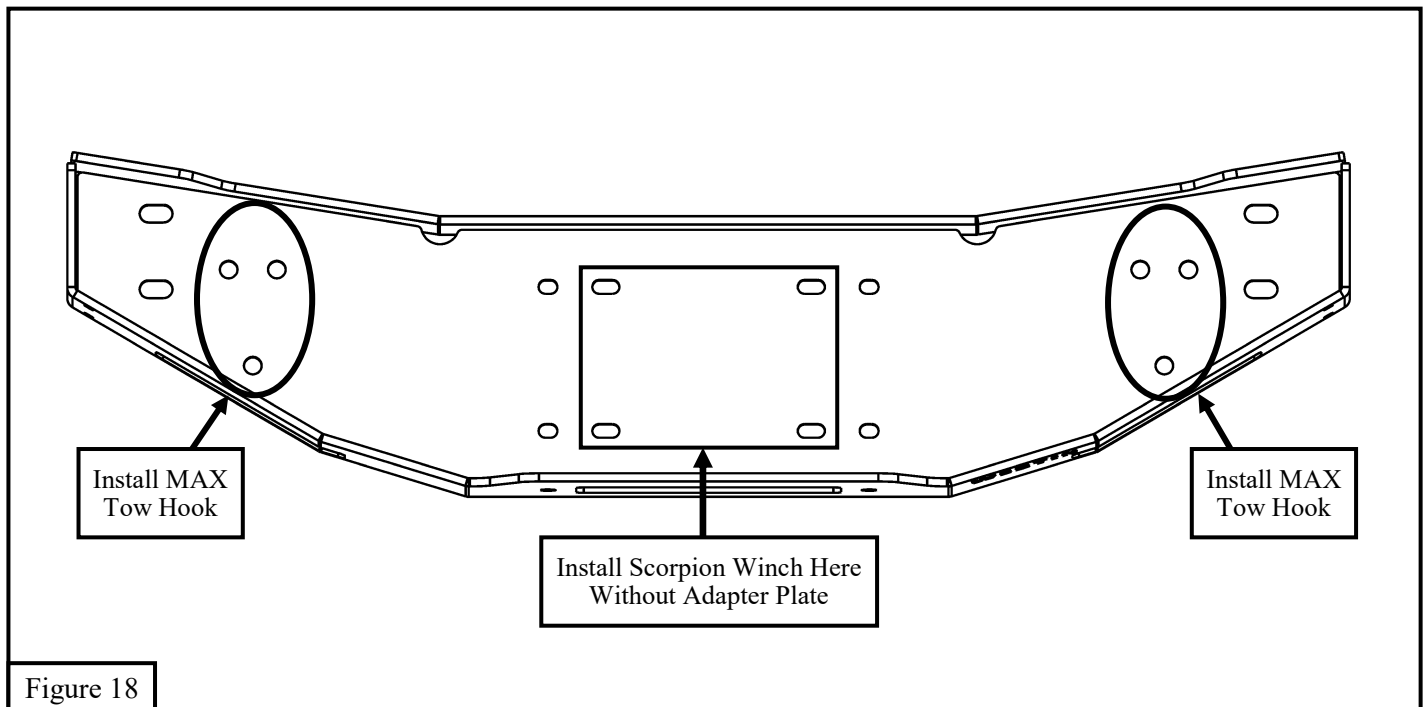
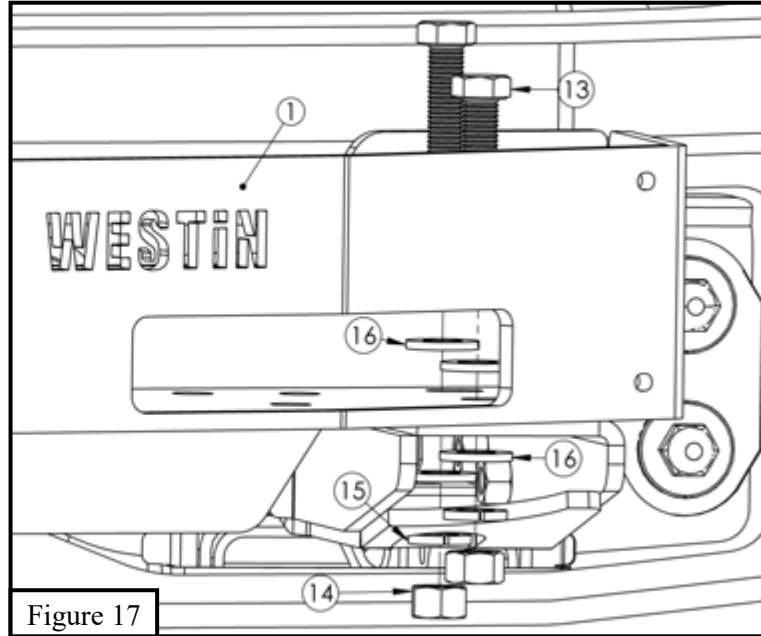
14. Repeat **Steps 10 - 13** for opposite side.



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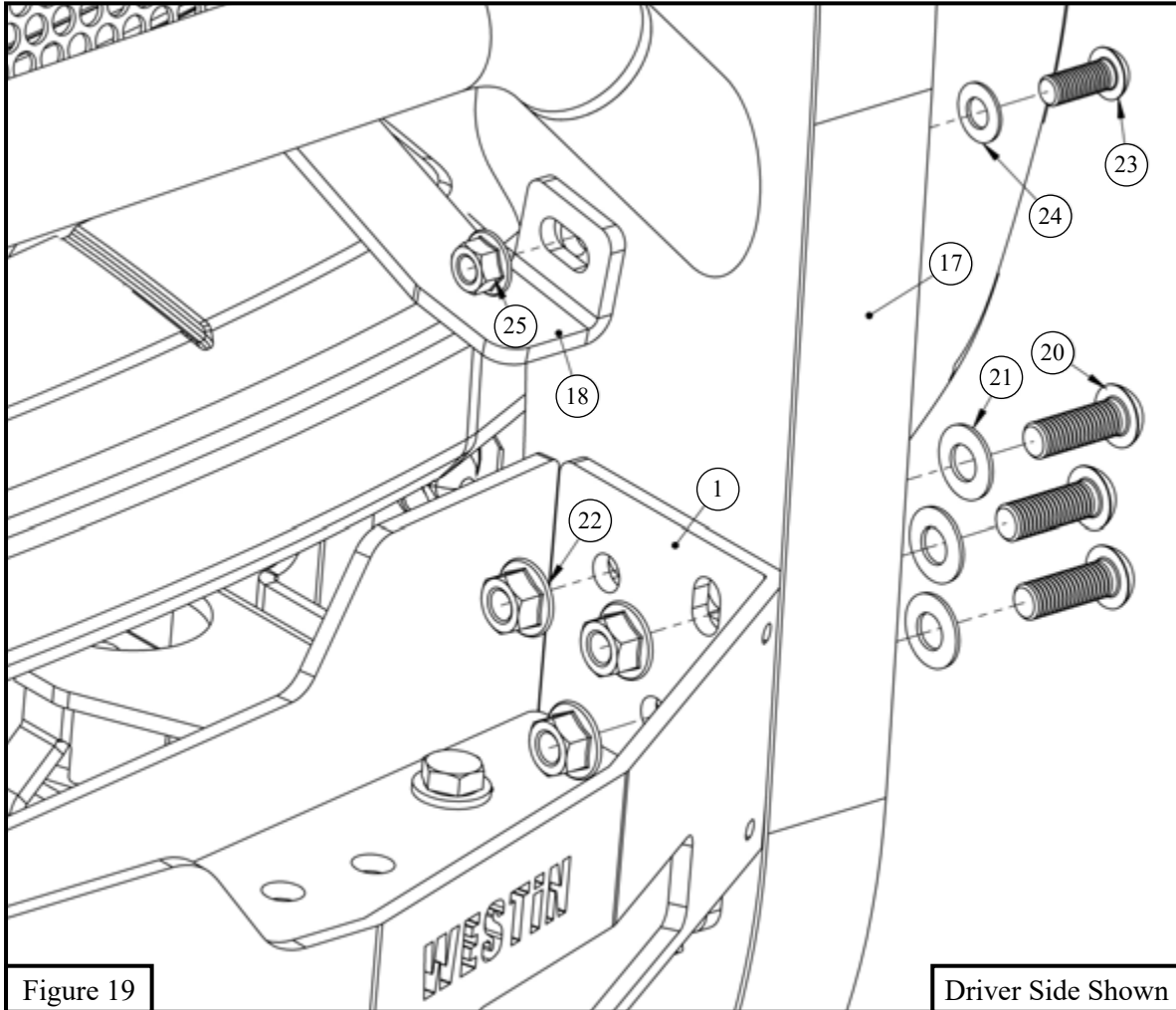
15. Re-install the grille and front bumper in the opposite way that they were removed. Re-install the plastic cover where the factory tow hooks were located.
16. Locate (1) Winch Tray (Item 1) and loosely secure onto the Lower Mount Brackets using (4) M12 hex head cap screws, (4) M12 split lock washers, (8) M12 flat washers, and (4) M12 hex nuts. See **Figure 17**.
17. If installing MAX Winch Tray Tow Hooks (**P/N 46-3005**), they can be installed using the holes indicated in **Figure 18**. Refer to the instructions included with the tow hooks for more installation details.
18. Install the winch inside in the winch tray. See **Figure 18**.



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19. Locate (1) HDX Grille Guard (Item 17) and with assistance align it with the previously installed brackets and loosely secure using (6) M12 hex socket button head screws, (6) M12 cup washers, (6) M12 serrated flange nuts, (2) M10 hex socket button head screws, (2) M10 cup washers, and (2) M10 serrated flange nuts. See **Figure 19**.
20. Align and adjust the grille guard and brackets as needed. Tighten and torque all hardware as specified: M8 to 20 ft-lbs, M10 to 30-35 ft-lbs, and M12 to 50-55 ft-lbs.



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INSTALLATION COMPLETE



#### CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY ( DO NOT WAX ).
- GLOSS BLACK FINISHES SHOULD BE CLEAN WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

**WESTIN**

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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