

# INSTALLATION INSTRUCTIONS

## HDX MAX Winch Tray ACC Accessory Kit



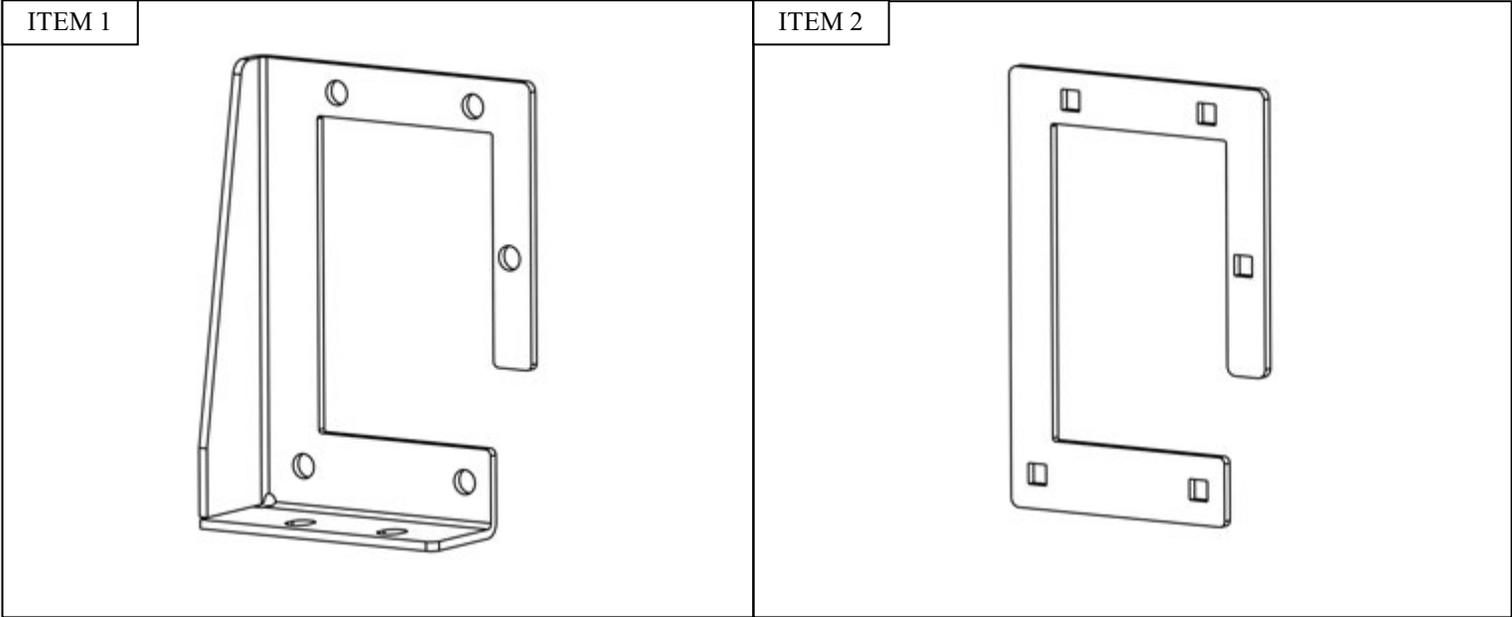
**APPLICATION:**  
2023-2026 Ford F-250/350/450/550

**PART NUMBER:**  
48-25905

HDX MAX Winch Tray: 48-23905

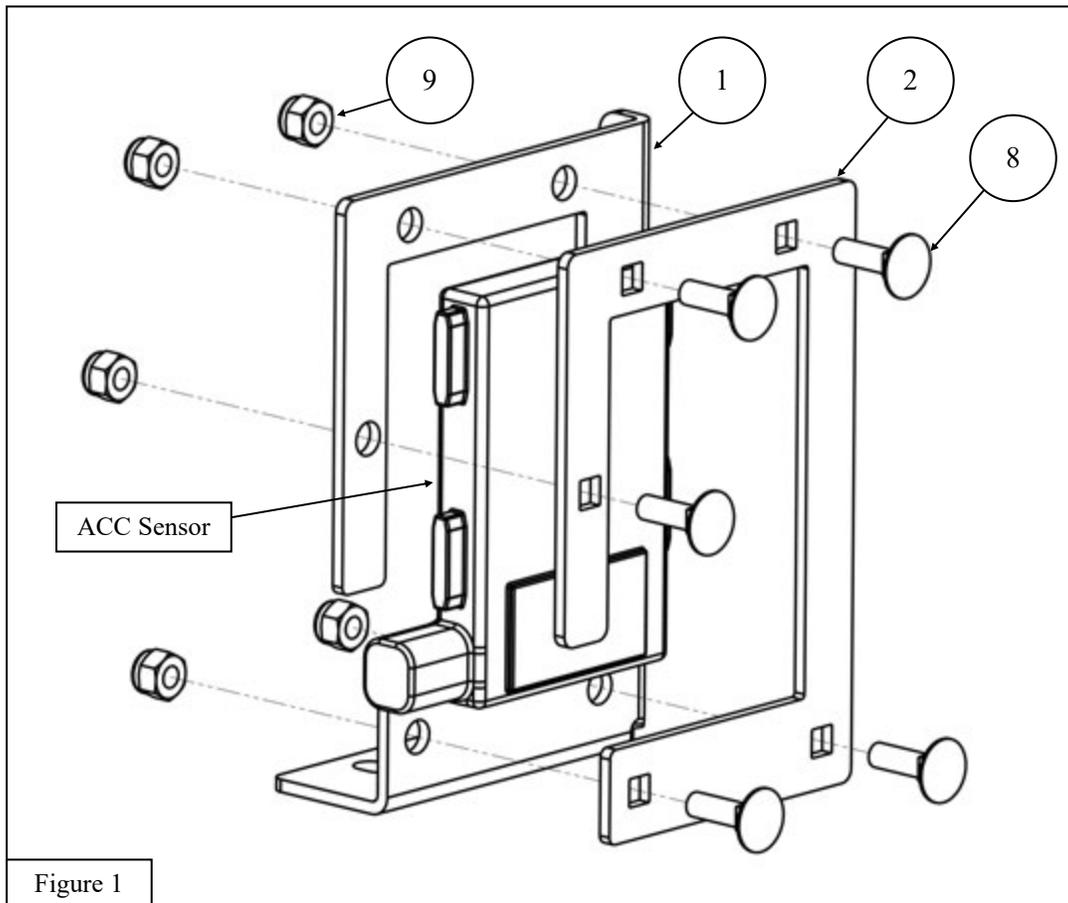
| CONTENT |          |   |               |
|---------|----------|---|---------------|
| ITEM    | QUANTITY | DESCRIPTION                                 | TOOLS NEEDED  |
| 1       | 1        | ACC BRACKET                                 | 10MM SOCKET   |
| 2       | 1        | ACC PLATE                                   | 10MM WRENCH   |
| 3       | 1        | ACC EXTENSION CABLE                         | RATCHET       |
| 4       | 2        | M6 HEX HEAD BOLT (YELLOW ZINC)              | TORQUE WRENCH |
| 5       | 2        | M6 SPLIT LOCK WASHER (YELLOW ZINC)          |               |
| 6       | 2        | M6 FLAT WASHER (YELLOW ZINC)                |               |
| 7       | 2        | M6 SERRATED FLANGE HEX NUT (YELLOW ZINC)    |               |
| 8       | 5        | M6 ROUND HEAD SQUARE NECK BOLT (BLACK ZINC) |               |
| 9       | 5        | M6 NYLON LOCK NUT (BLACK ZINC)              |               |

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Start installation after the HDX MAX Winch Tray has been installed onto the truck and before the winch has been installed into the winch tray. Refer to the HDX MAX Winch Tray installation instructions (75-4823905).
3. Install the Active Cruise Control (ACC) sensor onto the ACC Bracket (**item 1**) using the ACC Plate (**item 2**) and M6 hardware (**items 8 and 9**). Tighten the M6 hardware to 7-8 ft-lbs. See **Figure 1**.



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4. Install the ACC bracket into the HDX MAX Winch Tray behind the ACC cover using the M6 hardware (**items 4-7**). Tighten the M6 hardware to 7-8 ft-lbs. See **Figures 2 and 3**.
5. Install the winch into the HDX MAX Winch Tray. Refer to the HDX MAX Winch Tray installation instructions (75-4823905).
6. Connect the ACC Extension Cable (**item 3**) to the ACC sensor. Route the ACC Extension Cable through the front bumper, into the winch tray, and under the winch.
7. Test the ACC sensor while driving. If needed, adjust the sensor bracket and retighten the M6 hardware.

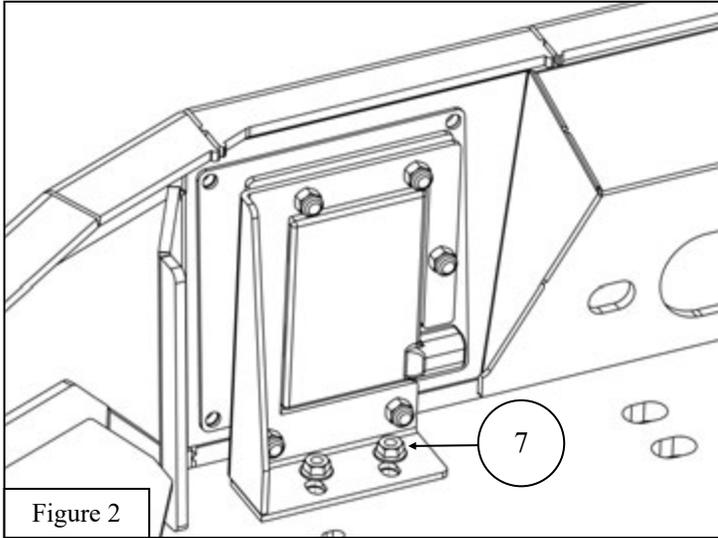


Figure 2

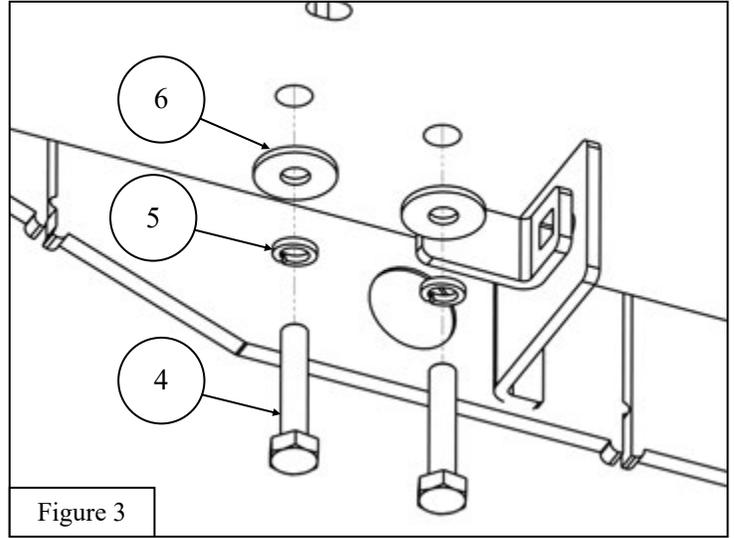


Figure 3

## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- Texture Black Finishes should be cleaned with mild soap and water only (do not wax).
- Gloss Black Finishes should be cleaned with mild soap and water.
- Polished Stainless products should be cleaned with mild soap and water. Stainless Steel polish may be used to remove small scratches.
- Regular waxing is recommended for Gloss Black and Stainless Steel products. Do not use wax that may contain abrasives.

**WESTIN**

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Thank You for choosing Westin products  
For Additional installation assistance please call  
Customer service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### **DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **EYE PROTECTION:**

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### **MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)**

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:**

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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