

INSTALLATION INSTRUCTIONS



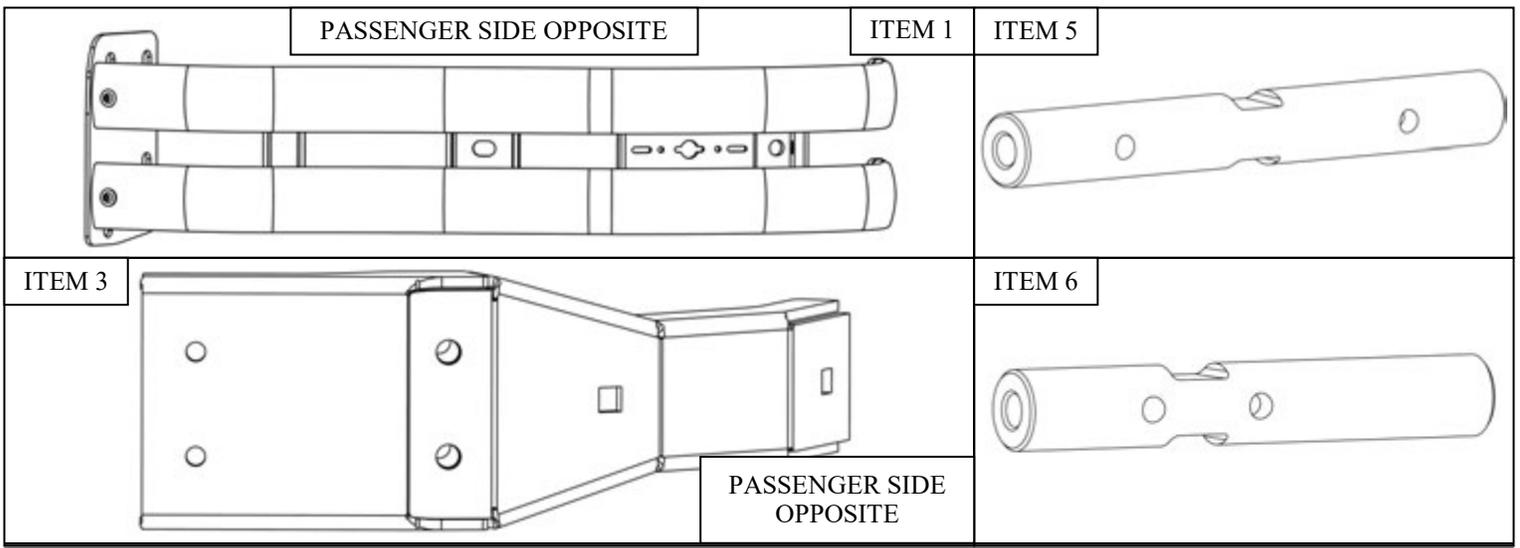
PIT BAR

APPLICATION: 2024-2025 FORD MUSTANG GT

PART NUMBER: 36-4195PB

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER PIT BAR	18 MM SOCKET
2	1	PASSENGER PIT BAR	18 MM WRENCH
3	1	DRIVER MOUNTING BRACKET	RATCHET
4	1	PASSENGER MOUNTING BRACKET	TORQUE WRENCH
5	2	SPACER 13.5MM ID (60-9097)	MOTOR DRILL
6	2	SPACER 13.5MM ID (60-9098)	1 1/2" HOLE SAW
7	12	M12 BELLVILLE WASHER	ALLEN
8	8	M12 SERRATED FLANGE NUT	CUTTING TOOL
9	12	M12 HEX SOCKET BUTTON HEAD SCREW	13MM SOCKET
10	4	M8 HEX HEAD BOLT	13MM WRENCH
11	4	M8 FLAT WASHER	
12	4	M8 LOCK WASHER	
13	4	M12 SQUARE NECK CARRIAGE BOLT	
14	4	M12 PLASTIC RETAINER	
15	1	DRIVER TEMPLATE	
16	1	PASSENGER TEMPLATE	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



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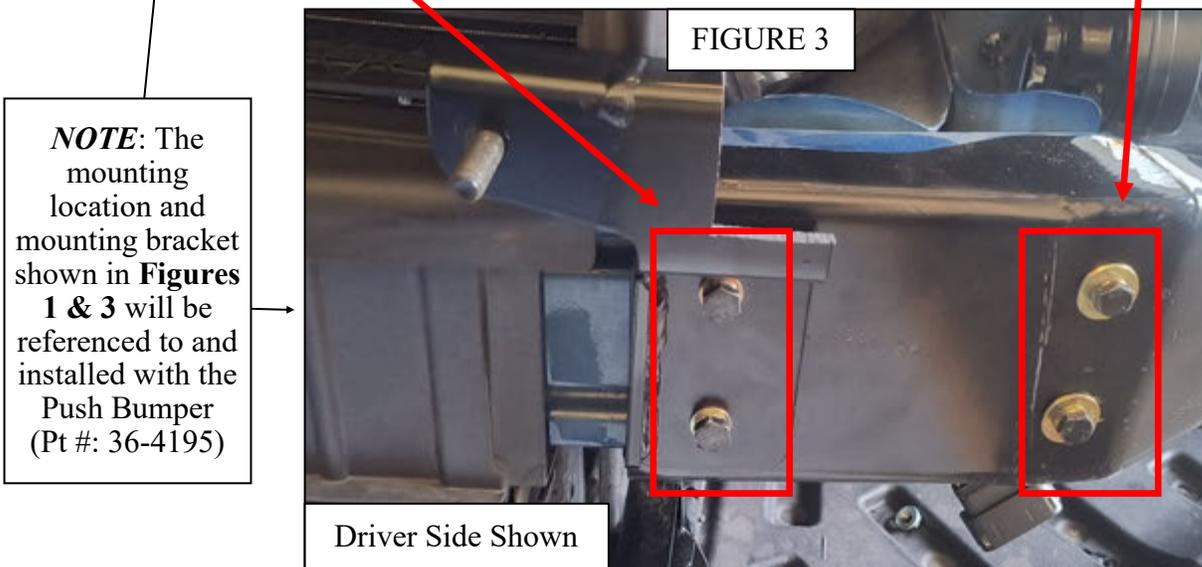
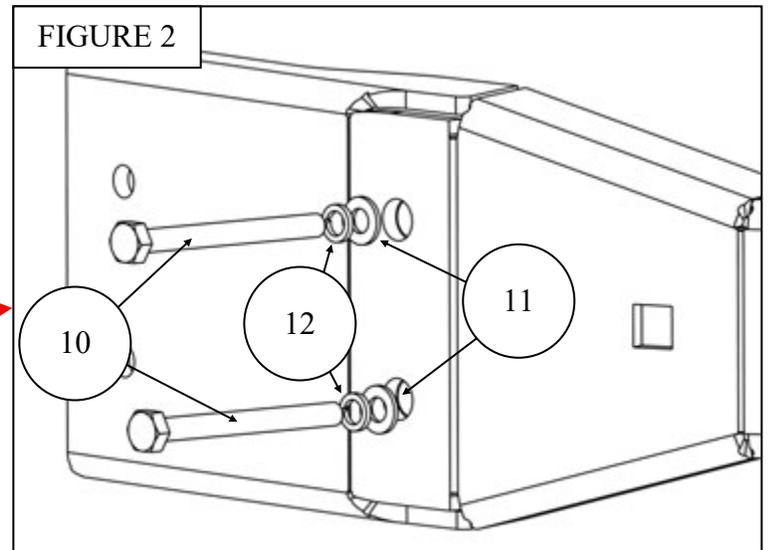
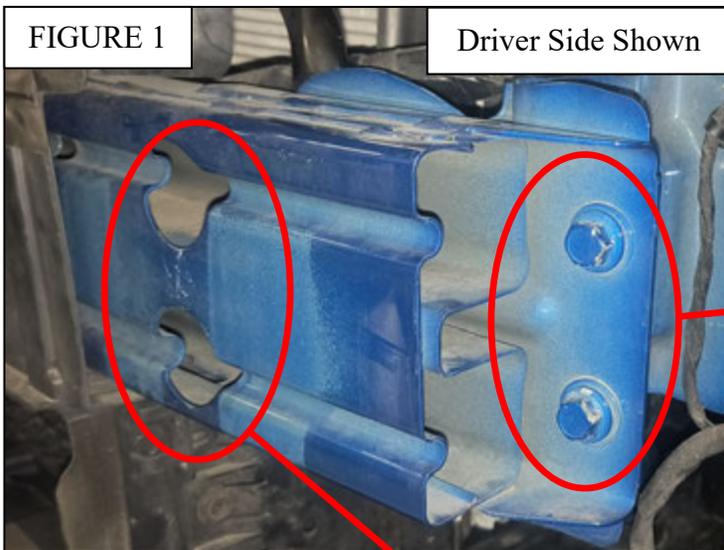
NOTE:

This pit bar kit is to be installed with PN: 36-4195 at the same time.

IMPORTANT NOTICE: PIT BARS WILL INTERFERE WITH FRONT PARK ASSIST SENSORS.

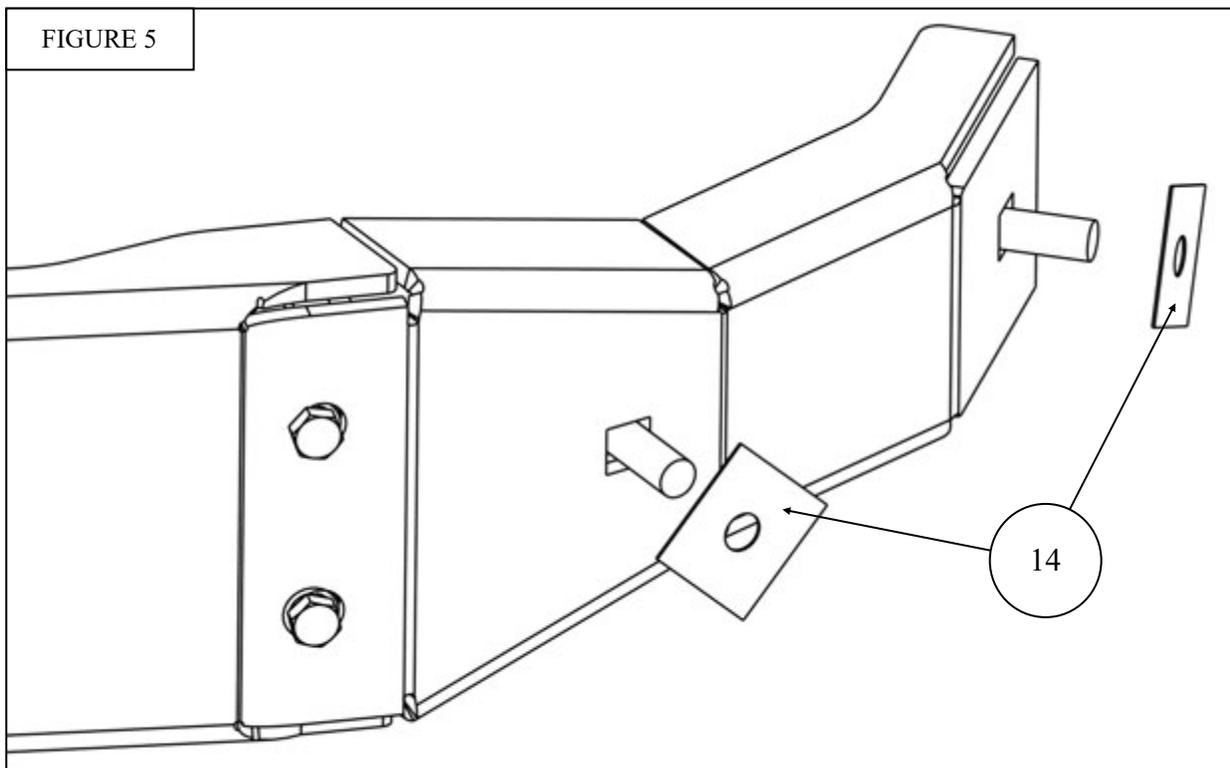
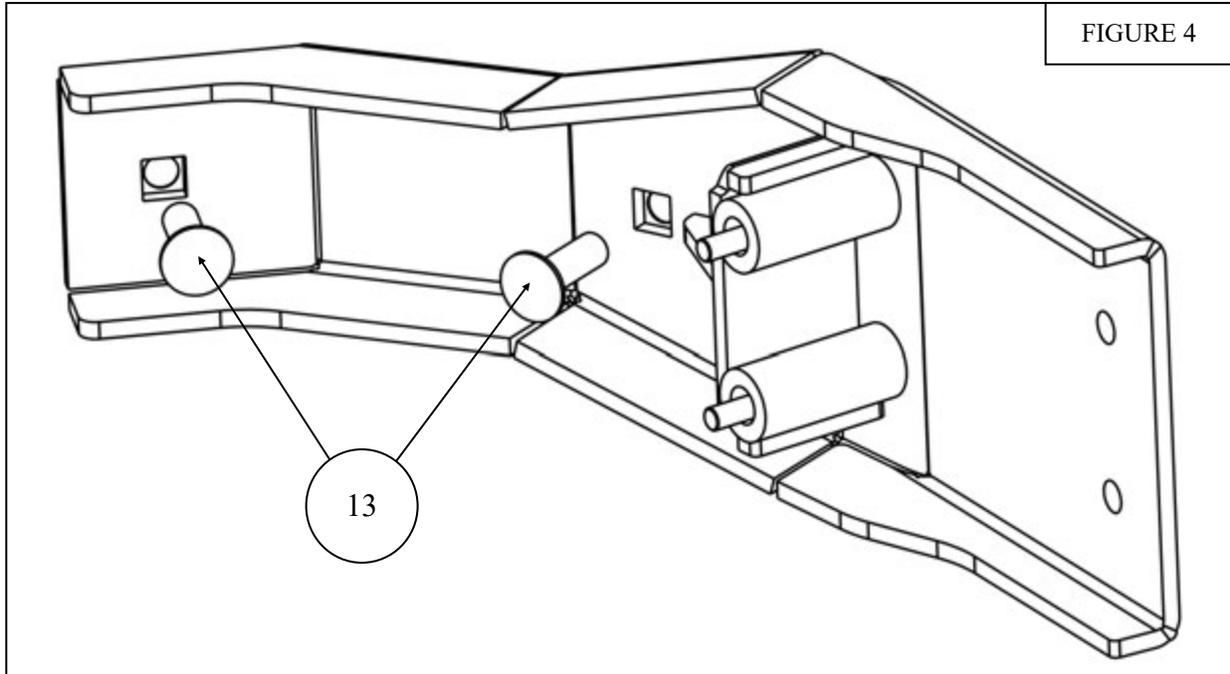
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Locate the area where the Driver's side Mounting Brackets (**Item 3**) will be installed, then remove the two OEM bolts and use the provided M8 hardware configuration shown in **Figure 2**. See **Figures 1 & 3** as reference.
3. Repeat step 2 for the passenger side of the vehicle.

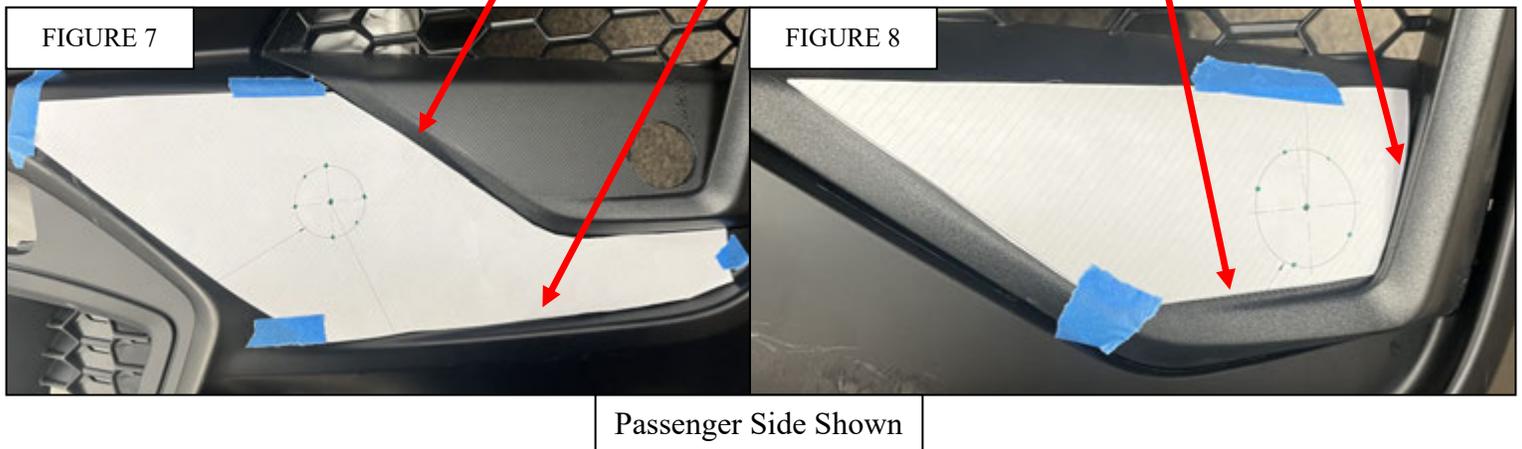


NOTE: The mounting location and mounting bracket shown in **Figures 1 & 3** will be referenced to and installed with the Push Bumper (Pt #: 36-4195)

4. Locate the holes on the Driver's Mounting Bracket shown in **Figure 4**.
5. Insert two M12 Square Neck Carriage Bolts (**Item 13**) through the back of the mounting bracket. Hold them in place by putting two M12 Plastic Retainers (**Item 14**) onto the bolt sticking out on the other side of the bracket. See **Figures 4 & 5**.
6. Repeat steps 4 and 5 for the passenger side mounting bracket (**Item 4**).

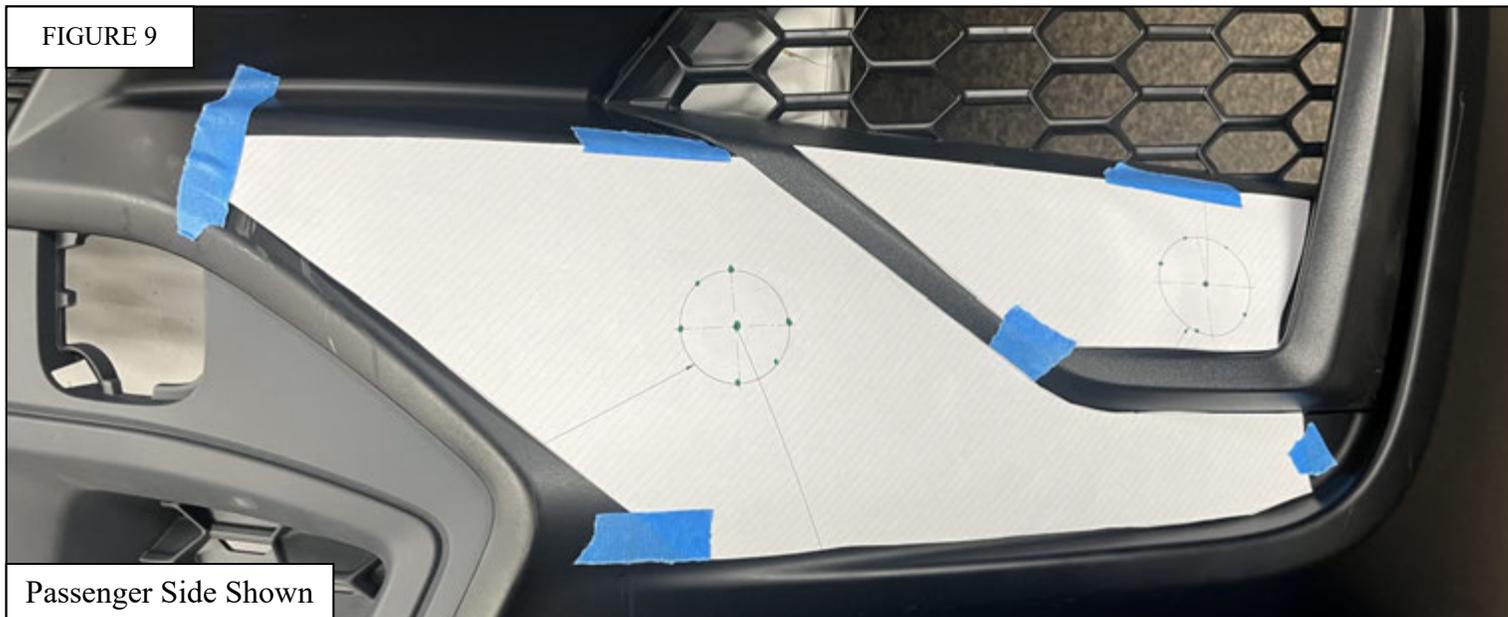


7. Reinstall the OEM bumper back onto the vehicle.
8. Place the Passenger Cutting Template (**Item 16**) onto the vehicle as shown in **Figures 6-8**. Before drilling the 1 1/2" hole into the templates, drill a 1/8" pilot hole to verify the location of the template is correct and that hole is aligned to the mounting point in the bracket.



9. Once the templates are aligned, cut the area where the Spacers have to pass through the OEM bumper originally taken off. See **Figures 9 & 10**.
10. Repeat for Driver's side Cutting Template (**Item 15**)

FIGURE 9



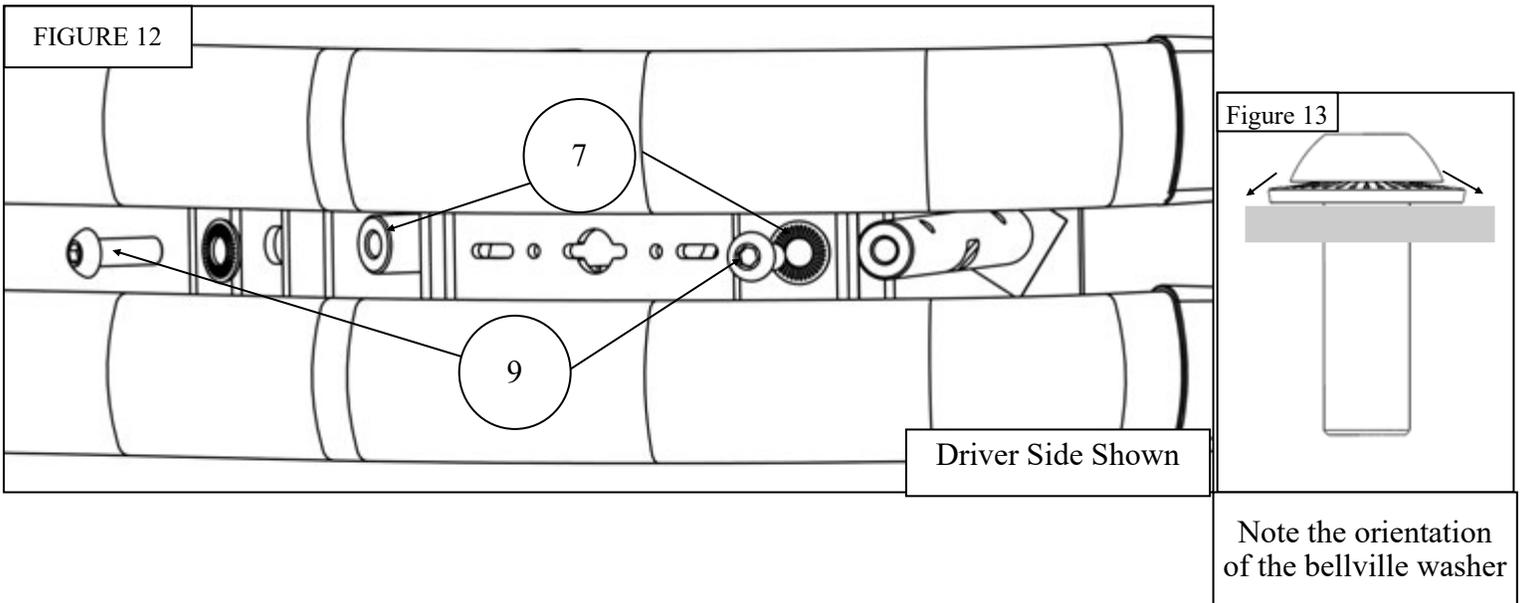
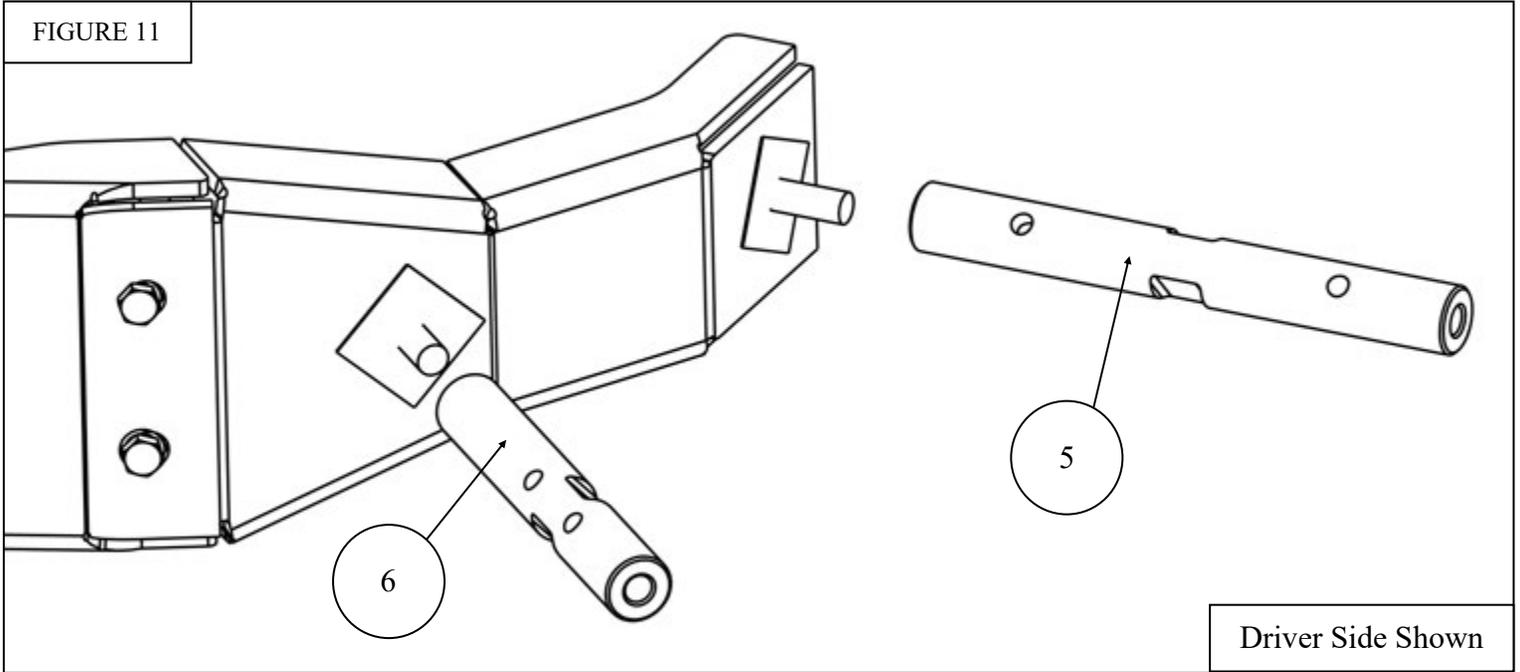
Passenger Side Shown

FIGURE 10



Passenger Side Shown

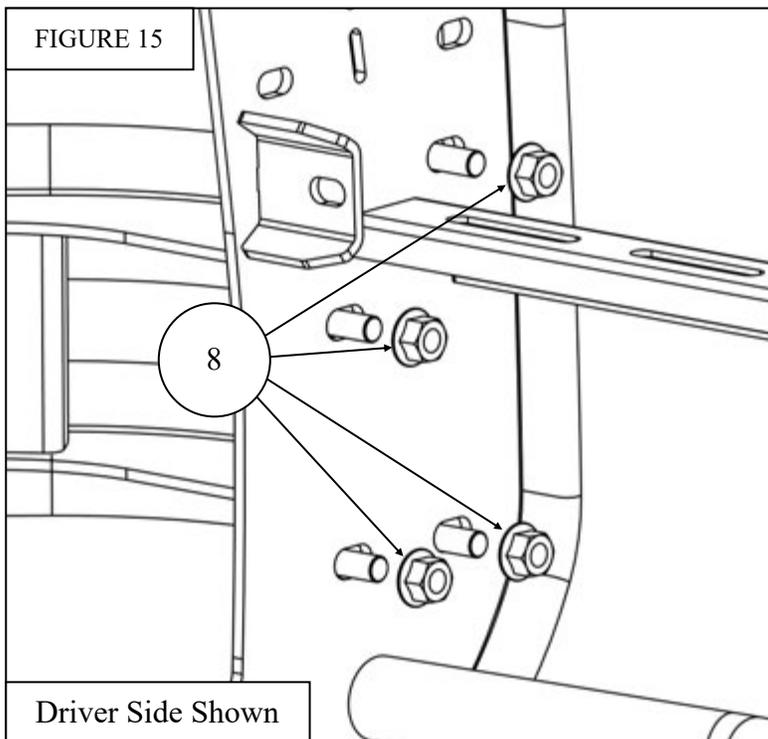
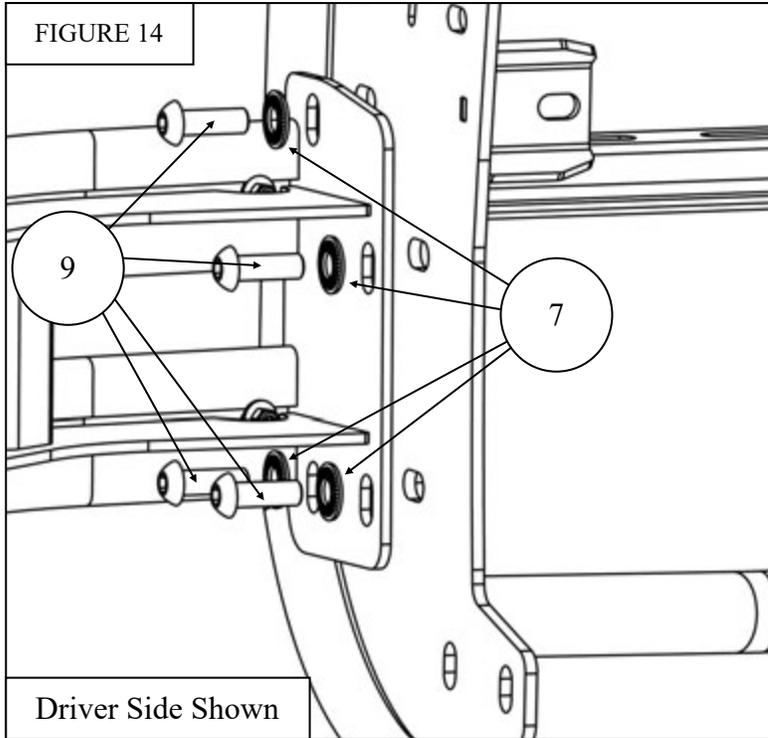
11. Attach the Spacers (**Items 5 & 6**) onto the mounting brackets by screwing them onto the M12 Square Neck Carriage Bolts sticking out from the bracket in their appropriate location. Use **Figures 11** as reference.
12. Using the M12 hardware configuration shown in **Figure 12**, attach the Driver's Pit Bar (**Item 1**) to the previously installed Spacers.



13. Attach the Driver's side Pit Bar assembly to the Push Bumper using the provided M12 hardware shown in **Figures 14 & 15**.

10. Repeat steps 11-13 for the Passenger Side Pit Bar (**Item 2**).

11. Align and adjust the Push Bumper and Pit Bar as needed then torque all hardware as follows: M8 Hardware to 19 ft-lb, M12 Hardware to 60 ft-lb.



INSTALLATION COMPLETED



Push Bumper and Wing Wraps Sold Separately

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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