

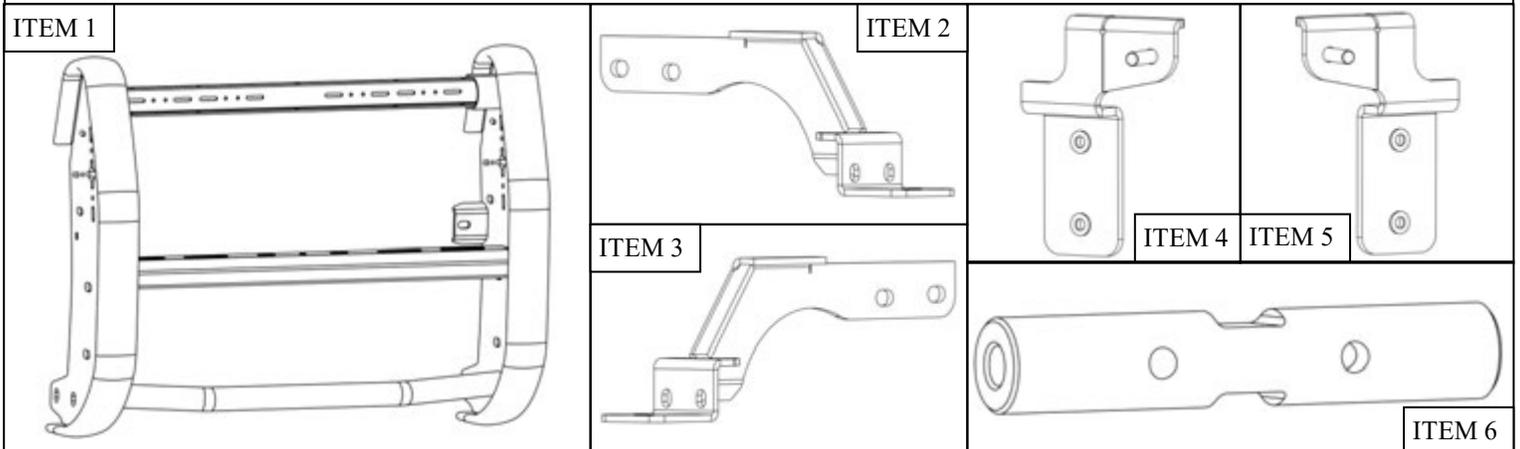
INSTALLATION INSTRUCTIONS



PUSH BAR
APPLICATION:
2024-2025 FORD MUSTANG GT
PART NUMBER:
36-4195

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR	UTILITY KNIFE
2	1	DRIVER LOWER MOUNTING BRACKET	SCREWDRIVER
3	1	PASSENGER LOWER MOUNTING BRACKET	18MM WRENCH
4	1	DRIVER UPPER MOUNTING BRACKET	18MM SOCKET
5	1	PASSENGER UPPER MOUNTING BRACKET	15MM WRENCH
6	2	SPACER	15MM SOCKET
7	2	M10 HEX HEAD CAP BOLT (BLACK ZINC)	10MM SOCKET
8	2	M10 FLAT WASHER 20MM (BLACK ZINC)	7MM SOCKET
9	2	M10 SPLIT LOCK WASHER (BLACK ZINC)	T15 TORX BIT
10	4	M12 BELLVILLE WASHER (BLACK ZINC)	8 MM ALLEN WRENCH
11	6	M12 SERRATED FLANGE NUT (BLACK ZINC)	6 MM ALLEN WRENCH
12	6	M12 HEX SOCKET BUTTON HEAD BOLT (BLACK ZINC)	RATCHET
13	4	M8 HEX HEAD SCREW (BLACK ZINC)	RATCHET EXT.
14	8	M8 FLAT WASHER (BLACK ZINC)	TORQUE WRENCH
15	4	M8 LOCK WASHER (BLACK ZINC)	HAMMER
16	2	M10 HEX HEAD BOLT (YELLOW ZINC)	
17	2	M10 SERRATED FLANGE NUT (YELLOW ZINC)	
18	2	M10 FLAT WASHER 24MM (YELLOW ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



NOTE: IF INSTALLING BUMPER IN A CIVILIAN VEHICLE IT WILL NOT WORK WITH CRUISE CONTROL SENSORS.

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting with removing the OEM bumper, remove the fasteners that hold the plastic piece shown in **Figures 1 and 2**.
3. Locate the plastic piece underneath the vehicle shown in **Figure 3** below, and remove the entire front line of bottom bolts.

FIGURE 1



FIGURE 2

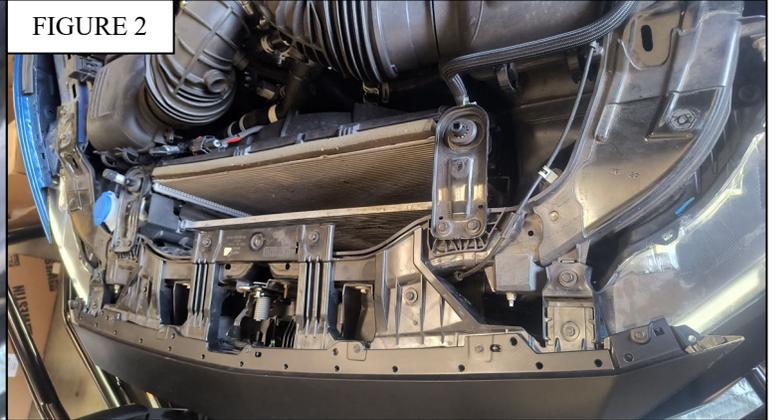


FIGURE 3



Remove all the bolts across the front of the bottom plastic piece as shown in image.

FIGURE 4



WESTIN

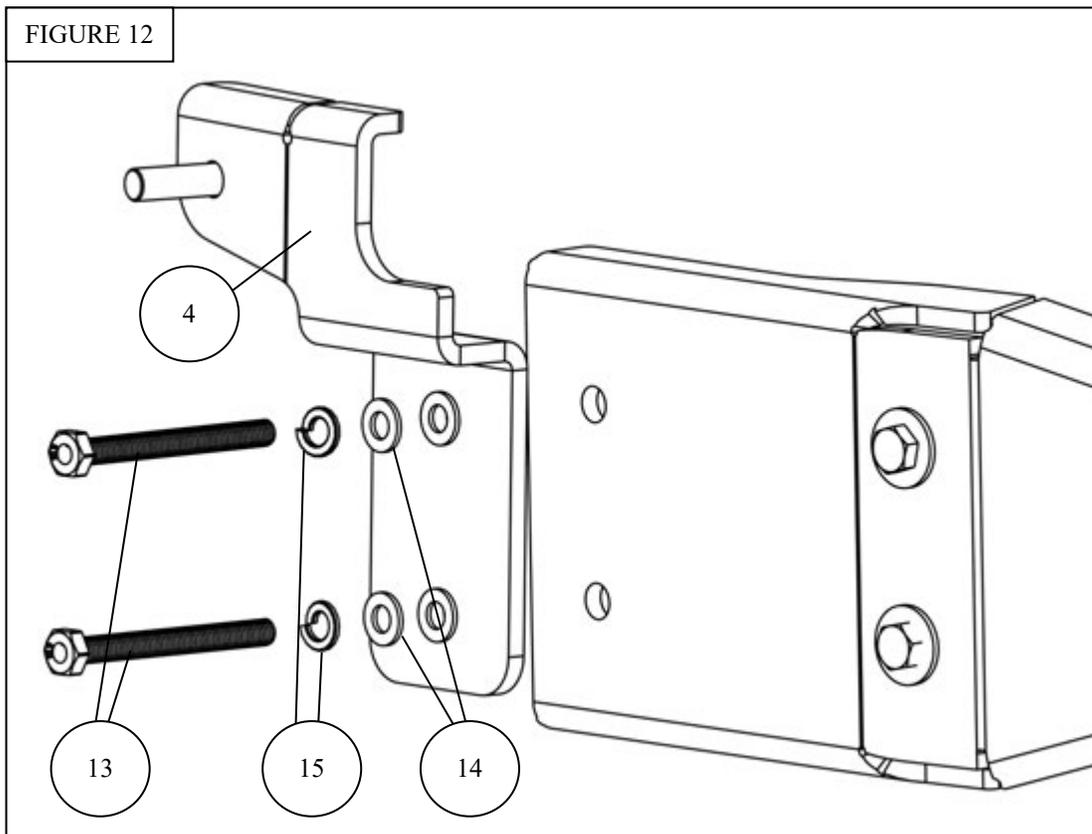
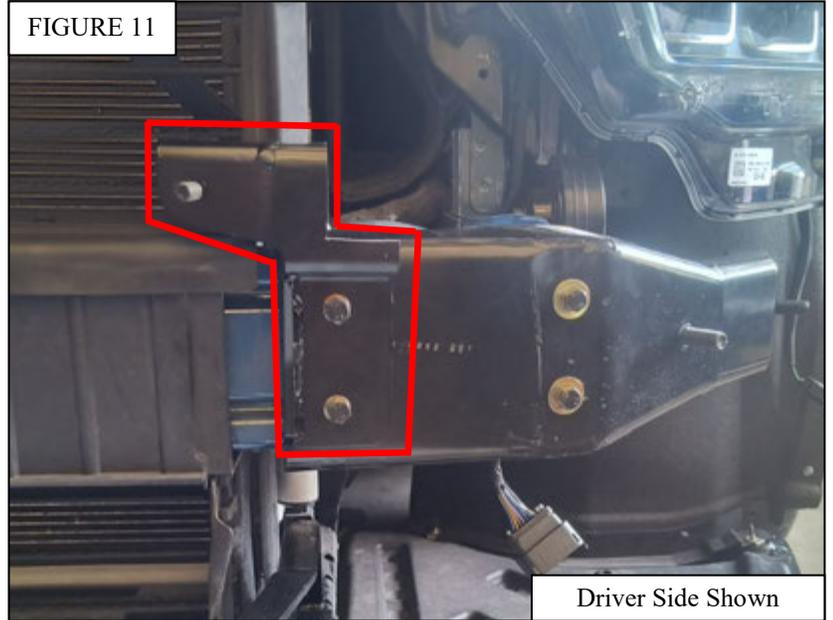
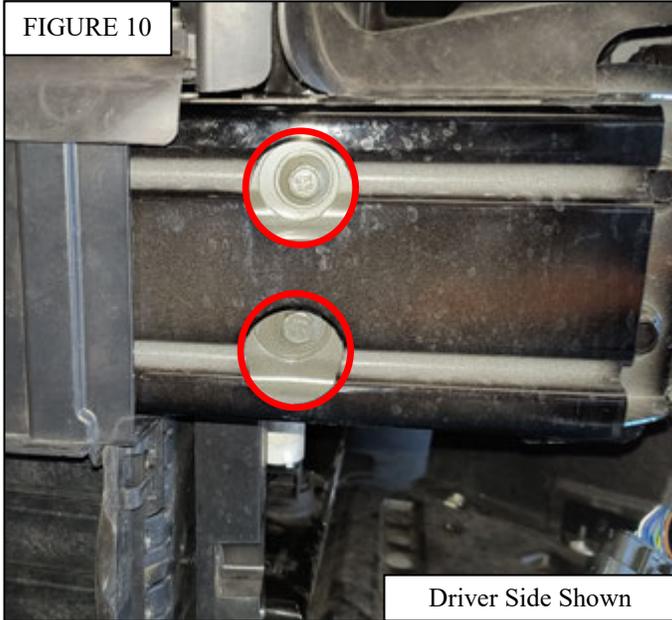
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5. Starting on the driver side, remove two bolts shown in **Figure 5** below, use **Figure 6** as reference for location.
6. Remove the fasteners that hold the fender with the inner wheel well liner.
7. Slightly remove the fender flare enough to locate and disconnect the electrical connector. See **Figures 7 and 8**.
8. Repeat steps 5-7 for the passenger side of the vehicle.
9. When removing the bumper as one piece, location the sensor electrical connector which is located on the bumper, and disconnect it to fully remove the OEM bumper. See **Figure 9**.

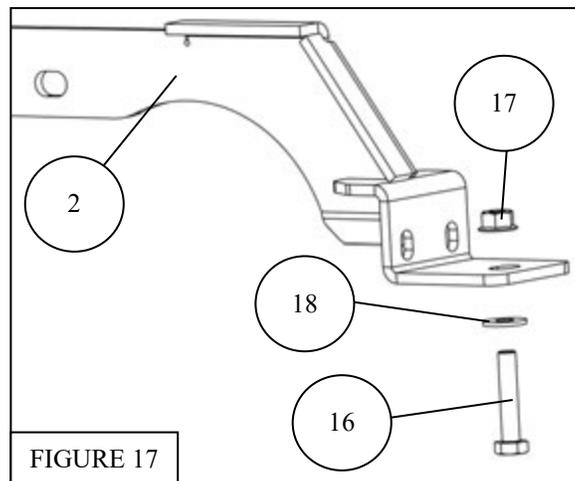
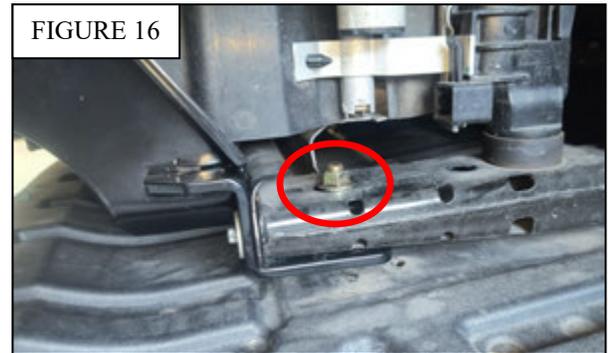
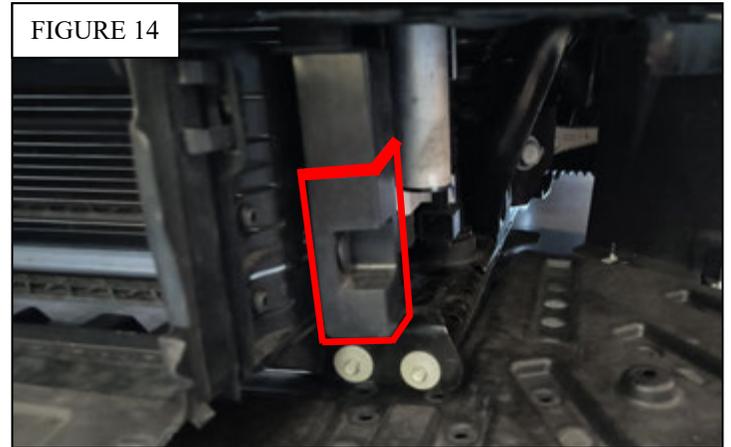
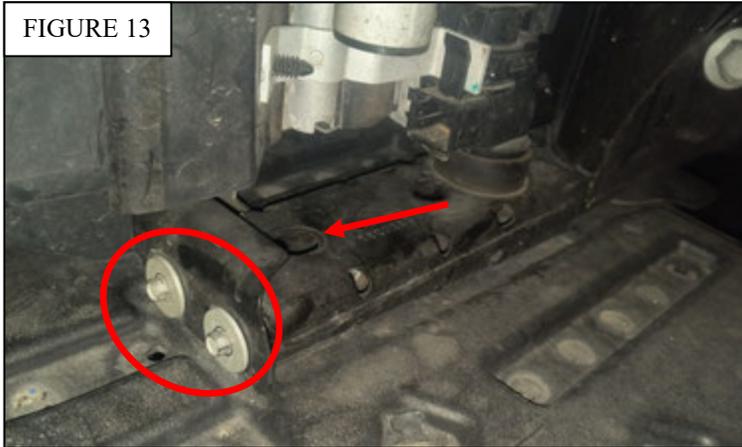


10. Locate where the Upper Mounting Bracket (**Item 4**) will be installed. See **Figures 10 and 11** as references.
11. Remove the two OEM bolts, and use the M8 configuration shown in **Figure 12** to fasten the bracket onto the Pit bar bracket or straight onto the vehicle.

NOTE: If Pit Bar is not purchased, the Upper Mounting Brackets will be installed directly onto the vehicle using the same M8 configuration.

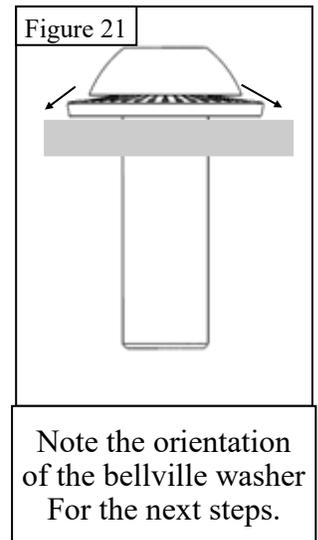
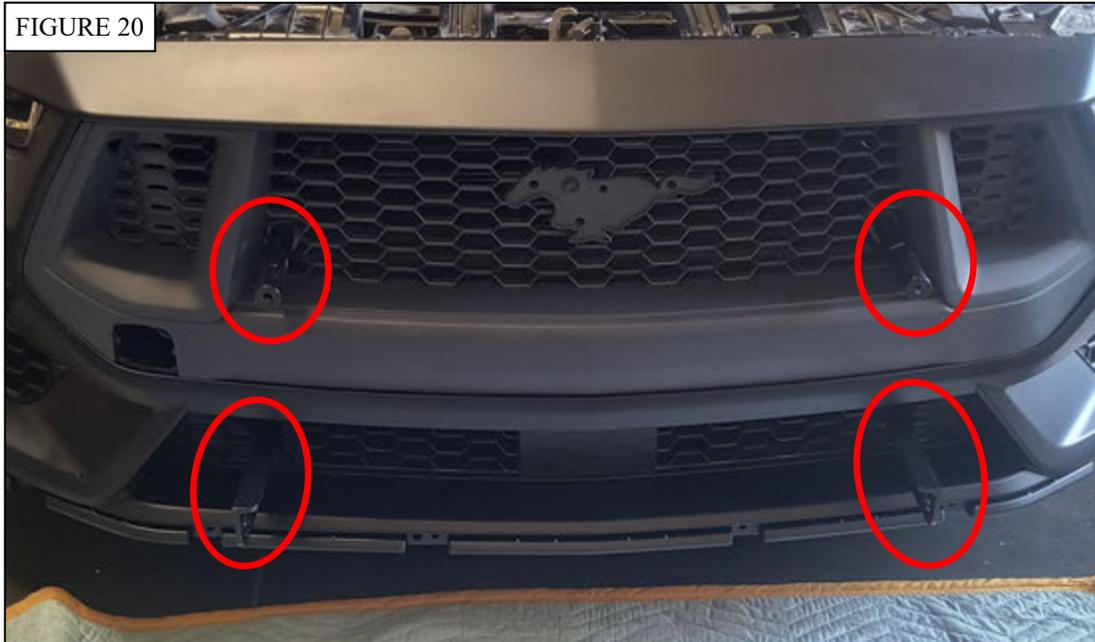
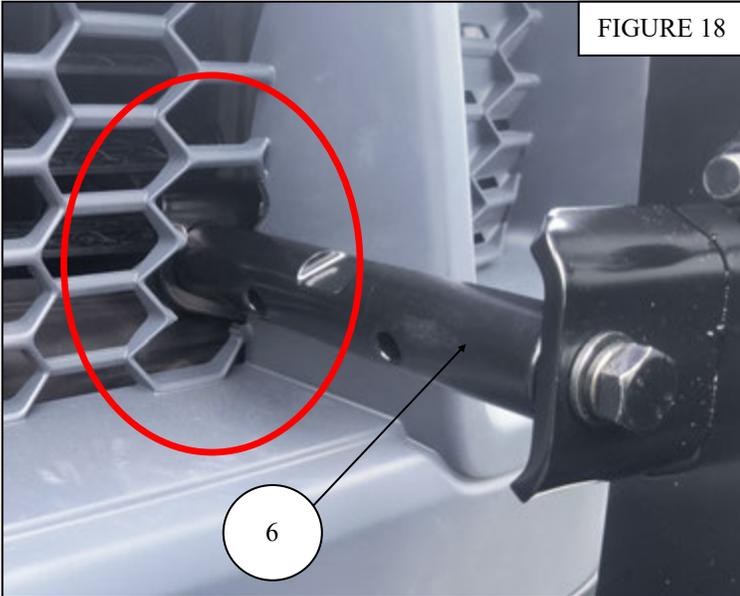


12. Locate and remove the two OEM bolts shown in **Figure 13** below. Keep this hardware as it will be used in a later step.
13. Trim the highlighted plastic piece shown in **Figure 14**.
14. Install the Lower Mounting Bracket (**Item 2**) in the same location where the two bolts that were removed in step 12 were located, fasten the bracket using the two OEM bolts that were kept. See **Figure 15**.
15. Use the M10 configuration shown in **Figure 17** to finish tightening the bracket onto the vehicle. See **Figure 16** as reference.
16. Repeat steps 10-15 for the passenger side of the vehicle before proceeding to the next step (**Items 3 & 5**).



17. Reinstall the OEM bumper back onto the vehicle, locate where on the bumper the Upper and Lower Mounting Brackets need to pass through and trim a hole big enough for the Spacers (**Item 6**) and the Lower Mounting brackets to pass through. See **Figures 18-20** as references.

18. Install both Spacers onto the Upper Mounting Brackets. See **Figures 18 & 20**.



19. Install the Push Bumper (Item 1) onto the Lower Mounting Brackets first using the M12 configuration shown in **Figures 24 & 25**. Use **Figures 22 & 23** as references.
20. Use the M10 configuration shown in **Figure 26** to install the Push Bumper onto the Spacer. See **Figure 27**.
10. Align and adjust the Push Bumper and Pit Bar as needed then torque all hardware as follows: M8 Hardware to 19 ft-lb, M10 Hardware to 35, ft-lb. M12 Hardware to 60 ft-lb.

FIGURE 22



FIGURE 23

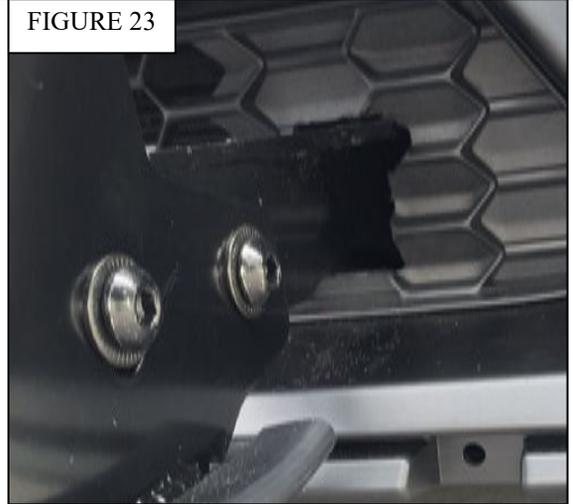


FIGURE 24

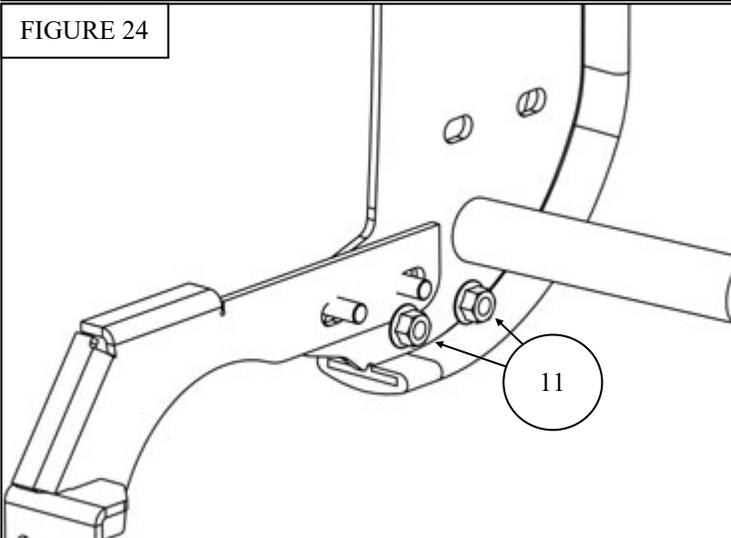


FIGURE 25

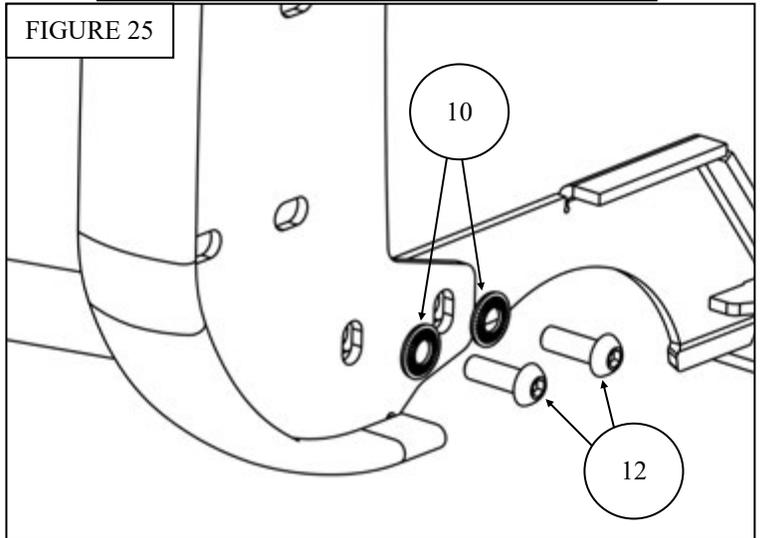


FIGURE 26

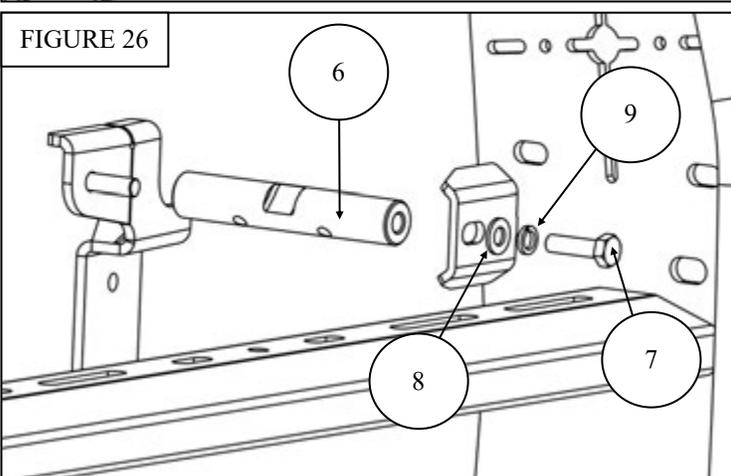


FIGURE 27



INSTALLATION COMPLETE



Pit Bars and Wing Wraps Sold Separately

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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Thank you for choosing Westin products
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Customer Service (800) 793-7846
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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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