

INSTALLATION INSTRUCTIONS



PRODUCT DESCRIPTION:

Elite Push Bar

APPLICATION:

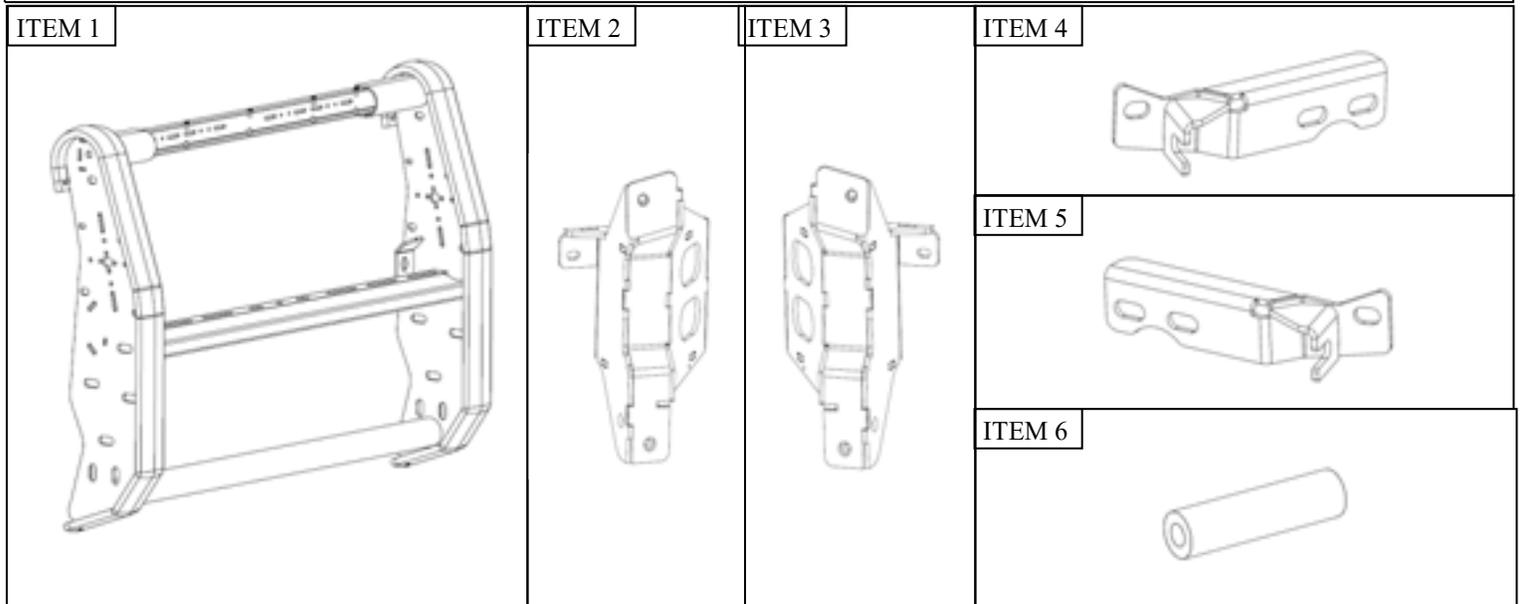
Blazer 2024 + Police Pursuit Vehicle

PART NUMBER:

36-4185

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR	15MM SOCKET
2	1	INNER MOUNT BRACKET - DRIVER	15MM WRENCH
3	1	INNER MOUNT BRACKET - PASSENGER	13MM SOCKET
4	1	LOWER MOUNT BRACKET - DRIVER	13MM WRENCH
5	1	LOWER MOUNT BRACKET - PASSENGER	12MM SOCKET
6	2	SPACER	PLASTIC PRY BAR
7	2	M10 LONG BUTTON HEAD BOLTS	6MM "L" WRENCH
8	4	M10 HEX HEAD BOLTS	5MM "L" WRENCH
9	6	M10 BELL WASHERS	RATCHET
10	4	M12 BUTTON HEAD BOLTS	TORQUE WRENCH
11	4	M12 BELL WASHERS	DRILL
12	4	M12 FLANGE HEX HEAD NUTS	2" HOLE SAW
13	2	5/16 FLANGE HEX HEAD SELF TAP SCREW	1.25" HOLE SAW
14	2	#8 FLANGE HEX HEAD SELF TAP SCREW	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Before installing the Push Bar, the full front fascia will need to be removed. Figure 1.
3. Remove the top 6 screw and all the screws under the car that hold the fascia. Figures 1 and 2.



4. Remove the screws that hold the fenders, below and in front of the tire. Figures 3 and 4.
5. Then carefully pull the fender side trims by pressing the white plastic insert snaps inside the vehicle trough the hood area. Figures 5 and 6.



6. Carefully but firm pull the fascia next to the head lights. You might need to use a plastic pry bar.
7. Before fully remove the fascia, disconnect any electrical lines that connect the fascia to the vehicle.

Figure 7



Figure 8



8. Remove the heat sensor from the plastic absorber. Then remove the plastic and foam energy absorbers. Figure 9.
9. Cut the tab where the heat sensor was installed per Figure 10, and save the tab for later use.
10. Remove the bolts showed on Figure 11 on the black circles, and save them as they will be used for bracket installation.

Figure 9

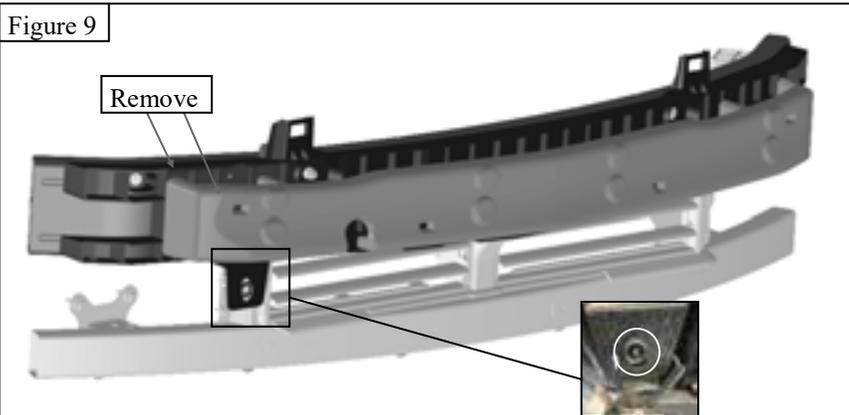
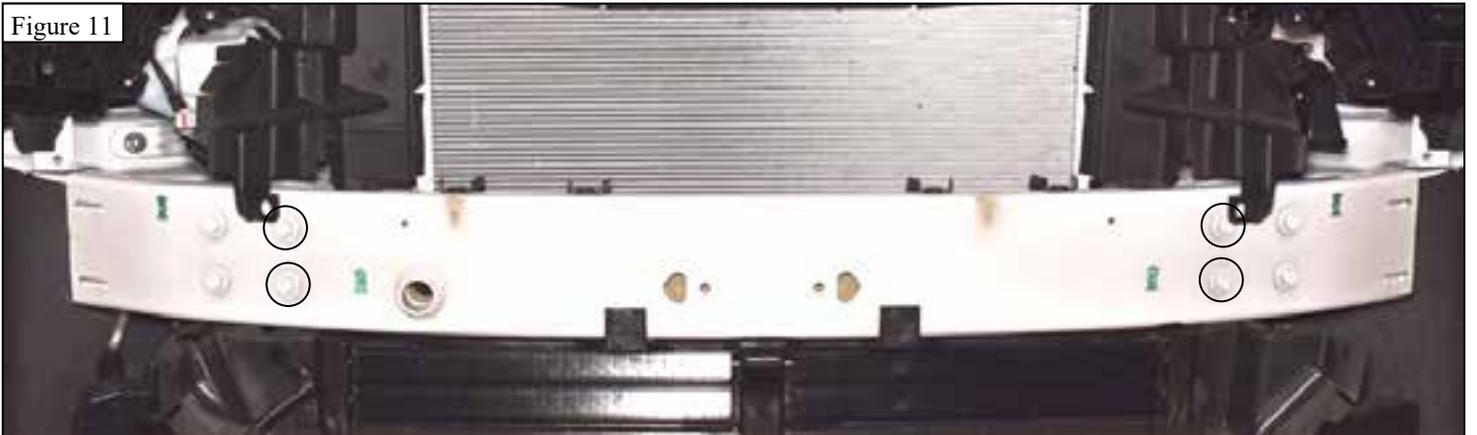


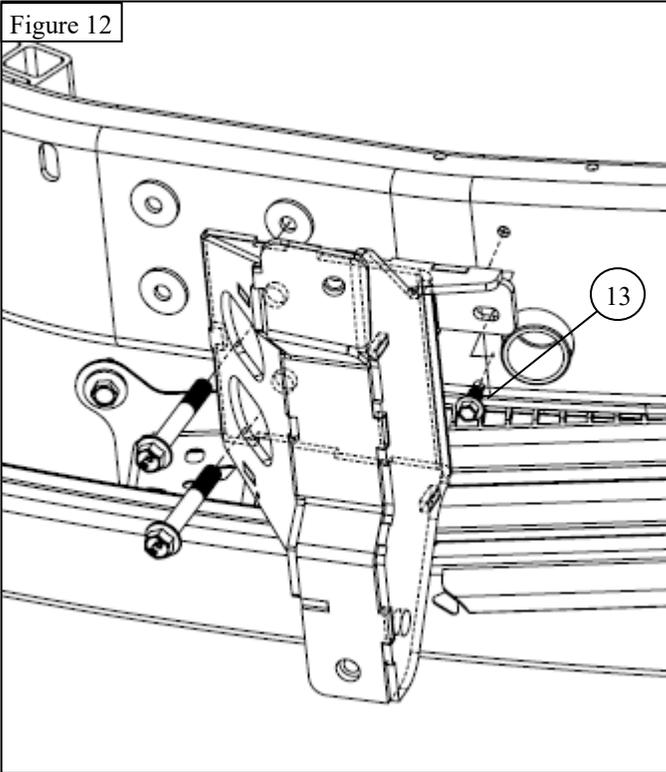
Figure 10



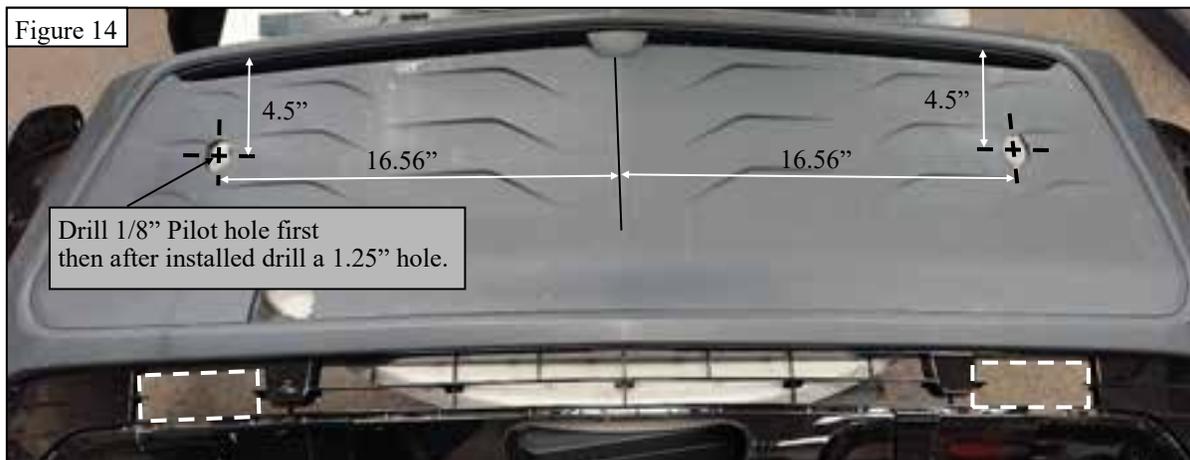
Figure 11



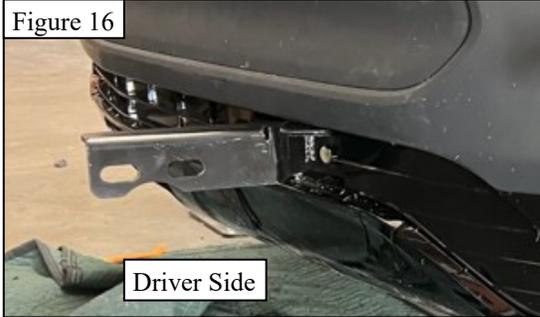
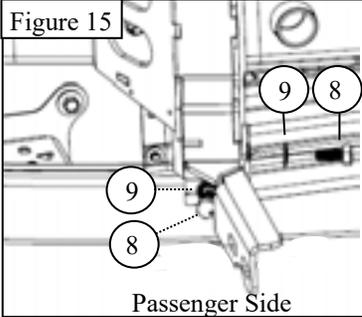
11. Starting at the passenger side, install the passenger mount bracket (3) by using the bolts previously removed from the crash bumper and one 5/16 Flange Hex Head Self Tap Screw (13) to be drilled in to the existing hole. Figure 12. Then proceed to install the driver side bracket.
12. Torque OE bolts to 56 lbs. Torque 5/16" Bolt to 17 lbs..
13. Using two #8 Flange Hex Head Self Tap Screw (14) Install the tab that was trimmed from the plastic absorber in the passenger side bracket as shown on Figure 13. The bracket has previously drilled holes for this install. Then install the heat sensor in the plastic tab.
14. At this point if Elite Pit Bar 36-4185PB will be installed, proceed to the installation of the mount brackets.



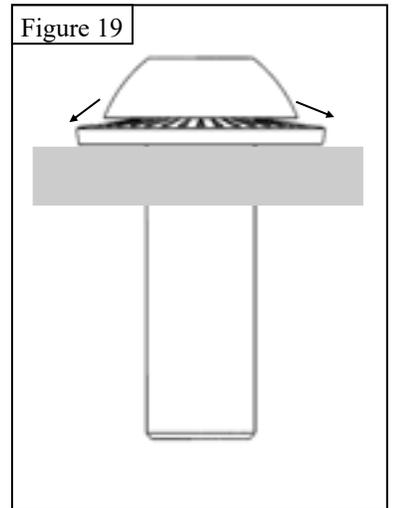
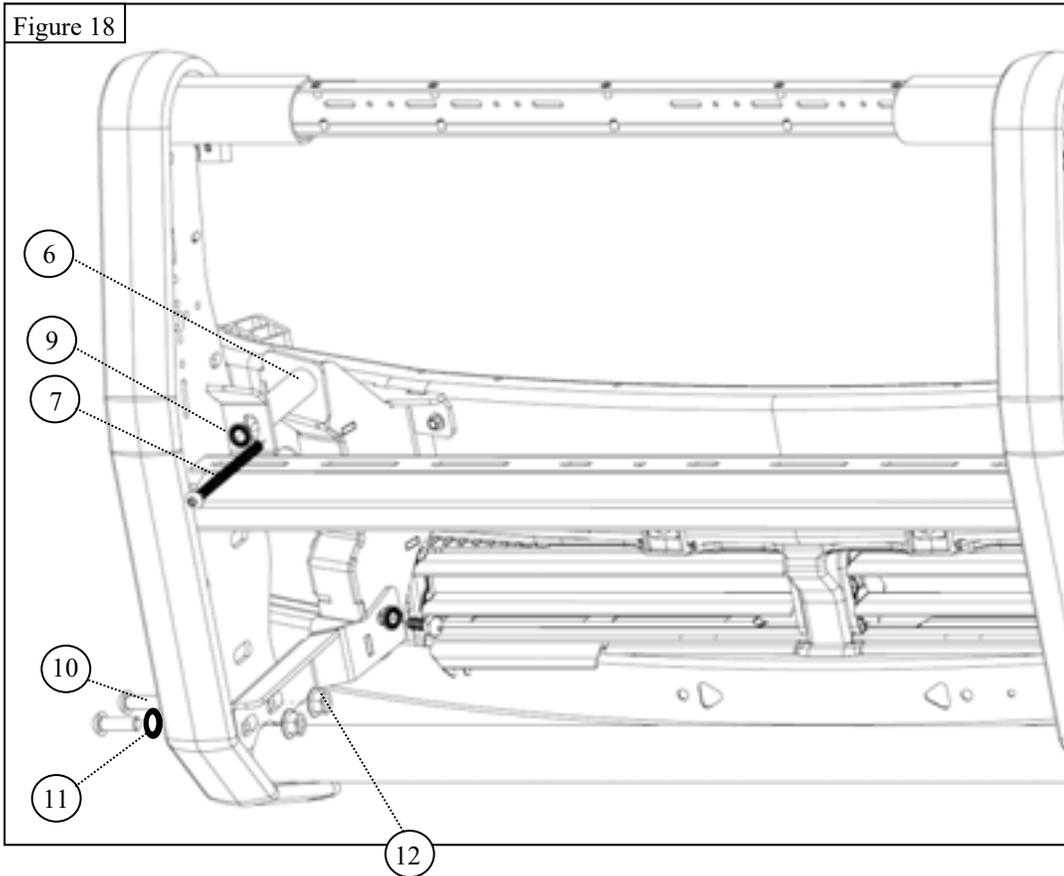
15. Before installing the fascia back to the vehicle, it will need to be trimmed. Figure 14, The top two holes will need to start by drilling a 1/8" pilot hole before installing at each location. After the fascia get installed, the pilot hole will help to verify the alignment with the bracket behind.
16. Also, the lower grill in the fascia need to be trimmed as shown at the image below.



17. Position the front fascia to install and connect the previously disconnected cables.
18. Place the front fascia and snap it in at its mounting locations.
19. Install the Bottom mounting brackets using M10 hardware (8 & 9) Figure 15, 16, & 17.
20. Verify that the 1/8" pilot holes align with the bracket behind the fascia and use the bracket hole as pilot hole to drill 1.25" hole. Figure 17.



21. Install the push bar using two Spacers (6), M12 hardware, and M10 hardware. Figure 18. Note the direction of the Bell washer. Figure 19.
22. Torque M12 hardware to 65 lbs. and M10 hardware to 35 lbs.
23. Secure the vehicle's front fascia using the previously removed hardware.



INSTALLATION COMPLETED



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN Westin Automotive Products, Inc.
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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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