



SIGNATURE OF QUALITY

# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

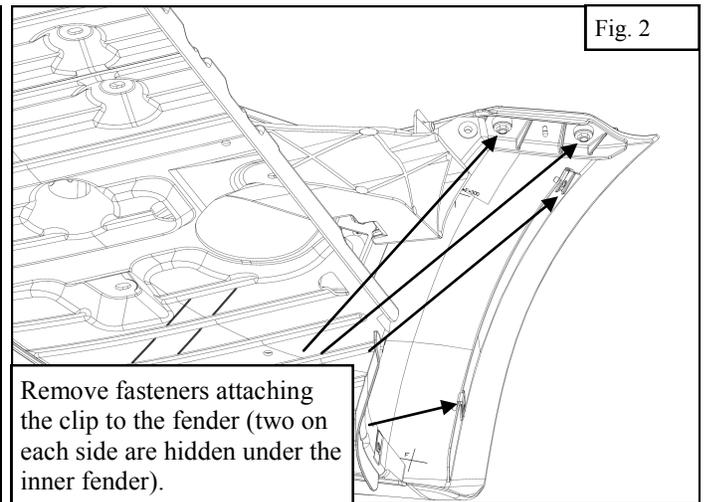
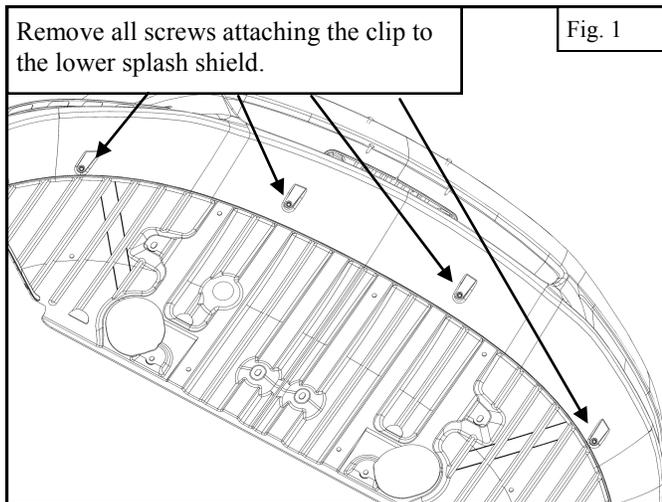
APPLICATION: CHEVY CAPRICE PPV (2012 & UP)  
APP PART # 36-2045

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR ASSEMBLY	RATCHET
2,3	2	BUMPER CHANNEL MOUNTING BRACKETS (DRV & PASS)	SCREWDRIVER
4	2	PUSH BAR MOUNTING BRACKETS	DRILL MOTOR
5,6	2	UPPER MOUNTING BRACKETS (DRV & PASS)	14MM WRENCH
7	8	M10 BUTTON HEAD BOLT (BLACK STAINLESS)	14MM SOCKET
8	8	M10 HEX NUT (BLACK STAINLESS)	ALLEN WRENCH
9	8	M10 LOCK WASHER (BLACK STAINLESS)	15MM SOCKET
10	16	M10 FLAT WASHER (BLACK STAINLESS)	10MM SOCKET
11	2	M10 HEX BOLT (YELLOW ZINC)	8MM SOCKET
12	6	M10 HEX NUT (YELLOW ZINC)	6MM SOCKET
13	6	M10 LOCK WASHER (YELLOW ZINC)	RATCHET EXT.
14	10	M10 FLAT WASHER (YELLOW ZINC)	TORQUE WRENCH
15	2	M10 LONG HEX BOLT (YELLOW ZINC)	HAMMER
16	6	M10 CARRIAGE BOLT (YELLOW ZINC)	UTILITY KNIFE
17	8	M10 FLANGE NUT (YELLOW ZINC)	
18	2	M6 TEK SCREW (YELLOW ZINC)	
19	4	M10 BOLT PLATE (YELLOW ZINC)	
20	4	M10 POLY BOLT RETAINER	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Remove the entire front grille and fascia (referred to as front clip) from the front of the vehicle. There are a number of plastic fasteners and metal screws holding it on (Figures 1-3). Care should be taken not to damage the clip as it is removed.



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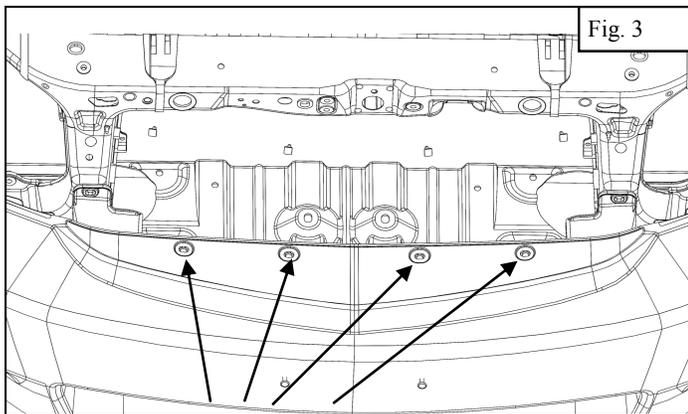


Fig. 3

Remove fasteners attaching the clip to the inner bumper, then carefully pull the front clip off of the vehicle and set aside.  
 Note: Factory turn signal wiring may need to be disconnected.

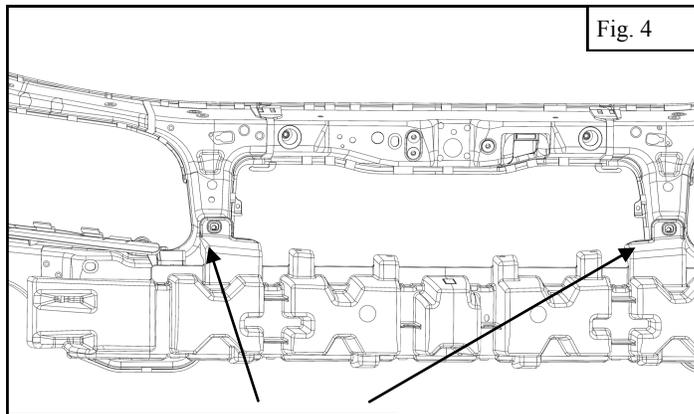


Fig. 4

Remove these two fasteners, then pull off the bumper crash channel and set it aside.

3. Remove the two fasteners holding the plastic bumper crash channel to the vehicle and remove the crash channel by pulling it forward (Figure 4).
4. Take the supplied M10 Bolt Plates and slip them into the large holes in the vehicle's bumper channel. Retain the bolt plates with the supplied poly bolt retainers (Figure 5).
5. Install the Bumper Channel Mounting Brackets as shown. A small portion of the front radiator shroud will interfere with the brackets. Trim the plastic as necessary, then slide the brackets over until they are centered and approximately 26-3/8" apart (Figure 6). Note: It may take light tapping with a soft face hammer to install them over the bumper channel.

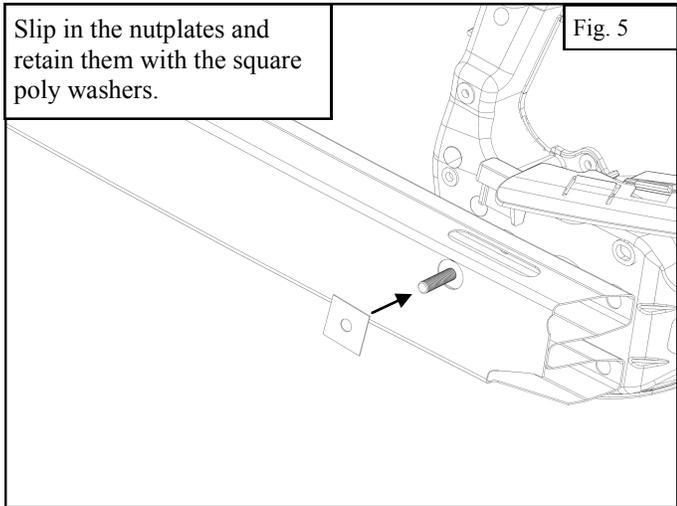


Fig. 5

Slip in the nutplates and retain them with the square poly washers.

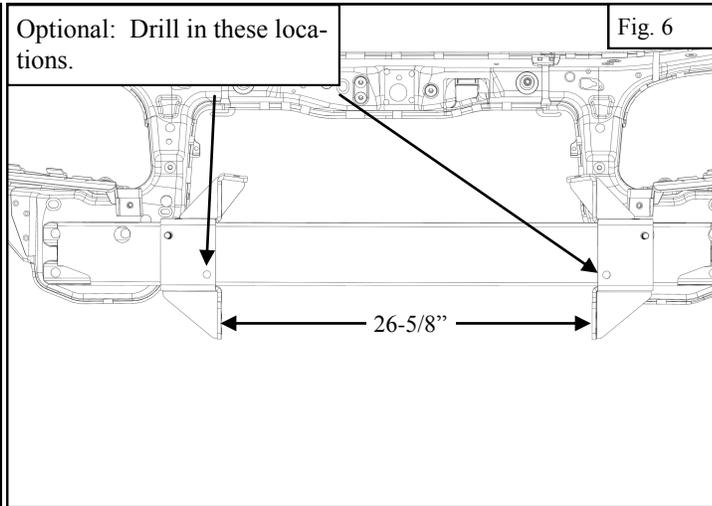


Fig. 6

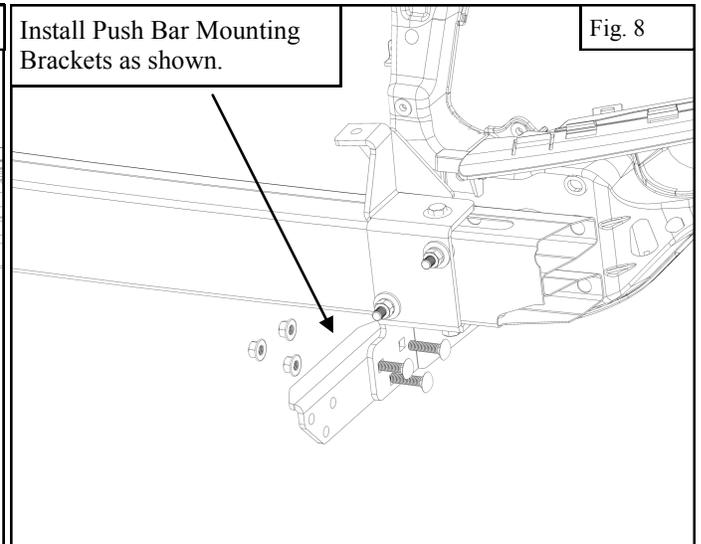
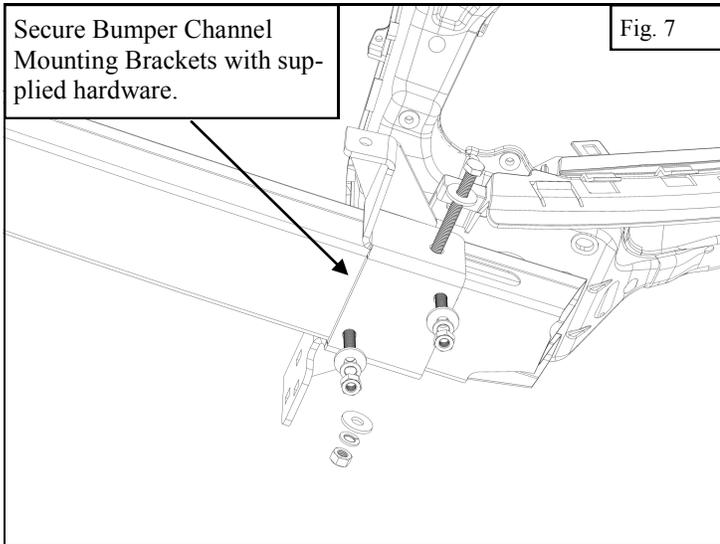
Optional: Drill in these locations.

6. Optional: For added strength drill two holes through the front of the vehicle's bumper channel in the locations shown in order to install the remaining M10 bolt plates (Figure 6). Touch up the drilled holes with paint to prevent corrosion.
7. Secure the Bumper Channel Mounting Brackets with the long M10 bolts and corresponding nuts and washers (Figure 7). Verify that the bracket spacing is still approximately 26-5/8" then torque M10 hardware to 30—35 ft-lbs.
8. Loosely install the Push Bar Mounting Brackets with the supplied M10 carriage bolts and M10 flange nuts (Figure 8).

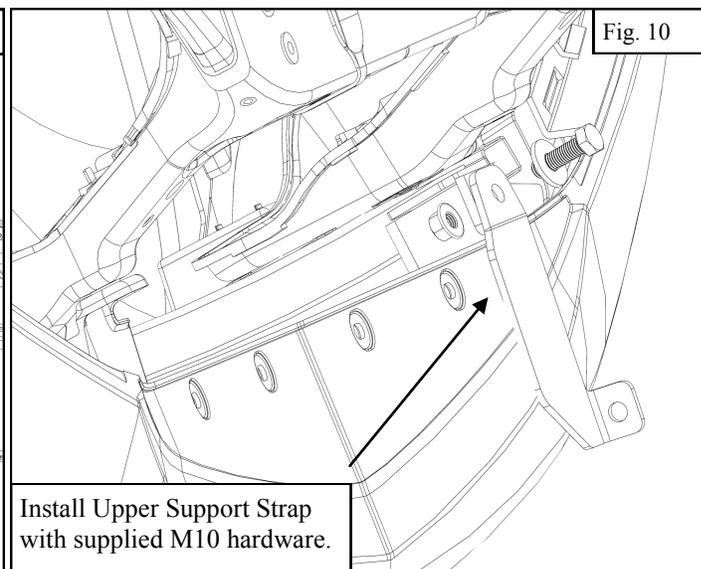
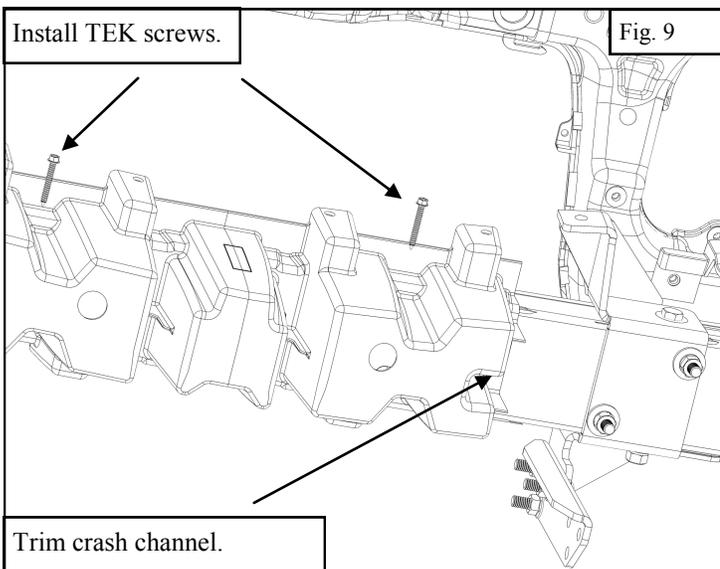


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9. Trim the plastic bumper crash channel so that it fits between the installed brackets, then using a drill motor secure it with the supplied TEK screws (Figure 9).
10. Re-install the front clip in the reverse order that it was removed.
11. Loosely install the Upper Support Brackets using the supplied yellow M10 hardware (Figure 10).

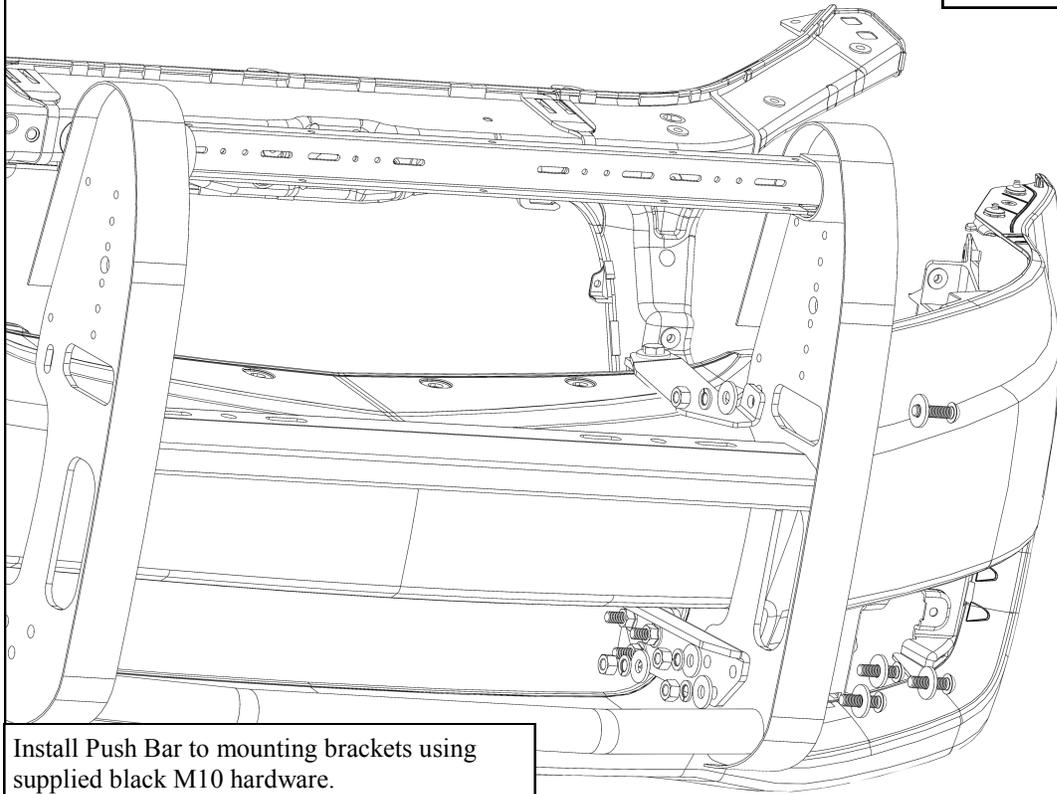


12. With assistance loosely install the Push Bar using the supplied black M10 hardware (Figure 11).
13. Align and adjust the Push Bar as necessary then torque M10 hardware to 30-35 ft-lbs.
14. Install the Top Channel (sold separately) per the Top Channel instructions.

**CARE INSTRUCTIONS**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

Fig. 11



Install Push Bar to mounting brackets using supplied black M10 hardware.



Installation Complete  
(Shown with Optional 36-6005C4 Top Channel)



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