

INSTALLATION INSTRUCTIONS

PRODUCT DESCRIPTION

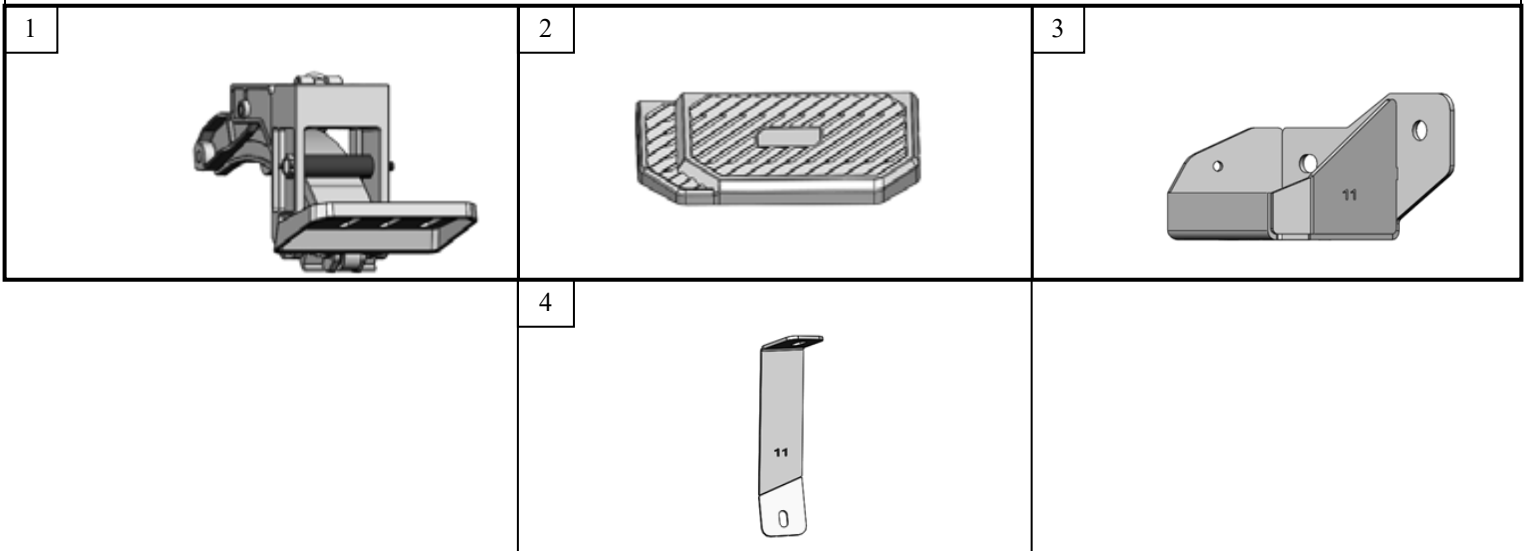


APPLICATION:
2022-2026 Toyota Tundra

PART NUMBER:
29-40095

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LINKAGE ARM ASSEM.	8MM SOCKET
2	1	STEP PAD	8MM WRENCH
3	1	FRAME MOUNTING BRACKET	22MM SOCKET
4	1	SUPPORT BRACKET	22MM WRENCH
5	4	8-1.25MM X 20MM T-BOLT	12MM WRENCH
6	4	8MM NYLON LOCK NUTS	RATCHET
7	6	8MM X 24MM X 2MM FLAT WASHERS	EXTENSIONS
8	3	M8 COMBO BOLTS	
9	2	8MM LOCK WASHER	
10	1	M8 HEX BOLT, SHORT	
11	1	M8 HEX BOLT, LONG	

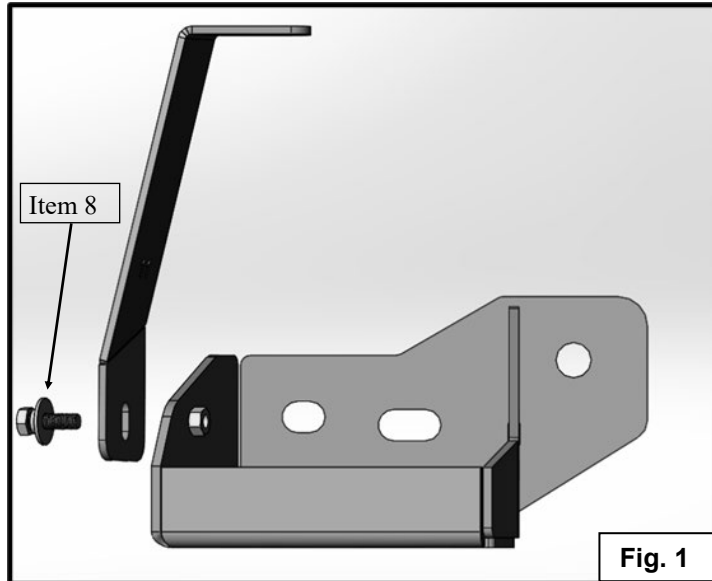
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



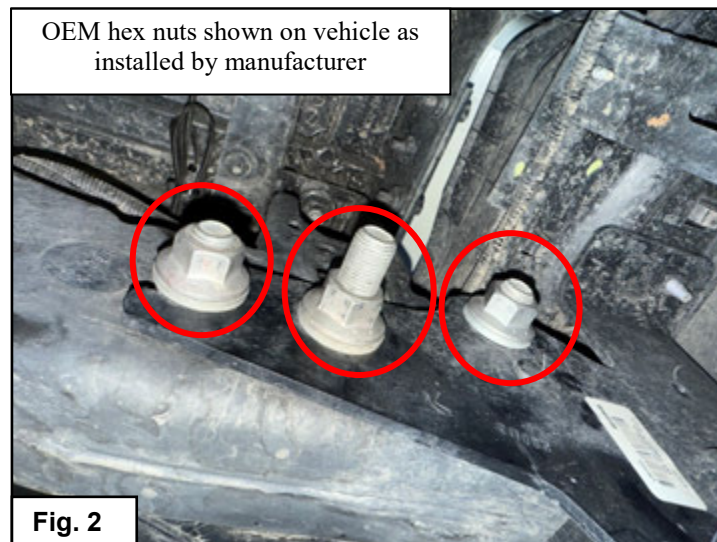
Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

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for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Using the combo bolt mount the support bracket to the frame mounting bracket. **See Figure 1.**

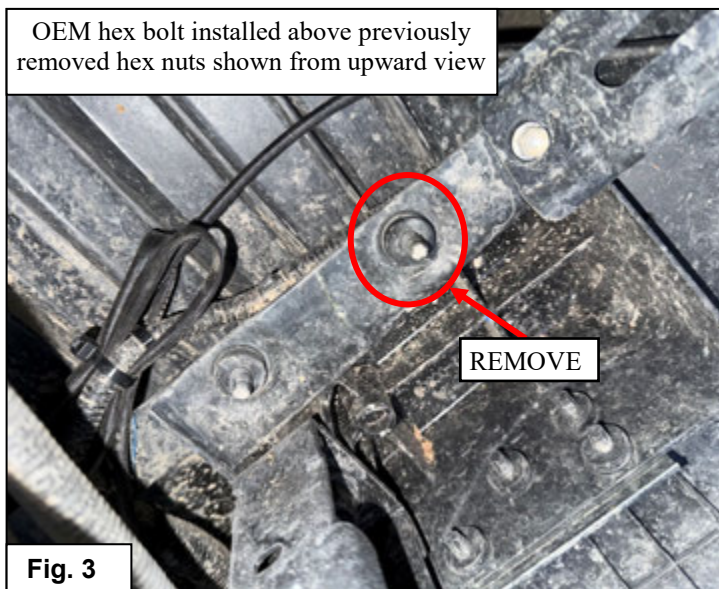


3. Starting at the rear driver side remove the (3) OEM hex nuts. Place aside for later use. **See Figure 2**

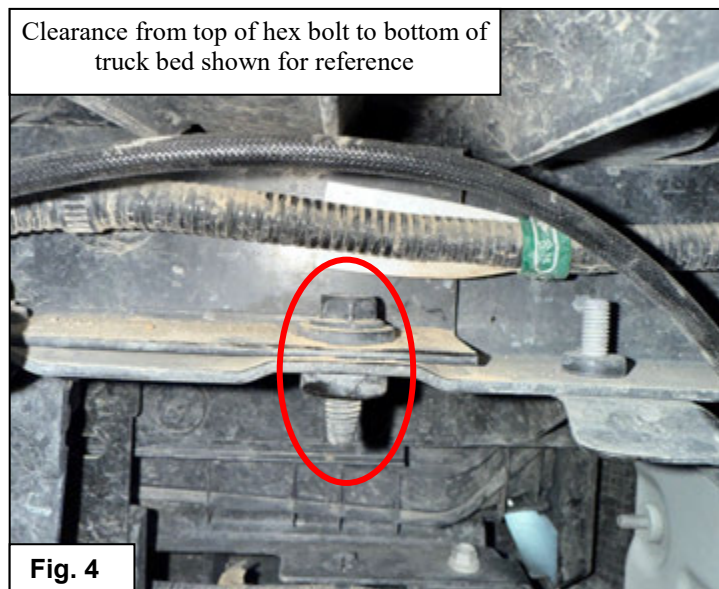


4. Locate and Remove the hex bolt located underneath the bed. See **Figure 3 and 4**

OEM hex bolt installed above previously removed hex nuts shown from upward view

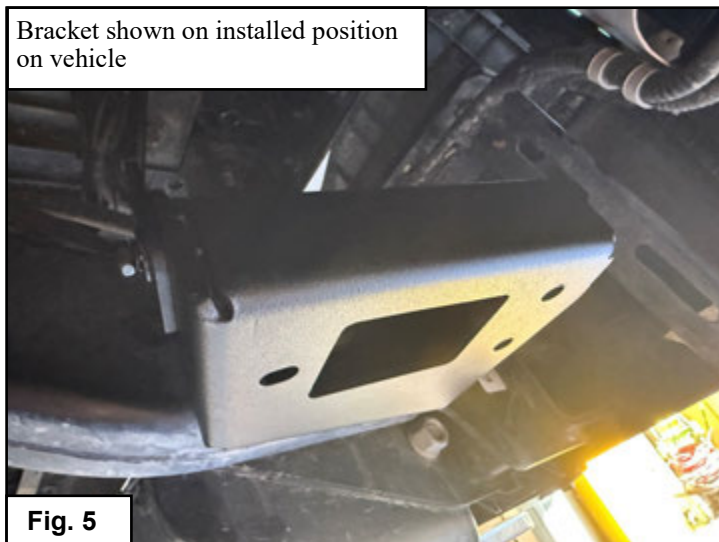


Clearance from top of hex bolt to bottom of truck bed shown for reference

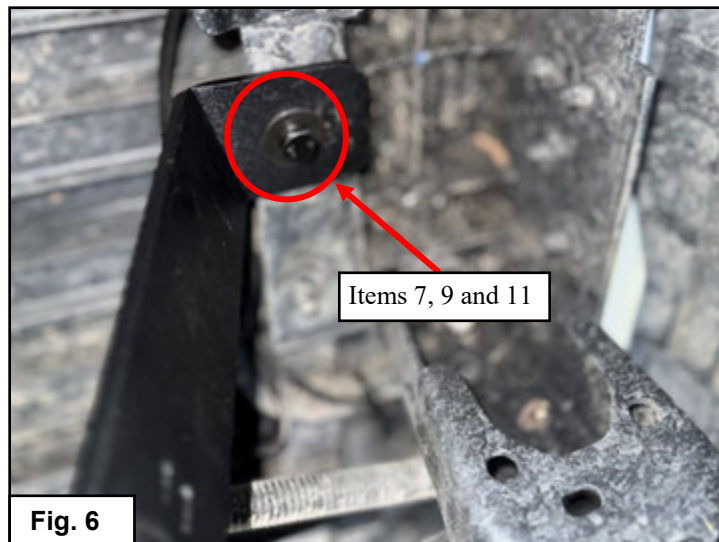


5. Mount the combined brackets to the vehicle. Align holes with the three OEM bolts and reinstall OEM hex nuts. See **Figure 5**
6. Mounted support bracket, aligning hole where OEM hex bolt was installed. Install 8m x 30mm hex bolt into threaded insert where previous OEM hex bolt was installed along with flat and crush washer. See **Figure 6**

Bracket shown on installed position on vehicle

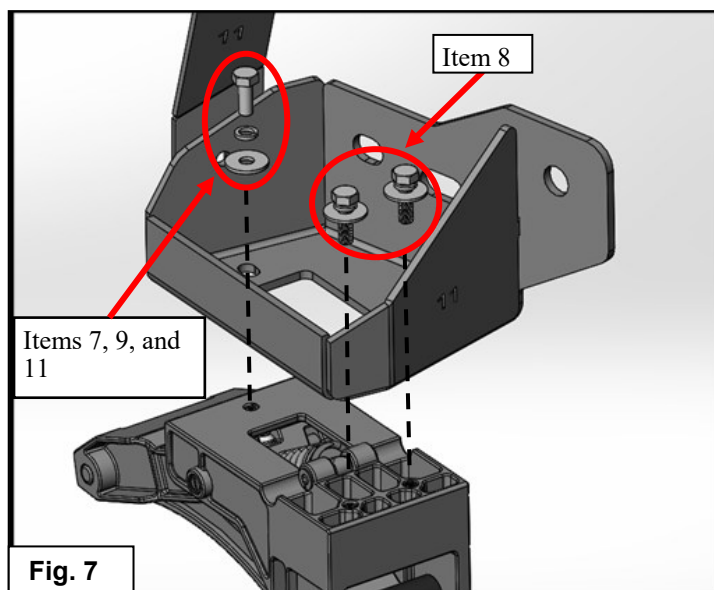


Items 7, 9 and 11



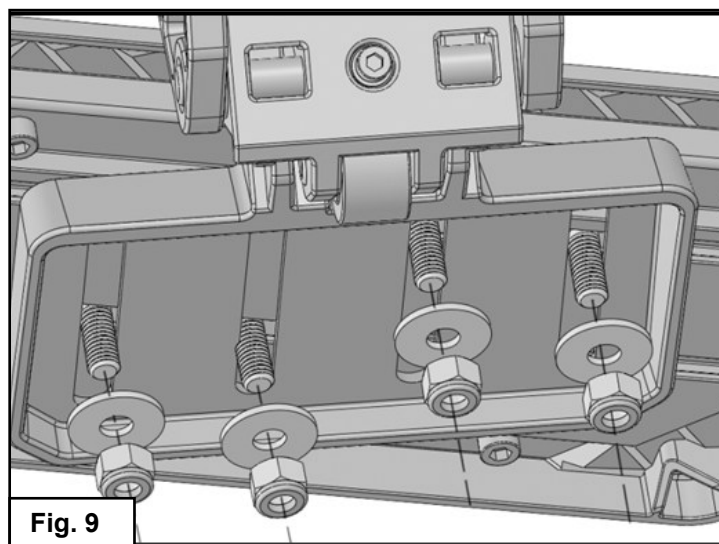
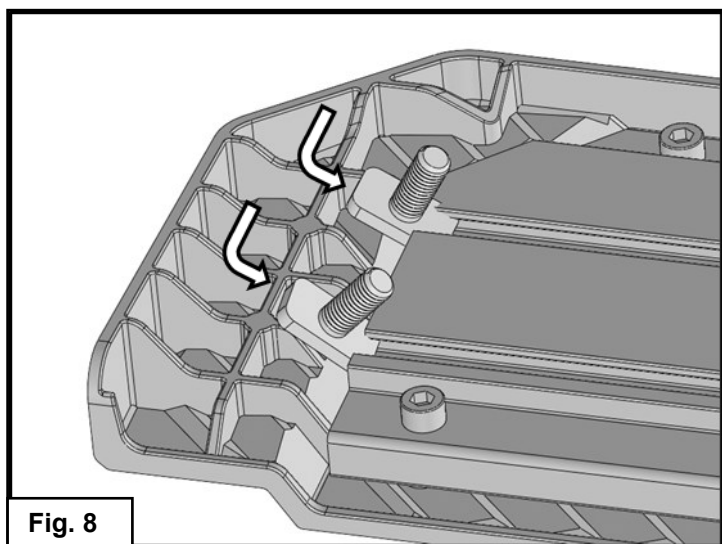
7. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

8. Mount the frame & support bracket to the linkage arm assembly. See **Figure 7**



9. Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel). See **Figure 8**

10. Attach Step Pad to Corner Step Base using flat washers and lock nuts. See **Figure 9**



11. The step pad can be adjusted to the user liking before tightening bolts. See **Figure 10**

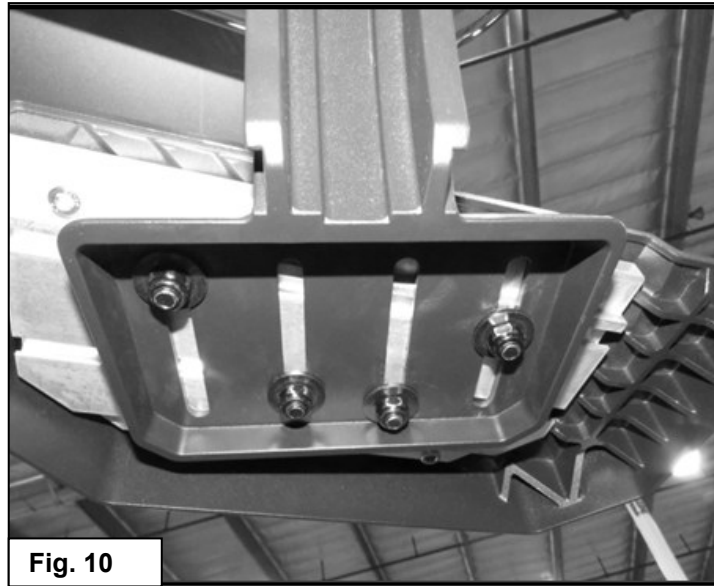


Fig. 10

12. Bed step is now installed. See **Figures 11 and 12**

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.



Fig. 11



Fig. 12

INSTALLATION COMPLETED

WESTIN

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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