

INSTALLATION INSTRUCTIONS



PRODUCT DESCRIPTION

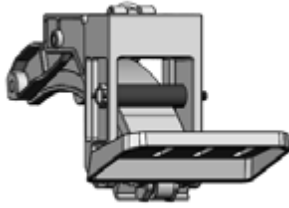
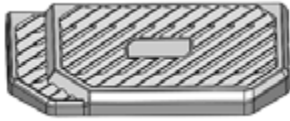
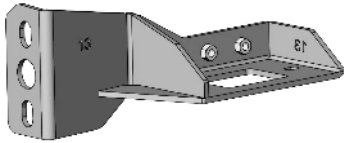
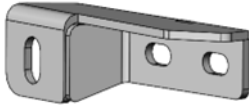
APPLICATION:

2020-2026 Gladiator (Small Pad Mounted on Passenger Side)

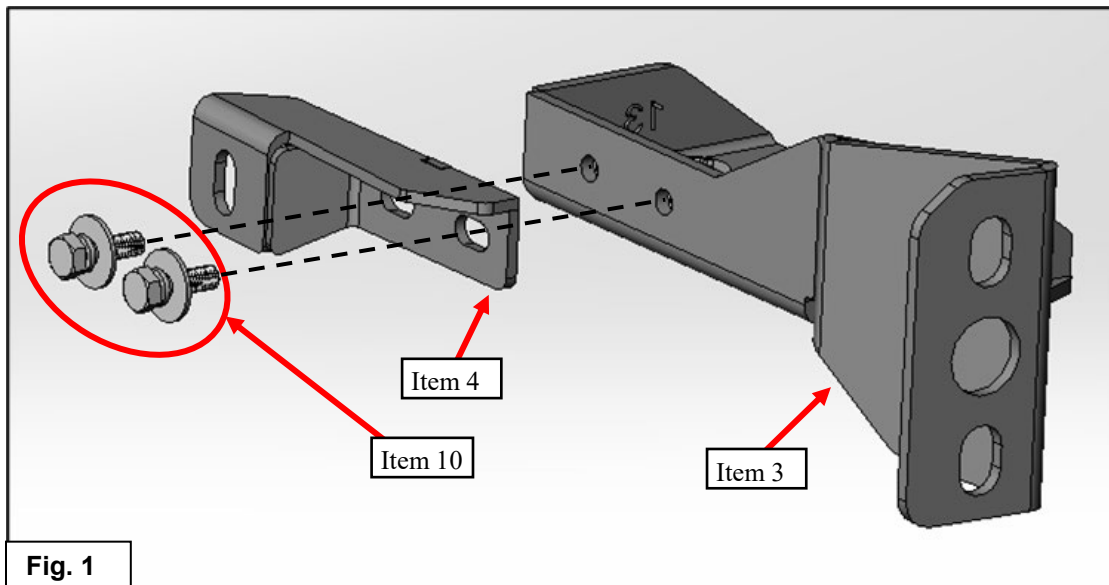
PART NUMBER:

29-40065

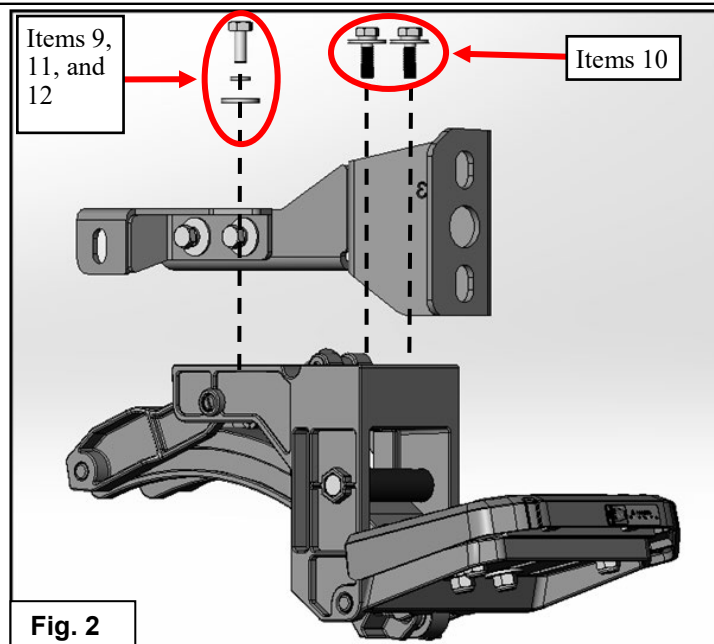
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LINKAGE ARM ASSEMBLY	13MM SOCKET
2	1	STEP PAD	13MM WRENCH
3	1	FRAME MOUNTING BRACKET	17MM SOCKET
4	1	SUPPORT BRACKET	17MM WRENCH
5	1	TUBULAR SPACER	19MM WRENCH
6	2	PLASTIC RETAINERS	19MM SOCKET
7	4	M8 T-BOLT	RATCHET
8	4	M8 NYLON LOCK NUTS	EXTENSIONS
9	5	M8 FLAT WASHERS	
10	4	M8 COMBO BOLTS	
11	1	M8 LOCK WASHER	
12	1	M8 HEX BOLT	
13	1	M10 HEX NUT	
14	2	M10 FLAT WASHER	
15	1	M10 HEX BOLT	
16	1	M10 LOCK WASHER	
17	1	M12 DOUBLE BOLT PLATE	
18	2	M12 HEX NUT	
19	2	M12 LOCK WASHER	
20	2	M12 FLAT WASHER	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			

ITEM 1	ITEM 2
	
ITEM 3	ITEM 4
	

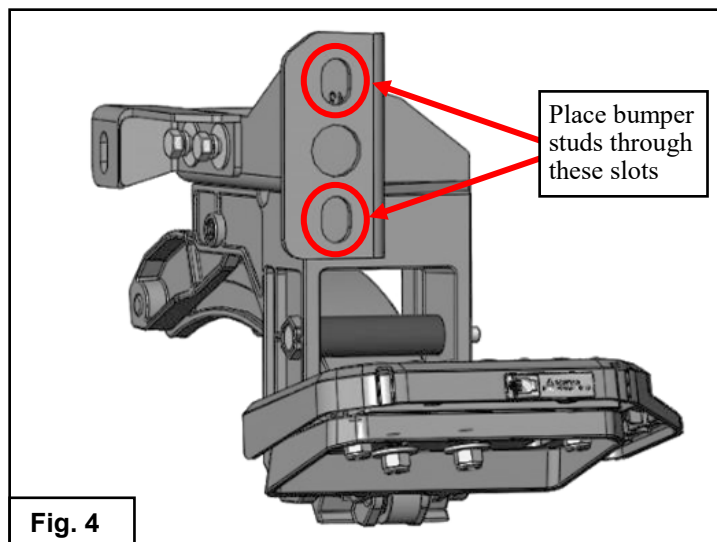
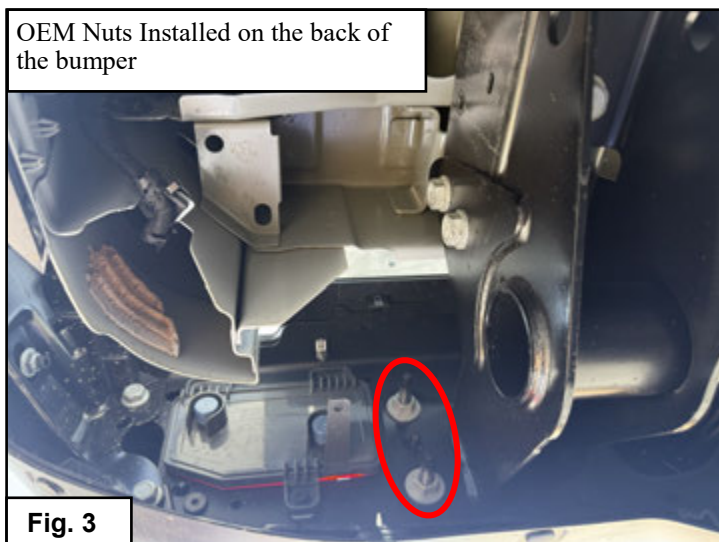
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Mount the support bracket to the frame mounting bracket using two combo bolts. **See Figure 1.**



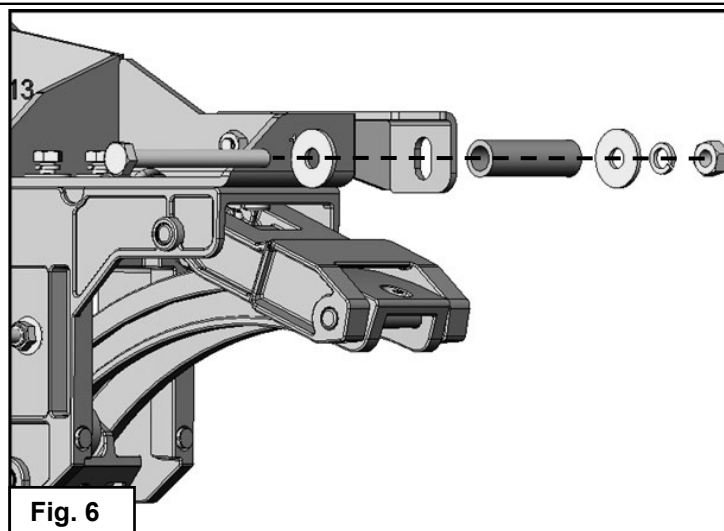
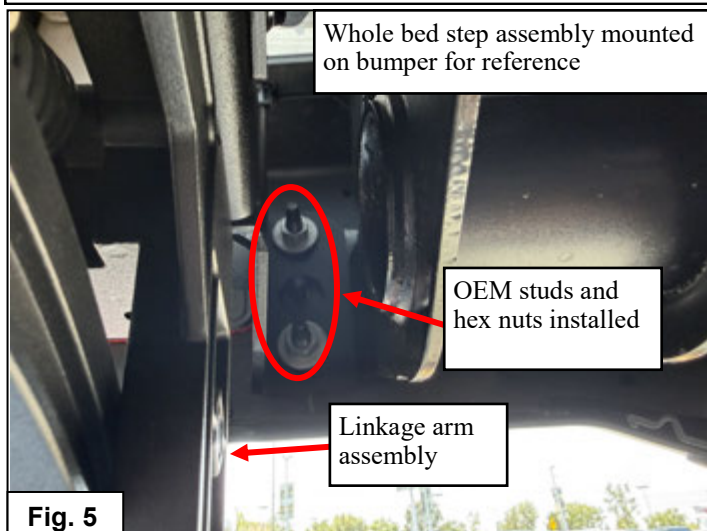
3. Mount the brackets that were mounted together in step 2, to the linkage arm assembly. See **Figure 2**



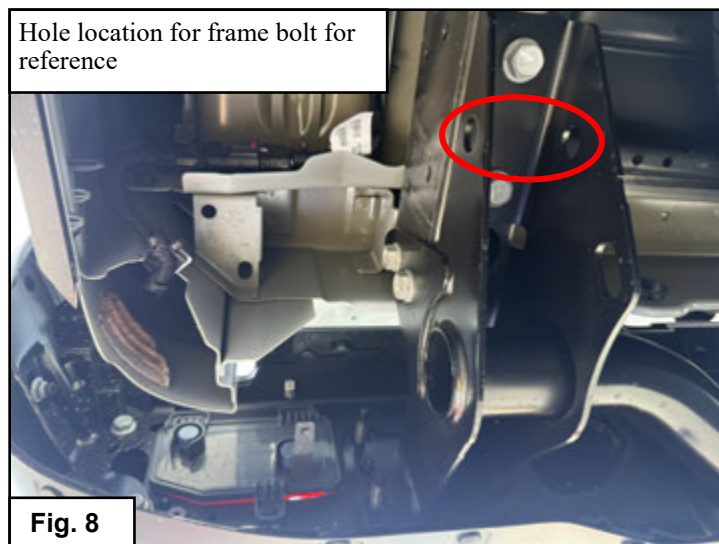
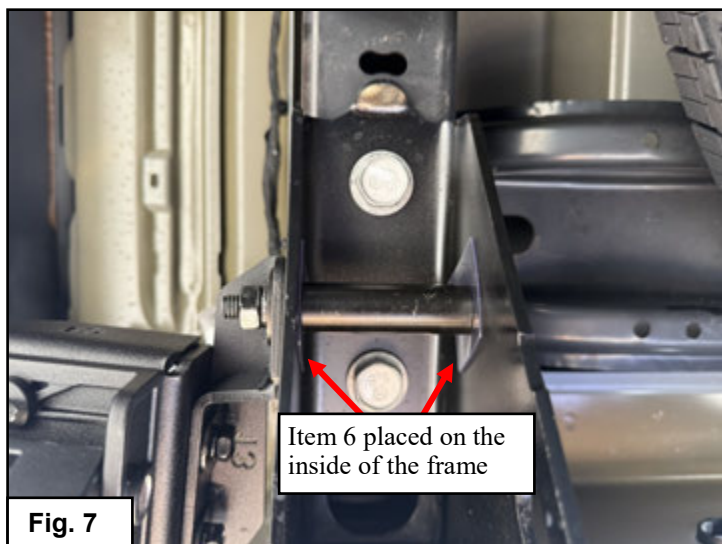
4. Locate rear two OEM bolts that are installed on the rear of the bumper. Refer to **Figure 3** location. Once located remove the OEM nuts. **Note:** 12mm double bolt plate can be used or OEM studs (varies on bumper).
5. Align the main mounting bracket to the studs where the nuts were removed in step 4 and thread on OEM hex nuts. See **Figure 4** for hole location. **Do not fully tighten at this time.**



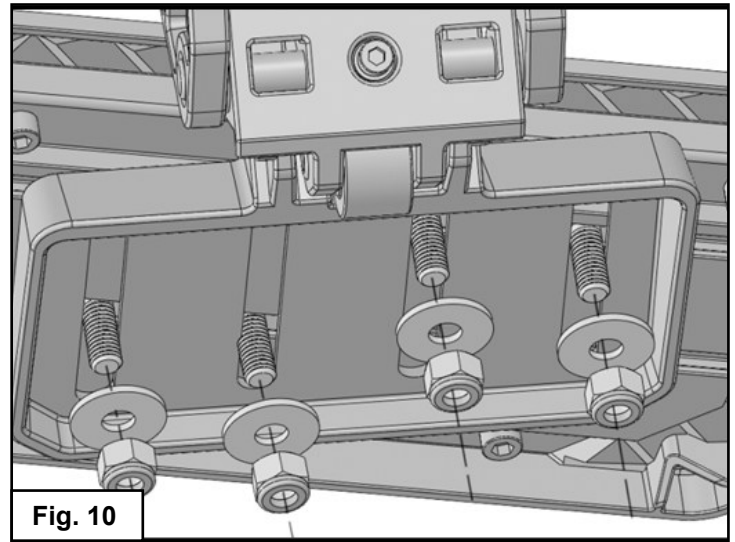
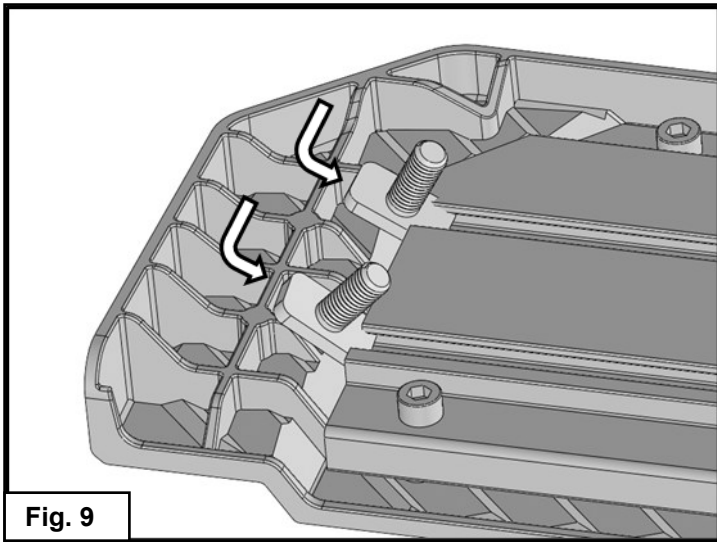
4. Refer to **Figure 5** to see how the bed step assembly is to be mounted on the two studs previously mentioned in prior steps.



5. Insert bolt into the slot of the support bracket that is butted up against the frame of the vehicle. **See Figure 6** to see how the bolt is to be inserted between the inner faces of the frame with the tube spacer and plastic retainers between them. **See Figure 7** to see how the bolt should look while installed on bracket and frame. After all of the nuts are threaded on the bolts and the assembly is in place, tighten all hardware at this time.



6. Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel). See **Figure 9**
7. Attach Step Pad to Corner Step Base using flat washers and lock nuts. See **Figure 10**



8. The step pad can be adjusted to the user liking before tightening bolts. See **Figure 11**



9. Bed step is now installed. See **Figures 12 and 13**

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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