

INSTALLATION INSTRUCTIONS

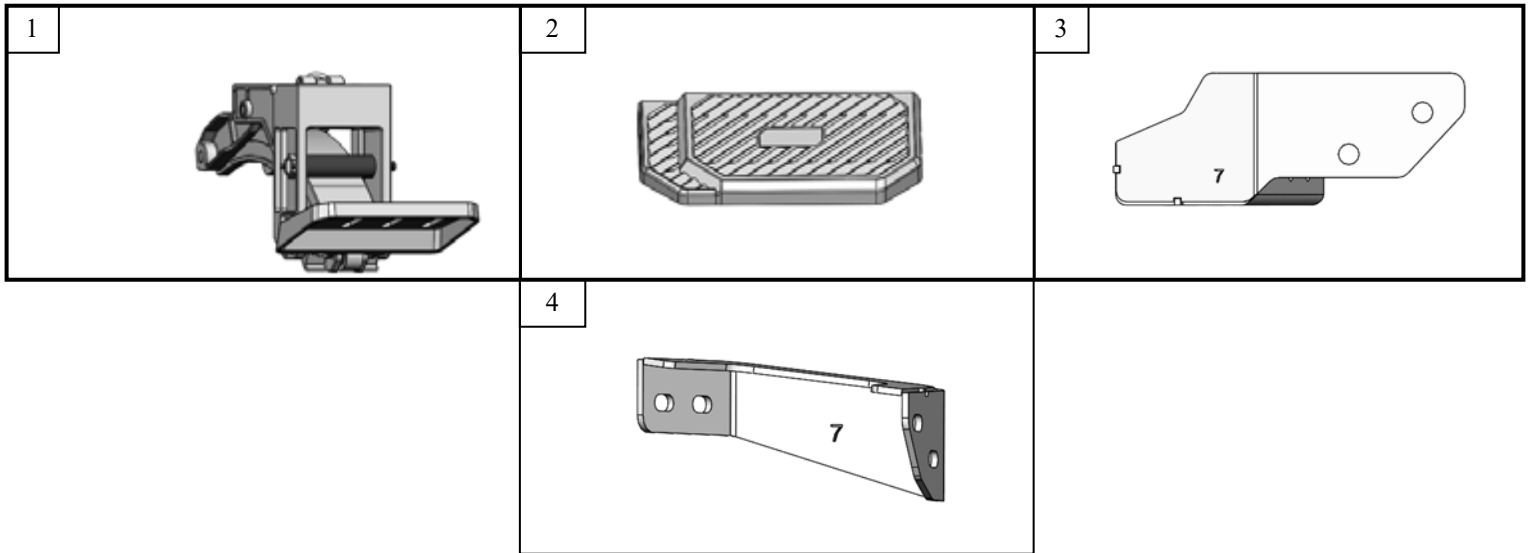


PRODUCT DESCRIPTION

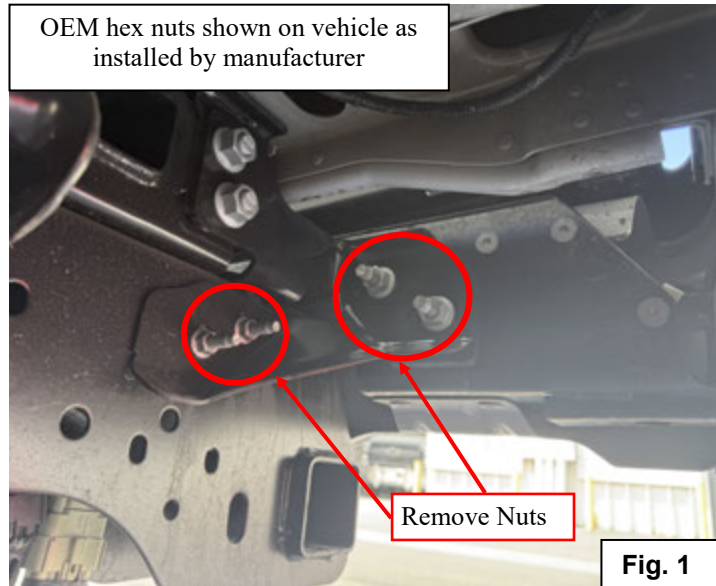
APPLICATION:
2023-2026 F-250/F-350 Super Duty (Excl. Dual Exhaust Models)

PART NUMBER:
29-40055

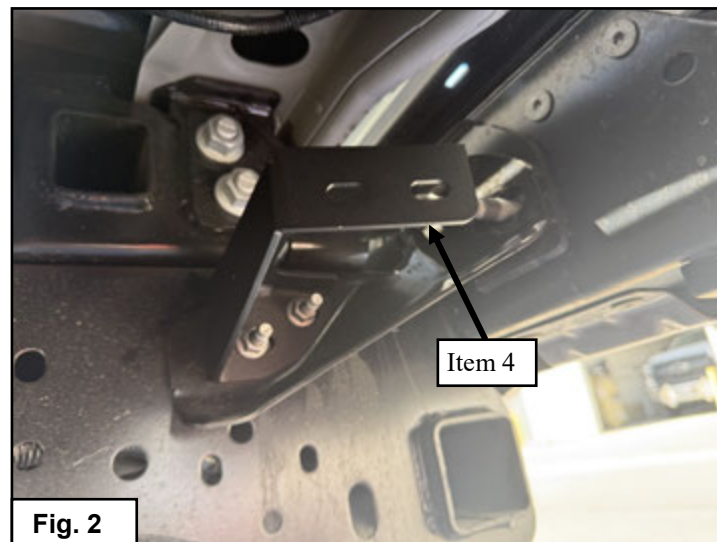
CONTENT			
EXTENSIONS	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LINKAGE ARM ASSEM.	21MM DEEP SOCKET
2	1	STEP PAD	15MM DEEP SOCKET
3	1	FRAME MOUNTING BRACKET	13MM SOCKET
4	1	SUPPORT BRACKET	BREAKER BAR
5	4	M8 T-BOLT	RATCHET
6	4	8MM NYLON LOCK NUTS	EXTENSIONS
7	5	8MM X 24MM X 2MM FLAT WASHERS	
8	4	M8 COMBO BOLTS	
9	1	M8 LOCK WASHER	
10	1	M8 HEX BOLT	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



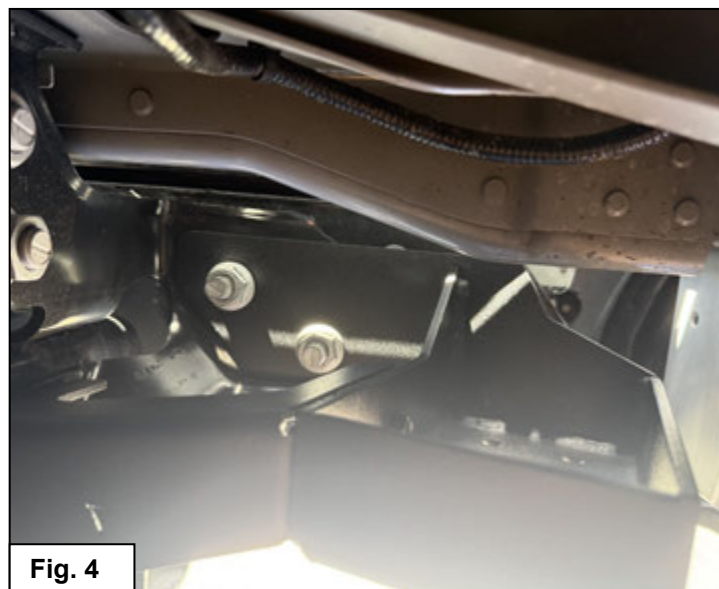
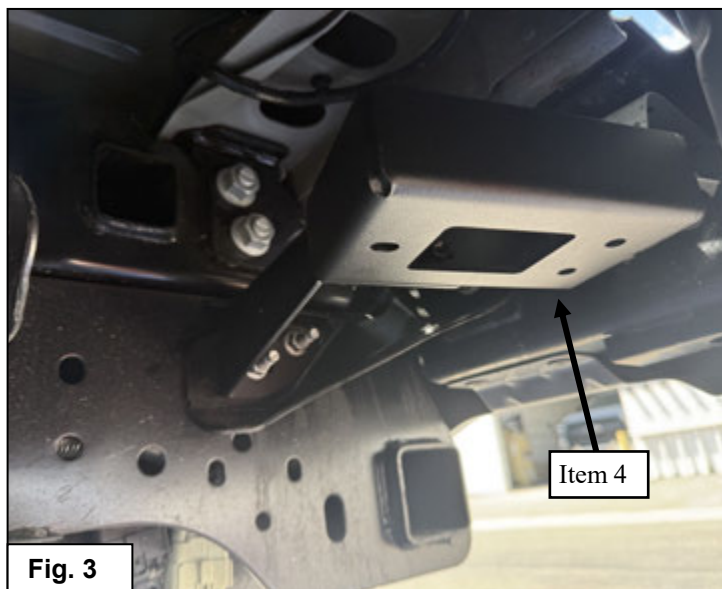
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. In the rear of the vehicle behind the rear bumper locate the 4 nuts and remove. **See Figure 1. Note:** Once rear most nuts are removed, the bumper may move from frame in the outward direction. While the nuts are removed it is heavily advised not to put any external loads on the bumper.



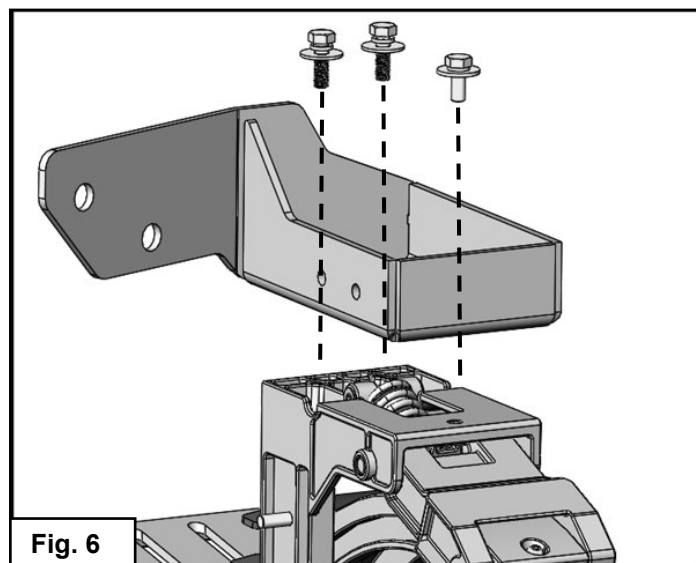
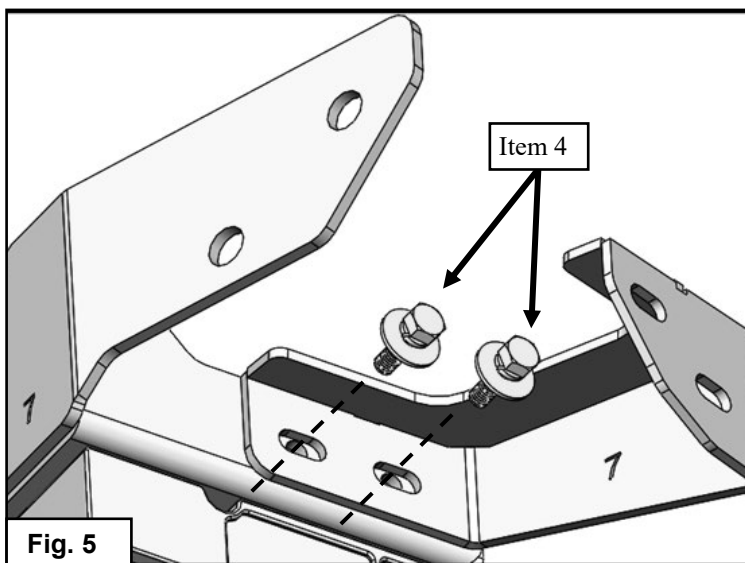
3. Install support bracket on the two bolts that are on the inboard side of the vehicle, using the OEM hardware that was just uninstalled. **See Figure 2**



4. Install Frame Mounting Bracket on the rear most bolts where the OEM nuts were removed. Reinstall the nuts once the bracket is put in place. See **Figure 3 and 4**

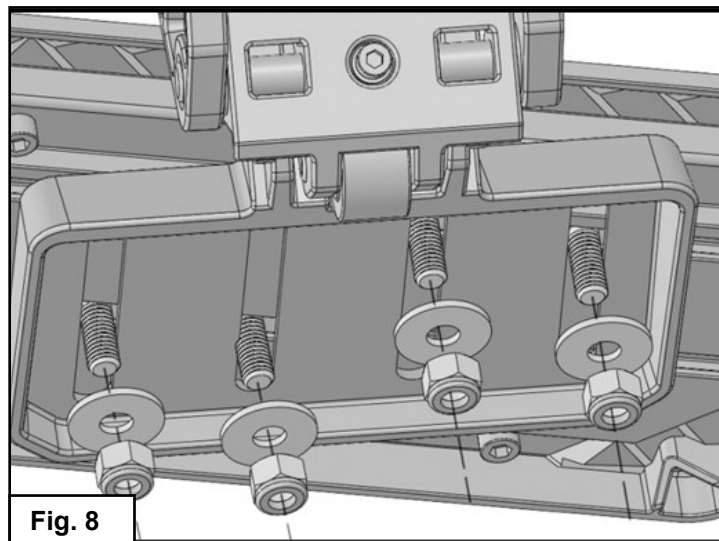
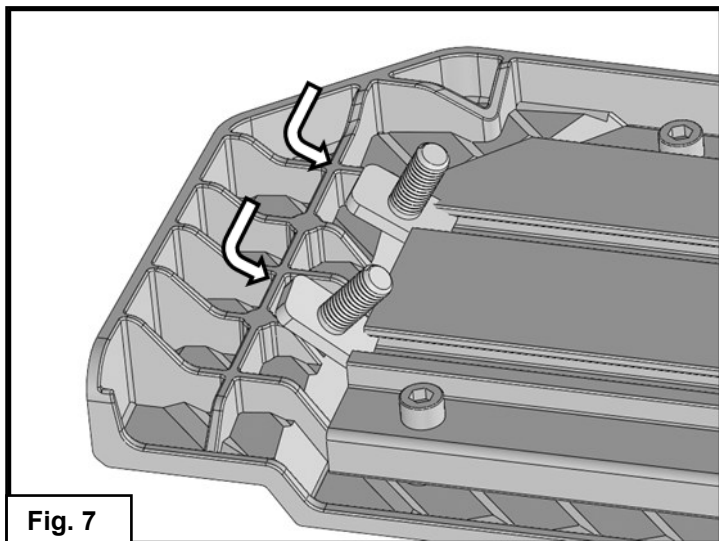


5. Install combo bolts through the slots of the support bracket, threading into the captive nuts on the frame mounting bracket. See **Figure 5**
8. Mount the frame & support bracket to the linkage arm assembly. See **Figure 6**



9. Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel). See **Figure 7**

10. Attach Step Pad to Corner Step Base using flat washers and lock nuts. See **Figure 8**



11. The step pad can be adjusted to the user liking before tightening bolts. See **Figure 9**



12. Bed step is now installed. See **Figures 11 and 12**

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.



INSTALLATION COMPLETED



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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