

INSTALLATION INSTRUCTIONS

PRODUCT DESCRIPTION

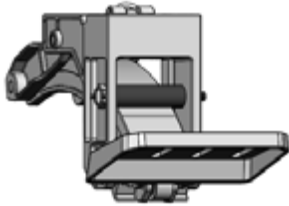
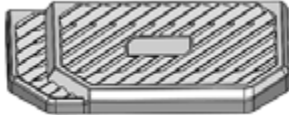


APPLICATION:
2019-2026 Ram 2500/3500 (Excl. Dual Exhaust Models)

PART NUMBER:
29-40025

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LINKAGE ARM ASSEMBLY	13MM SOCKET
2	1	STEP PAD	13MM WRENCH
3	1	FRAME MOUNTING BRACKET	18MM SOCKET
4	1	SUPPORT BRACKET	24MM SOKET
5	4	M8 T-BOLT	RATCHET
6	4	M8 NYLON LOCK NUT	EXTENSIONS
7	5	M8 FLAT WASHER	
8	4	M8 COMBO BOLTS	
9	1	M8 LOCK WASHER	
10	1	M8 HEX BOLT	
11	1	16MM X 50MM X 3MM FLAT WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

ITEM 1 	ITEM 2 	ITEM 3 
	ITEM 4 	

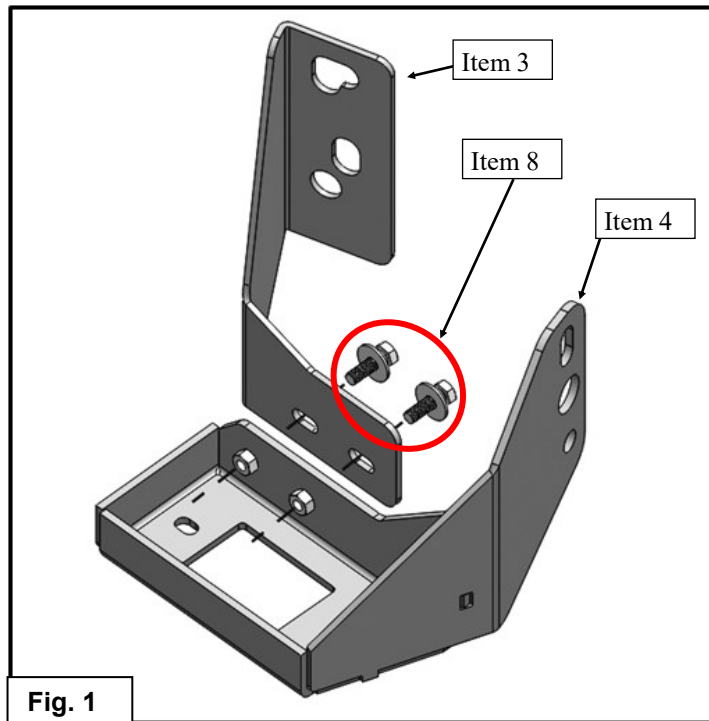


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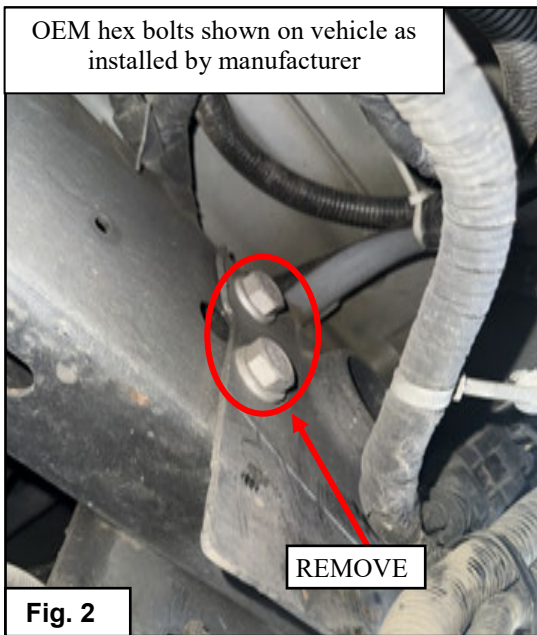
Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

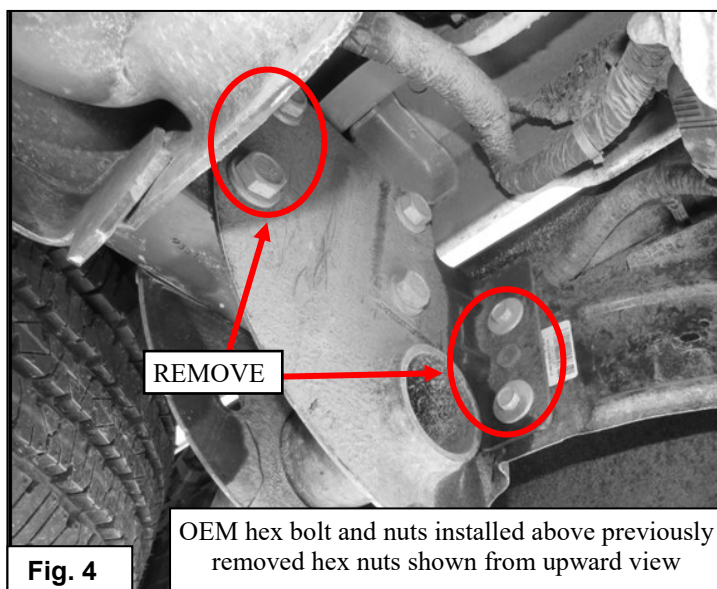
2. Mount the support bracket to the frame mounting bracket using 2 combo bolts. **See Figure 1.**



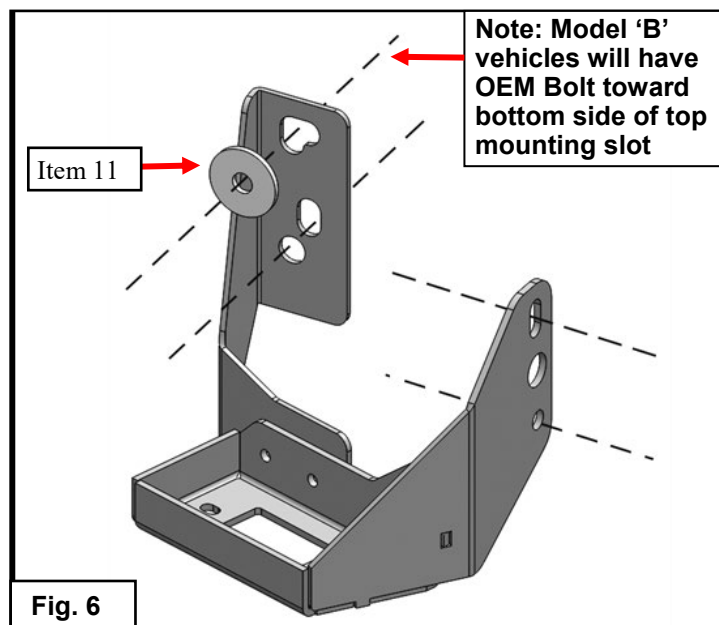
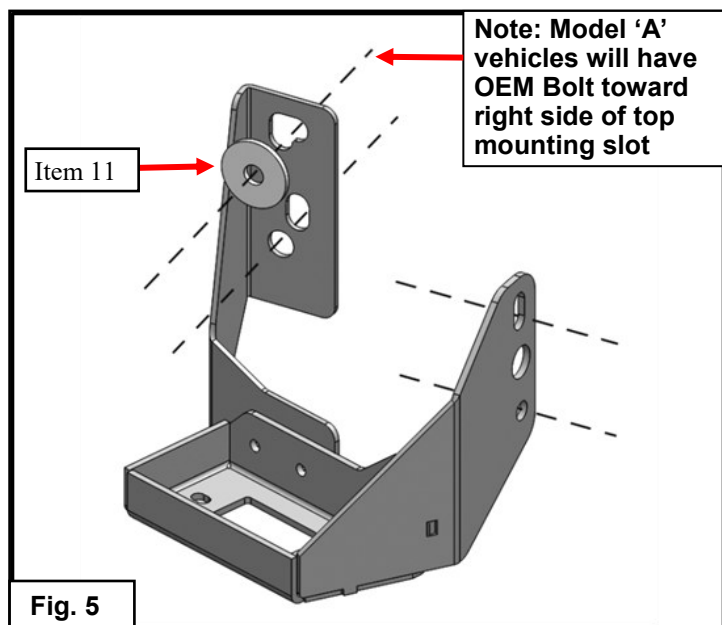
3. Starting at the rear DS remove the (2) OEM hex bolts on the frame of the vehicle. Place aside for later use. **See Figure 2.** In the same area remove the (2) OEM Hex nuts from the bumper, refer to **Figure 3** for location. **Note:** This install is done on the model with Hitch closer to mounting point pictured (Model 'A').



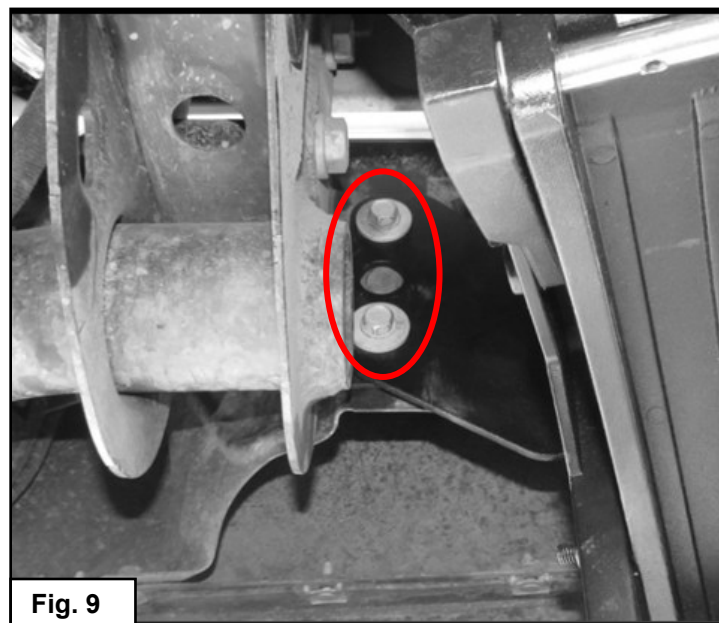
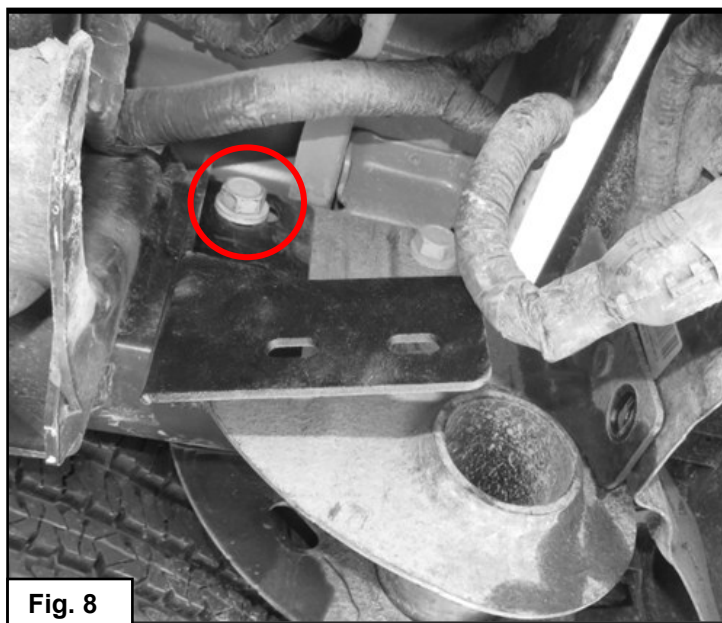
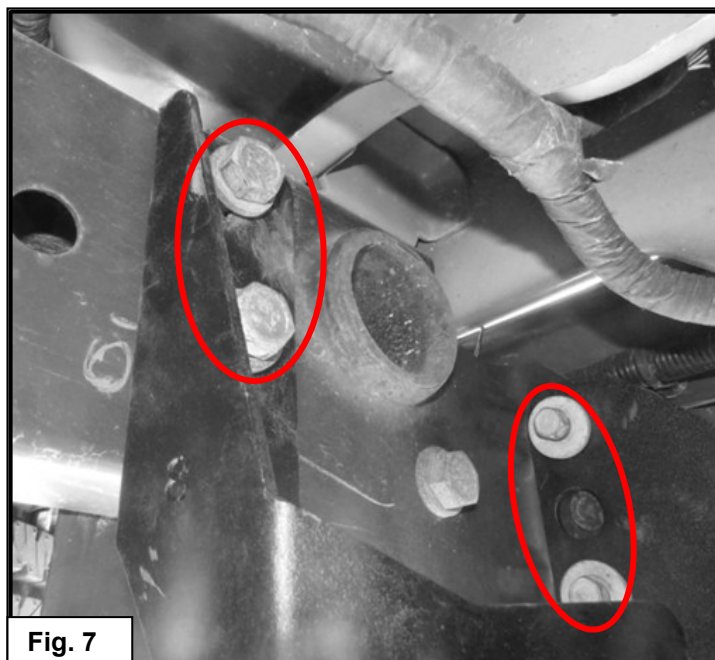
4. For Model with Hitch farther from mounting point. Starting at the rear DS remove the (4) OEM Hex Bolts. See **Figure 4**



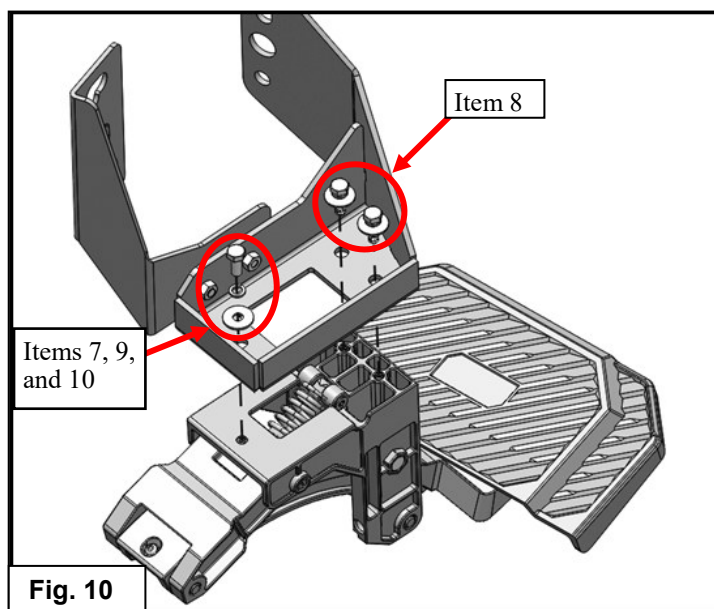
5. Mount combined brackets to vehicle reusing OEM Hex Bolts and nuts, using additional flat washer to keep bolt head from falling through bracket. See Figures 5 and 6 too see the holes or slots that the bolts go through for each model and follow the steps accordingly to your model.



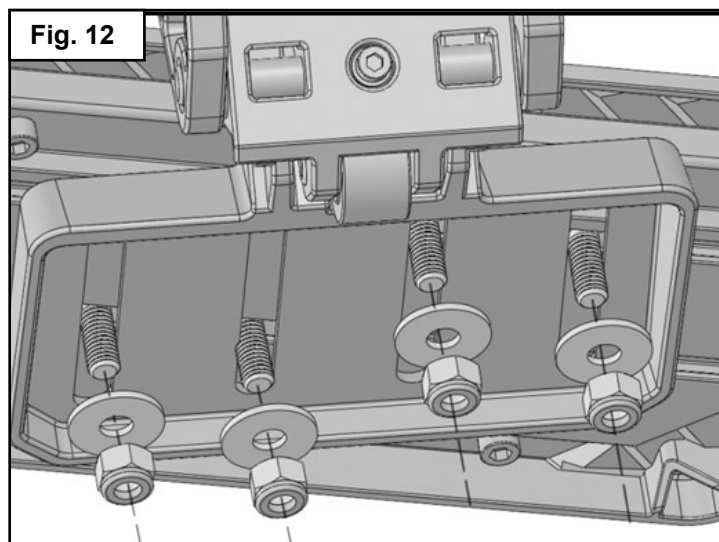
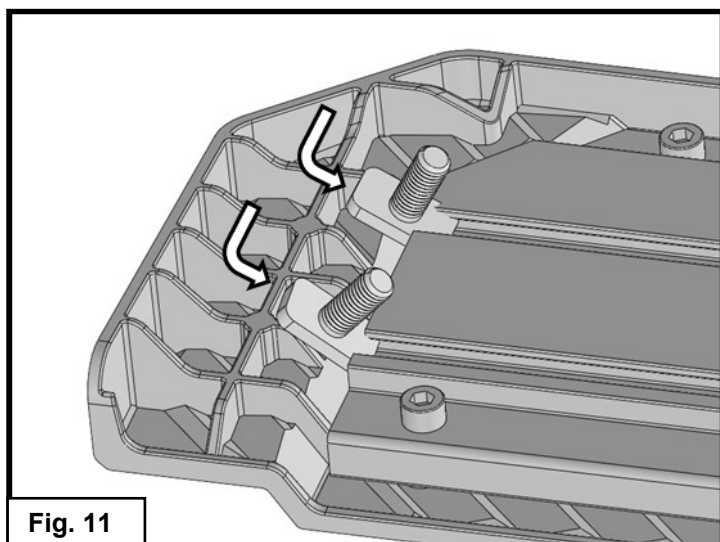
5. Refer **Figure 7** for mounted brackets for Model 'A' vehicles. Refer **Figures 8 and 9** for mounted brackets for Model 'B' vehicles.



6. Mount the frame & support bracket to the linkage arm assembly. See **Figure 7**



7. Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel). See **Figure 11**
8. Attach Step Pad to Corner Step Base using flat washers and lock nuts. See **Figure 12**



9. The step pad can be adjusted to the user liking before tightening bolts. See **Figure 13**



Fig. 13

10. Bed step is now installed. See **Figures 14 and 15**

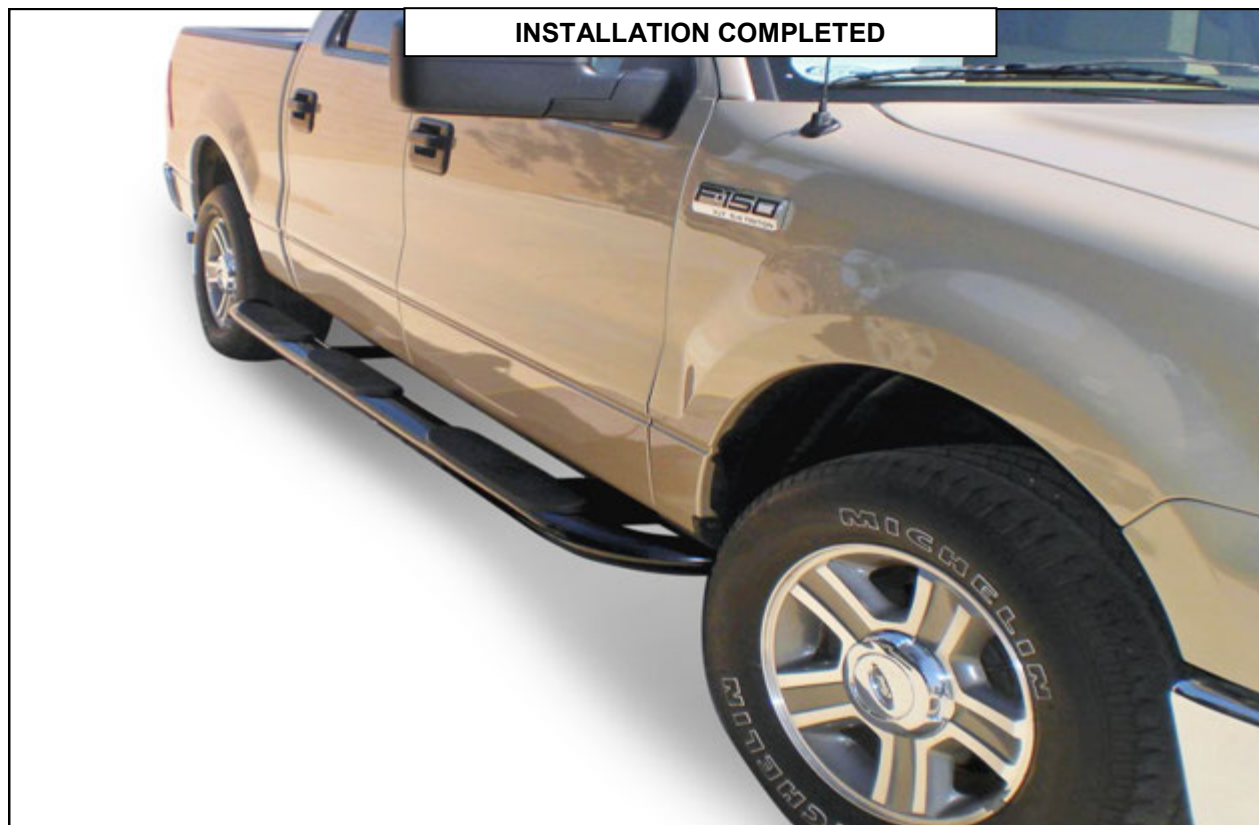
Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.



Fig. 14



Fig. 15



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CARE INSTRUCTIONS

- *Texture Black Finishes should be cleaned with mild soap and water only (do not wax).*
- *Gloss Black Finishes should be cleaned with mild soap and water."*
- *Polished Stainless products should be cleaned with mild soap and water. Stainless Steel polish may be used to remove small scratches.*
- *Regular waxing is recommended for Gloss Black and Stainless Steel products. Do not use wax that may contain abrasives.*

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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