

INSTALLATION INSTRUCTIONS

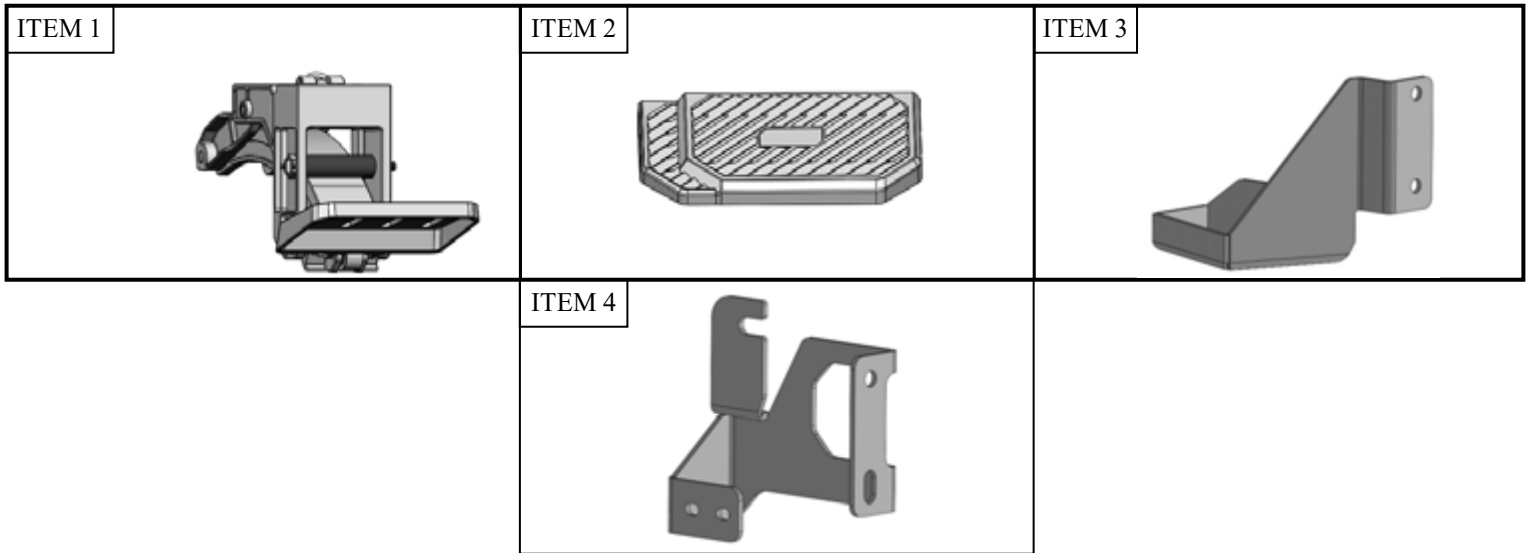


PRODUCT DESCRIPTION

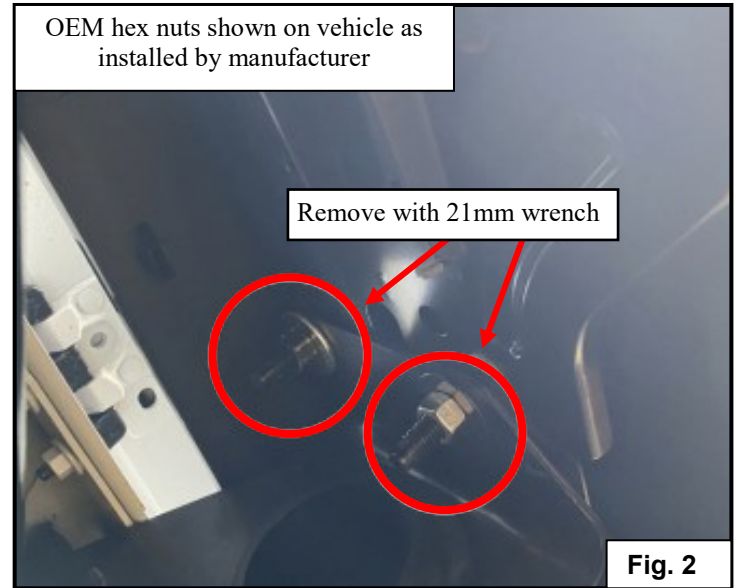
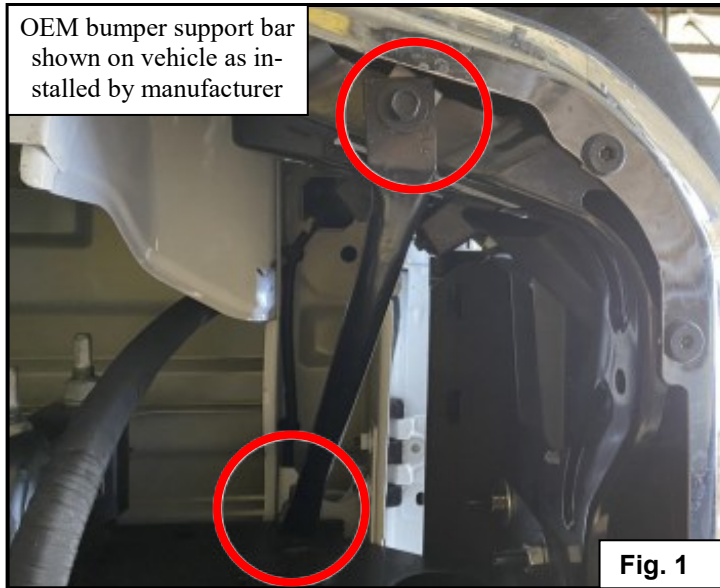
APPLICATION:
2019-2026 Silverado/Sierra 1500

PART NUMBER:
29-40005

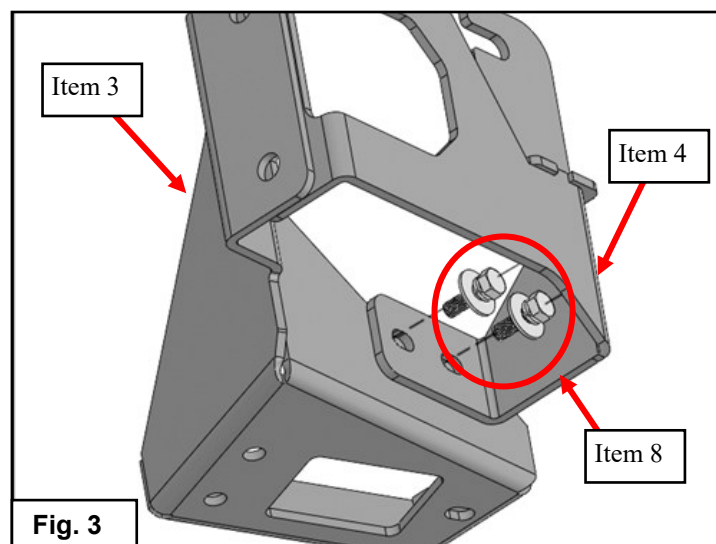
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LINKAGE ARM ASSEMBLY	13MM SOCKET
2	1	STEP PAD	13MM WRENCH
3	1	FRAME MOUNTING BRACKET	21MM WRENCH
4	1	SUPPORT BRACKET	RATCHET
5	4	M8 T-BOLT	EXTENSIONS
6	4	M8 NYLON LOCK NUTS	
7	5	M8 FLAT WASHERS	
8	4	M8 COMBO BOLTS	
9	1	8MM LOCK WASHER	
10	1	M8 HEX BOLT	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



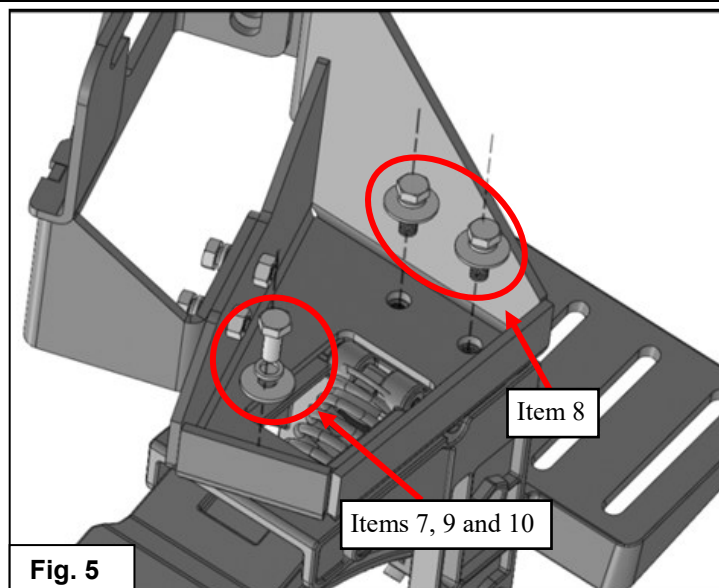
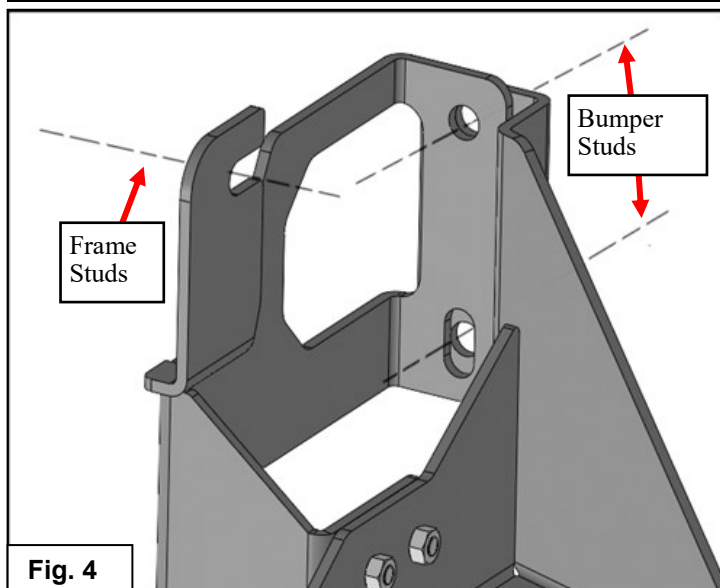
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the rear of the vehicle on the drivers side, locate the bumper support bar **see Figure 1** for hardware location. Remove OEM hardware and save bumper support bar incase bed step assembly is ever removed.
3. In the same area where the bumper support was, on the back face of the bumper remove the two OEM hex nuts. Place aside for later use. See **Figure 2**.



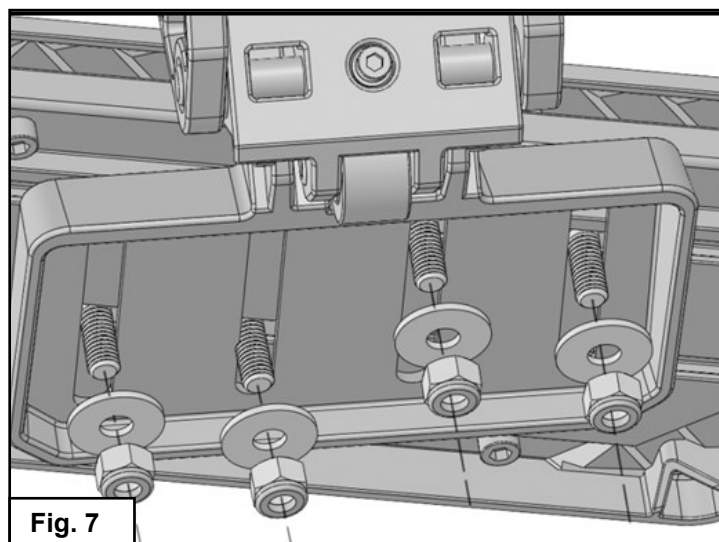
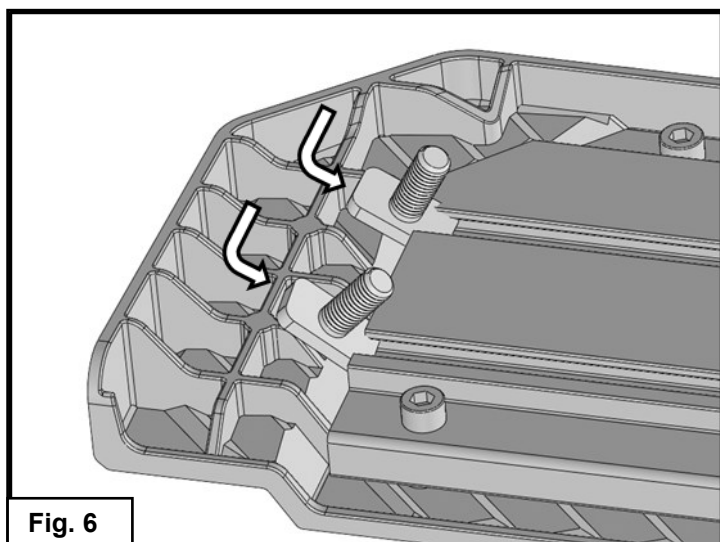
3. Mount the frame mounting bracket to the support bracket using two combo bolts. **Do not fully tighten.** See **Figure 3**



4. Place the assembled brackets on the vehicle. See **Figure 4** to see where the holes/slots on the assembly are to install on to the vehicle. Reinstall OEM hardware that was taken off in steps 1 and 2. After all of the nuts are threaded in fully tighten all hardware.
5. While the installed bracket is on the vehicle mount the linkage arm assembly onto the installed bracket. See **Figure 5**.



6. Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel). See **Figure 6**
7. Attach Step Pad to Corner Step Base using flat washers and lock nuts. See **Figure 7**



8. The step pad can be adjusted to the user liking before tightening bolts. See **Figure 10**

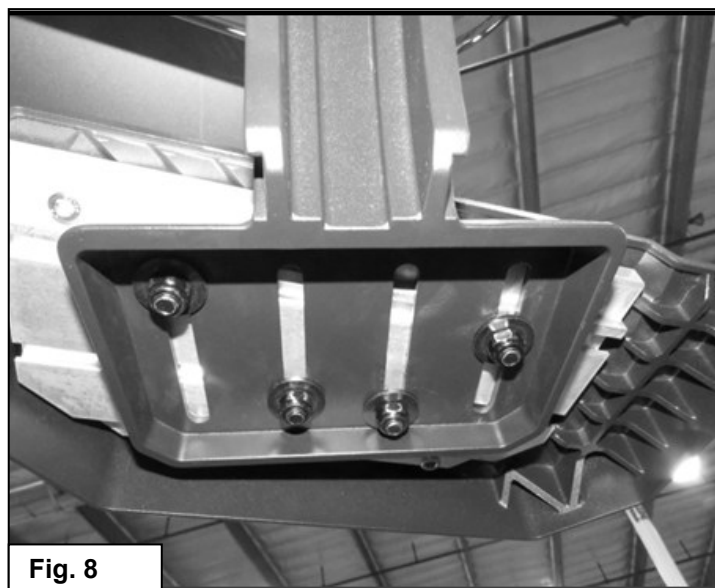


Fig. 8

9. Bed step is now installed. See **Figures 9 and 10**

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.



Fig. 9



Fig. 10



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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