

# INSTALLATION INSTRUCTIONS

## R5 NERF STEP BARS



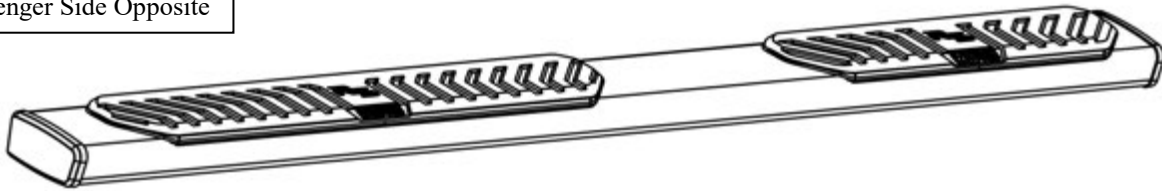
**APPLICATION:**  
**TOYOTA LAND CRUISER 2024-2026**

**PART NUMBER:**  
**28-53795**

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	13MM SOCKET
2	1	PASSENGER STEP BAR	13MM WRENCH
3	1	DRIVER FRONT BRACKET	10MM SOCKET
4	1	PASSENGER FRONT BRACKET	10MM WRENCH
5	1	DRIVER CENTER BRACKET	RATCHET
6	1	PASSENGER CENTER BRACKET	TORQUE WRENCH
7	1	DRIVER REAR BRACKET	
8	1	PASSENGER REAR BRACKET	
9	6	BRACKET COVER	
10	12	M8 HEX HEAD CAP BOLT (YELLOW ZINC)	
11	12	M8 SQUARE HEAD BOLT (YELLOW ZINC)	
12	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
13	24	M8 FLAT WASHER (YELLOW ZINC)	
14	12	M8 HEX NUT (YELLOW ZINC)	
15	12	M6 HEX HEAD CAP BOLT (YELLOW ZINC)	
16	24	M6 FLAT WASHER (YELLOW ZINC)	
17	12	M6 NYLON LOCK NUT (YELLOW ZINC)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

ITEM 1 - Passenger Side Opposite



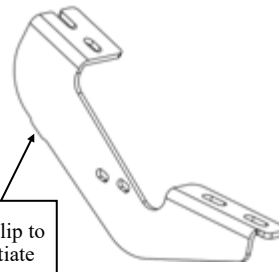
ITEM 3 - Passenger Side Opposite



ITEM 5 - Passenger Side Opposite



ITEM 7 - Passenger Side Opposite



Look for lip to differentiate

ITEM 9

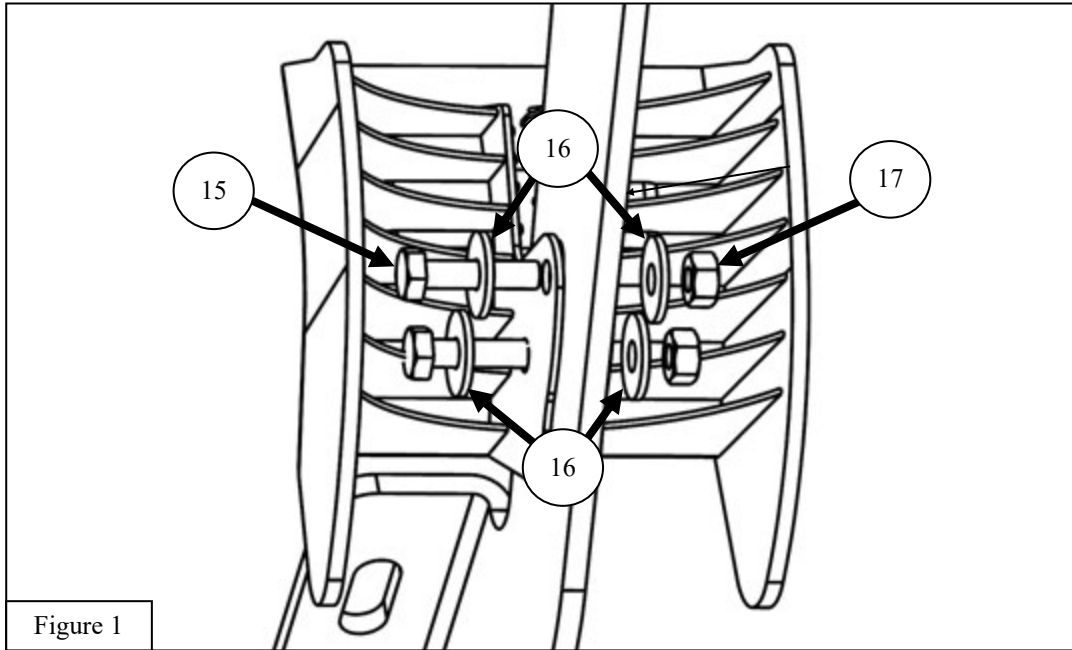


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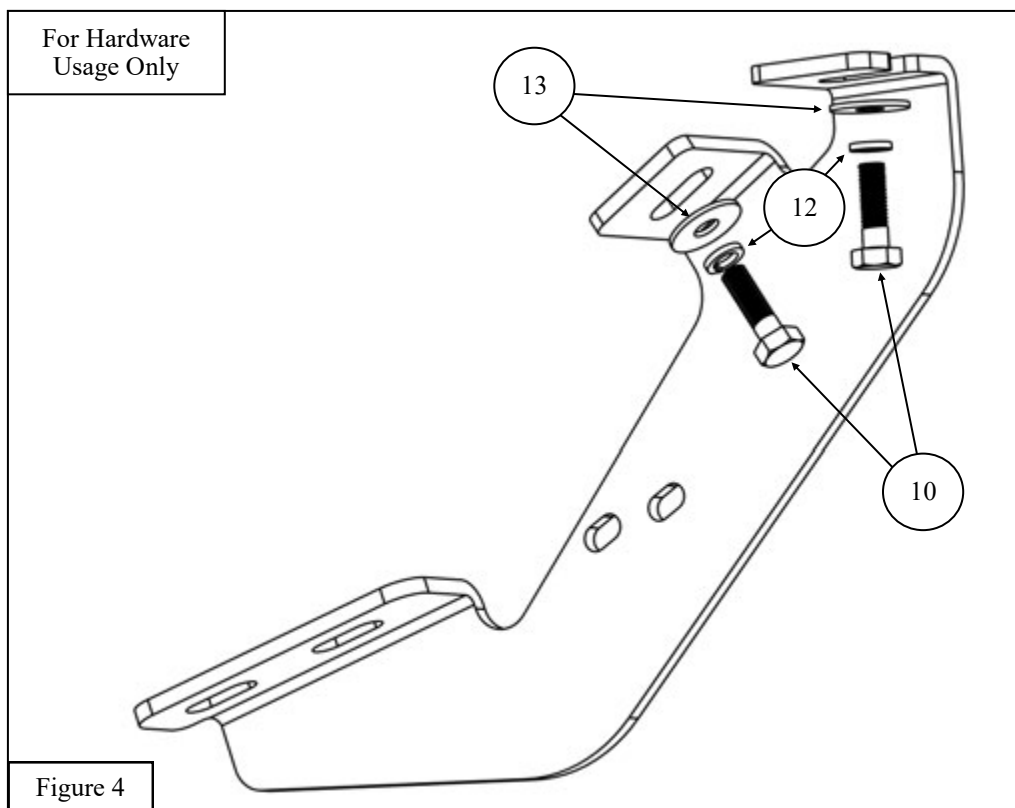
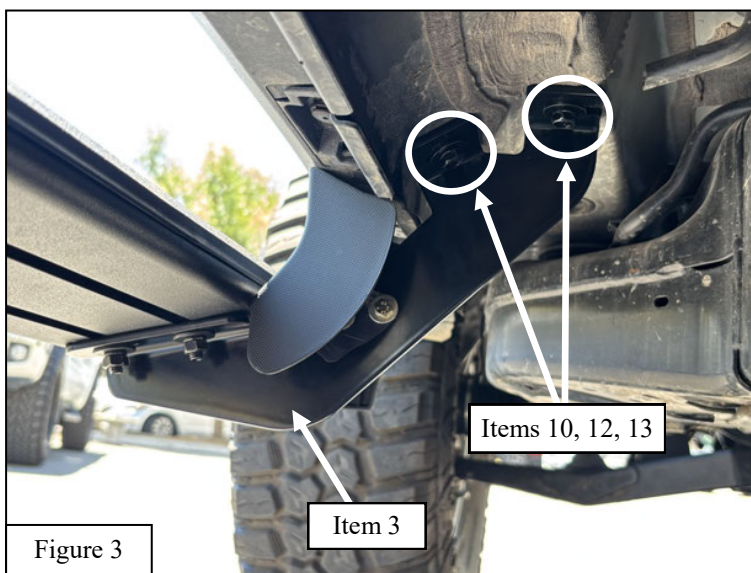
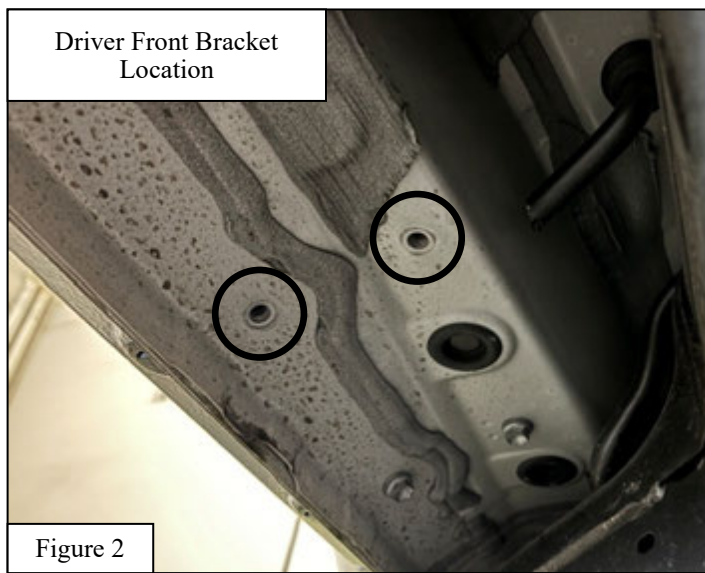
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## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Install Bracket Covers (**item 9**) onto all the brackets using the provided M6 hardware (**items 15-17**). Tighten M6 hardware snug to plastic. See **Figure 1**.

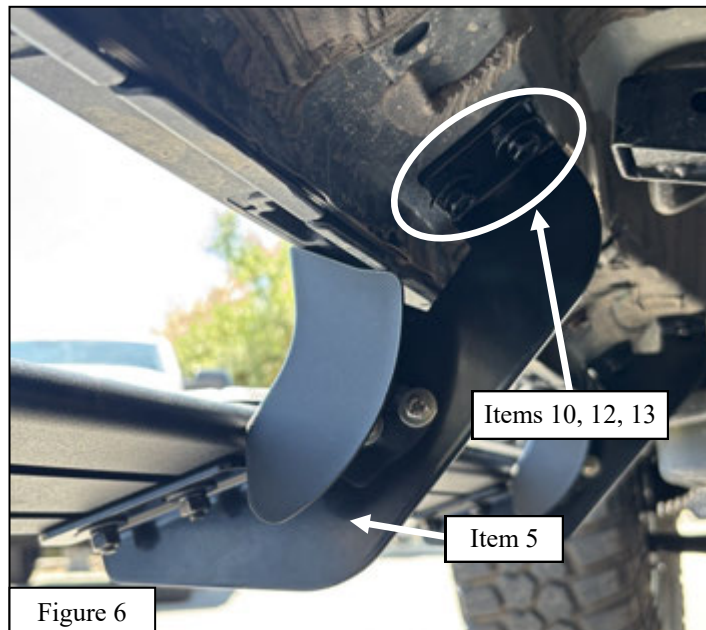
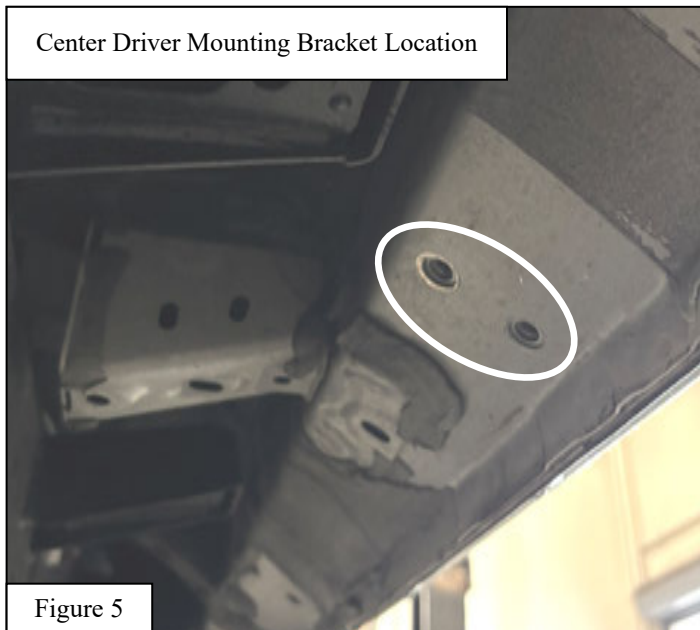


3. Find the Driver Front Bracket location and remove the OEM bolts. See **Figure 2**.
4. Loosely install the Driver Front Bracket (**item 3**) using the M8 hardware (**Items 10, 12, 13**). See **Figures 3 and 4**.

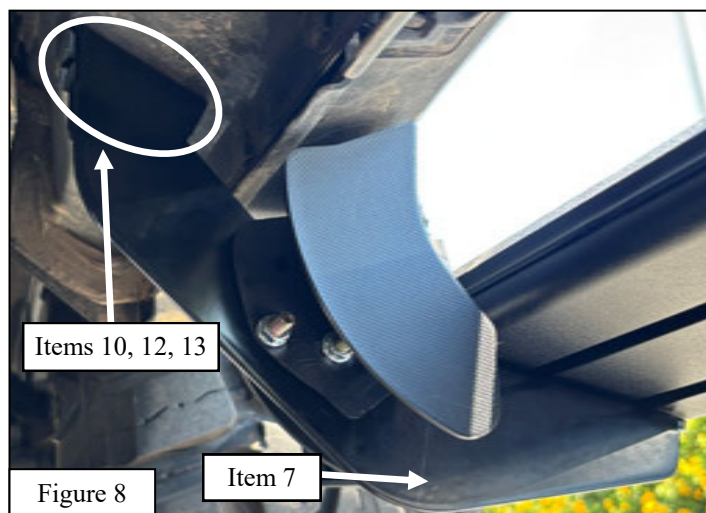
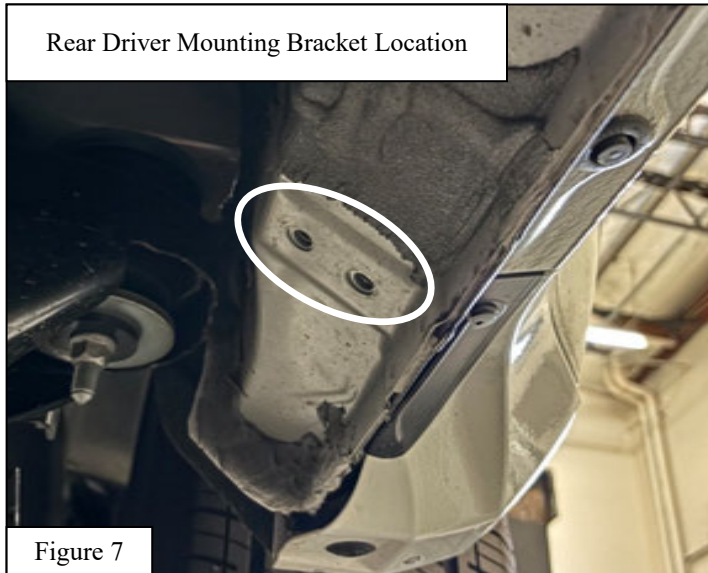


5. Locate the Driver Center Bracket location and remove the OEM bolts. See **Figure 5**.
6. Loosely install the Driver Center Bracket (**item 5**) using the M8 hardware (**items 10, 12, 13**). See **Figures 4 and 6**.
7. Locate the Driver Rear Bracket location and remove the OEM bolts. See **Figure 7**.
8. Loosely install the Driver Rear Bracket (**item 7**) using the M8 hardware (**Items 10, 12, 13**). See **Figures 4 and 8**.

Center Driver Mounting Bracket Location

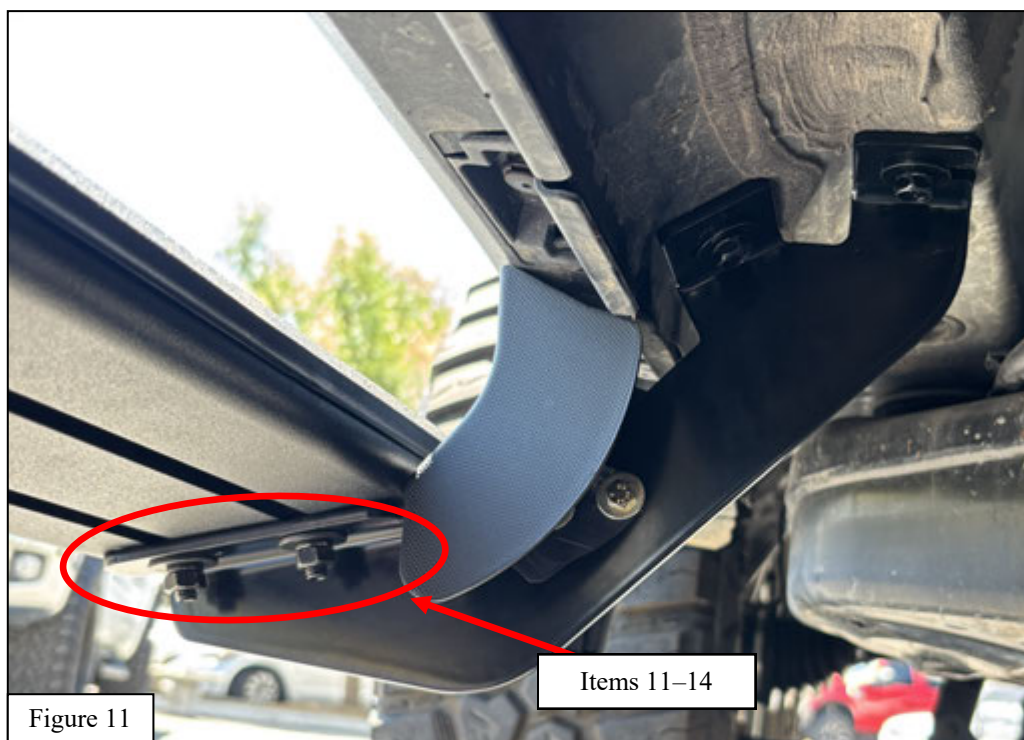
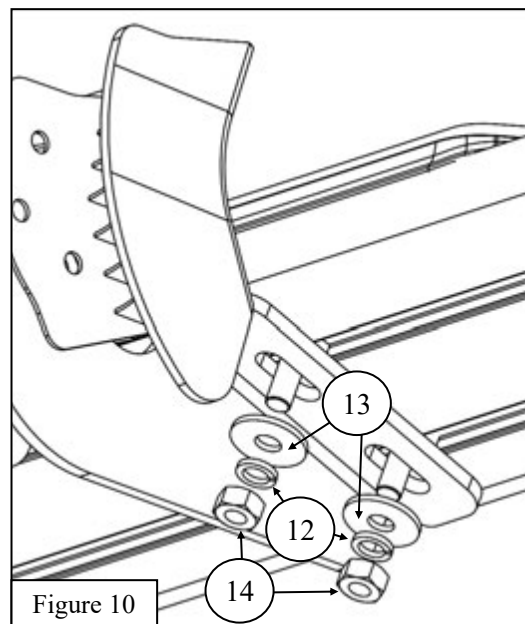
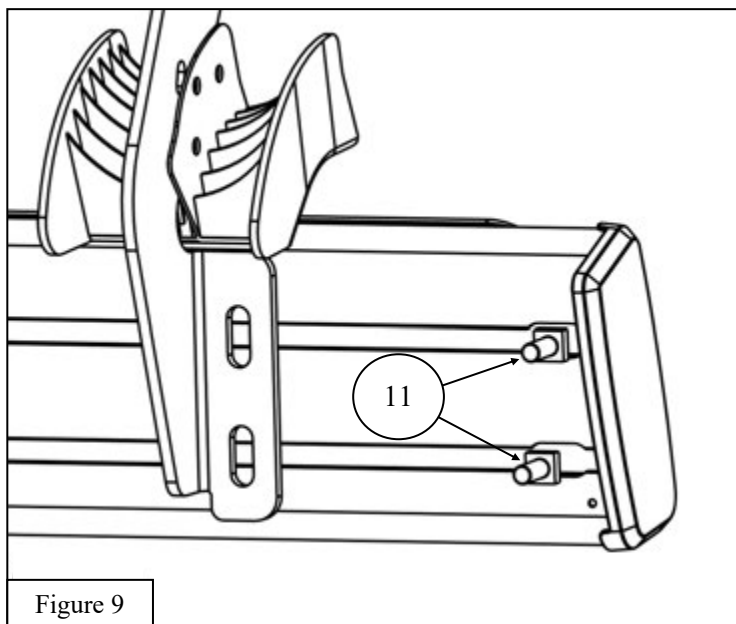


Rear Driver Mounting Bracket Location

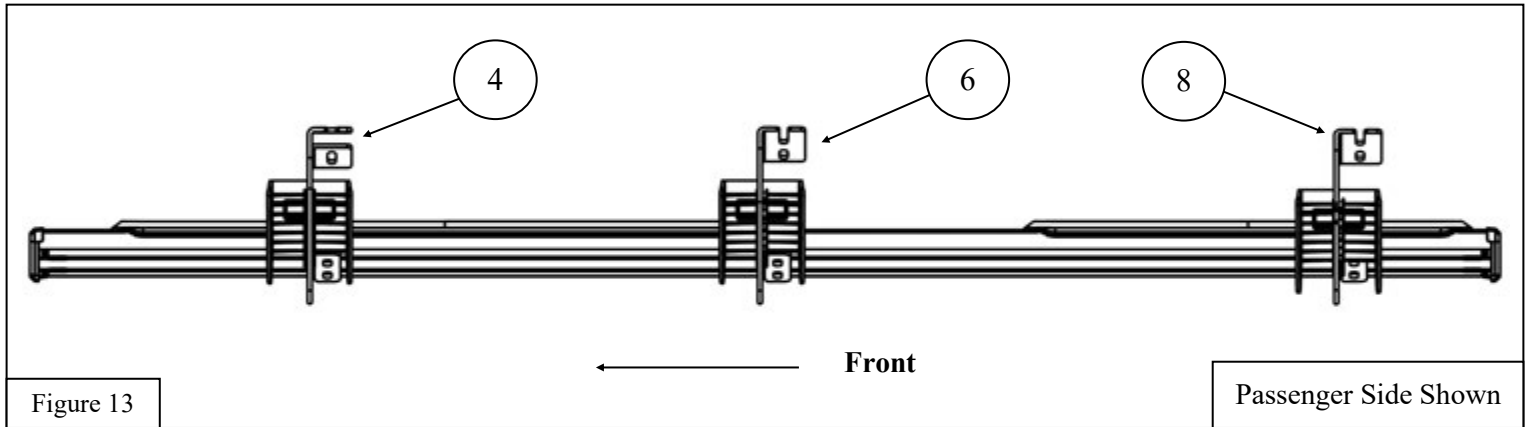
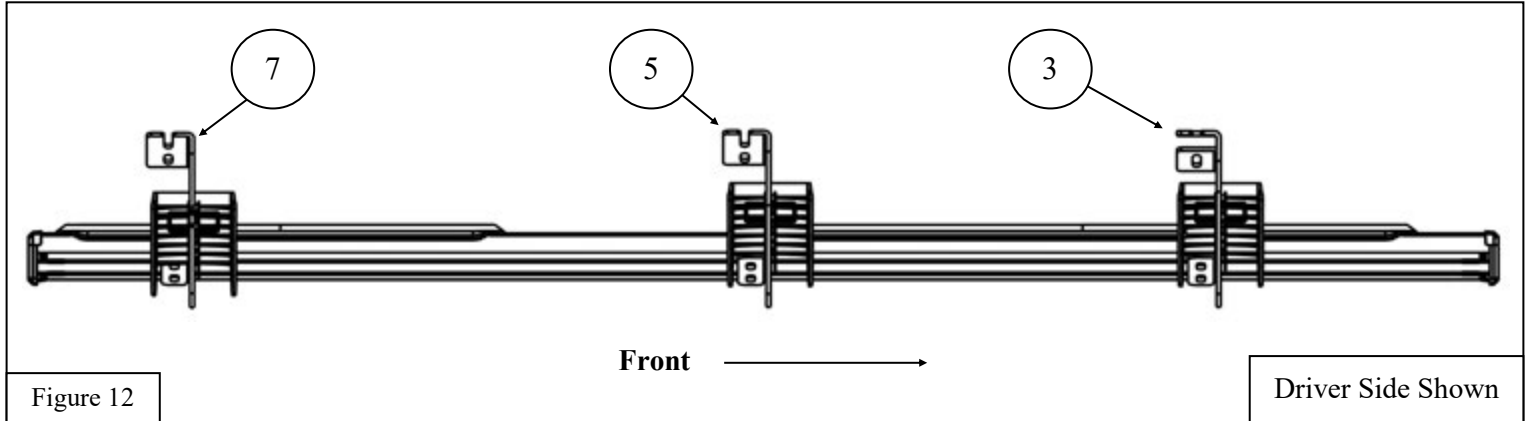




9. Repeat steps 2-5 on the passenger side of the vehicle with the passenger side brackets (**items 4, 6, and 8**).
10. Loosely install the R5 Step Bars (**items 1 and 2**) to the mounting brackets by sliding M8 square head bolts into the bottom of the step bars as shown in **Figure 9**. Use the M8 hardware (**items 12-14**) shown in **Figure 10** to finish installing the step bars to the mounting brackets. See **Figures 11**.



11. Align and adjust the step bars as needed. Tighten and torque all M8 hardware to 15 ft-lbs.



## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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