

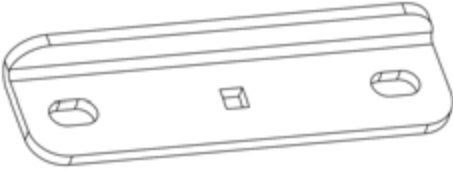
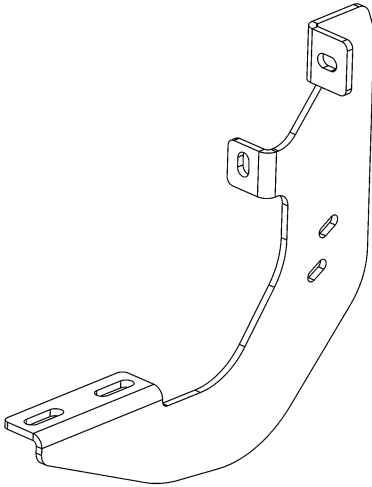
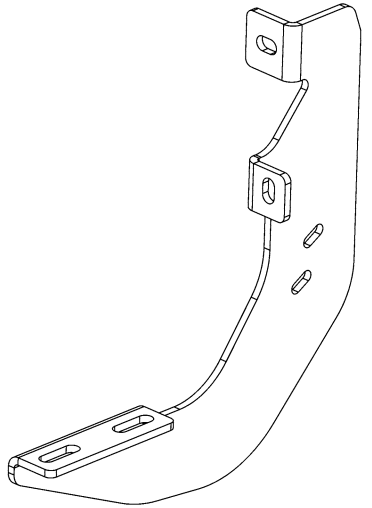
INSTALLATION INSTRUCTIONS

XD Step Board Mount Kit



APPLICATION:
2017 and Up F-250/350/450/550 Crew Cab

PART NUMBER:
27-52175

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS REQUIRED
1	6	SUPPORT BRACKET	13MM SOCKET
2	4	BRACKET A	13MM WRENCH
3	2	BRACKET B	10MM SOCKET
4	6	BRACKET COVER	10MM WRENCH
5	6	M8 ROUND HEAD SQUARE NECK BOLT (BLACK ZINC)	RATCHET
6	12	M8 SQUARE HEAD BOLT (YELLOW ZINC)	TORQUE WRENCH
7	36	M8 FLAT WASHER (YELLOW ZINC)	
8	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
9	24	M8 HEX NUT (YELLOW ZINC)	
10	12	M8 NYLON LOCK NUT (YELLOW ZINC)	
11	12	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
12	24	M6 FLAT WASHER (YELLOW ZINC)	
13	12	M6 NYLON LOCK NUT (YELLOW ZINC)	
14	18	M8 SQUARE PLASTIC RETAINER	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			
 ITEM 1		 ITEM 2	
 ITEM 4		 ITEM 3	

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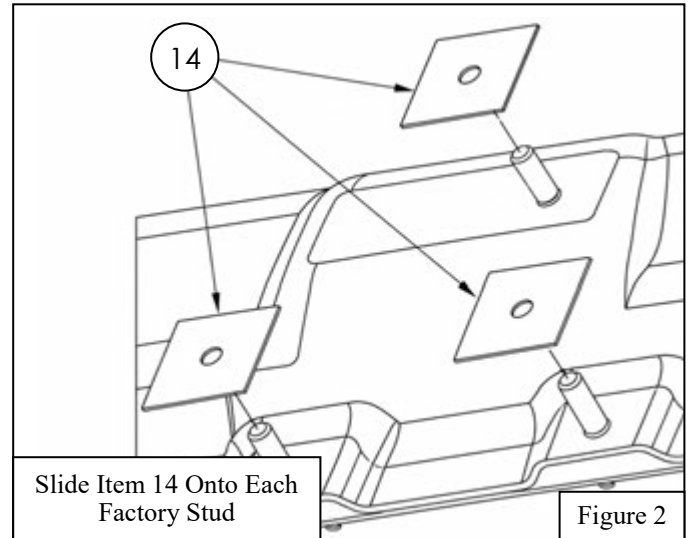
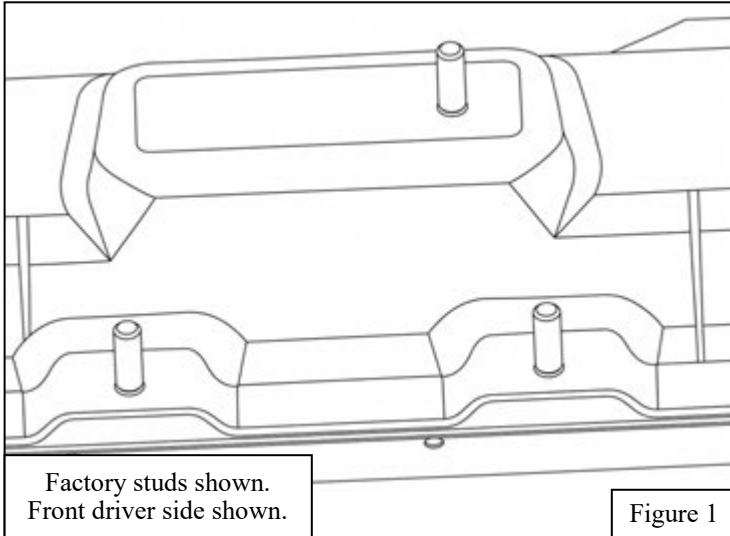
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PROCEDURE

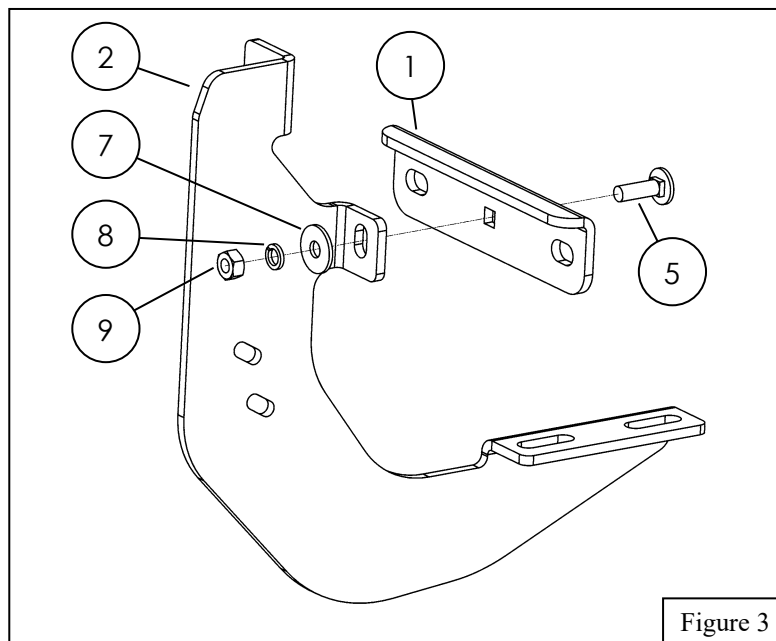
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.

Failure to identify damage before installation could lead to a rejection of any claim.

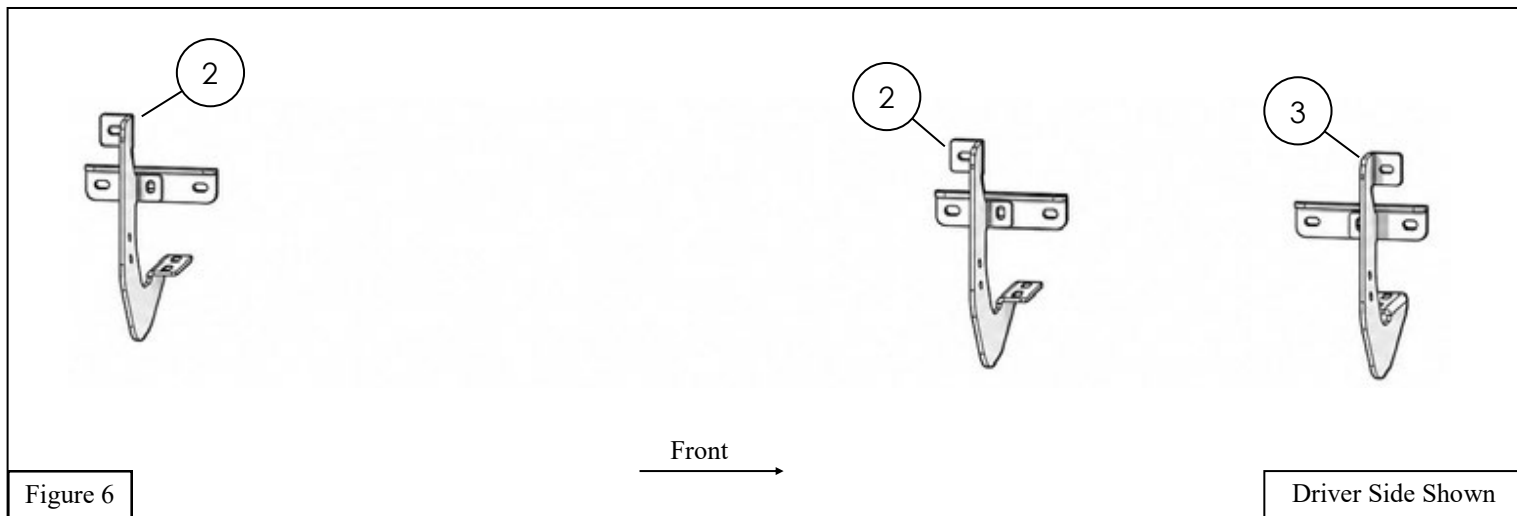
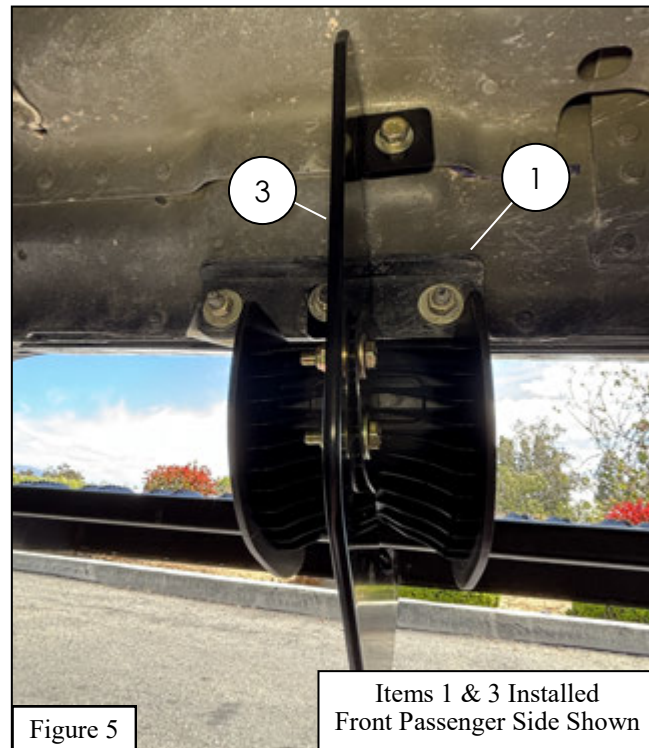
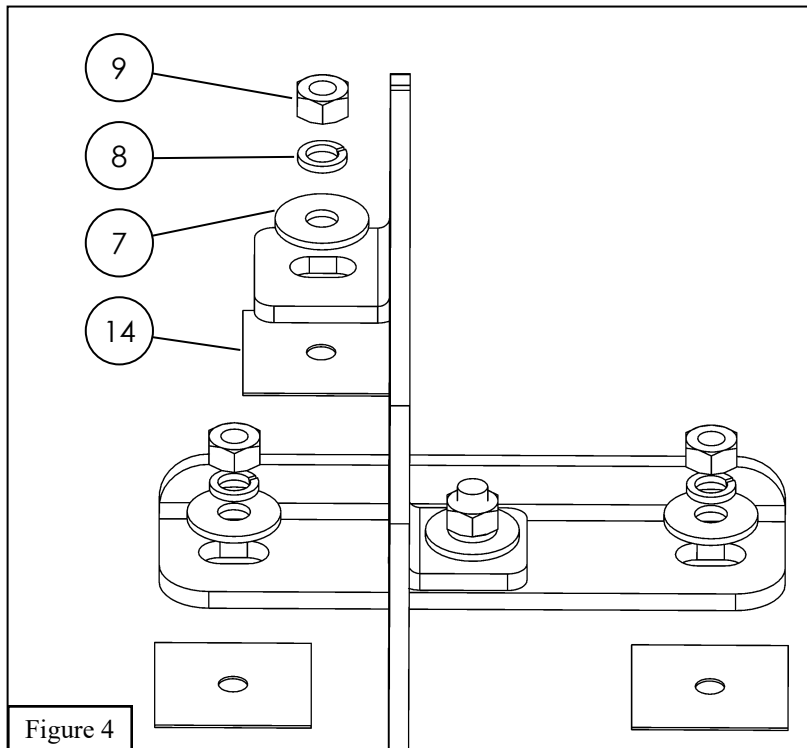
2. Starting on the driver side, locate the bracket mount locations on the inside of the rocker panel. Each mount location has three factory studs. See **Figure 1**.
3. Slide an M8 Square Plastic Retainer (**item 14**) onto each factory stud. See **Figure 2**.



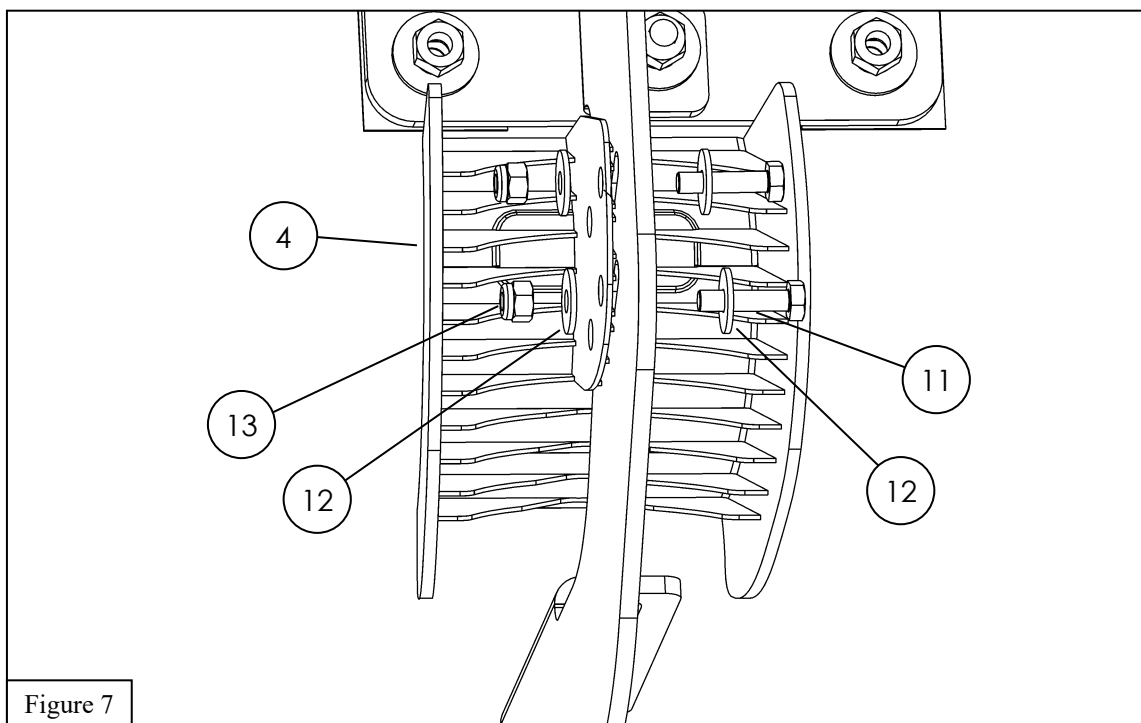
4. For each Bracket A (**item 2**) and Bracket B (**item 3**), loosely install a Support Bracket (**item 1**) using the M8 hardware (**items 5, 7-9**). See **Figure 3**.



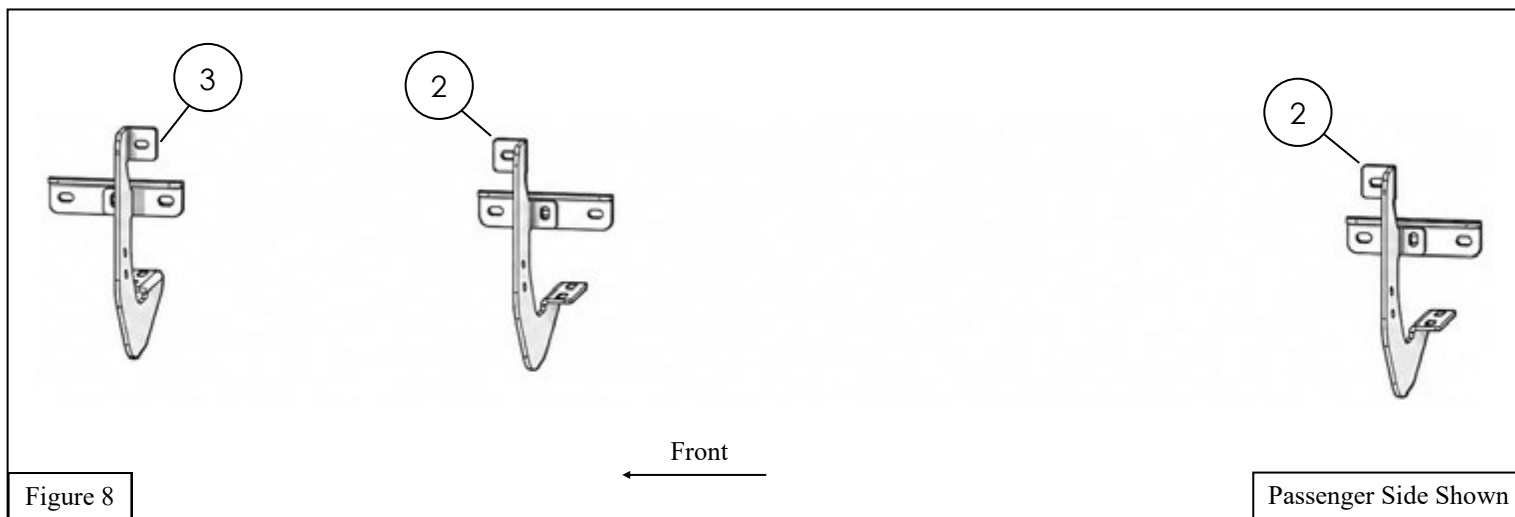
5. Loosely install brackets (**items 1-3**) onto the three bracket mounting locations using the M8 hardware (**items 7-9**). The lower 2 factory studs will align with the Support Bracket (**item 1**) and the top factory stud will align with Bracket A (**item 2**) or Bracket B (**item 3**) slot. See **Figures 4-6**.



6. Loosely install (1) Bracket Cover (**item 4**) onto each mounting bracket using the M6 hardware (**items 11-13**). See **Figure 7**.



7. Repeat **Steps 2-6** on the passenger side of the vehicle. See **Figure 8**.



For Grate Steps Running Boards, refer to the installation sheet included with the running boards.
For SG6, Sure-Grip, and Molded Running Boards, refer to **Steps 8-11**.

8. Lay the running boards on top of the brackets.
9. For each running board, slide (6) M8 Square Head Bolts (**item 6**) through the slots on the bottom of the running board (excluding the center slot, three bolts per slot). See **Figure 9**.
10. For each running board, loosely install (6) M8 Flat Washers (**item 7**) and (6) M8 Nylon Lock Nuts (**item 10**). See **Figure 10**.
11. Align and adjust running boards and brackets as needed. Tighten and torque all hardware to the following specifications:
M8 hardware to 18 ft-lbs. and M6 hardware to 7-8 ft-lbs.

Slide Item 6 Through Square Channels On The Running Boards
Align Bolts With The Bracket Slots

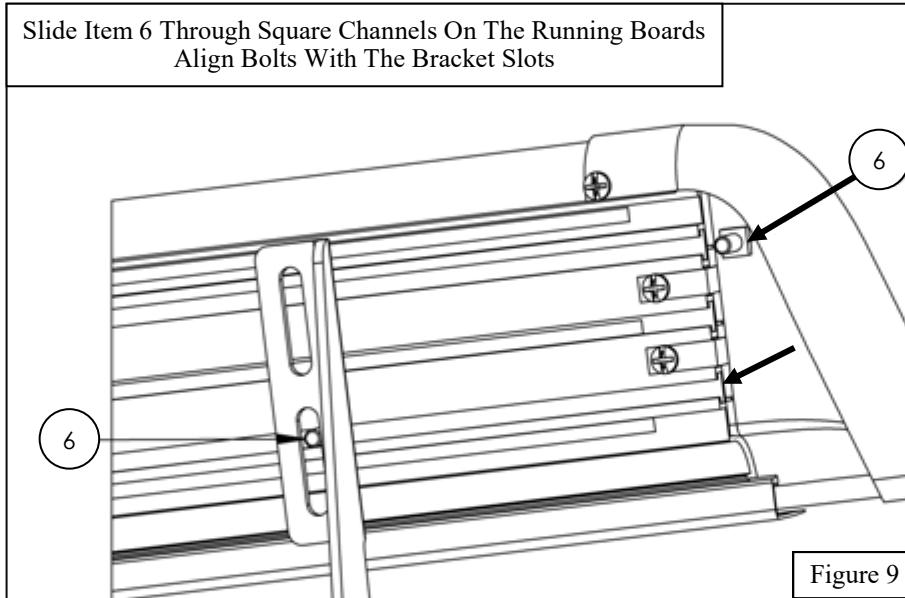


Figure 9

Secure Brackets To Running
Board Using Items 6, 7, 10

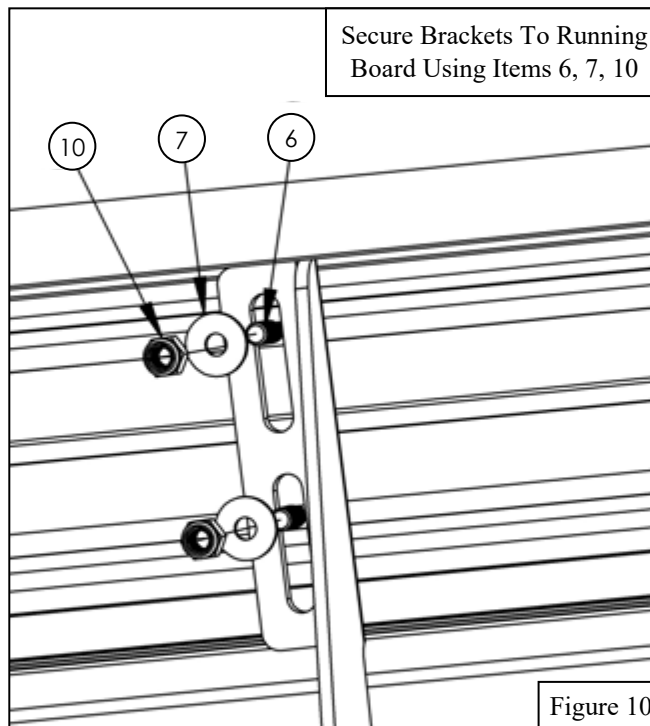


Figure 10



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INSTALLATION COMPLETE



CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEAN WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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