

INSTALLATION INSTRUCTIONS

STEP BOARD MOUNT KIT

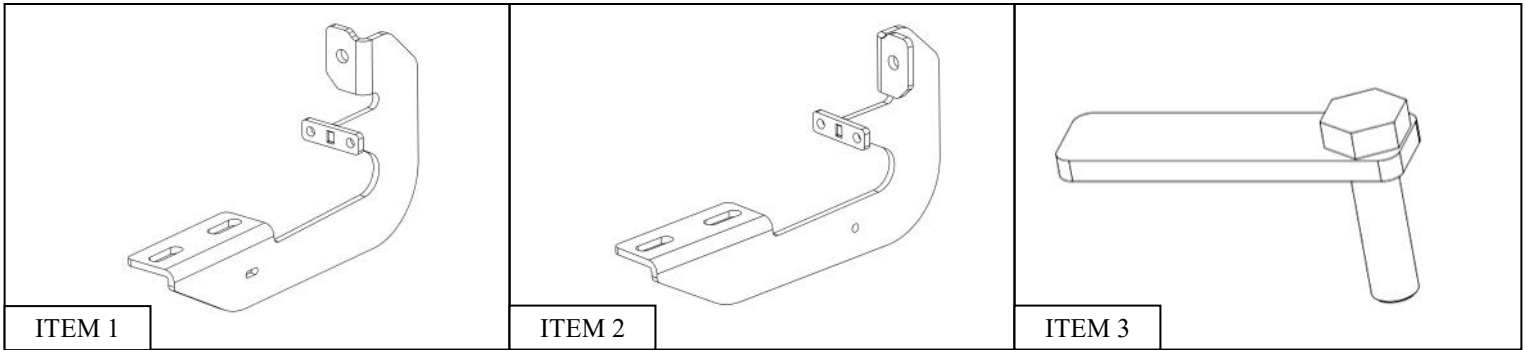


APPLICATION:
Mercedes-Benz Sprinter 2007-2022
(For 54" Passenger Sliding Door)

PART NUMBER:
27-2455

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PASSENGER SIDE BRACKET "A"	13MM SOCKET
2	1	PASSENGER SIDE BRACKET "B"	13MM WRENCH
3	2	M8 BOLT PLATE	15MM SOCKET
4	2	M8 HEX NUT (YELLOW ZINC)	15MM WRENCH
5	2	M8 SPLIT LOCK WASHER (YELLOW ZINC)	RATCHET
6	2	M8 FLAT WASHER (YELLOW ZINC)	TORQUE WRENCH
7	4	M6 SERRATED FLANGE NUT (YELLOW ZINC)	
8	4	M6 HEX SOCKET BUTTON HEAD CAP SCREW (BLACK ZINC)	
9	4	M6 SPLIT LOCK WASHER (BLACK ZINC)	
10	4	M6 FLAT WASHER (BLACK ZINC)	
11	2	M8 SQUARE RETAINERS (PLASTIC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Beginning on the passenger side of the vehicle near the back of the sliding door, remove the black rubber plug in the location shown in **Figure 1**.
3. Insert a Short M8 Bolt Plate (**item 3**) into the rear passenger side mounting hole and use a M8 plastic retainer (**item 11**) to keep it in place.
4. Loosely install the Passenger Side Bracket "B" (**item 2**) using the supplied M8 hardware (**items 4-6**) and adjust it to the desired location.
5. Mark the two bottom hole locations and drill two 5/16" holes. See **Figure 2**.
6. Loosely install the M6 hardware (**items 7-10**) using the holes drilled in the previous step. See **Figure 2**.
7. Repeat **steps 2-6** for the Passenger Side Bracket "A" (**item 1**). *Note: The mounting location for Passenger Side Bracket "A" is 39.4 inches from the mounting location for Passenger Side Bracket "B" towards the front of the vehicle.*
8. Refer to the installation sheet included with the Grate Steps Running Boards for running board installation instructions.
9. Align and adjust the brackets and running board as needed.
10. Tighten and torque all hardware installed to the provided torque specs: M6 hardware to 7 ft-lbs, M8 hardware to 18 ft-lbs.

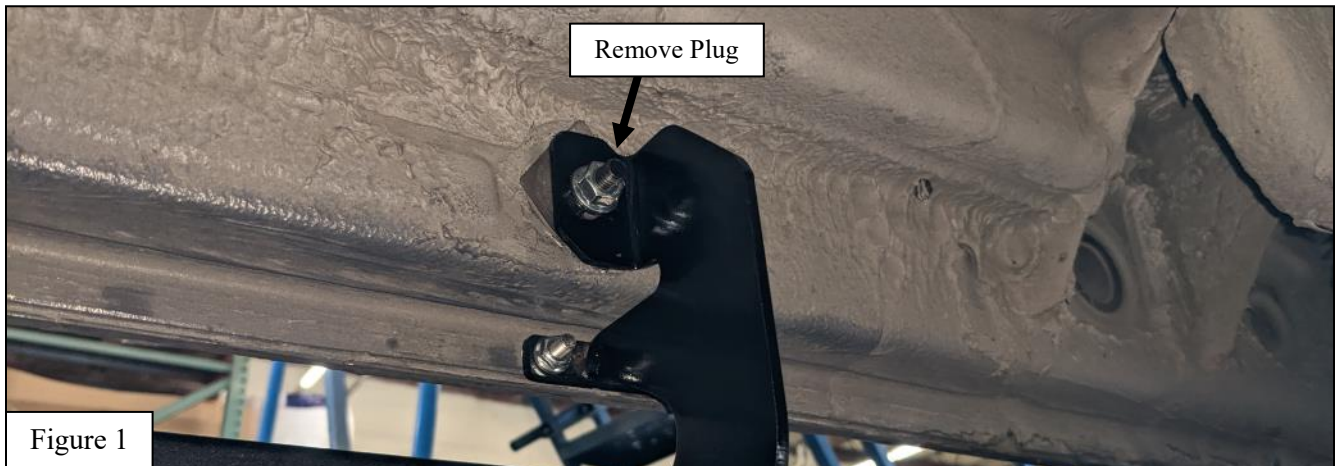


Figure 1

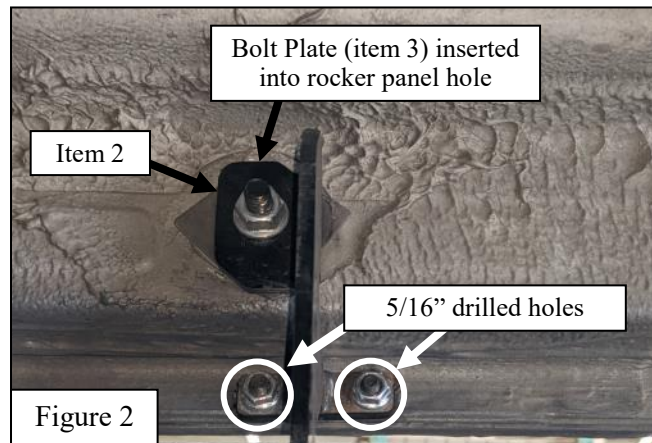


Figure 2

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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