

INSTALLATION INSTRUCTIONS

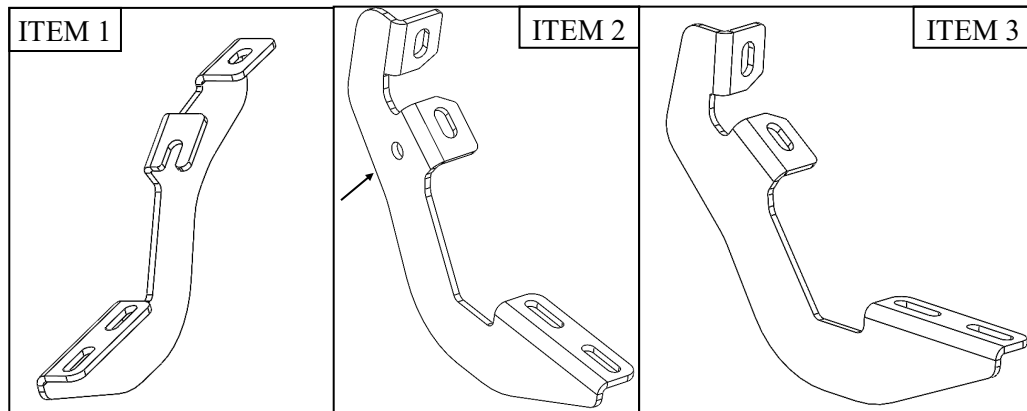
STEP BOARD MOUNT KIT



APPLICATION: 2021 Ford Bronco 4 Door/ 2 Door

PART NUMBER: 27-2425

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	FRONT MOUNTING BRACKET	17MM SOCKET
2	2	CENTER MOUNTNG BRACKET (Use on 4 door only)	13MM SOCKET
3	2	REAR MOUNTING BRACKET	RATCHET
4	12	M10 HEX HEAD BOLT	TORQUE WRENCH
5	12	M10 FLAT WASHER	
6	12	M10 SPLIT LOCK WASHER	
7	12	M8 SQUARE HEAD BOLT	
8	12	M8 NYLON LOCK NUT	
9	12	M8 FLAT WASHER	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			

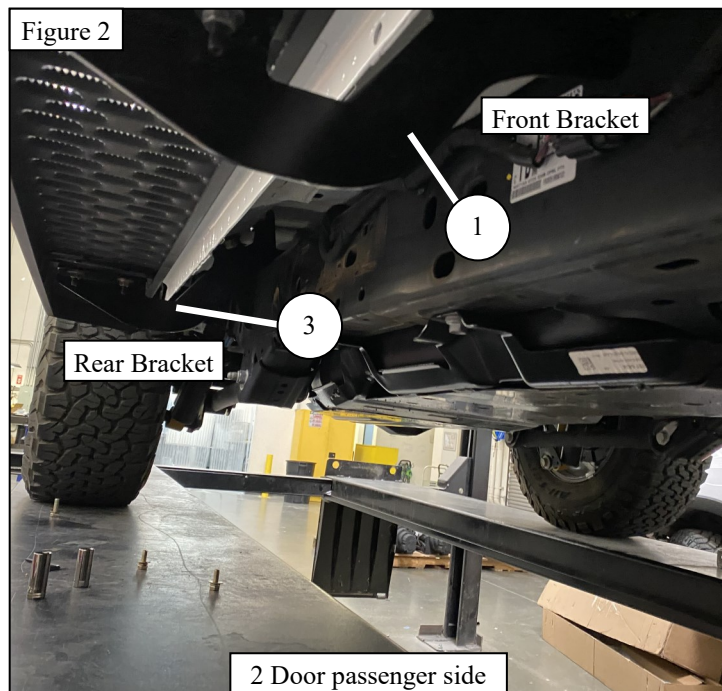
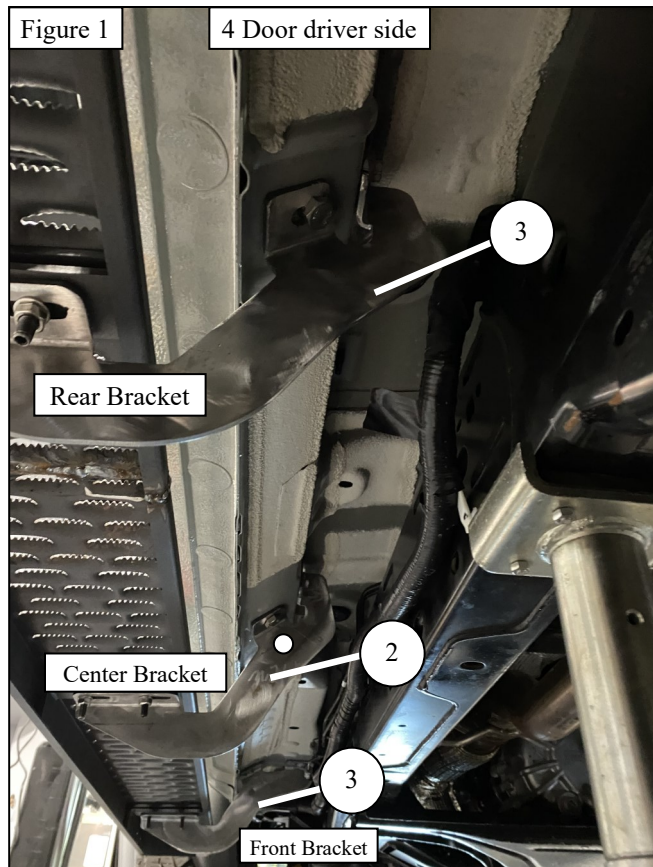


**NOTE: Item 2 is used
ONLY for the 4 Door!**

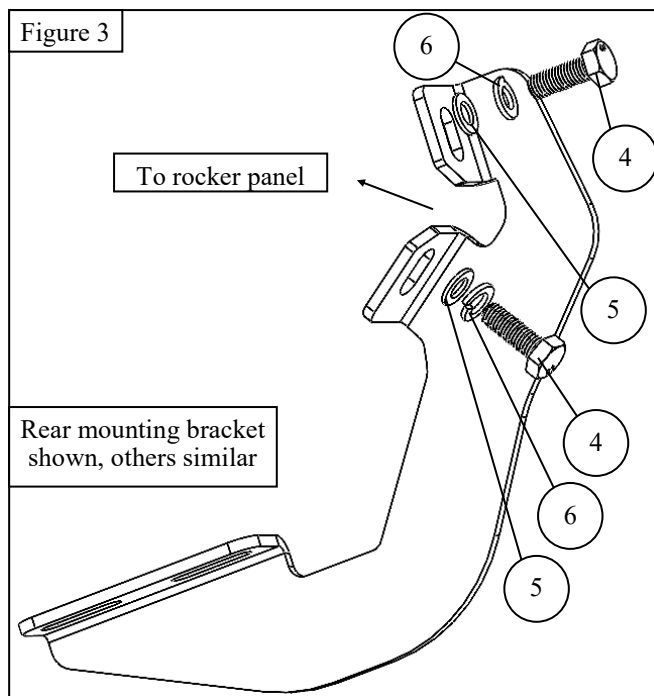
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Start on either side of the vehicle. Locate the front, center and rear bracket
3. Using supplied M10 hardware, loosely install each of the brackets on the underside of the vehicle. See Figure 1 for 4 Door. See Figure 2 for 2 Door. See Figure 3 for hardware installation
4. After adjusting with the step board installed, torque M8 to 15-18 ft-lbs, M10 to 35-38 ft-lbs.
5. **2 door: Discard the center mounting bracket as it will not be used**
6. Refer to step board installation sheets for step board instructions. Use supplied M8 hardware to install step boards.



NOTE: Center bracket is not used on the 2 door!



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San Dimas, Ca. 91773

INSTALLATION COMPLETE



2 Door shown, 4 Door similar

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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