

INSTALLATION INSTRUCTIONS

AT6 RUNNING BOARDS



APPLICATION:

Silverado/Sierra 1500 Crew Cab 2019-2024;
Silverado/Sierra 2500/3500 Crew Cab 2020-2024

PART NUMBER:

24-64765, 24-64760

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	10MM SOCKET
2	1	PASSENGER STEP BAR	13MM SOCKET
3	3	DRIVER MOUNTING BRACKET	6MM ALLEN KEY
4	3	PASSENGER MOUNTING BRACKET	6MM HEX BIT SOCKET
5	8	BRACKET COVER	RATCHET
6	12	M8 HEX HEAD CAP SCREW	TORQUE WRENCH
7	24	M8 SPLIT LOCK WASHER	METAL PRY TOOL
8	24	M8 FLAT WASHER	
9	24	M8 HEX NUT	
10	12	M8 SQUARE HEAD SCREW	
11	12	M6 HEX HEAD CAP SCREW	
12	24	M6 FLAT WASHER	
13	12	M6 NYLON LOCK NUT	
14	12	*M10 BUTTON HEAD SCREW	
15	12	*M10 FLAT WASHER	
16	12	*M10 SPLIT LOCK WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 1

Note: Locate the Westin Logo on the steps to identify the driver/passenger step bar.



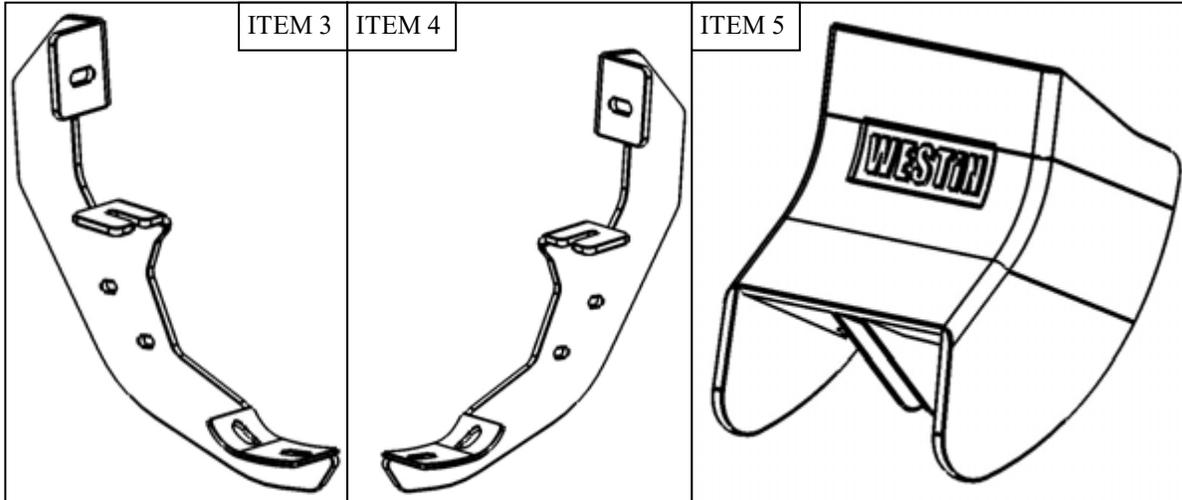
ITEM 2



ITEM 1 PART #: 24-64760



ITEM 2 PART #: 24-64760



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting on the passenger side, remove the rubber plugs located on the rocker panel at each mounting location. See **Figures 1-2.**
3. **For models with threaded holes:** At each bracket mounting location on the rocker panel there should be a welded factory nut.

Passenger Side Rocker Panel

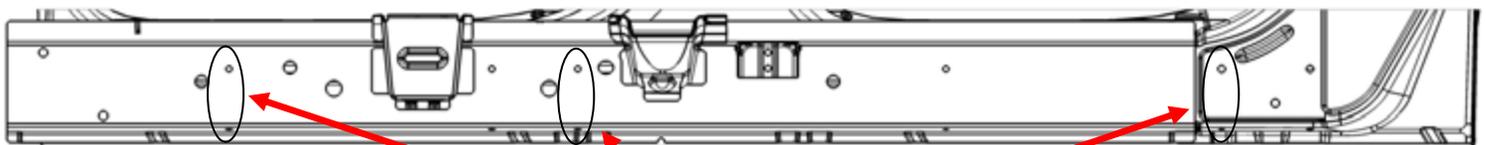


Fig 1

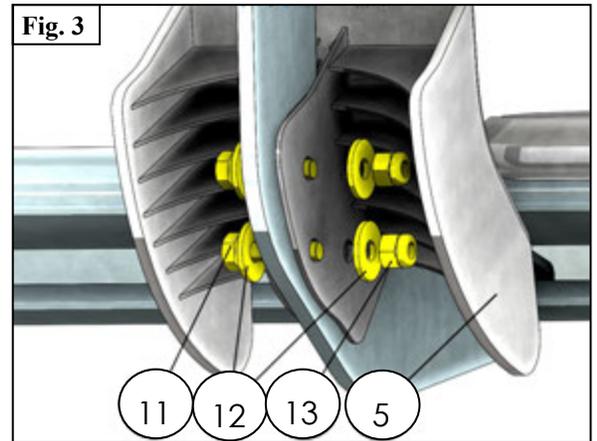
← Front

Mounting Locations

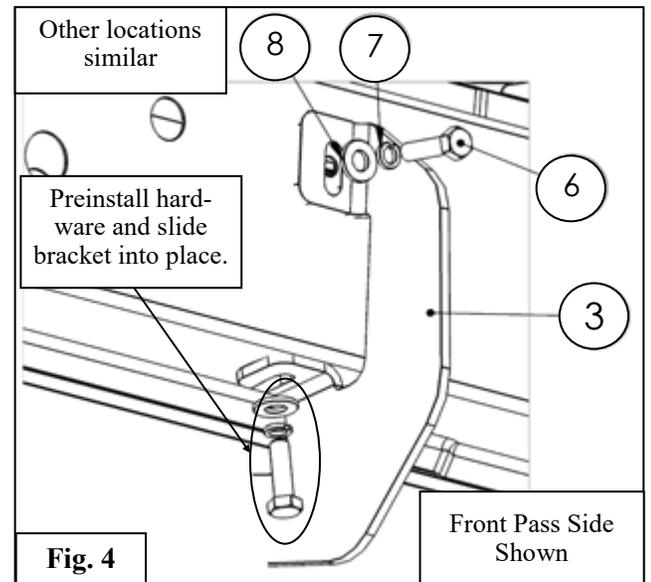


Fig. 2

4. Loosely preinstall the Bracket Covers (Item 5) to the Mounting Brackets using the included M6 Hardware and a 10mm socket. See **Figure 3**.

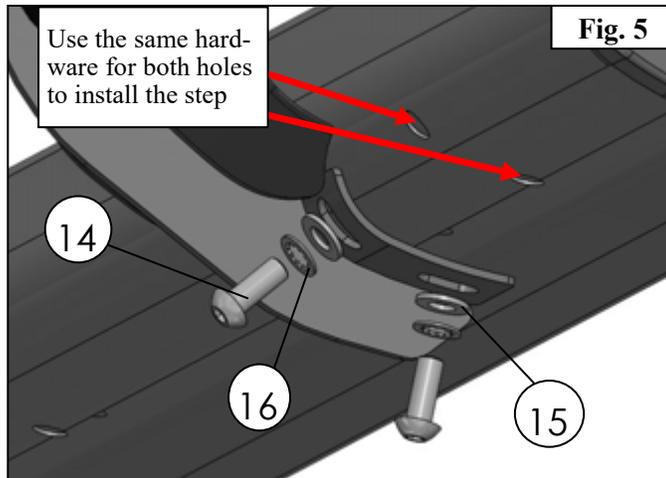


5. Partially install the M8 Hardware in the bottom of the rocker panel and then slide the Mounting Brackets (Item 4) into place and install the remaining M8 Hardware using a 13mm socket. See **Figure 4**.
6. Repeat Steps 1-5 for the driver side of the vehicle.



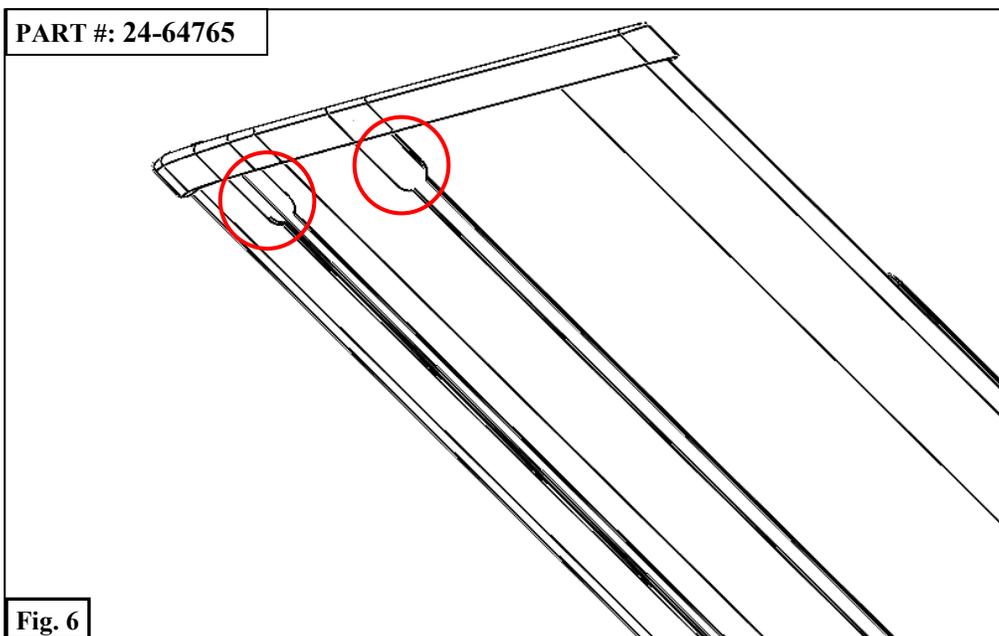
***Polished Stainless Steel AT6 Running Boards**

7. Fasten the step bars to the mounting brackets using the supplied M10 hardware (Items 14-16) and a 6mm hex bit socket. See **Figure 5**.
8. Align and adjust the step bars as needed and fully tighten all hardware. Torque all M6 fasteners to 5-7 ft-lbs, M8 fasteners to 15-18 ft-lbs, and M10 fasteners to 35-38 ft-lbs.



Textured Black Aluminum AT6 Running Boards

9. Slide (3) M8 square head screws (Item 10) into each of the rails underneath the running board. See **Figure 6**.
10. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 flat washers, M8 split lock washers, and M8 hex nuts; use a 13mm socket.
11. Align and adjust as necessary then torque hardware : M8 to 15-18 ft-lbs and M6 to 5-7 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

WESTIN

Westin Automotive Products, Inc.
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San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846

www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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