

INSTALLATION INSTRUCTIONS

AT6 RUNNING BOARDS



APPLICATION:
Ford Bronco 4dr (Excl. Bronco Sport) 2021-2025

PART NUMBER:
24-64195

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER RUNNING BOARD	10MM SOCKET 10MM WRENCH 15MM SOCKET 16MM SOCKET 16MM WRENCH TORQUE WRENCH RATCHET
2	1	PASSENGER RUNNING BOARD	
3	1	DRIVER FRONT MOUNTING BRACKET	
4	1	PASSENGER FRONT MOUNTING BRACKET	
5	1	DRIVER CENTER MOUNTING BRACKET	
6	1	PASSENGER CENTER MOUNTING BRACKET	
7	1	DRIVER REAR MOUNTING BRACKET	
8	1	PASSENGER REAR MOUNTING BRACKET	
9	6	BRACKET COVER	
10	12	M10 HEX HEAD CAP SCREW (YELLOW ZINC)	
11	12	M10 SPLIT LOCK WASHER (YELLOW ZINC)	
12	12	M10 FLAT WASHER (YELLOW ZINC)	
13	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
14	12	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
15	12	M8 FLAT WASHER (YELLOW ZINC)	
16	12	M8 HEX NUT (YELLOW ZINC)	
17	12	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
18	24	M6 FLAT WASHER (YELLOW ZINC)	
19	12	M6 NYLOCK NUT (YELLOW ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 1

Note: Locate the Westin Logo on the steps to identify the driver/passenger step bar.



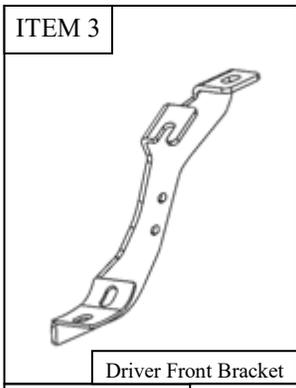
ITEM 2

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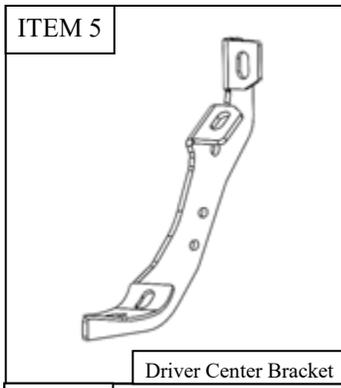
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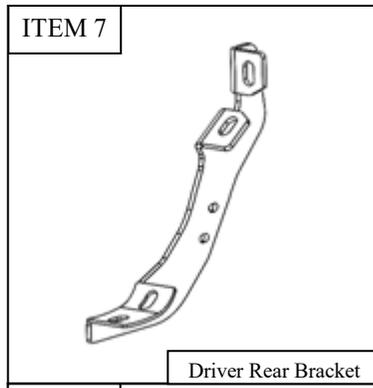
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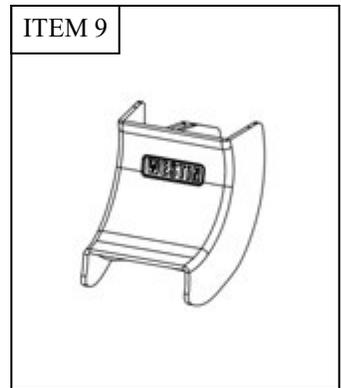
Driver Front Bracket



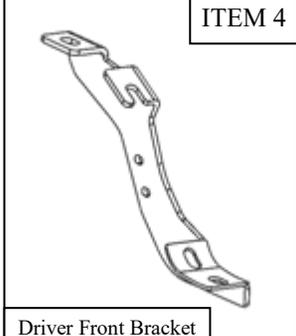
Driver Center Bracket



Driver Rear Bracket

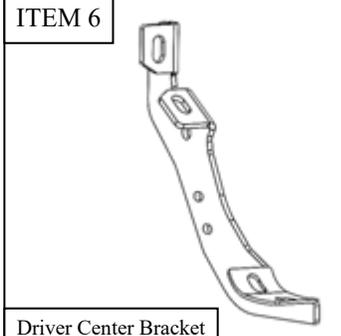


ITEM 9



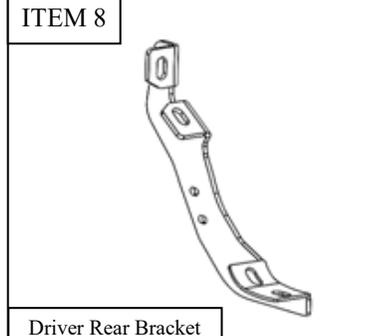
ITEM 4

Driver Front Bracket



ITEM 6

Driver Center Bracket



ITEM 8

Driver Rear Bracket

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Failure to identify damage before installation could lead to a rejection of any claim.**
2. Beginning on the driver side of the vehicle, remove (2) M10 OEM bolts (or plastic plugs) from each mounting location on the rocker panel if they are present. See **Figure 1** for reference.
3. If any OEM mounting plates are present, remove them by removing the M10 bolt using a 15MM socket. See **Figure 2** for reference. **Note:** *Factory rock sliders must be removed in order to install this product.*

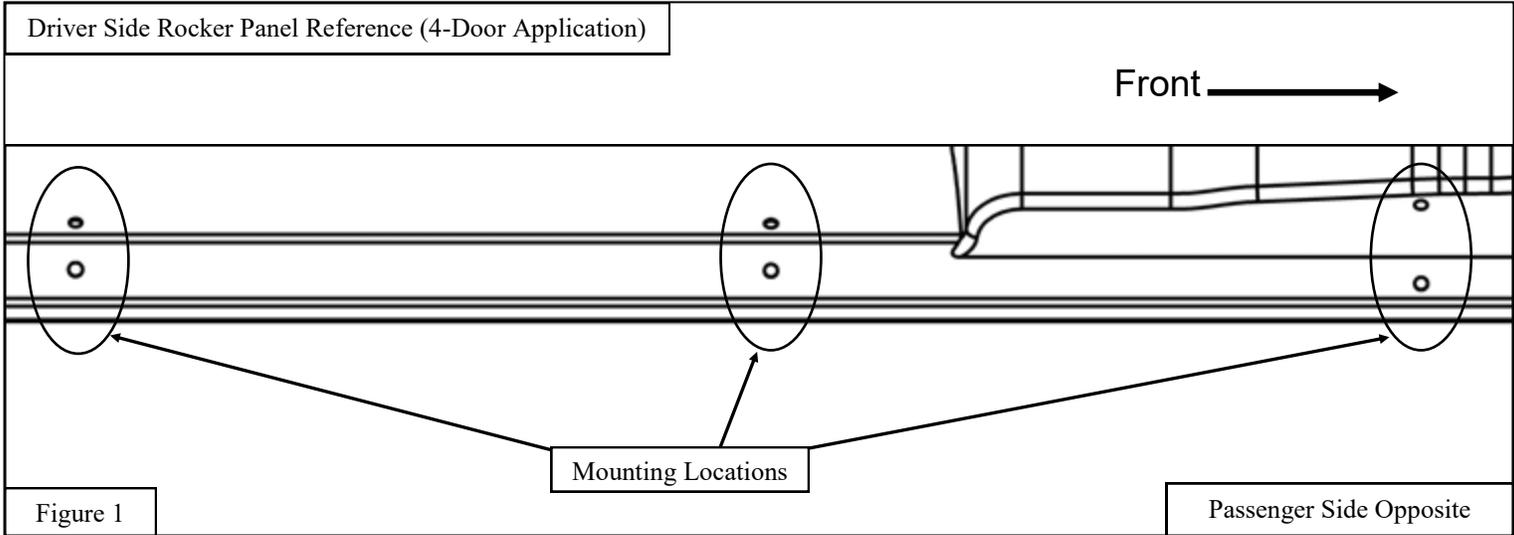
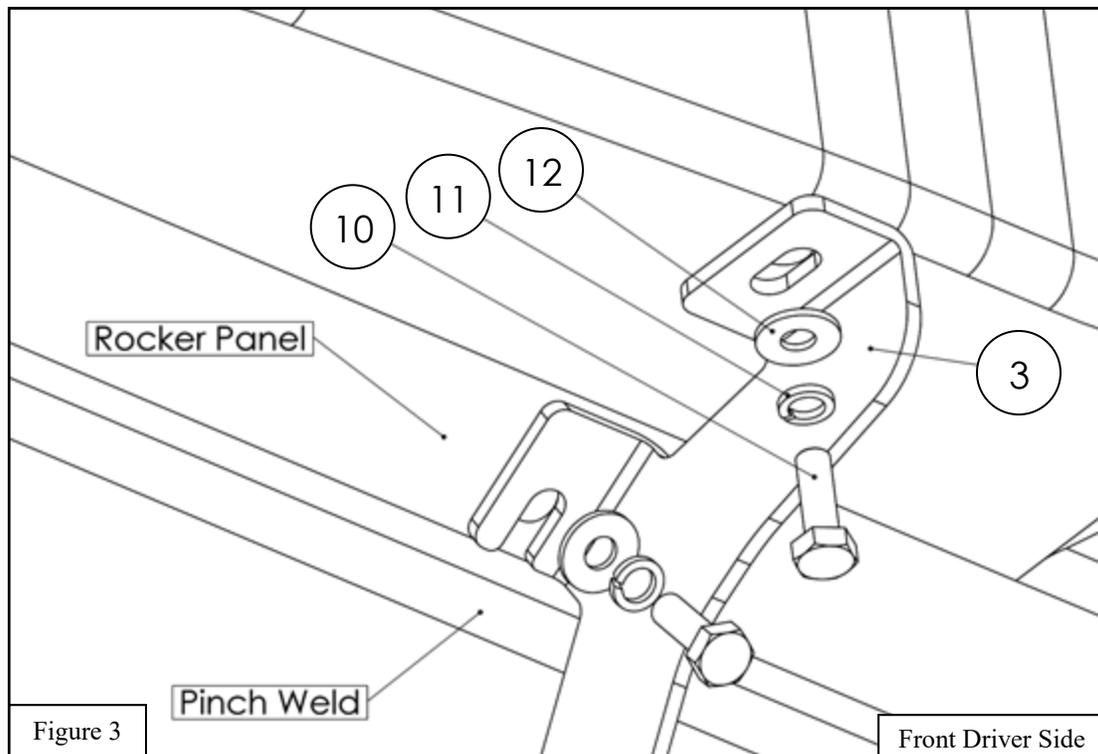


Figure 1

Passenger Side Opposite

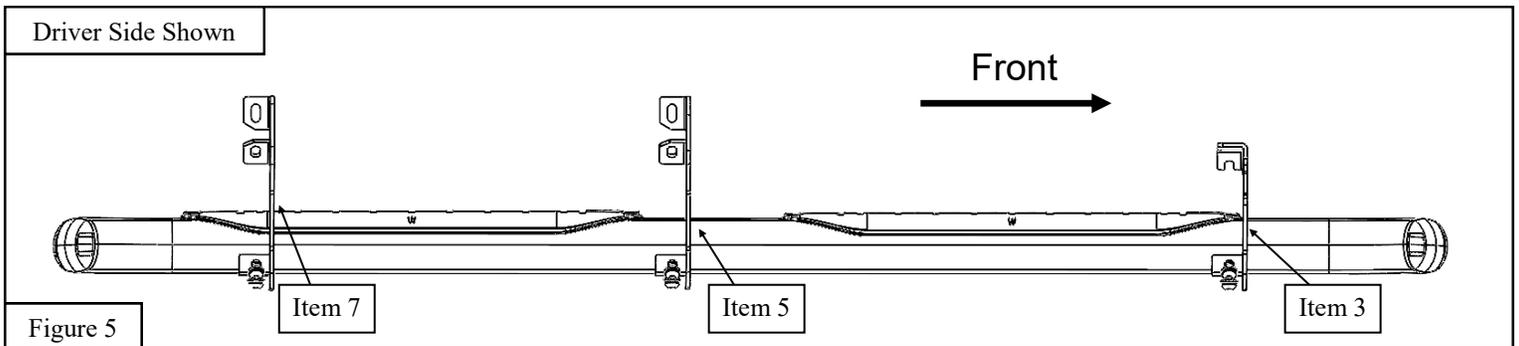
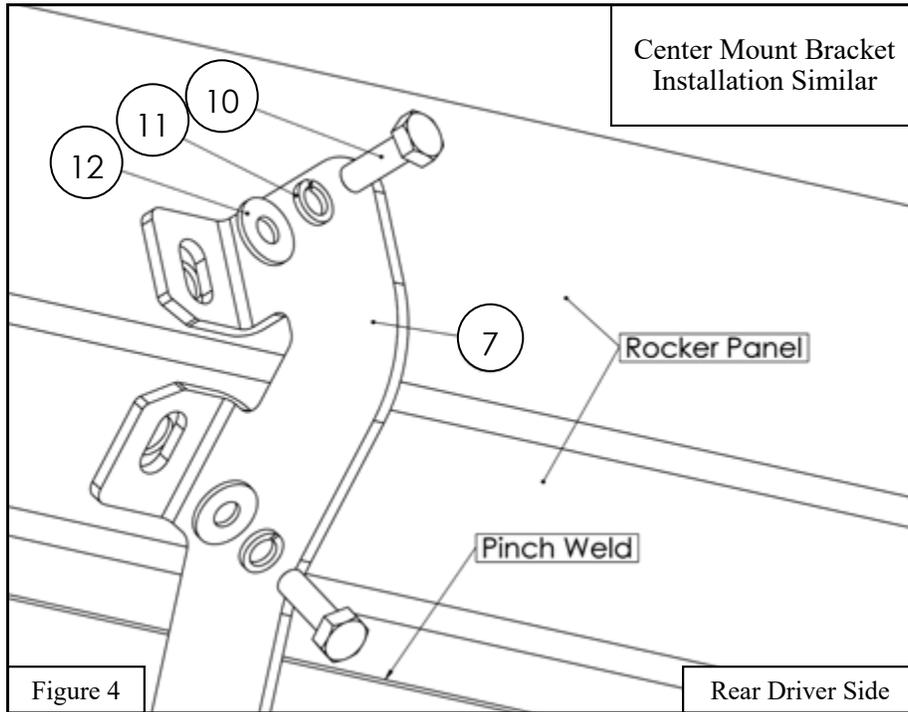


4. Starting on the driver side, loosely install the Driver Front Mounting Bracket (Item 3) to the rocker panel using the supplied M10 hardware. See **Figure 3** for reference. Please refer to **Figures 5 & 6** for bracket orientation and location.

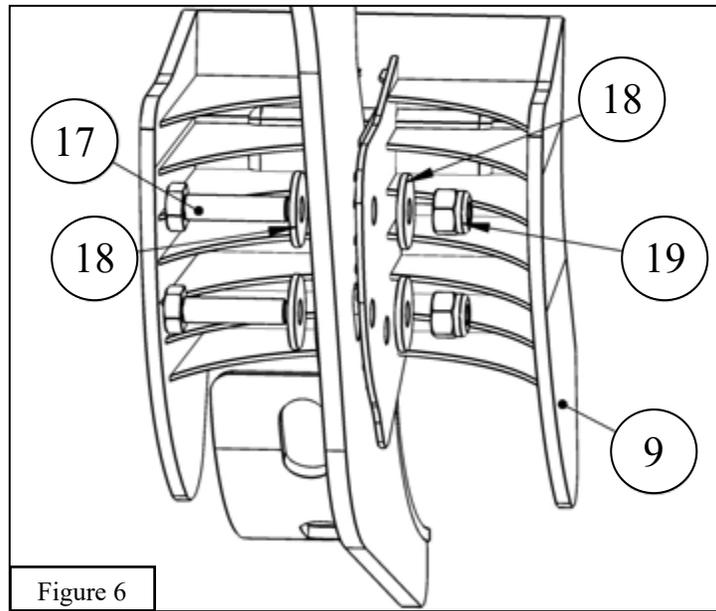


5. Loosely install (1) Driver Center Mount Bracket (Item 5) and (1) Driver Rear Mount Bracket (Item 7) to the rocker panel using the supplied M10 hardware. See **Figures 4, 5, & 6** for reference.

NOTE: Similar step bar shown, installation process is the same.

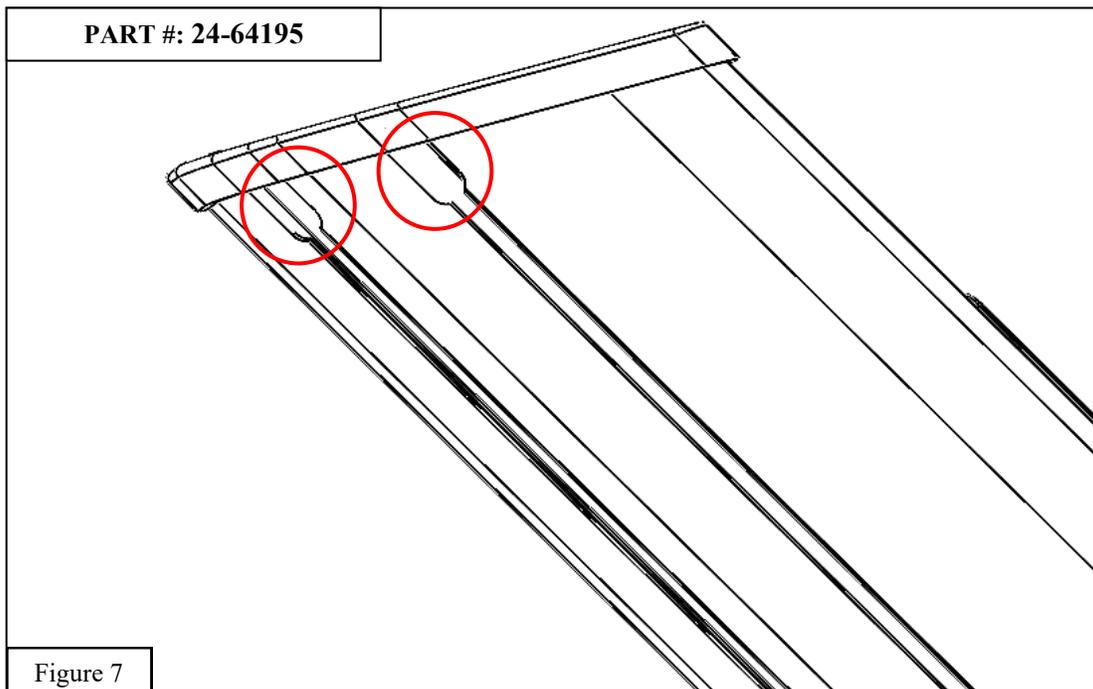


6. Use the supplied M6 Hardware to attach the Bracket Covers (Item 9) to the Mounting Brackets (Items 3, 5, and 7). See **Figure 6**.
7. Repeat Steps 2-6 for the passenger side of the vehicle.



Textured Black Aluminum AT6 Running Boards

7. Slide (3) M8 Square Head Screws (Item 13) into each of the rails underneath the running board. See **Figure 7**.
8. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 flat washers, M8 split lock washers, and M8 hex nuts.
9. Align and adjust as necessary then torque hardware : M10 to 35-38 ft-lbs, M8 to 15-18 ft-lbs and M6 to 7-8 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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