

INSTALLATION INSTRUCTIONS

AT6 RUNNING BOARDS

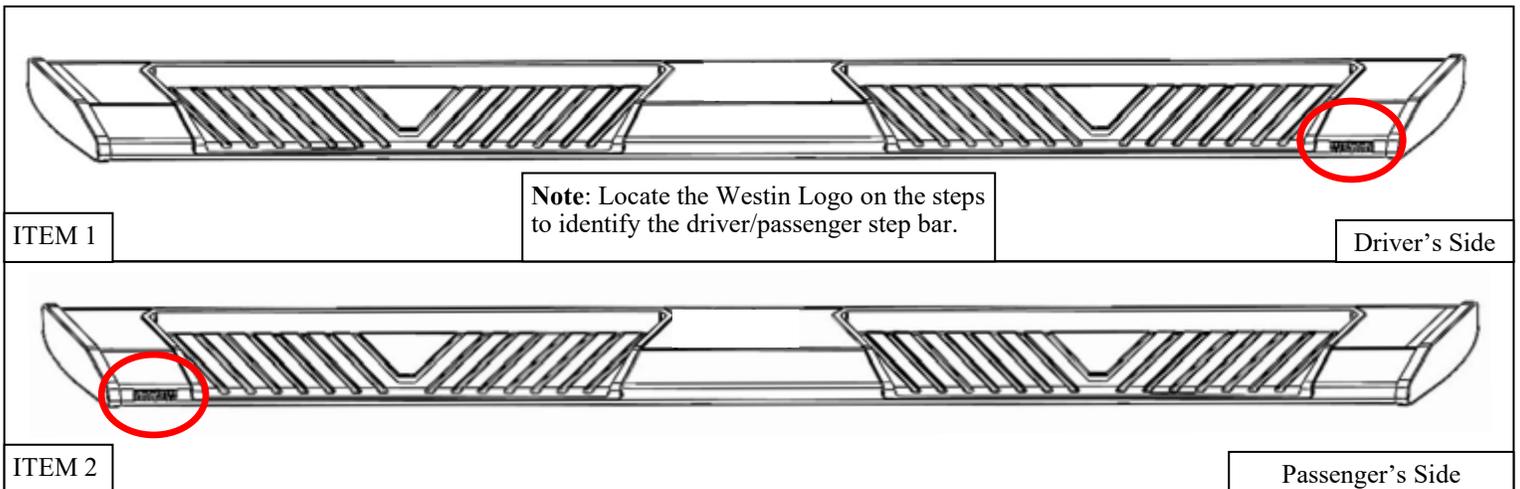


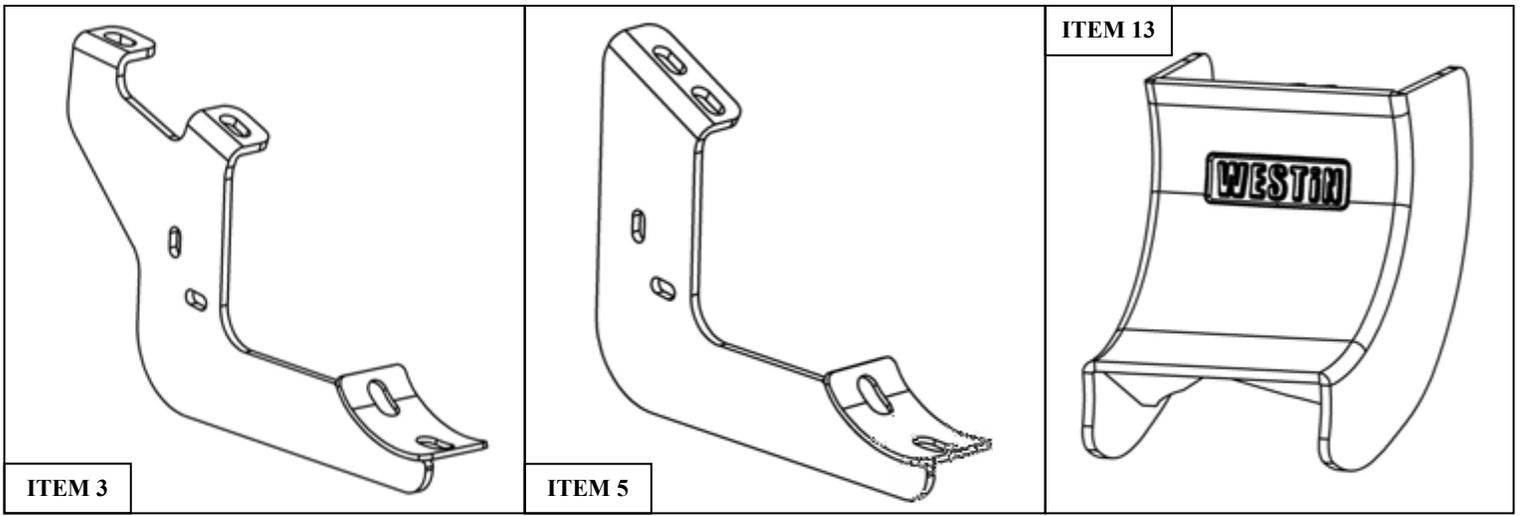
APPLICATION:
 2014-2023 4RUNNER SR5 & TRD
 2010-2017 4RUNNER TRAIL EDITION (EXCL. LIMITED)

PART NUMBER:
 24-63835

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER RUNNING BOARD	12MM SOCKET
2	1	PASSENGER RUNNING BOARD	10MM SOCKET
3	1	FRONT MOUNT BRACKET DRIVER	13MM SOCKET
4	1	FRONT MOUNT BRACKET PASSENGER	RATCHET
5	2	CENTER/REAR MOUNT BRACKET DRIVER	TORQUE WRENCH
6	2	CENTER/REAR MOUNT BRACKET PASSENGER	
7	12	M8 HEX HEAD CAP SCREWS (YELLOW ZINC)	
8	12	M8 FLAT WASHERS LARGE (YELLOW ZINC)	
9	12	M8 FLAT WASHERS SMALL (YELLOW ZINC)	
10	24	M8 LOCK WASHERS (YELLOW ZINC)	
11	12	M6 HEX HEAD CAP SCREWS (YELLOW ZINC)	
12	24	M6 FLAT WASHERS (YELLOW ZINC)	
13	12	M6 NYLON NUTS (YELLOW ZINC)	
14	6	PLASTIC BRACKET COVER	
15	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
16	12	M8 HEX NUT (YELLOW ZINC)	

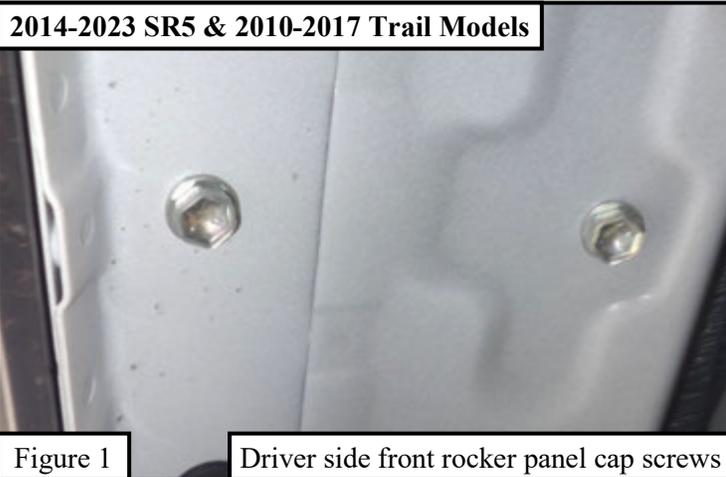
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING





PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the driver side front use 12mm socket to remove the two rocker panel bracket hex cap screws. **(Figure 1) Note:** These screws will not be re-installed. 2014 - 2023 SR5 and 2010 - 2017 Trail models do not have rocker panel brackets.



3. Follow the same steps to loosen the center rocker panel hex head cap screws and remove the rear rocker panel hex head cap screws. **(Figure 2).**



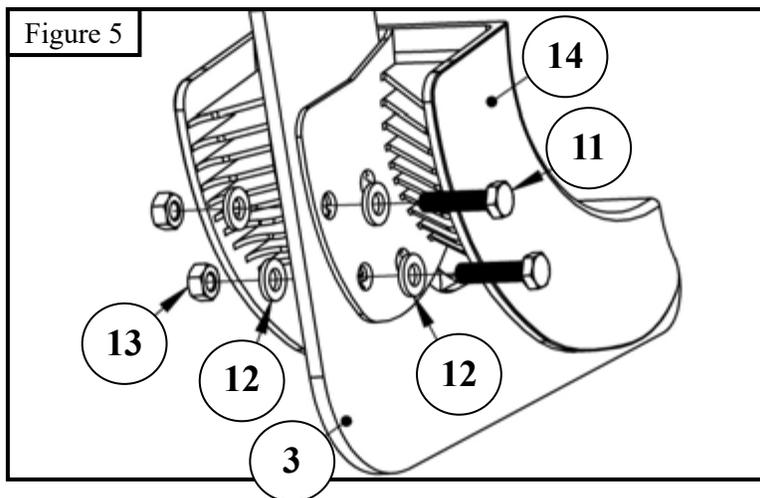
4. Take the Front Driver Bracket (Item 3) and place it over the factory rocker panel bracket. Attach using a 13mm socket, (2) M8 hex head cap screws (Item 7), (2) M8 lock washers (Item 10), and (2) M8 small flat washers (Item 9). (**Figure 3**) Do not fully tighten at this time. **Note:** Ensure the mounting bracket cradles face toward the rear of the vehicle.



5. Move to the center mounting location of the vehicle and place the Center/Rear Bracket Driver (Item 5) over the factory rocker panel bracket the same way as the front bracket was done in **Step 4 (Figure 4)**. Do not fully tighten at this time.
6. Repeat the previous step for the rear mounting location of the driver side. A center/rear driver side bracket can be used for the rear mounting location.

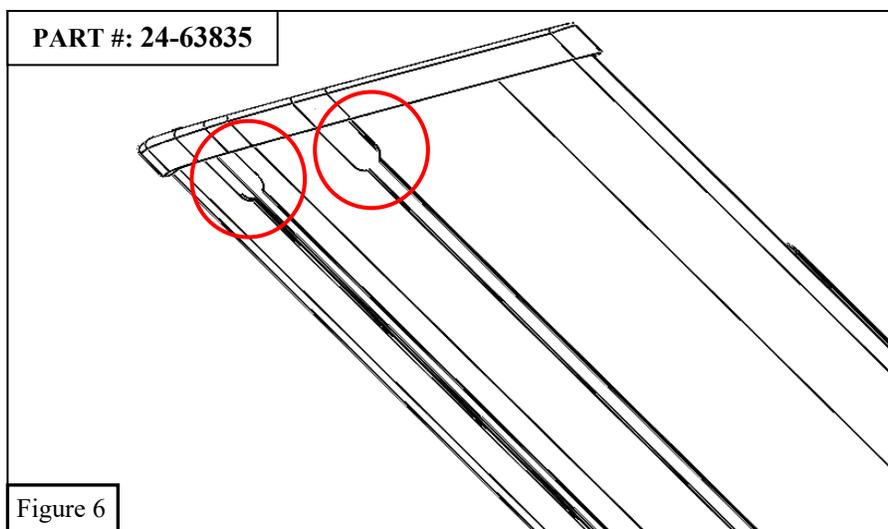


7. Locate (1) plastic bracket cover (Item 14) and loosely secure it to the (4) brackets using a 10mm socket and the provided hardware: (2) M6 hex head cap screws (Item 11), (4) M6 flat washers (Item 12), and (2) M6 nylon nuts (Item 13) per bracket. Repeat for every bracket. (**Figure 5**)



Textured Black Aluminum AT6 Running Boards

8. Slide (3) M8 square head screws (Item 15) into each of the rails underneath the running board. **See Figure 6.**
9. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 large flat washers (Item 8), M8 lock washers (Item 10), and M8 hex nuts (Item 16).
10. Align and adjust as necessary then torque hardware: M8 to 15-18 ft-lbs and M6 to 7-8 ft-lbs.
11. Repeat steps 2-9 for the passenger side of the vehicle.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- TEXTURED BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

P.N.: 75-2463835-RevA

ECO #: W25-0047

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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

DATE: 11/11/2025



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturer's maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY- PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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