

# INSTALLATION INSTRUCTIONS

## AT6 RUNNING BOARDS



### APPLICATION:

2009-2018 RAM 1500 CREW CAB; 2019-2024 RAM 1500 CLASSIC CREW CAB; 2010-2024 RAM 2500/3500 CREW CAB

### PART NUMBER:

24-63565

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BAR (DRIVER/PASSENGER)	13MM SOCKET
3	2	MOUNTING BRACKET "A"	17MM SOCKET
4	3	MOUNTING BRACKET "B"	
5	1	MOUNTING BRACKET "C"	
6	5	M10 BOLT/ M8 NUT PLATE (YELLOW ZINC)	
7	12	M8 HEX HEAD BOLT (YELLOW ZINC)	DRILL
8	24	M8 FLAT WASHER (YELLOW ZINC)	1/4" DRILL BIT
9	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	RATCHET
10	8	M8 RIV-CERTS (YELLOW ZINC)	TORQUE WRENCH
11	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
12	12	M8 HEX NUT (YELLOW ZINC)	
13	5	M10 FLAT WASHER (YELLOW ZINC)	
14	5	M10 HEX NUT (YELLOW ZINC)	
15	5	M10 LOCK WASHER (YELLOW ZINC)	
16	5	M10 PLASTIC RETAINER	
17	2	M6 BUTTON HEAD BOLTS (YELLOW ZINC)	
18	14	M6 FLAT WASHERS (YELLOW ZINC)	
19	2	M6 SERRATED FLANGE NUT (YELLOW ZINC)	
20	12	M6 HEX HEAD SCREW (YELLOW ZINC)	
21	12	M6 NYLON LOCK NUT (YELLOW ZINC)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



ITEM 1

**Note:** Locate the Westin Logo on the steps to identify the driver/passenger step bar.



ITEM 2

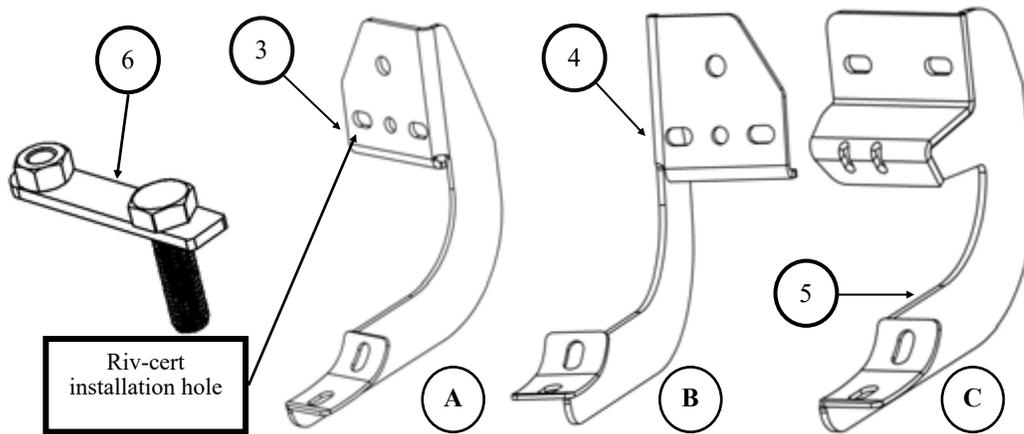


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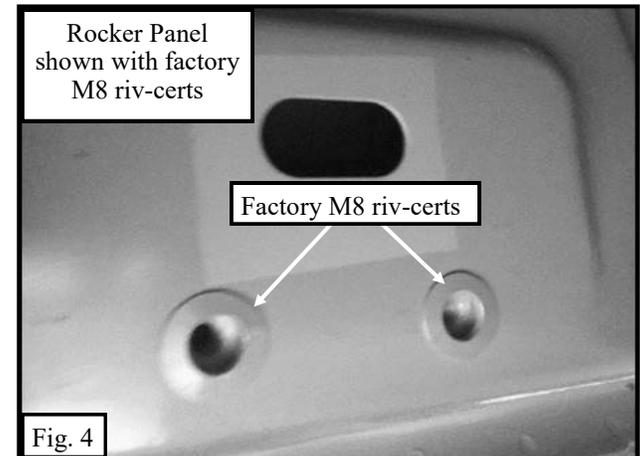
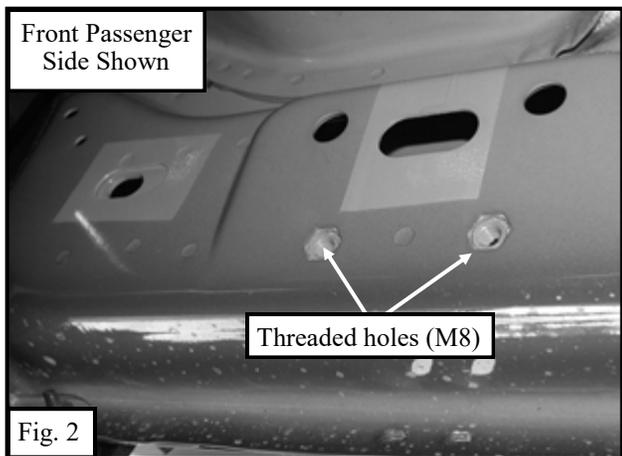
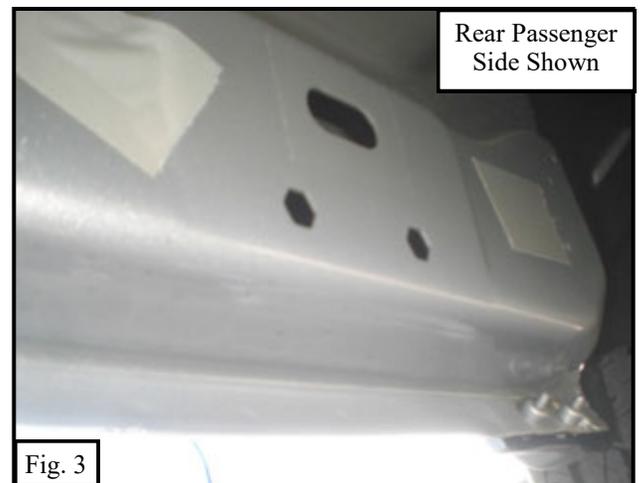
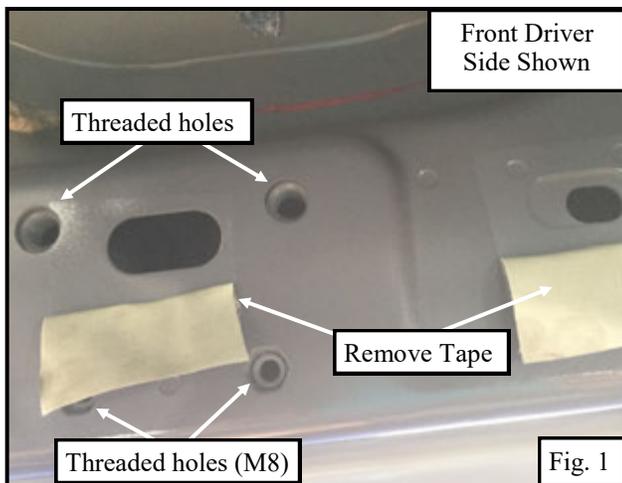
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DATE: 9/17/25

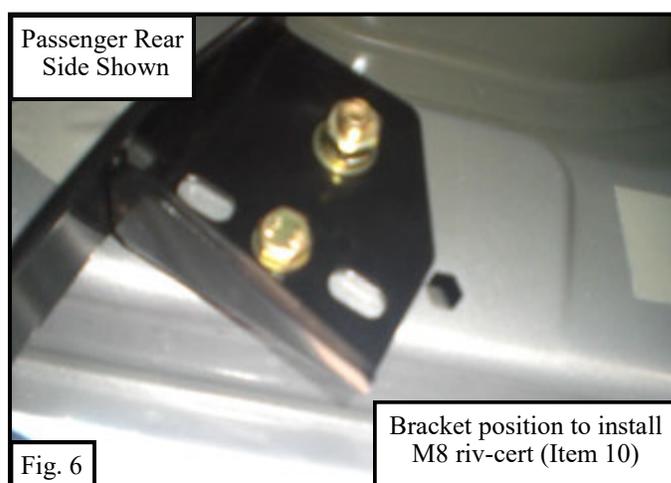
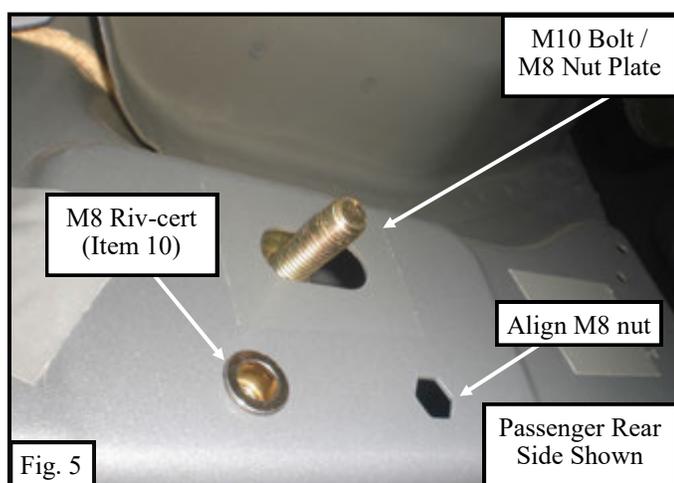


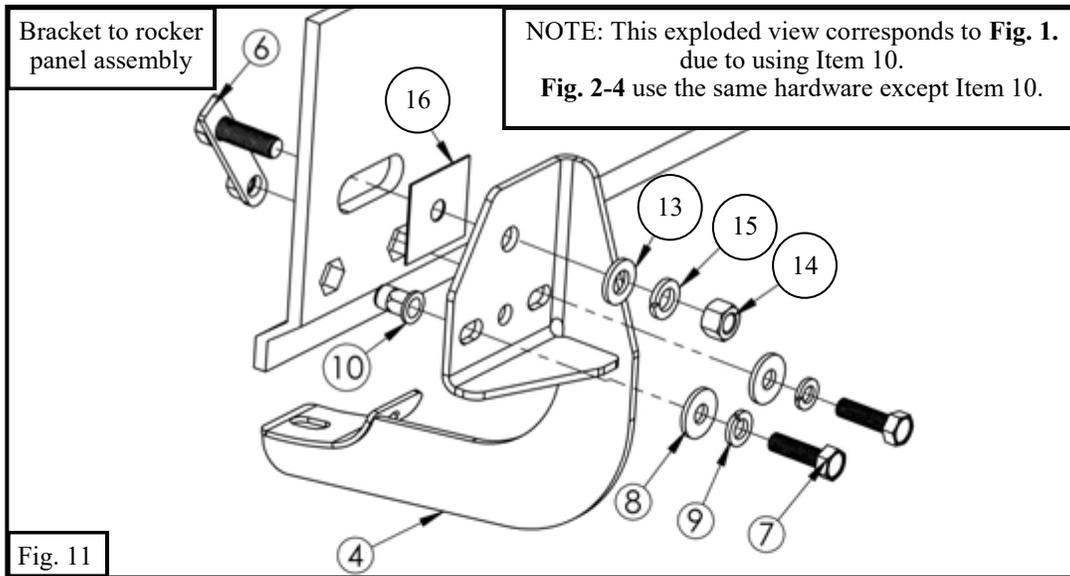
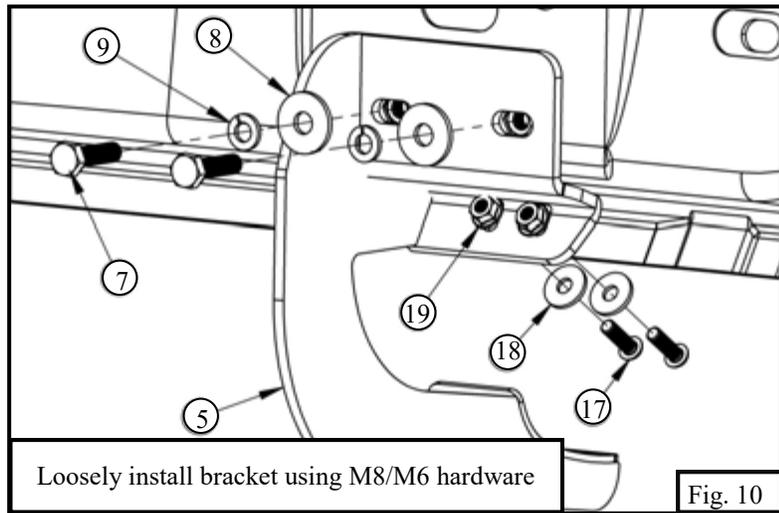
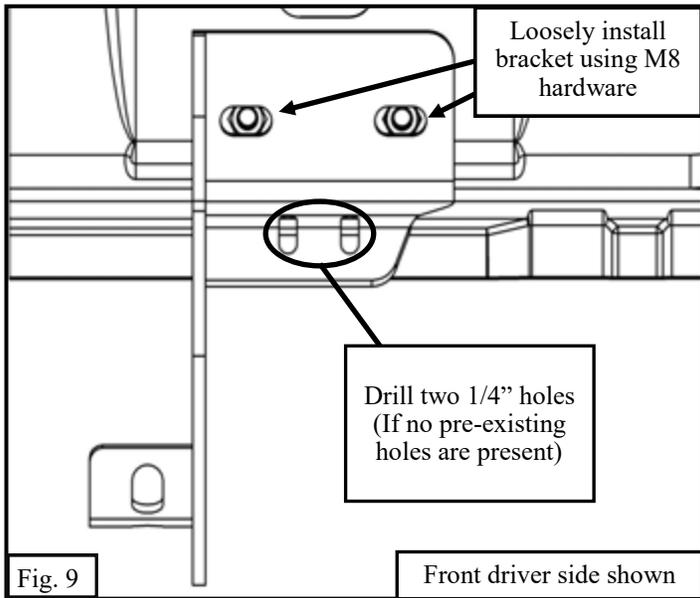
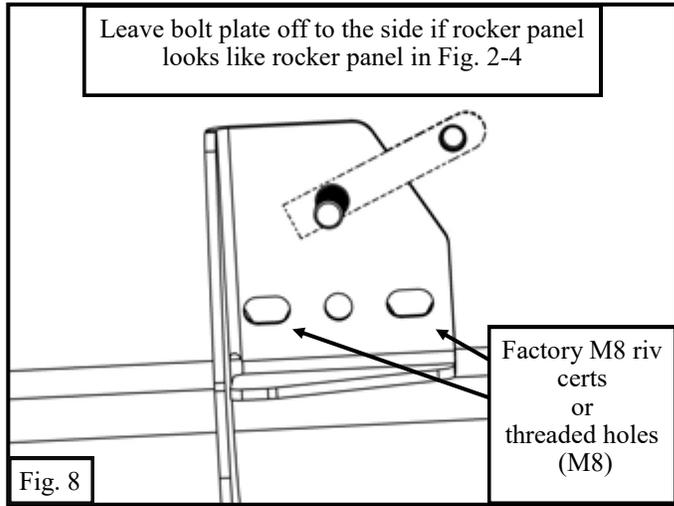
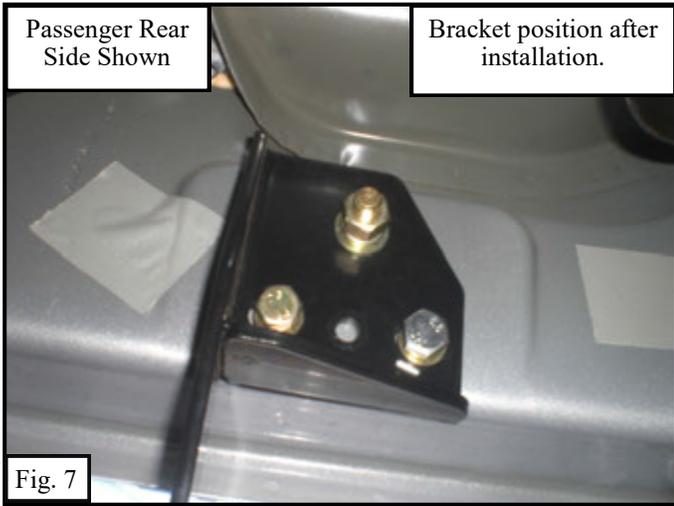
### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Check either side of the vehicles rocker panel, locate the factory holes in the rocker panel by removing the tape. Check and verify what type of rocker panel you have. **See Fig. 1, 2, 3, & 4.** *Note:* If any of the locations on the factory holes in the rocker panel have factory M8 riv-certs or threaded M8 holes, do not use provided M8 riv-certs (Item 10) in that location. **Refer to (Fig. 1, 2 & 4.)**



3. **Starting from the driver side:** If the threaded holes are not present use (2) M8 riv-certs (Item 10) and insert them into the hex holes. *Note:* See Figure 6 for example on how to tighten M8 riv-certs, it will require an M10 bolt with M8 nut plate (Item 6) along with bracket (Item 4) to perform this task. Use Figure 8 on how to position (Item 6). This procedure will permanently install M8 riv-cert. Remove (Item 6) after the riv-certs are tightened.
  4. Proceed to install mounting bracket “C” (Item 5) onto the rocker panel by using (2) M8 hex bolts (Item 7), (2) M8 lock washers (Item 9), (2) flat washers (Item 8). For the pinch weld, attach bracket (Item 5) by using (2) M6 Button head bolts (Item 17), (2) M6 flat washers (Item 18) & (2) M6 serrated flange nuts (Item 19). *Note:* Drilling of two 1/4” holes might be necessary on pinch weld if factory holes are not present. Before drilling place masking tape on drill surface to prevent paint chipping.) **See Fig. 9 & 10.**
  5. On the middle mounting location of drivers side attach (1) M8 riv-cert to rocker panel if not already present. Then proceed to install (1) M10 bolt/M8 nut plate (Item 6) into the rocker panel and thread (1) M10 plastic retainer (Item 16) to the M10 bolt to prevent it from falling into the rocker panel. **See Fig. 5.**
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6. Attach mounting bracket “A” (Item 3) to the rocker panel by first tightening the M8 riv-cert into place. **See Fig. 6.** Then continue by attaching bracket (Item 3) and aligning (Item 6) (as shown on figure 5), using (2)M8 Hex bolts (Item 7), (2) M8 Lock Washers (Item 9), (2) M8 Flat washers (Item 8), (1) M10 flat washer (Item 13), (1) M10 lock washer (Item 15) & (1) M8 Hex nut (Item 12). Leave everything loose at this time. **See Fig. 11.**
  7. For rear mounting bracket installation of the drivers side use mounting bracket “B” (Item 4) bracket and the same installation procedure as step 6.
  8. **Starting from the Passenger side:** Insert (1) M10 bolt/M8 nut plate (Item 6) into the rocker panel and thread (1) M10 plastic retainer (Item 16) to the M10 bolt to prevent it from falling into the rocker panel. **See Fig. 5.**
  9. If the front of the rocker panel has pre-installed M8 riv-certs, the M10/M8 plate (Item 6) will need to be positioned as shown in Figure 8.
  10. If the front rocker panel does not have pre-installed M8 riv-certs then (Item 6) will be used as shown on Figure 5 & 11.
  11. Attach mounting bracket “B” (Item 4) to passenger front and center locations & mounting bracket “A” (Item 3) to passenger rear using the same procedure as step 6.





## Textured Black Aluminum AT6 Running Boards

12. Slide (3) M8 square head screws (Item 11) into each of the rails underneath the running board. See Fig. 12.
13. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 flat washers, M8 split lock washers, and M8 hex nuts.
14. Align and adjust as necessary then torque hardware: M10 to 35-38 ft-lbs, M8 to 15-18 ft-lbs, and M6 to 7-8 ft-lbs.

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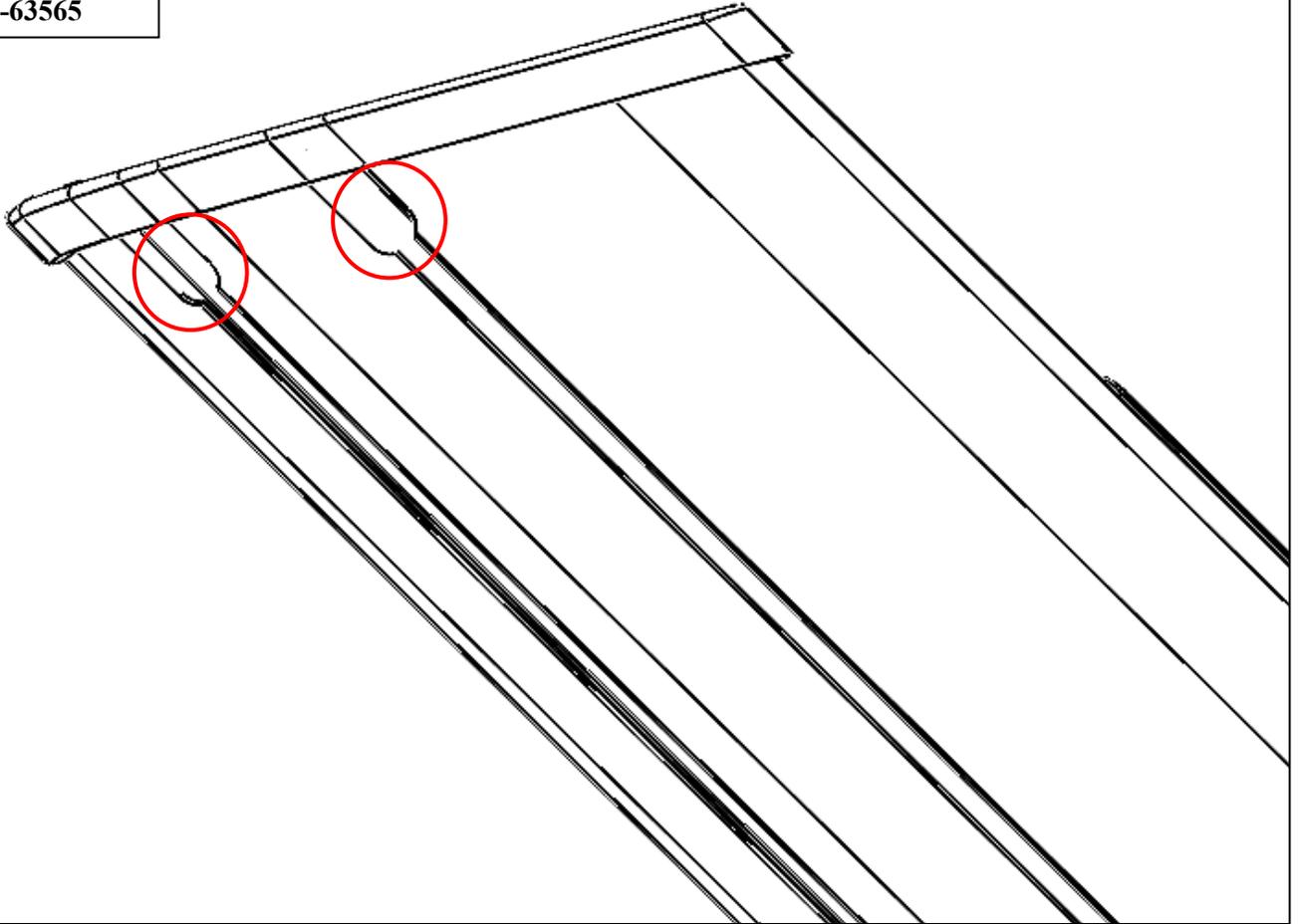


Fig. 12

INSTALLATION COMPLETE



#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

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