

INSTALLATION INSTRUCTIONS

AT6 RUNNING BOARDS

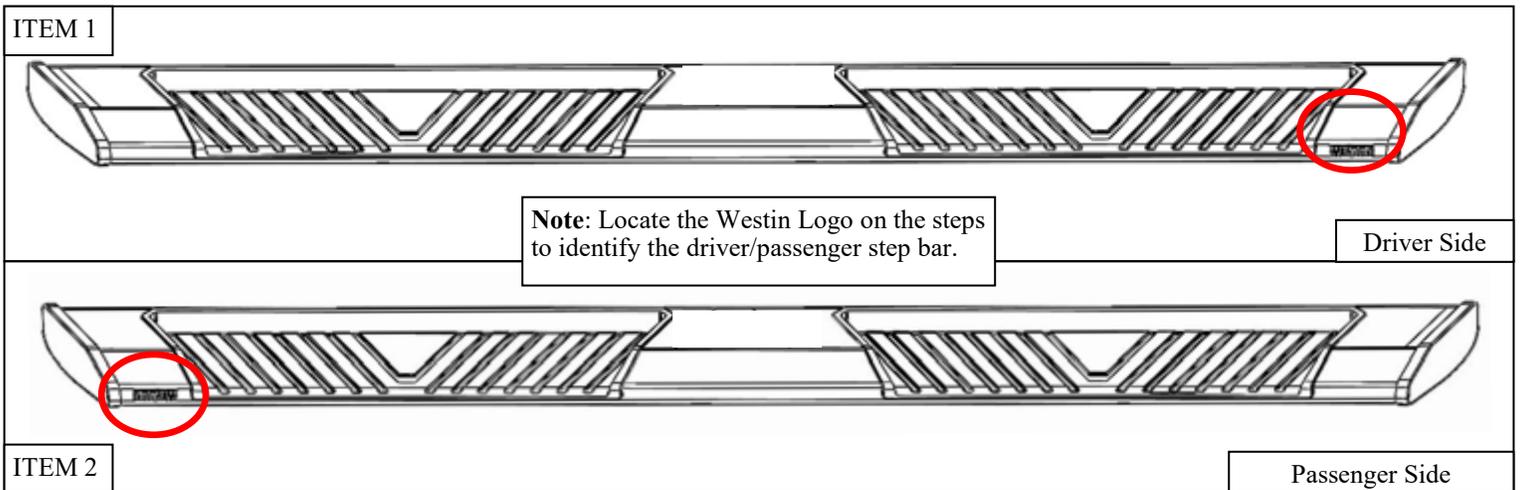


APPLICATION:
2007-2021 TOYOTA TUNDRA DOUBLE CAB

PART NUMBER:
24-63245

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	STEP BAR DRIVER	13MM SOCKET
2	1	STEP BAR PASSENGER	12MM SOCKET
3	2	FRONT MOUNTING BRACKETS	10MM SOCKET
4	2	CENTER MOUNTING BRACKETS	RATCHET
5	2	REAR MOUNTING BRACKETS	TORQUE WRENCH
6	12	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	
7	24	M8 FLAT WASHER (YELLOW ZINC)	
8	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
9	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
10	12	M8 HEX NUT (YELLOW ZINC)	
11	12	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
12	24	M6 FLAT WASHER (YELLOW ZINC)	
13	12	M6 NYLON NUT (YELLOW ZINC)	
14	6	PLASTIC BRACKET COVER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



Care Instructions

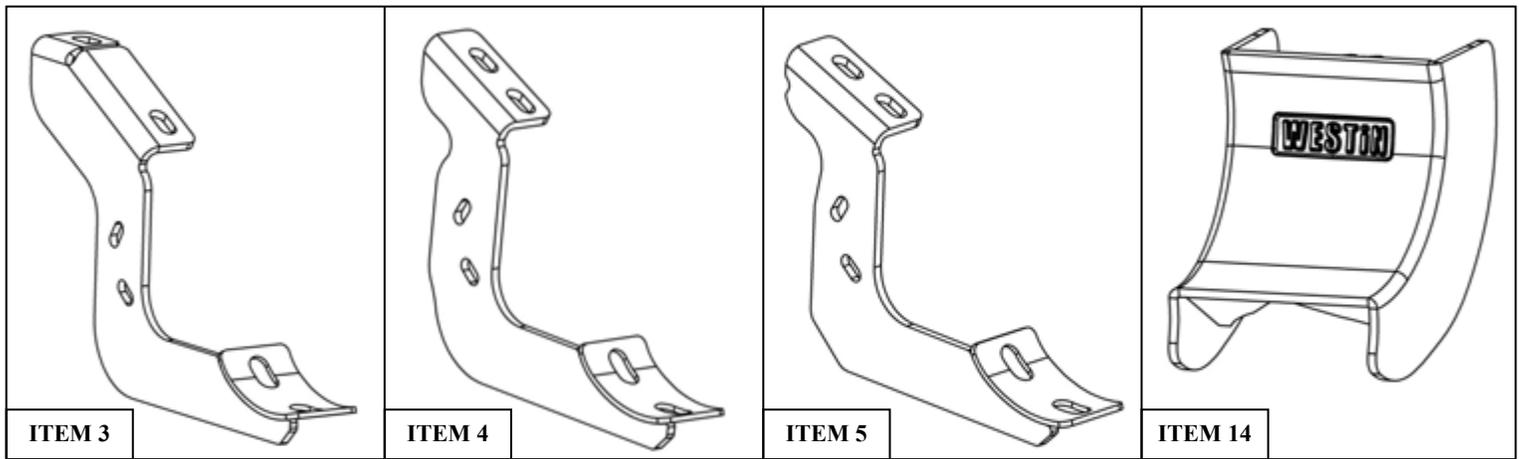
- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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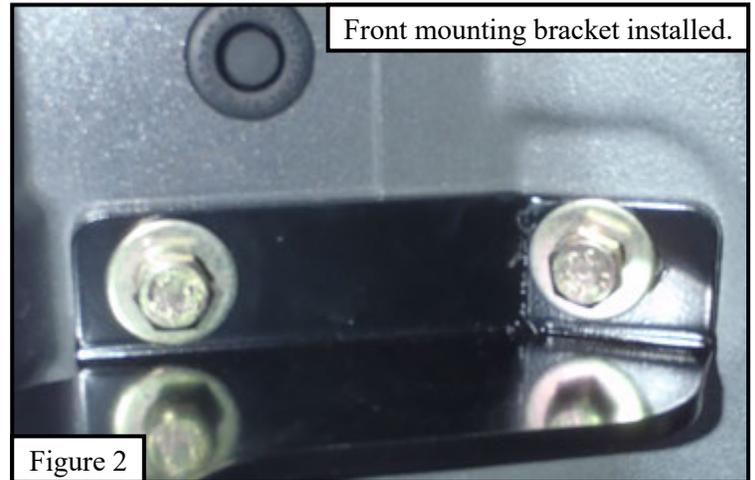
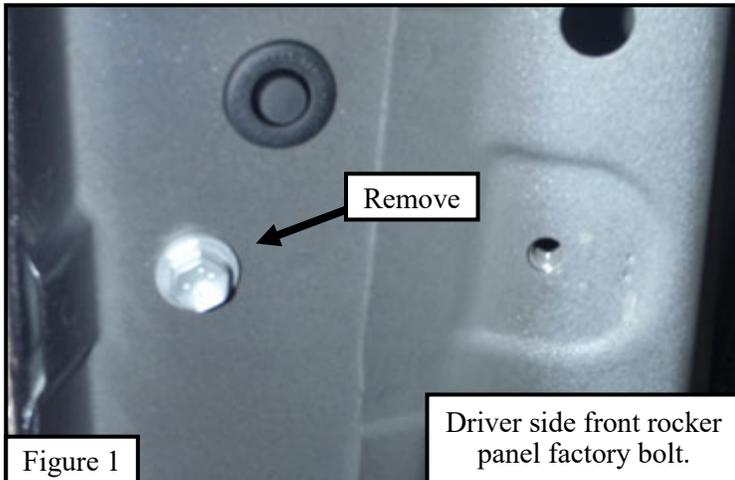
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DATE: 8/25/25

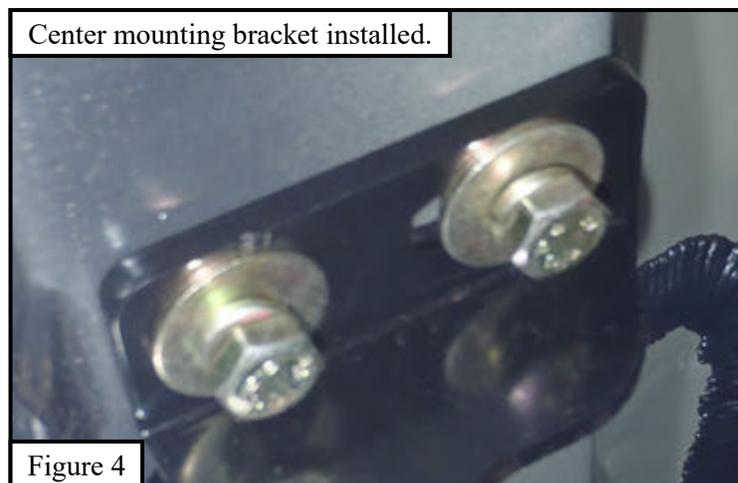
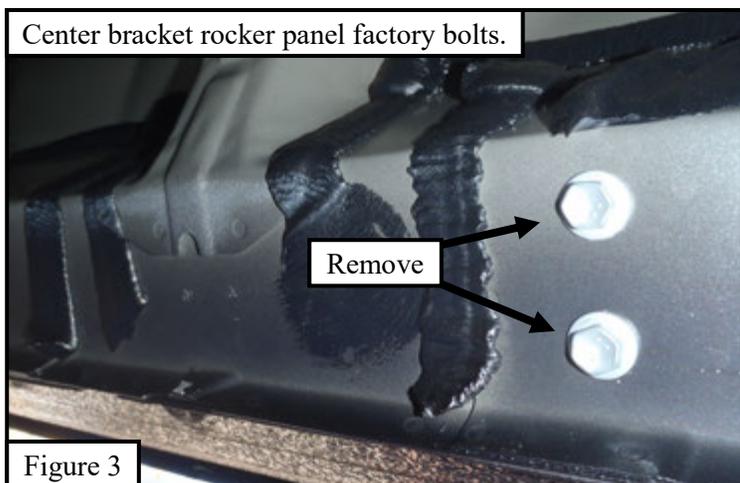


PROCEDURE

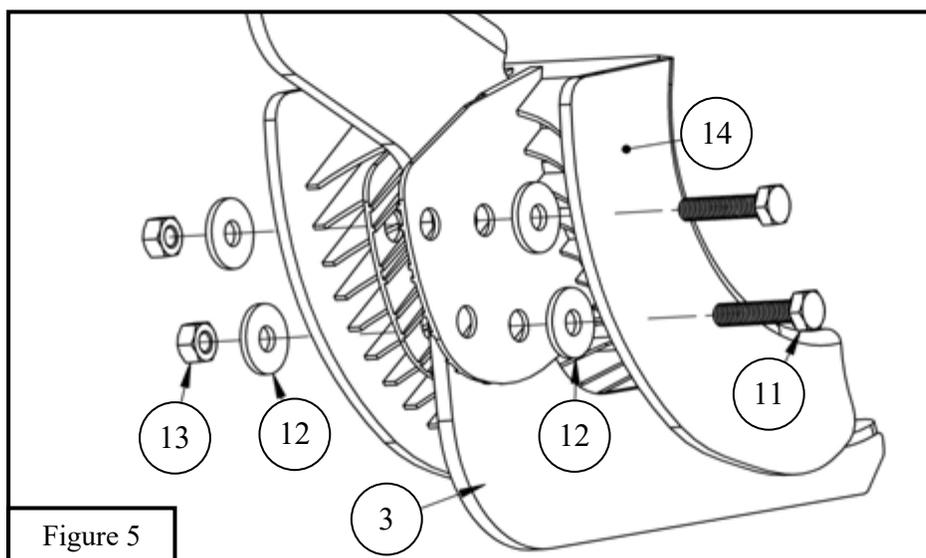
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the driver side front, remove the factory rocker panel bolt and set aside. See **Figure 1**. **Note:** The factory bolts will not be re-installed.
3. Install the Front Mounting Bracket (Item 3) using (2) M8 Hex Head Cap Screws (Item 6), (2) M8 Flat Washers (Item 7), and (2) M8 Split Lock Washers (Item 8). See **Figure 2**. *Do not fully tighten at this time.*



4. Remove the two center rocker panel factory hex head cap screws located near the front of the driver door and set aside. See **Figure 3**. **Note:** The factory bolts will not be re-installed.
5. Install the Center Mounting Bracket (Item 4) using (2) M8 Hex Head Cap Screws (Item 6), (2) M8 Flat Washers (Item 7), and (2) M8 Split Lock Washers (Item 8). See **Figure 4**. *Do not fully tighten at this time.*
6. Repeat **Steps 4 and 5** for the Rear Mounting Bracket (Item 5).



7. Locate (1) Plastic Bracket Cover (Item 14) and loosely secure it to a mounting bracket using the provided hardware: (2) M6 Hex Head Cap Screws, (4) M6 Flat Washers, and (2) M6 Nylon Nuts. Repeat for every bracket. See **Figure 5**.



Textured Black Aluminum AT6 Running Boards

8. Slide (3) M8 Square Head Screws (Item 9) into each of the rails underneath the running board. See **Figure 6**.
9. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 Flat Washers, M8 Split Lock Washers, and M8 Hex Nuts.
10. Align and adjust as necessary then torque all hardware: M8 to 15-18 ft-lbs and M6 to 7-8 ft-lbs.

PART #: 24-63245

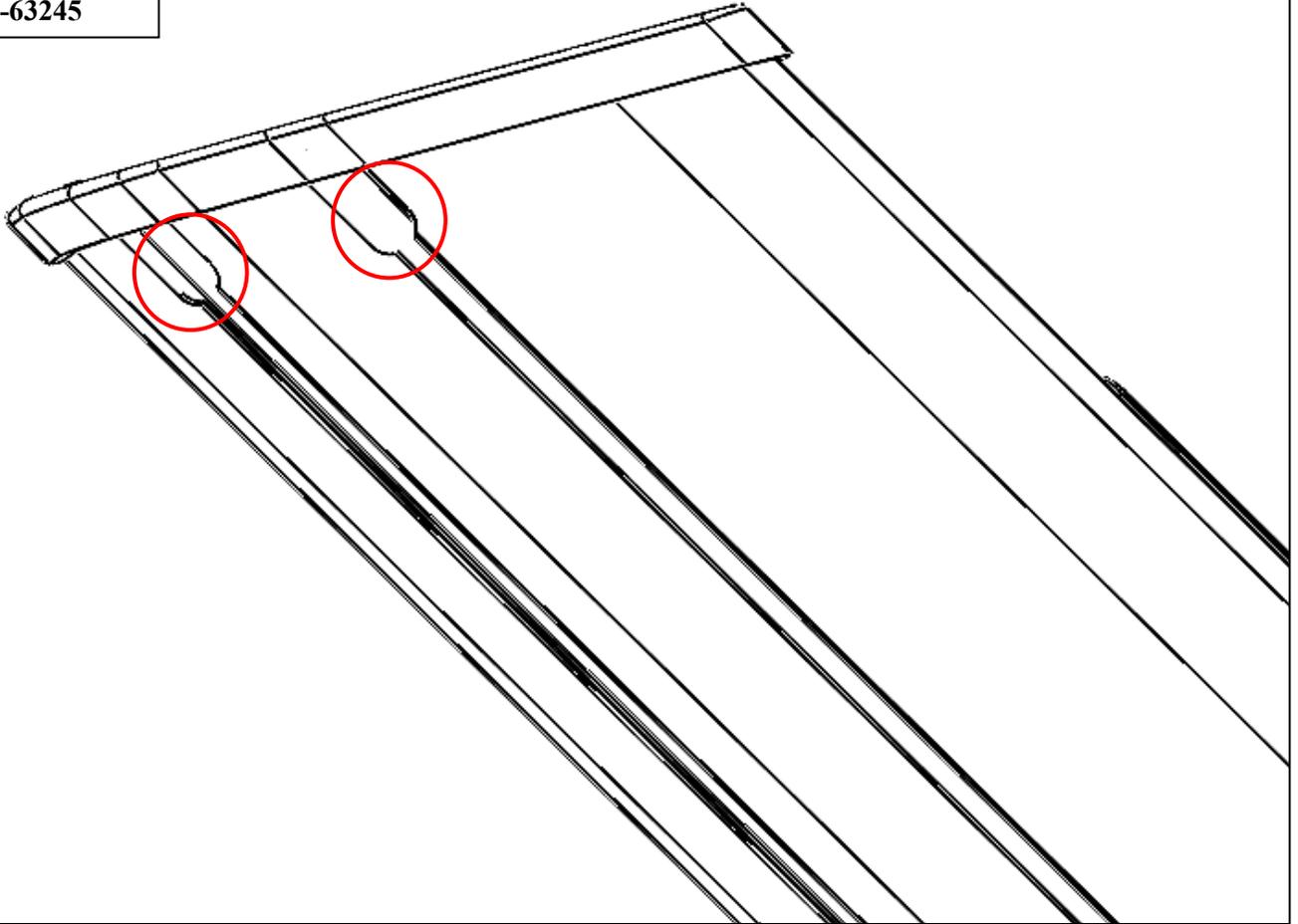


Figure 6

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P.N.: 75-2463245-RevA

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INSTALLATION COMPLETE



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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