

INSTALLATION INSTRUCTIONS

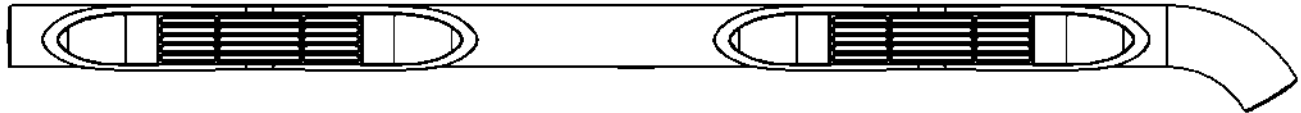
E-Series Step Bar



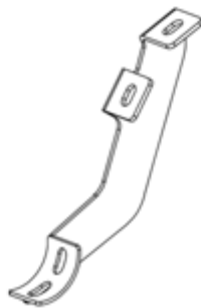
APPLICATION:
2025 And Up Toyota 4Runner

PART NUMBER:
23-3015

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	13MM SOCKET
2	1	PASSENGER STEP BAR	RATCHET
3	1	DRIVER MOUNTING BRACKET "A"	TORQUE WRENCH
4	1	PASSENGER MOUNTING BRACKET "A"	
5	2	DRIVER MOUNTING BRACKET "B"	
6	2	PASSENGER MOUNTING BRACKET "B"	
7	12	M8 HEX HEAD SCREW	
8	12	M8 SPLIT LOCK WASHER	
9	12	M8 FLAT WASHER	
10	12	M8 COMBINATION SEMS BOLT	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



ITEM 1 - Passenger Side Opposite



ITEM 3 - Passenger Side Opposite



ITEM 5 - Passenger Side Opposite



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PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Locate the front mounting holes on the driver side of the vehicle and remove the factory bolts. See **Figure 1**.
3. Loosely install the Driver Mounting Bracket "A" (**Item 3**) using the M8 hardware (**items 7-9**). See **Figure 2**.

Front Driver Mounting Bracket Location

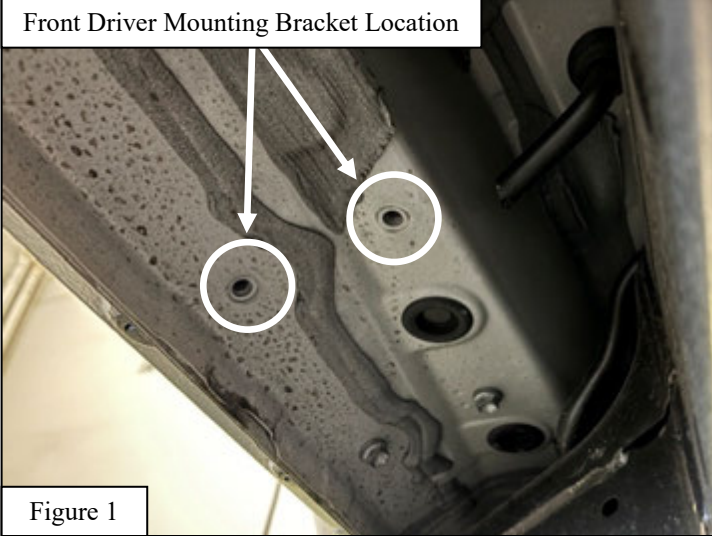


Figure 1

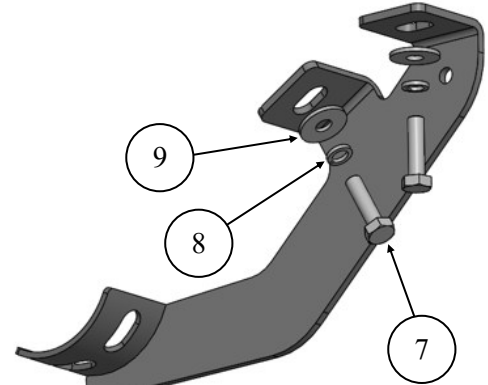


Figure 2

4. Remove the factory hardware from the center and rear mounting holes. See **Figures 3 and 4**.

Center Driver Mounting Bracket Location

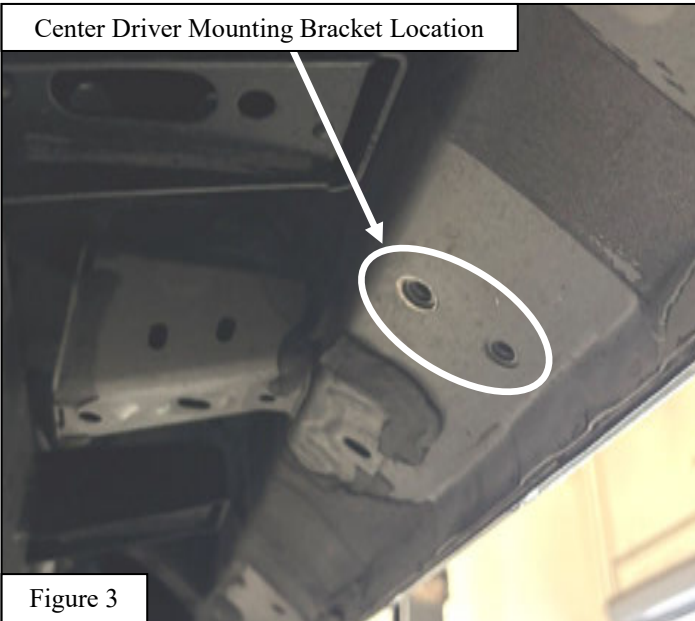


Figure 3

Rear Driver Mounting Bracket Location

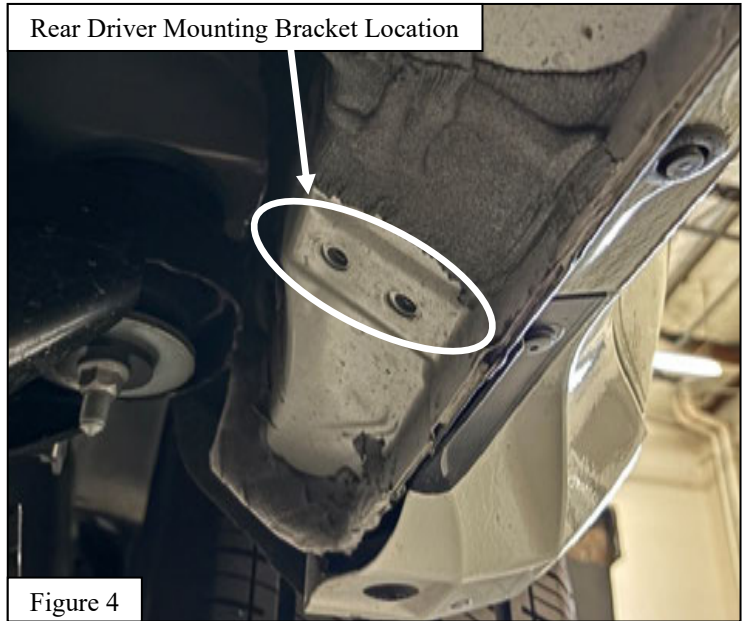
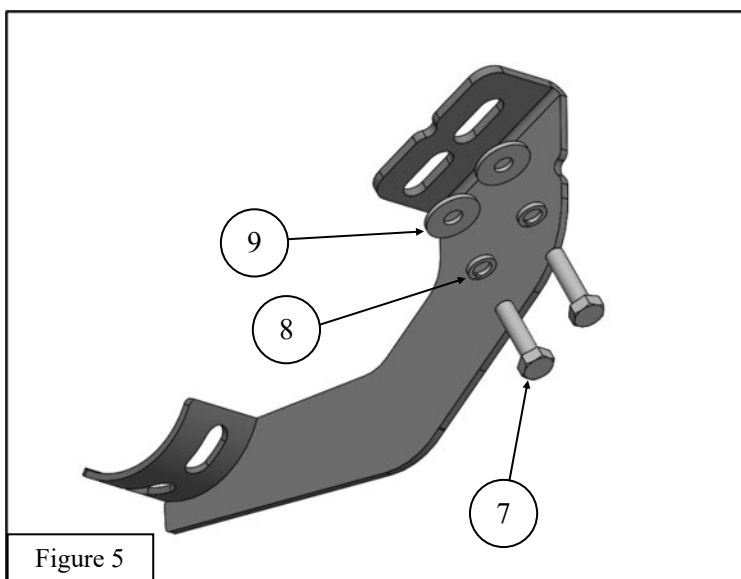


Figure 4

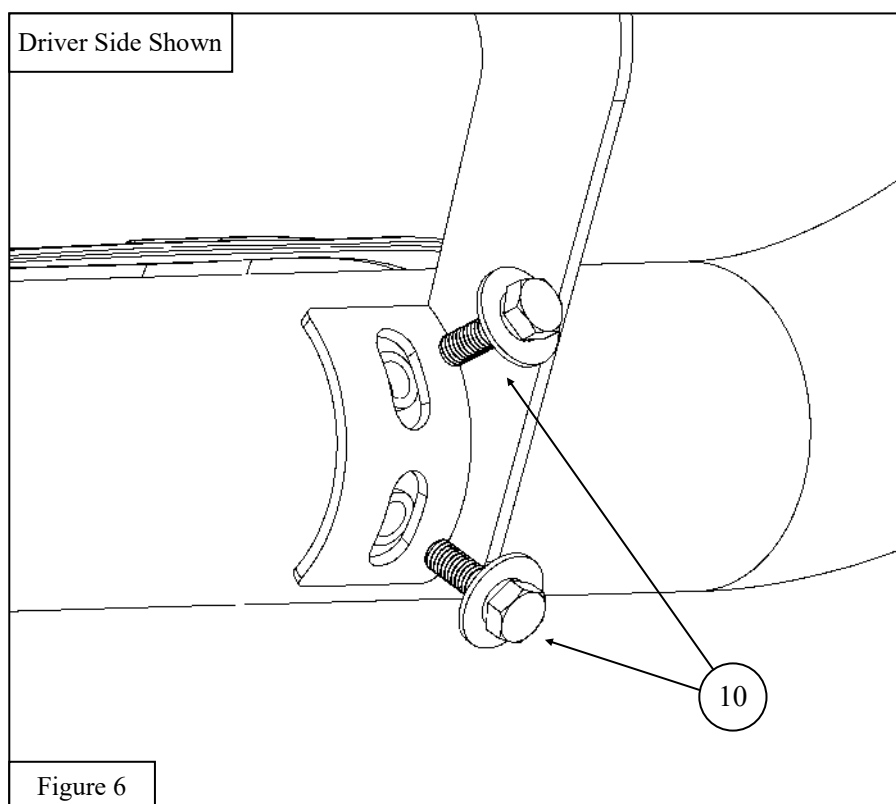
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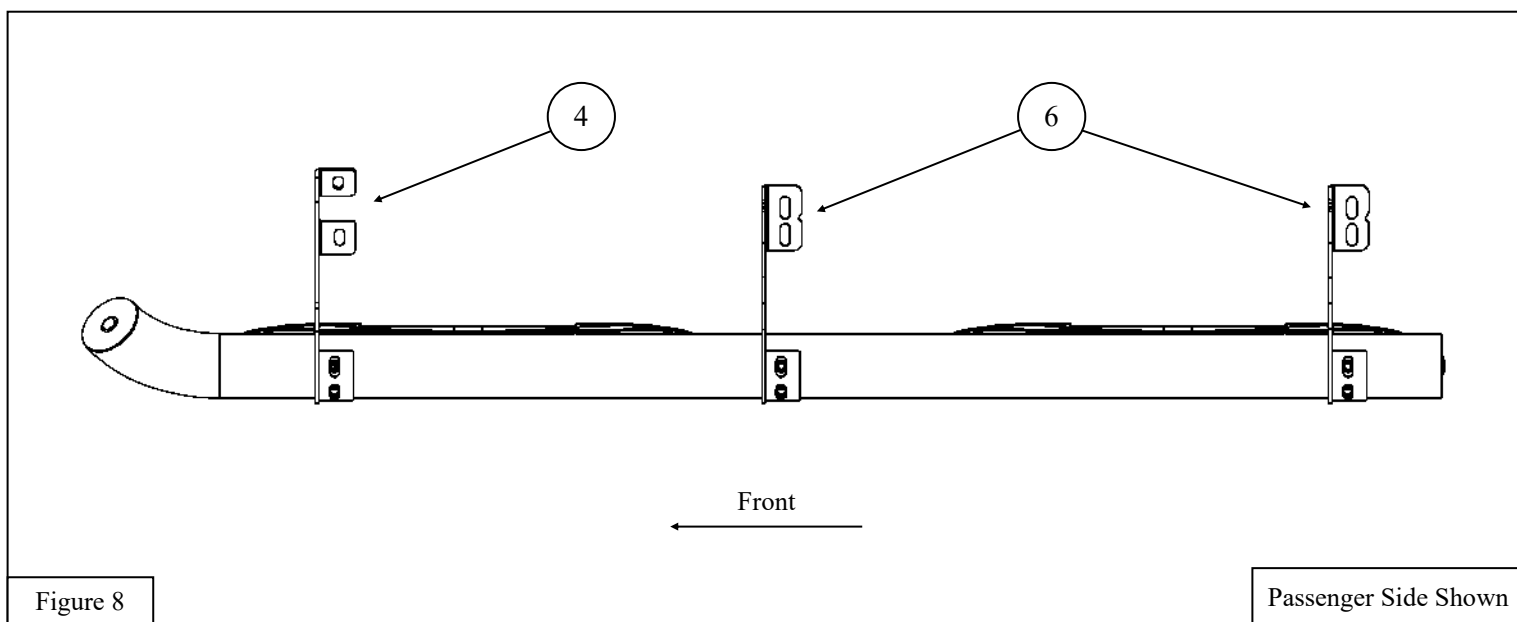
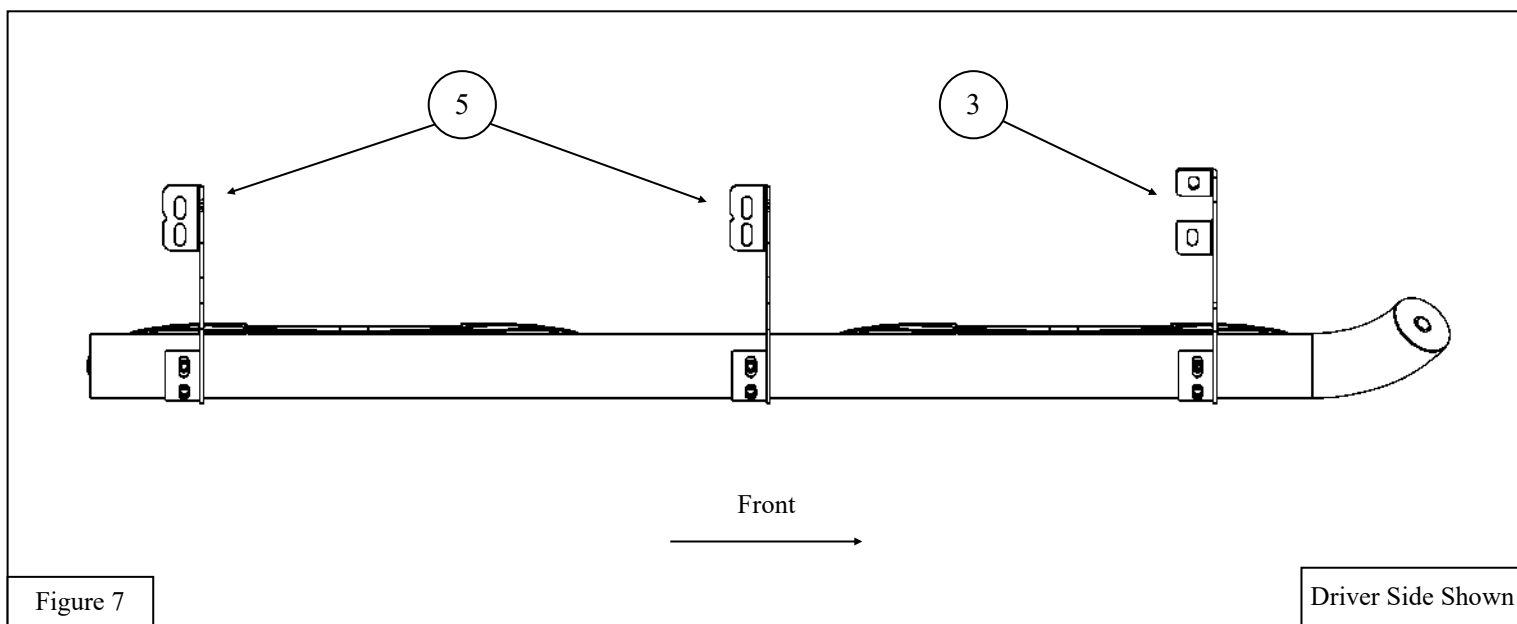
5. Loosely install (1) Driver Mounting Bracket “B” (**item 5**) in the center mounting location using the M8 hardware (**items 7-9**). See **Figures 3 and 5**.
6. Loosely install (1) Driver Mounting Bracket “B” (**Item 5**) in the rear mounting location using the M8 hardware (**items 7-9**). See **Figures 4 and 5**.



7. Repeat **Steps 2-6** on the passenger side of the vehicle using the passenger brackets (**items 4 and 6**).
8. Loosely install the Step Bars (**items 1 and 2**) to the mounting brackets using the M8 combination SEMS hardware (**item 10**). See **Figure 6**.



9. Align and adjust the step bars as needed and fully tighten all hardware. Torque all M8 fasteners to 15-18 ft-lbs,



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEAN WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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