INSTALLATION INSTRUCTIONS

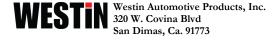


E-SERIES & PLATINUM OVAL 4IN STEP BAR

2018-2019 Jeep Wrangler JL Unlimited 4dr **PART NUMBER:**

21-4065, 23-4060, 23-4065

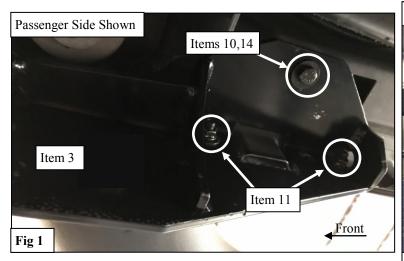
CONTENT					
ITEM	QUANTITY	DESCRIPTION			TOOLS NEEDED
1,2	2	STEP BAR ASSEMBLY (DRIVER-1, PASSENGER-2)			13MM SOCKET
3,4	2	FRONT MOUNTING BRACKET (DRIVER-3, PASSENGER-4)			13MM WRENCH
5,6	2	REAR MOUNTING BRACKET (DRIVER-5, PASSENGER-6)			3/4" SOCKET
7	4	1/2" HEX HEAD CAP SCREW (YELLOW ZINC)			RATCHET
8	4	1/2" FLAT WASHER (YELLOW ZINC)			TORQUE WRENCH
9	4	1/2" SPLIT LOCK WASHER (YELLOW ZINC)			ALLEN WRENCH
10	4	M8 HEX HEAD CAP SCREW (BLACK ZINC)			
11	8	M8 SERRATED FLANGE NUT (BLACK ZINC)			
12	8	M8 BUTTON HEAD SCREW (BLACK ZINC)			
13	4	M8 SPLIT LOCK WASHER (BLACK ZINC)			
14	12	M8 FLAT WASHER (BLACK ZINC)			
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING					
ITEM 1 Passenger Side Opposite					
Platinum Oval			Platinum C	8	
ITEM 3		Passenger Side Opposite	ITEM 5		Passenger Side Opposite
E-Series					
ITEM 1					Passenger Side Opposite
E-Series			E-Series		
ITEM 3		Passenger Side Opposite	ITEM 5		Passenger Side Opposite

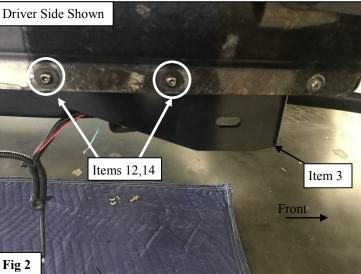


WESTIN®

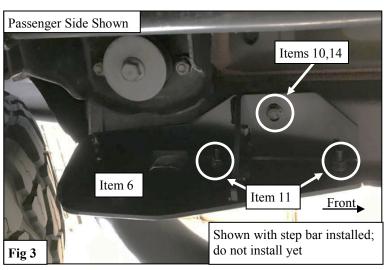
PROCEDURE

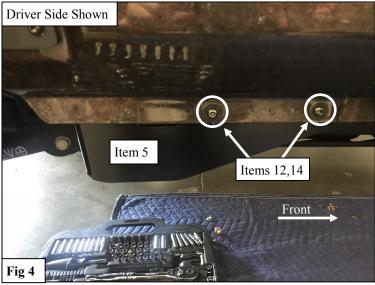
- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
 - Failure to identify damage before installation could lead to a rejection of any claim.
- Loosely attach the Front Mounting Bracket (3,4) to the vehicle's pinch weld and frame using the supplied M8 Hardware. See Figures 1 & 2. Note: Be sure to install the nuts on the bracket side of the pinch weld.



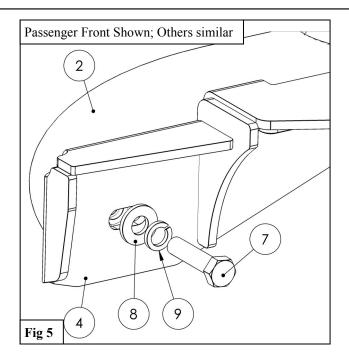


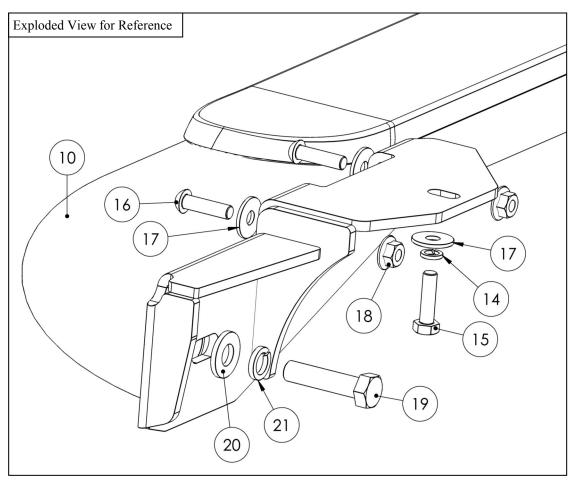
Loosely attach the Rear Mounting Bracket (5,6) to the vehicle's pinch weld and frame using the supplied M8 Hardware. See Figures 3 & 4. Note: Be sure to install the nuts on the bracket side of the pinch weld.





- 4. Attach the Step Bar (1,2) to the Mounting Brackets (3-6) using the supplied 1/2" Hardware. See Figure 5.
- 5. Torque all hardware as specified: M8 to 18 ft-lbs, 1/2" to 65 ft-lbs.





INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov