

INSTALLATION INSTRUCTIONS

OUTLAW NERF DROP STEPS



APPLICATION:

Ford F-150 Super Crew 2015-2025; F-250/350/450/550 Crew
Cab 2017-2025, Lightning 2022-2025

PART NUMBER:

20-13945

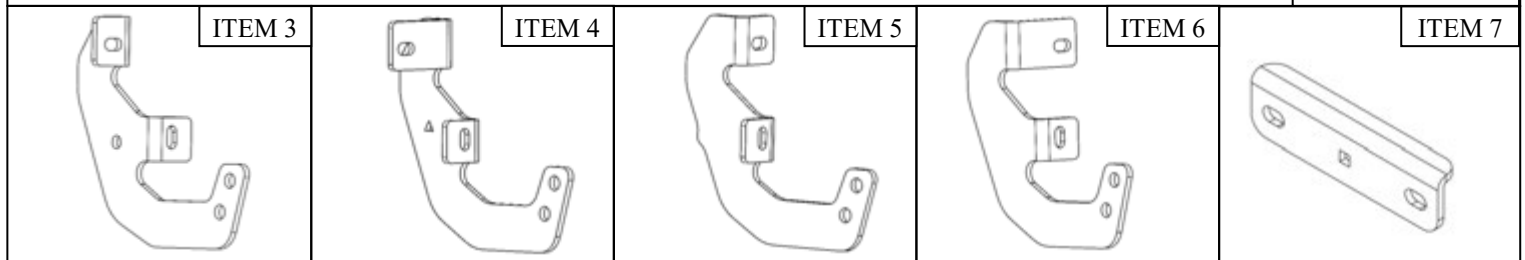
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	OUTLAW DRIVER STEP BAR	13MM SOCKET
2	1	OUTLAW PASSENGER STEP BAR	13MM WRENCH
3	1	DRIVER BRACKET "A"	17MM SOCKET
4	1	PASSENGER BRACKET "A"	17MM WRENCH
5	2	DRIVER BRACKET "B"	RATCHET
6	2	PASSENGER BRACKET "B"	TORQUE WRENCH
7	6	SUPPORT BRACKET	
8	24	M8 HEX NUT	
9	24	M8 SPLIT LOCK WASHER	
10	24	M8 FLAT WASHER	
11	12	M10 SERRATED FLANGE HEX HEAD BOLT	
12	12	M10 SERRATED FLANGE NUT	
13	6	M8 ROUND HEAD SQUARE NECK BOLT	
14	18	M8 PLASTIC RETAINER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

ITEM 1—Passenger Opposite



Driver Side Shown



PROCEDURE

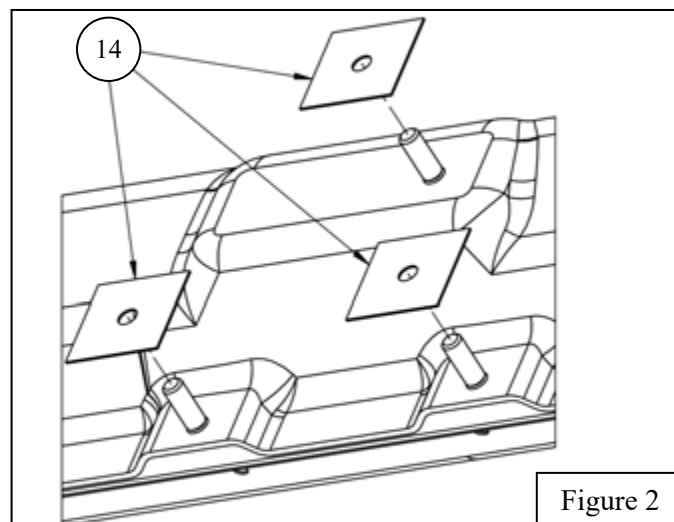
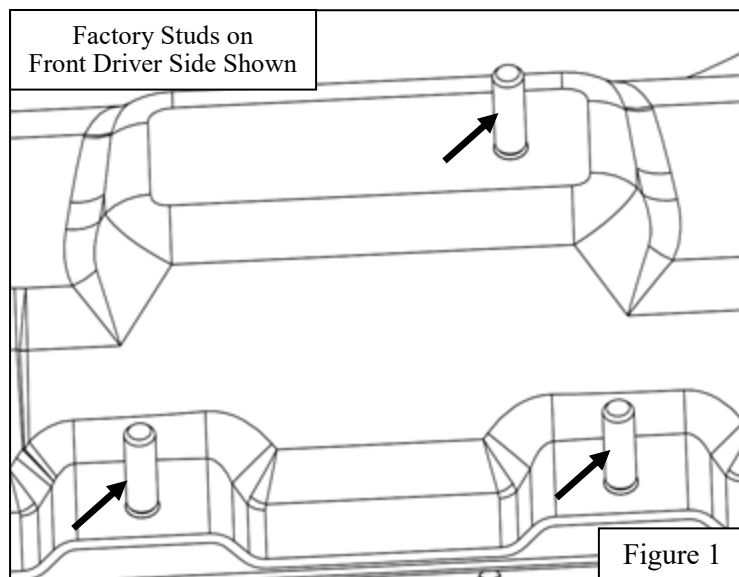
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.



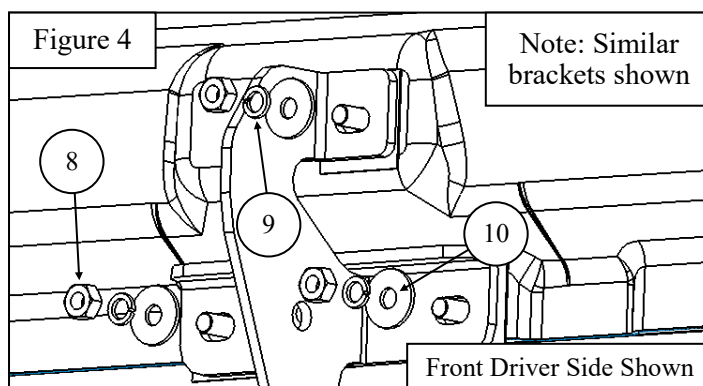
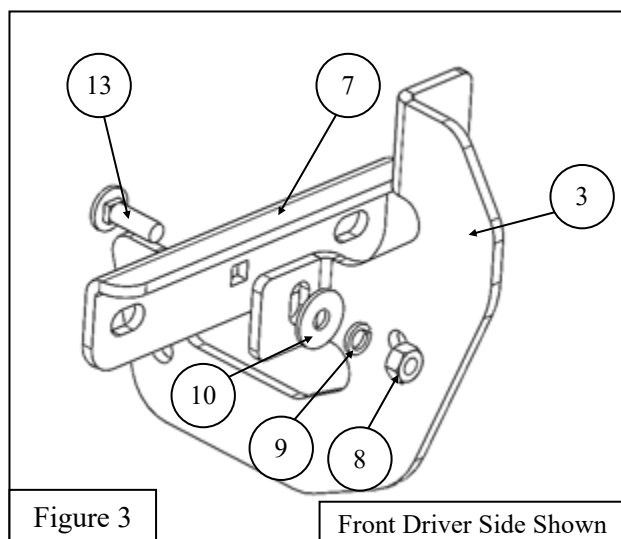
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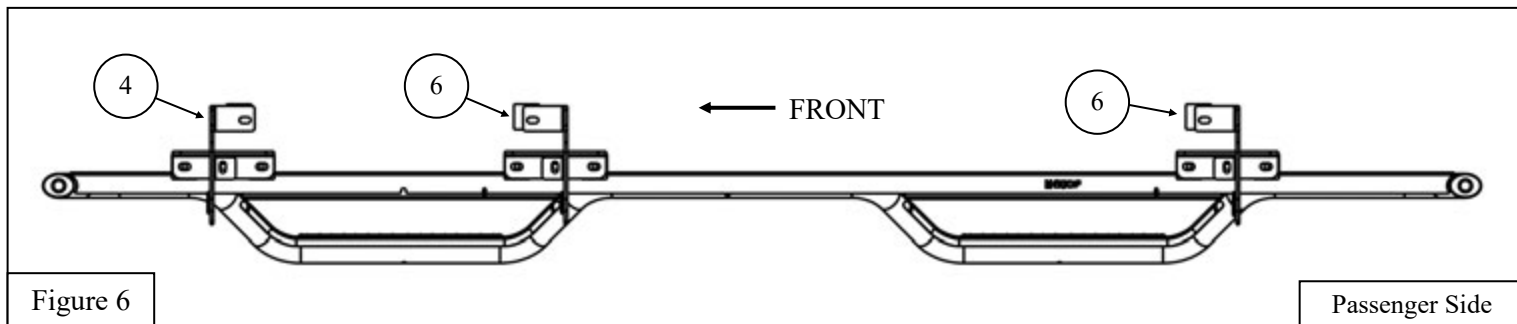
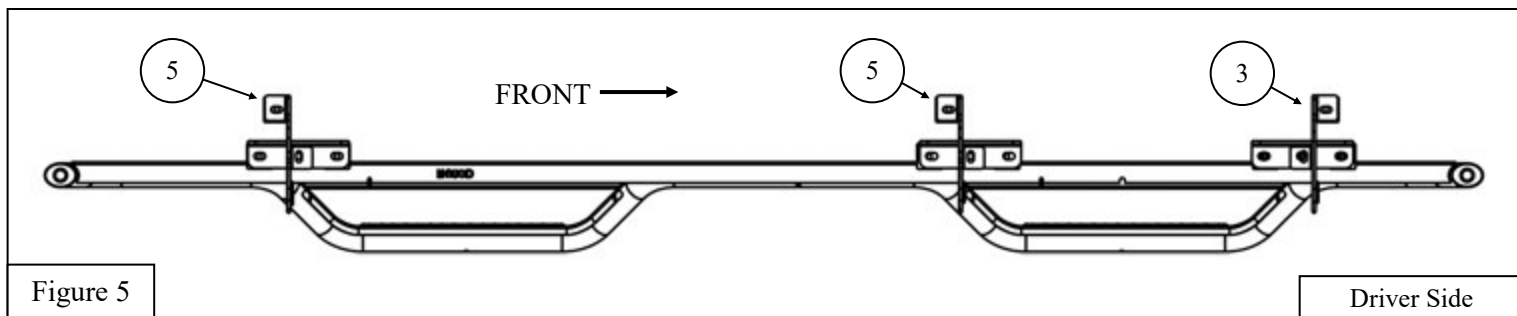
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2. Starting on the driver's side of the vehicle, find the factory studs located on the rocker panel. There should be three mounting studs. See **Figure 1**.
3. Insert (1) M8 plastic retainer (**item 14**) on each factory stud. See **Figure 2**.

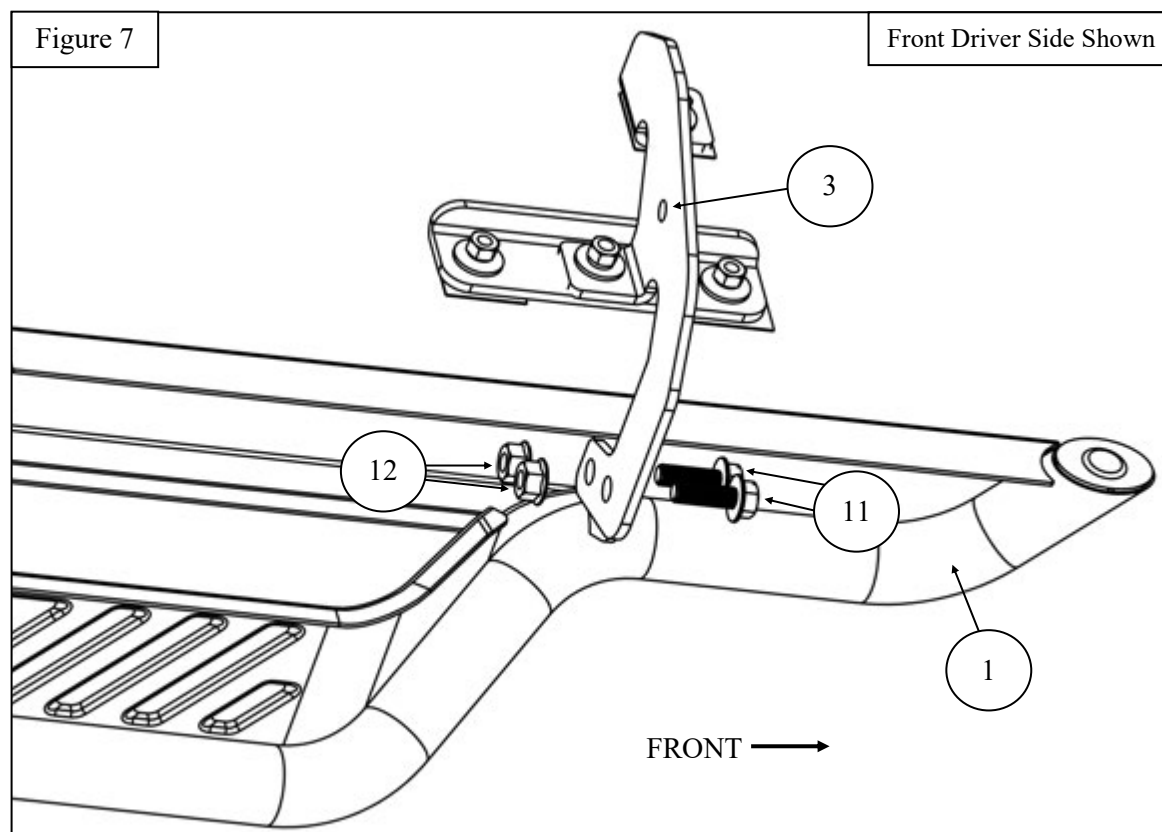


4. Assemble the Support Brackets (**item 7**) to all Mounting Brackets using the supplied M8 round head square neck bolt (**item 13**) and corresponding M8 hardware (**items 8-10**). See **Figure 3**.
5. Loosely install the brackets to their corresponding mounting location using the supplied M8 hardware (**items 8-10**). The lower two mounting studs will align with the Support Bracket and the upper mounting stud will align with the Mounting Bracket. See **Figure 4**.
6. Repeat **Steps 2-5** on the passenger side. **Note:** See **Figures 5 & 6** for the correct bracket orientation.





7. Install the Outlaw Driver Step Bar (**item 1**) using the supplied M10 hardware (**items 11-12**). See **Figure 7**.
8. Repeat **Step 7** for the Outlaw Passenger Step Bar (**item 2**).
9. Align and adjust the steps bars as needed. Tighten and torque all hardware as specified: M8 hardware to 15-18 ft-lbs, M10 hardware to 35-38 ft-lbs.



INSTALLATION COMPLETE



Note: The LED Roof Mount and HLR Truck Rack are sold separately.

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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