

# INSTALLATION INSTRUCTIONS

## OUTLAW DROP NERF STEP BAR



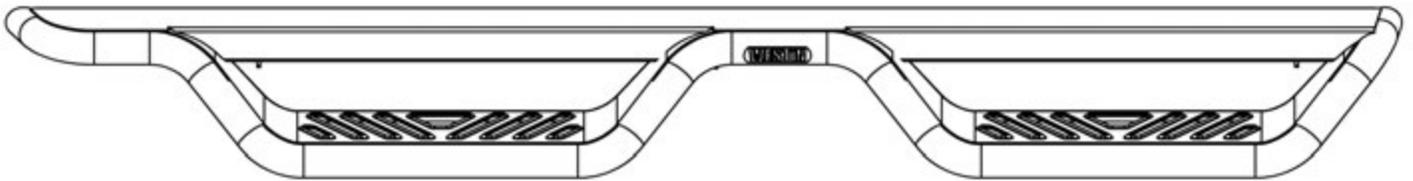
APPLICATION:  
2024-2026 TOYOTA LAND CRUISER

PART NUMBER:  
20-13795

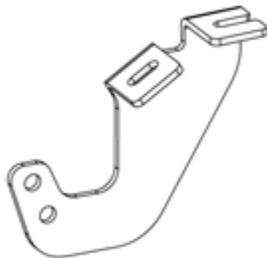
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	OUTLAW DRIVER STEP BAR	13MM SOCKET
2	1	OUTLAW PASSENGER STEP BAR	13MM WRENCH
3	1	DRIVER BRACKET A	16MM SOCKET
4	1	PASSENGER BRACKET A	16MM WRENCH
5	2	DRIVER BRACKET B	RATCHET
6	2	PASSENGER BRACKET B	TORQUE WRENCH
7	12	M8 HEX HEAD BOLT (YELLOW ZINC)	
8	12	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
9	12	M8 FLAT WASHER (YELLOW ZINC)	
10	12	M10 SERRATED FLANGE HEX HEAD BOLT (YELLOW ZINC)	
11	12	M10 SERRATED FLANGE HEX NUT (YELLOW ZINC)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

ITEM 1 - Passenger Side Opposite



ITEM 3 - Passenger Side Opposite

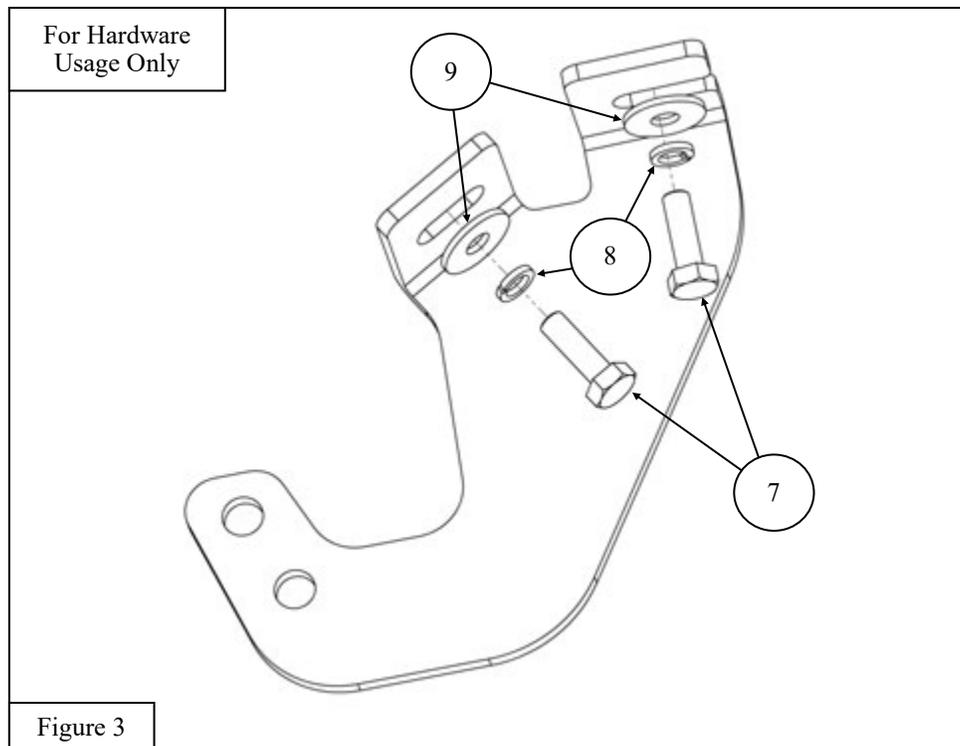
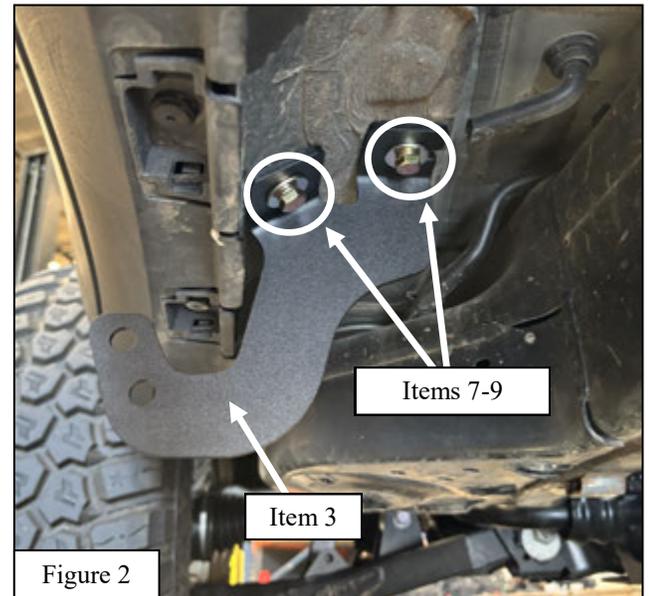
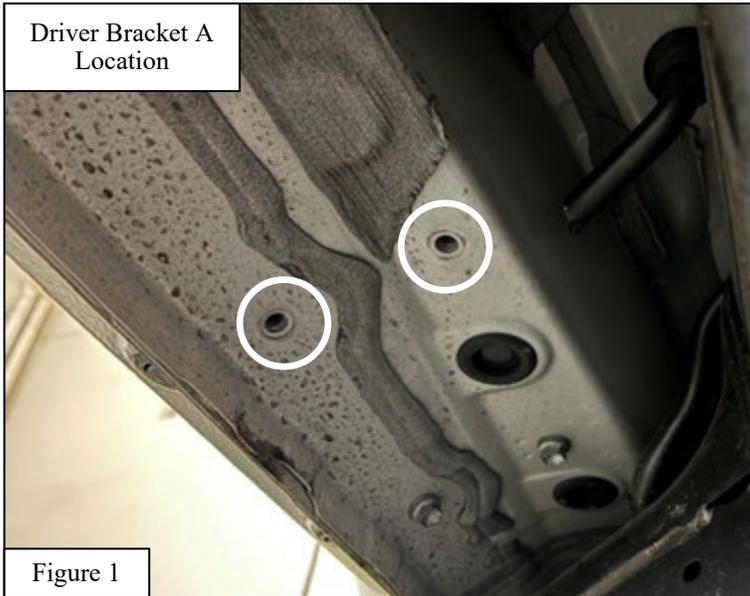


ITEM 5 - Passenger Side Opposite

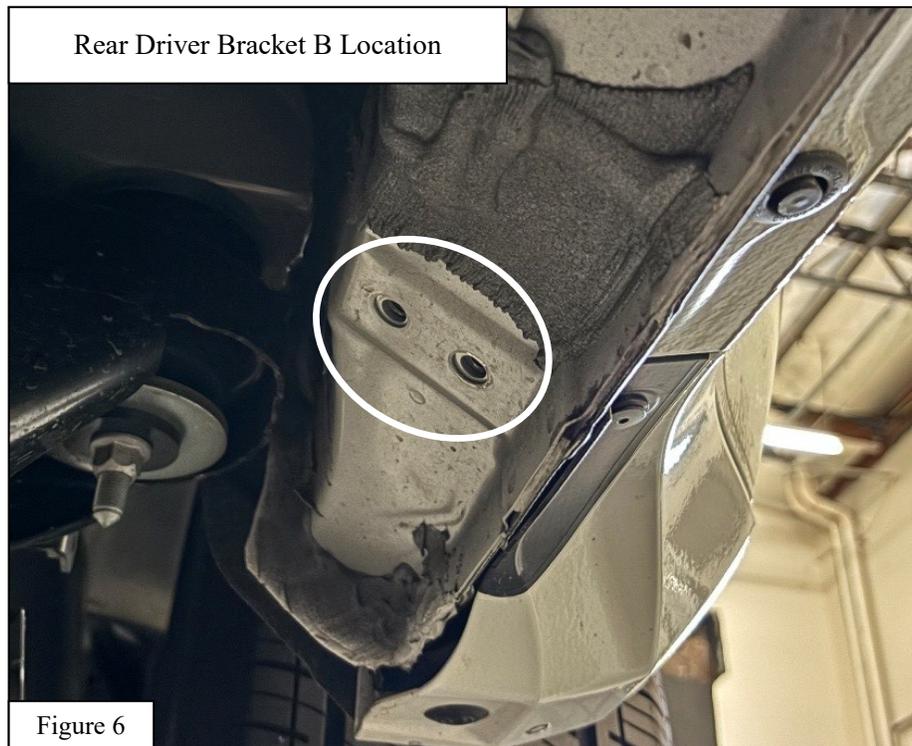
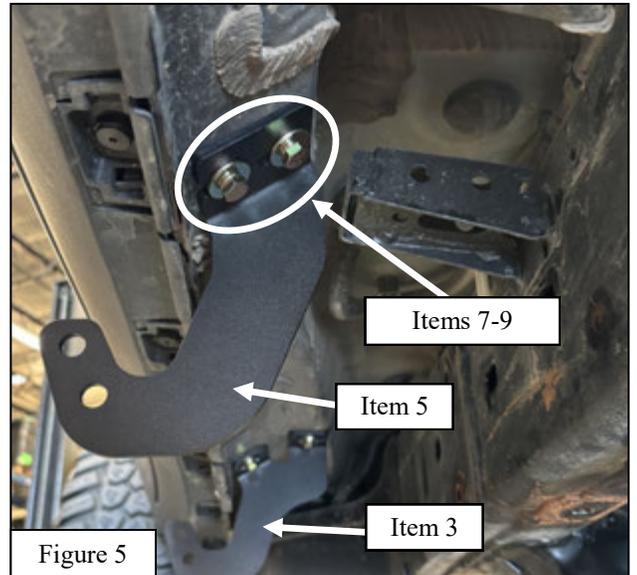
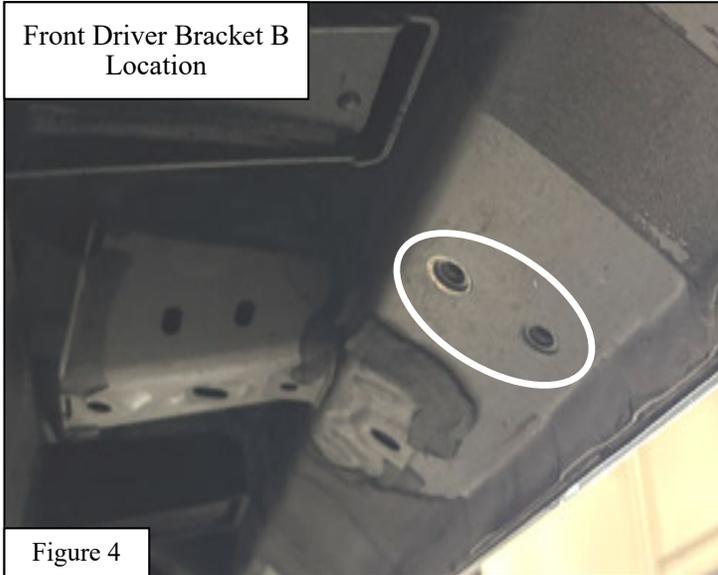


## PROCEDURE

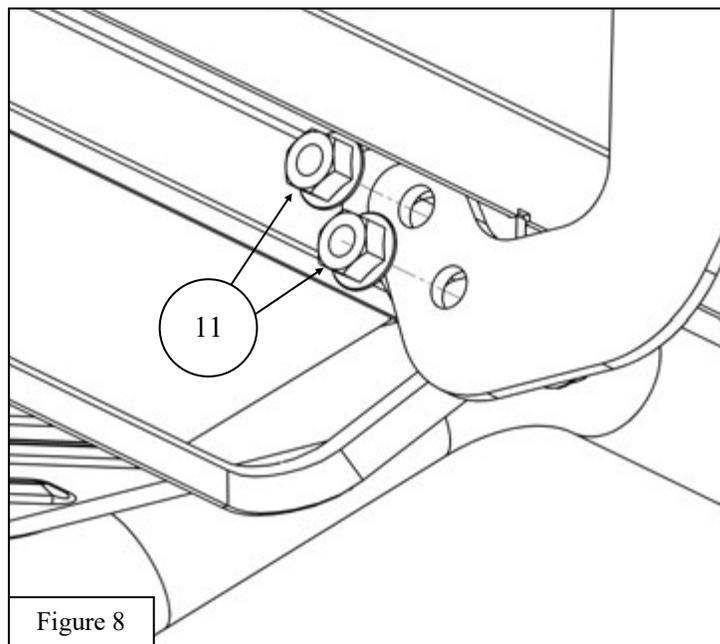
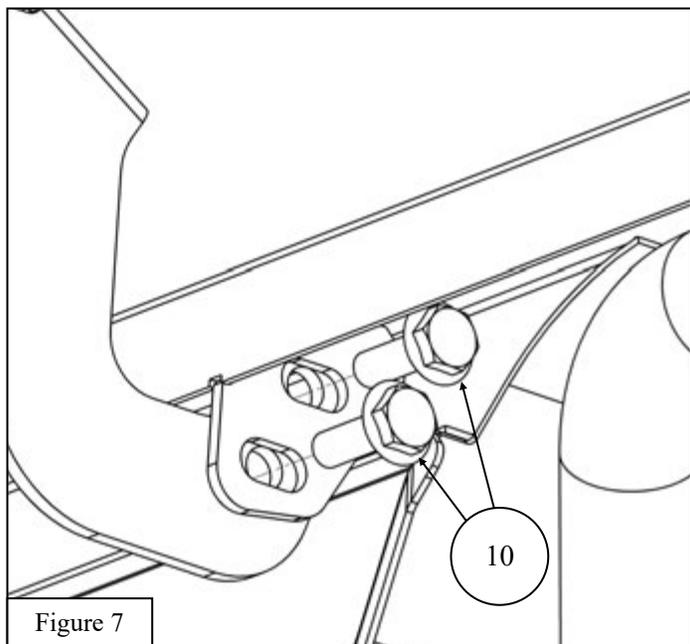
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Find the Driver Bracket A location and remove the OEM bolts. See **Figure 1**.
3. Loosely install (1) Driver Bracket A (**item 3**) using the M8 hardware (**items 7-9**). See **Figures 2 and 3**.



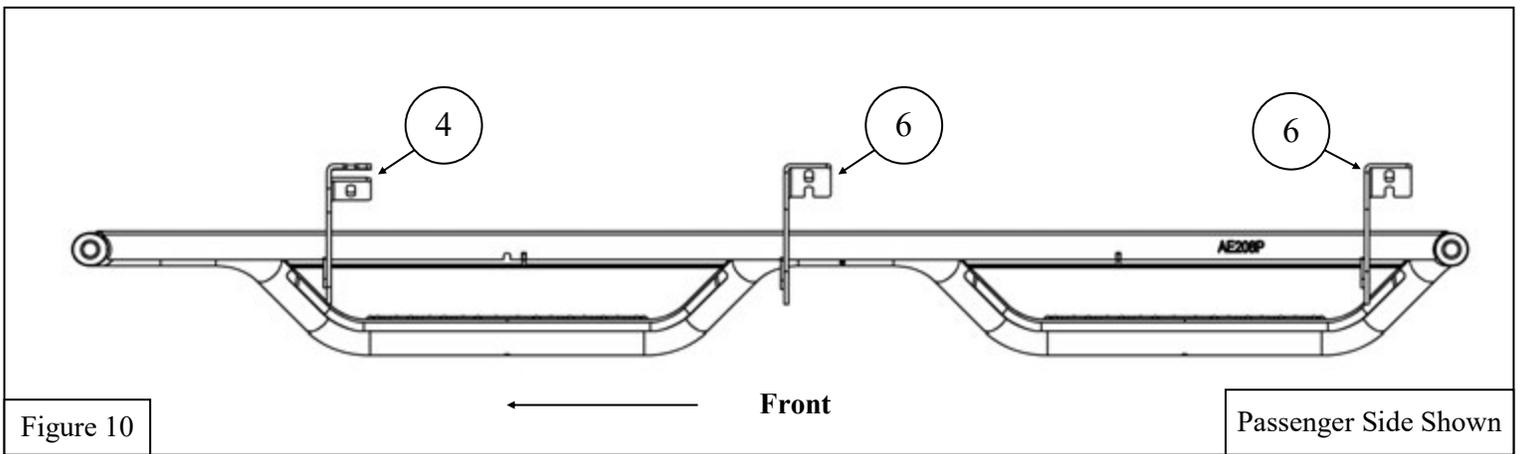
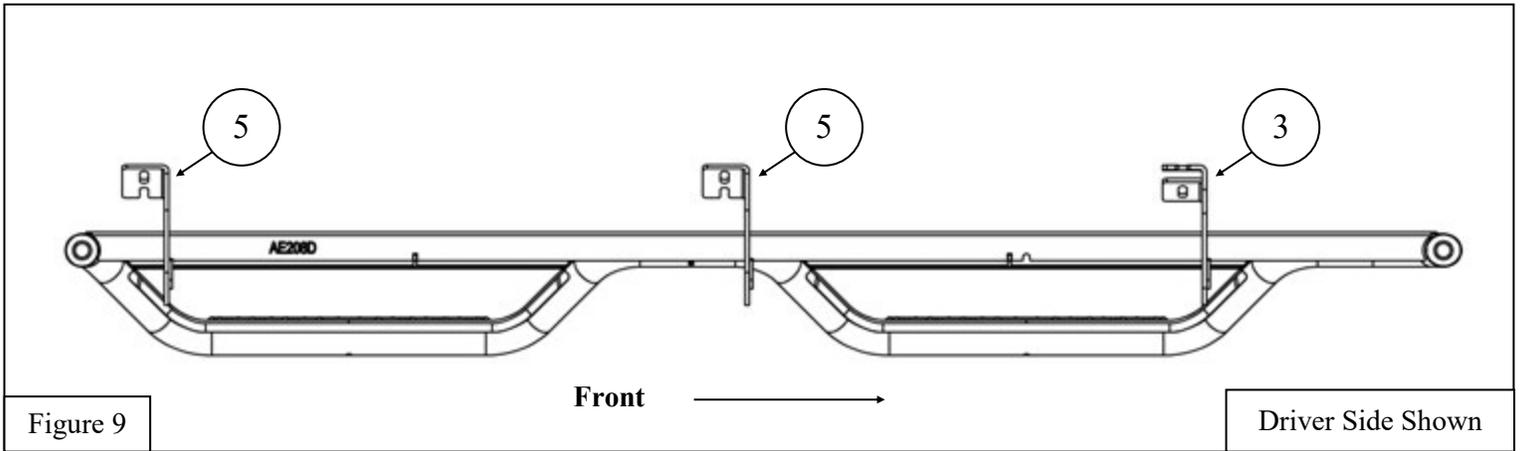
4. Locate the Front Driver Bracket B location and remove the OEM bolts. See **Figure 4**.
5. Loosely install (1) Driver Bracket B (**item 5**) in the Front Driver Bracket B location using the M8 hardware (**items 7-9**). See **Figures 3 and 5**.
6. Locate the Rear Driver Bracket B location and remove the OEM bolts. See **Figure 6**.
7. Loosely install (1) Driver Bracket B (**item 5**) in the Rear Driver Bracket B location using the M8 hardware (**items 7-9**). See **Figure 3**.



8. Loosely install the Outlaw Step Bars (**items 1 and 2**) to the brackets using the supplied M10 hardware (**items 10 and 11**). See **Figures 7 and 8**.



9. Align and adjust the running boards as needed. Tighten and torque all M8 hardware to 15-18 ft-lbs and all M10 hardware to 35-38 ft-lbs.



## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

**WESTIN**

Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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