#### INSTALLATION INSTRUCTIONS



#### HARD TRI-FOLD TONNEAU COVER

APPLICATION: UNIVERSAL FOR VEHICLES WITH NO UTILITY TRACKS

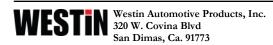
PART NUMBER: 19-44785, 19-44745, 19-43985, 19-46365, 19-44795, 19-44735, 19-44705, 19-43995, 19-44025, 19-46355, 19-41005, 19-44565, 19-44545, 19-46385

CONTENT					
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED		
1	1	COVER	5.0 ALLEN KEY		
2	1	DRIVER SIDE RAIL	4.0 ALLEN KEY		
3	1	PASSENGER SIDE RAIL	2.5 ALLEN KEY		
4	4	M6 COMBO BOLT	CUTTING TOOL		
5	2	SUPPORT ROD			
6	2	SUPPORT ROD BRACKET			
7	6*	CLAMP "A"			
8	6*	CLAMP "B"			
9	6*	PLASTIC KNOB			
10	6*	M8 FLANGE BOLT			
11	2	DRAIN TUBE			
12	1	FOAM SEAL			
13	2	STAKE POCKET MOUNTING BRACKET (APPLIES TO PART NUMBERS: 19-44745, 19-44735, 19-43995, 19-44545, 19-44565, 19-46385)			

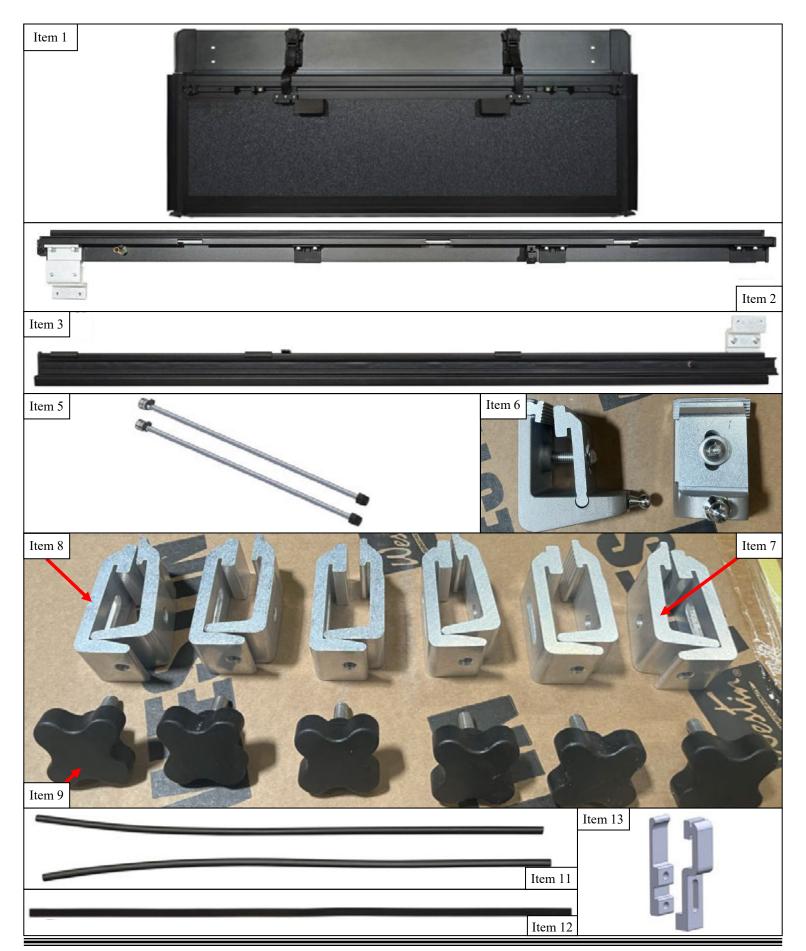
#### ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

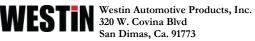
## (\*)- Hardware quantities vary by part number. Refer to the table below to verify the correct quantities for your specific application

Part Number	Clamp A	Clamp B	Plastic Knob	M8 Flange Bolt
19-44785 19-44745 19-43985 19-46365 19-44735 19-41005	8	8	8	8
19-44795 19-44705 19-44025 19-46355 19-43995 19-44565 19-44545	6	6	6	6



DATE: 11/20/2025





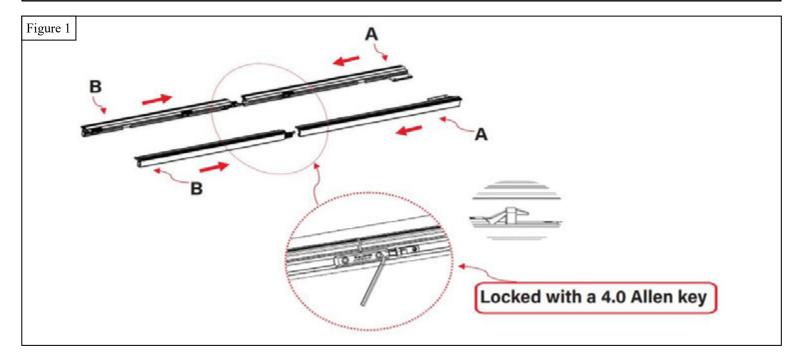
#### **PROCEDURE**

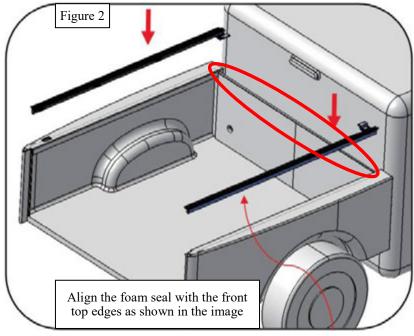
1. Remove contents from box, verify that all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.

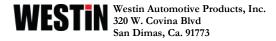
Failure to identify damage before installation could lead to a rejection of any claim.

**NOTE**: Some vehicles may require assembly of the driver and passenger side rails. If applicable, use **Figure 1** as reference, if not then continue to step 2.

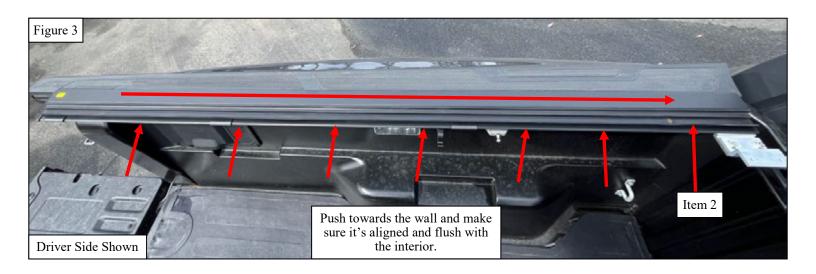
2. Start by aligning the Foam Seal (**Item 12**) onto the top surface of the front bed wall. With a cutting tool, cut off any excess foam so it lines up with the edges. Then peel off the backing so the adhesive can attach to the bed wall. **See Figure 2** as reference.







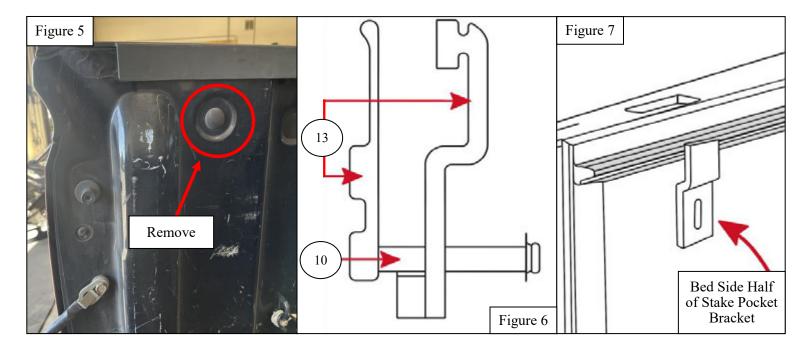
3. Starting with the Driver Side Rail (Item 2), place the railing against the upper and inner sides of the bed rails. Flush with the interior so that the bar is vertical (Figures 3 & 4).

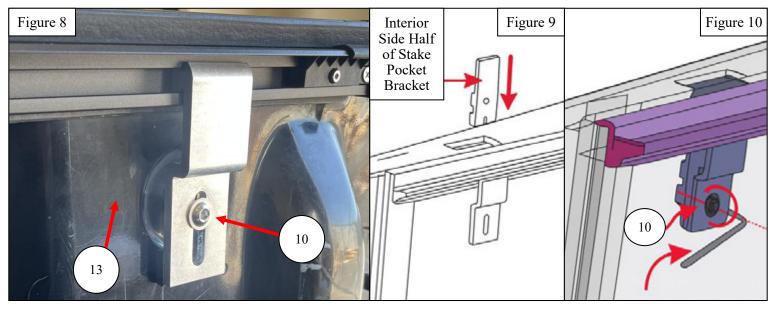


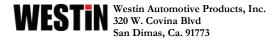


# THIS PAGE ONLY APPLIES TO THE FOLLOWING PART NUMBERS: 19-44745, 19-44735, 19-43995, 19-44545, 19-44565, 19-46385 SKIP TO PAGE 6 IF THIS PAGE DOES NOT APPLY TO YOUR APPLICATION

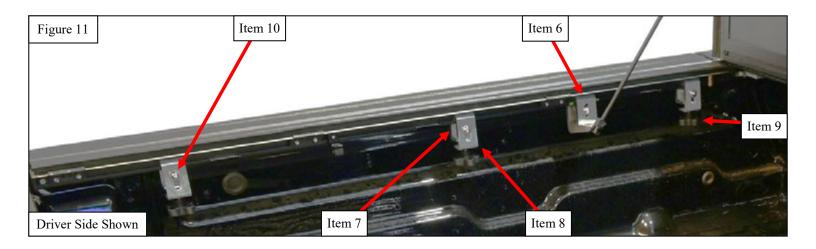
- 4. Locate the stake pocket mounting bracket location. See **Figure 5**.
- 5. Remove the rubber plug by using a prying tool.
- 6. Slide in half the Stake Pocket Mounting Bracket (Item 13) through the rails as shown in Figures 7 and 8.
- 7. Run the other half of the Mounting Bracket through the stake pocket. Align the two halves of the brackets, then use the supplied M8 hardware to tighten with the supplied Allen key. See **Figures 9 and 10** as reference

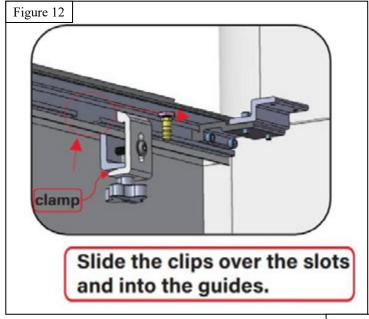


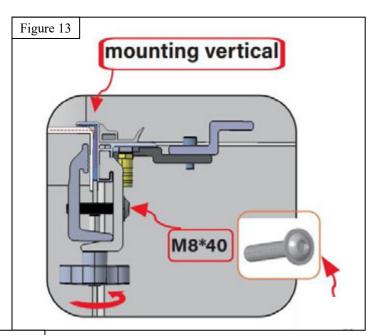




- 8. Spread out (3\*) Clamps "A" (Item 7) through the back of the rail, and (3\*) Clamps "B" (Item 8) through the holes in the railing. Tighten (3\*) Plastic Knobs (Item 9) onto the bottom of Clamps "B", and after doing so pre-tighten (3\*) M8 Flange Bolts (Item 10) with a 5.0 Allen key, so the rail doesn't move. After the 3 are pre-tighten, fasten each bolt so the rail fits snug against the bed wall. See Figures 5, 6, 7 as reference for this step.
- (\*) Quantities vary by part number, refer back to the table on Page 1 to verify the quantity of hardware/items needed for this step in the procedure

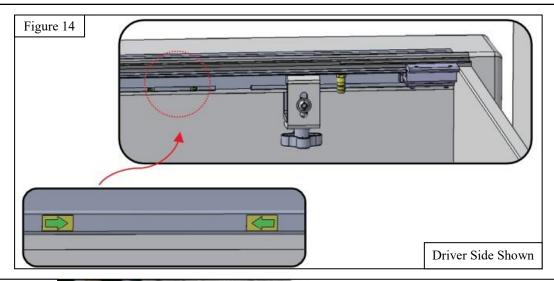


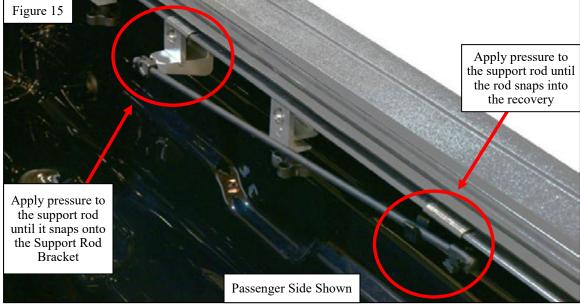


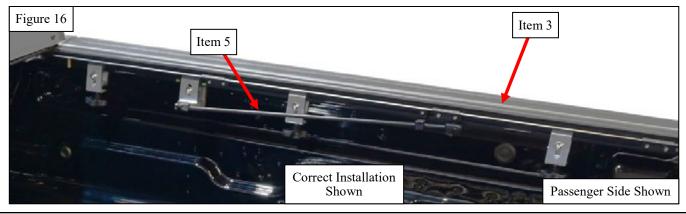


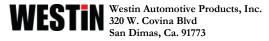
Driver Side Shown

- 9. Slide in the Support Rod Bracket (**Item 6**) and move it to where it's lined up in between the arrows on the rail. Once aligned, fasten a M8 Flange Bolt onto the bracket so it doesn't move, do so with a 5.0 Allen key. (**Figure 14**).
- 10. Attach the Support Rod (Item 5) to the bracket and cover recovery assemblies as shown in the images below (Figures 15 & 16).
- 11. Repeat steps 3 through 10 for the Passenger Side Rail (Item 3).

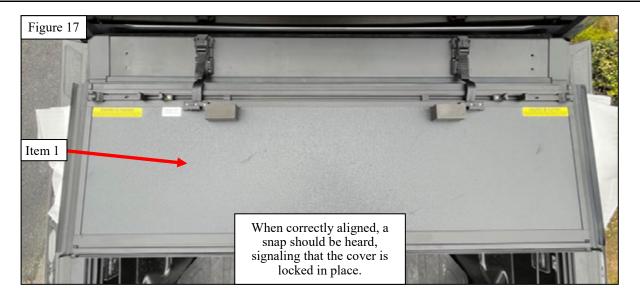


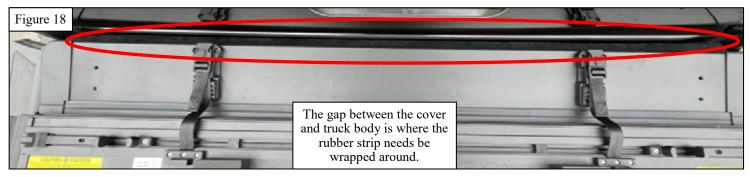


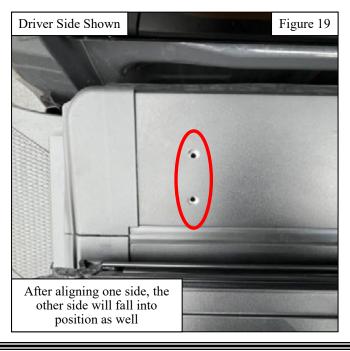




- 12. Align the Cover (Item 1) onto the truck bed horizontally, so that it's even with the sides of the truck bed (Figure 17).
- 13. Turn out the rubber strip so it wraps around the top of the front truck bed wall (Figure 18).
- 14. Position the cover so the holes on the cover align with the holes on the top of the railing (**Figure 19**).

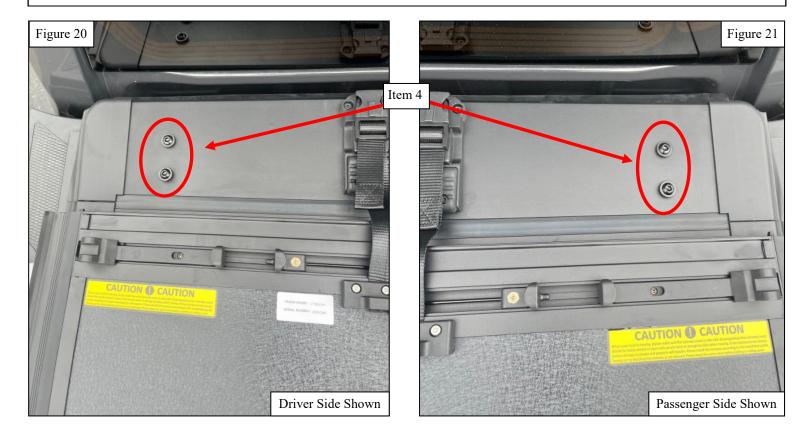






15. After aligning the holes, hand fasten the 4 M6 Combo Bolts (Item 4) see Figures 20, 21, 22 for reference.

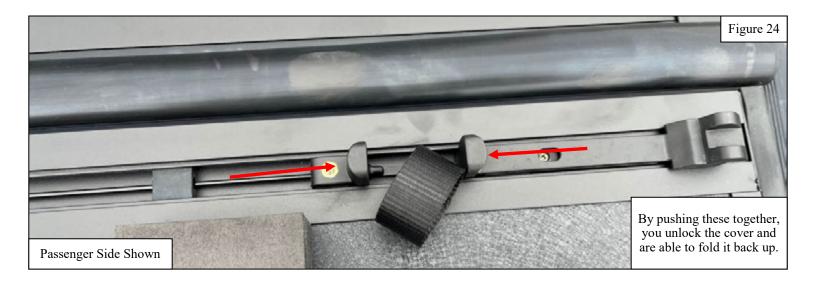
**NOTE**: Before hand fastening the bolts, make sure the space between the end of the cover and the top of the tailgate is correct. The cover needs to be flush with the foam seal ensuring a full seal. If not, adjust the cover accordingly then continue with the rest of the procedure. See **Figure 23** as reference.

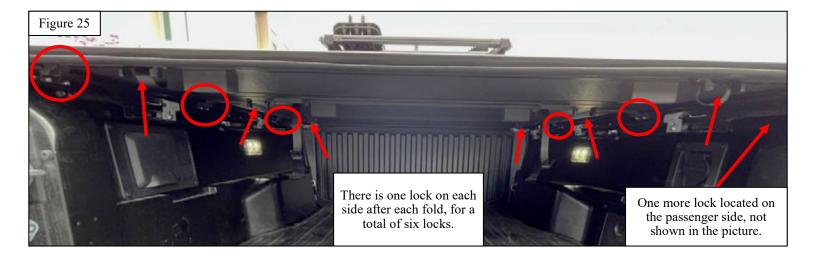






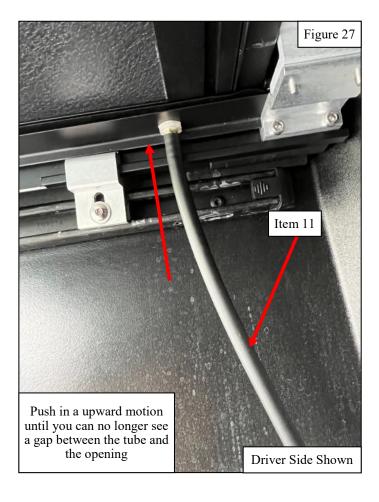
- 16. After hand fastening the bolts, unfold the cover by unclipping the locks circled in **Figure 22** and snap it into the lock slots to ensure each lock functions properly. See **Figures 24 and 25** as reference.
- 17. If locks are properly working and aligned, tighten the bolts using a 5.0 Allen key then continue onto the next step. If not, adjust accordingly so the cover is aligned then tighten.





- 18. Starting on the Driver Side, locate the opening where the Drain Tube (**Item 11**) is going to be installed. Push the drain tube into the opening until it is completely sealed. Run the tube on the side of the front bed wall of the truck until reaches the bottom then point it to the drain holes located on the bed of the truck bed. Repeat this step for the Passenger Side (**Figures 26, 27, 28**).
- 19. Once both are installed, close the cover and then the tailgate.







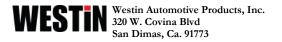
#### **INSTALLATION COMPLETE**

Installation Shown on a 2022 Ford Mayerick



#### CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEAN WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.







### **WARNING**



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

#### **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

#### **DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

#### **EYE PROTECTION:**

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

#### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

#### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov

ww.westinautomotive.com
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