

INSTALLATION INSTRUCTIONS

HARD TRI-FOLD TONNEAU COVER



APPLICATION: UNIVERSAL FOR VEHICLES WITH UTILITY TRACKS

PART NUMBER: 19-42815, 19-44095, 19-44165, 19-44185, 19-42785,
19-44075, 19-40285, 19-41065, 19-46315, 19-44175, 19-46235, 19-46225, 19-42065

CONTENT						
ITEM	QUANTITY	DESCRIPTION				TOOLS NEEDED
1	1	COVER				5.0 ALLEN KEY
2	1	DRIVER SIDE RAIL				4.0 ALLEN KEY
3	1	PASSENGER SIDE RAIL				2.5 ALLEN KEY
4	4	M6 COMBO BOLT				CUTTING TOOL
5	2	SUPPORT ROD				
6	2	SUPPORT ROD BRACKET ASSEMBLY				
7	2	SUPPORT ROD RECOVERY ASSEMBLY				
8	6*	CLAMPS				
9	6*	SLIDERS				
10	6*	M8 FLANGE BOLT				
11	2	DRAIN TUBE				
12	1	FOAM SEAL				
13	8*	RELOCATION BRACKET (APPLIES TO PART NUMBERS: 19-44095, 19-40285, 19-46315, 19-44175)				
14	8*	M6 PAN HEAD BOLT (APPLIES TO PART NUMBERS: 19-44095, 19-40285, 19-46315, 19-44175)				
15	8*	M6 BUTTON HEAD ALLEN BOLT (APPLIES TO PART NUMBERS: 19-44095, 19-40285, 19-46315, 19-44175)				
16	1	BUTYL RUBBER (ONLY APPLICABLE FOR CERTAIN PART NUMBERS)				
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING						
(*)- Hardware quantities vary by part number. Refer to the table below to verify the correct quantities for your specific application						
Part Number	Clamp	Slider	M8 Flange Bolt	Relocation Bracket	M6 Pan Head Bolt	M6 Button Head Allen Bolt
19-42815 19-44185 19-46225	8	8	8	0	0	0
19-44165 19-42785 19-44075 19-41065 19-46235 19-42065	6	6	6	0	0	0
19-44095 19-44175	8	8	8	8	8	8
19-40285 19-46315	6	6	6	8	8	8



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DATE: 11/20/2025

Item 1



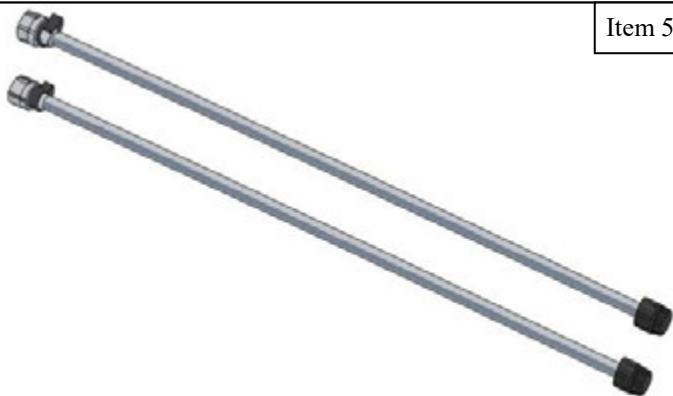
Item 2



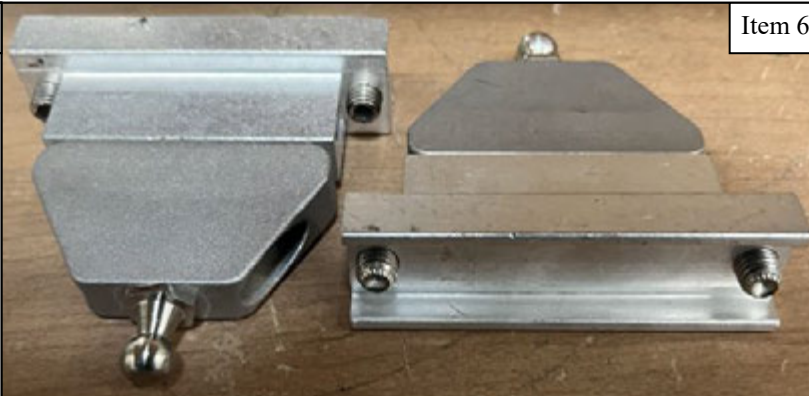
Item 3



Item 5



Item 6



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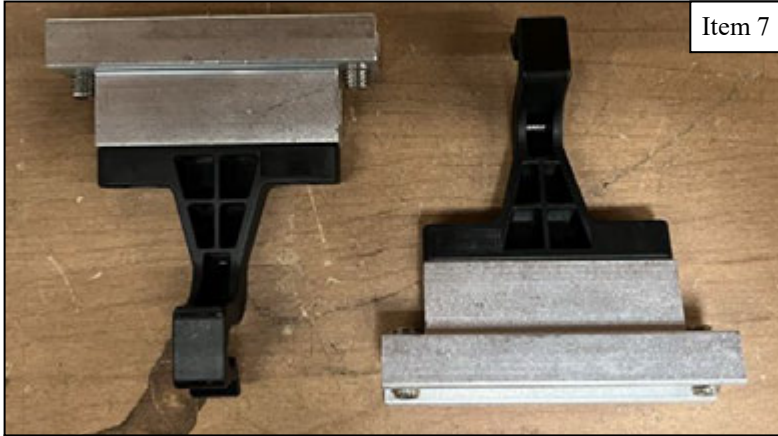
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P.N.: 75-1940285-RevB

ECO #: W25-0208

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Item 7



Item 8



Item 9



Item 11



Item 12



Item 13

Items 13-15 only
apply to part
numbers:
19-44095
19-40285
19-46315
19-44175

Item 16 - Only Applicable
For Certain Part Numbers



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PROCEDURE

1. Remove contents from box, verify that all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.

Failure to identify damage before installation could lead to a rejection of any claim.

NOTE: Some vehicles may require assembly of the driver and passenger side rails. If applicable, use **Figure 1** as reference, if not then continue to step 2.

2. Start by aligning the Foam Seal (**Item 12**) onto the top surface of the front bed wall. With a cutting tool, cut off any excess foam so it lines up with the edges. Then peel off the backing so the adhesive can attach to the bed wall. **See Figure 2** as reference.

Figure 1

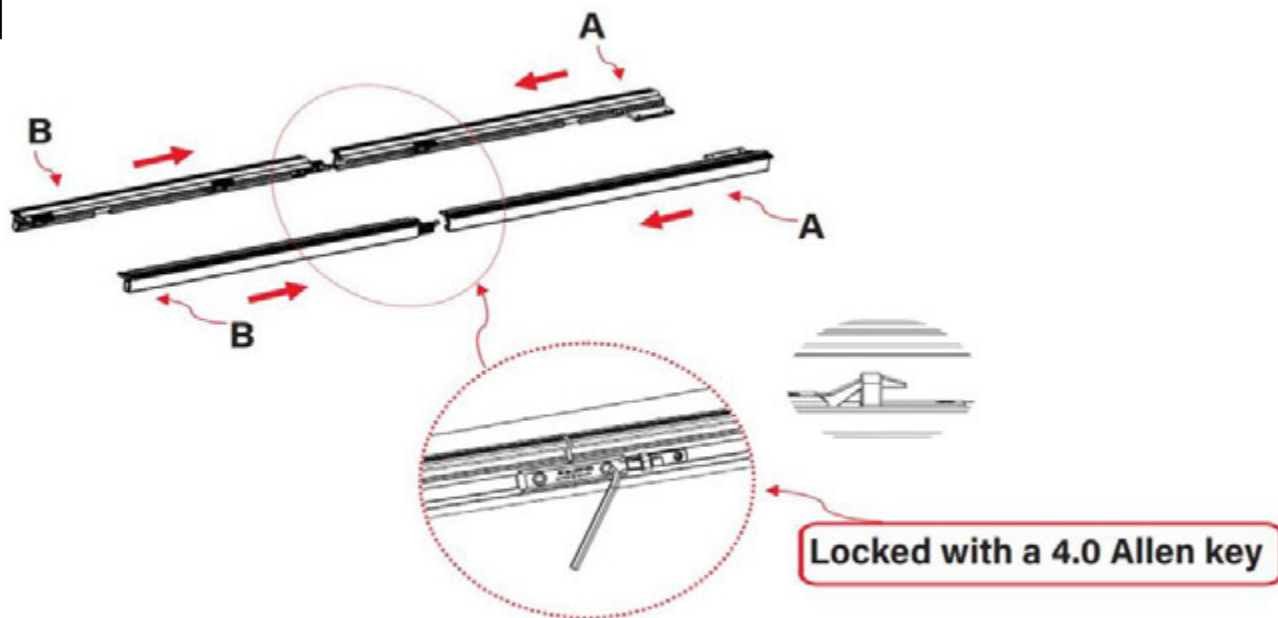
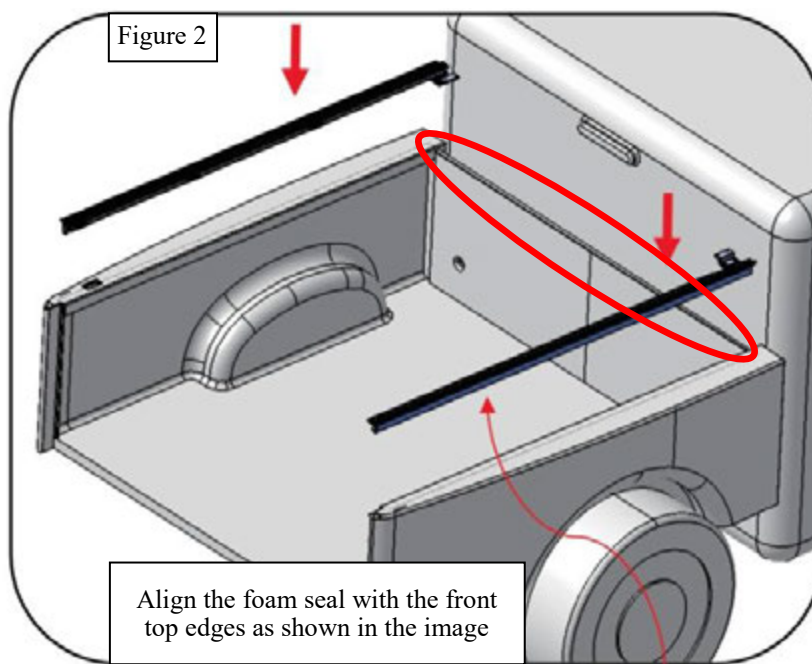


Figure 2



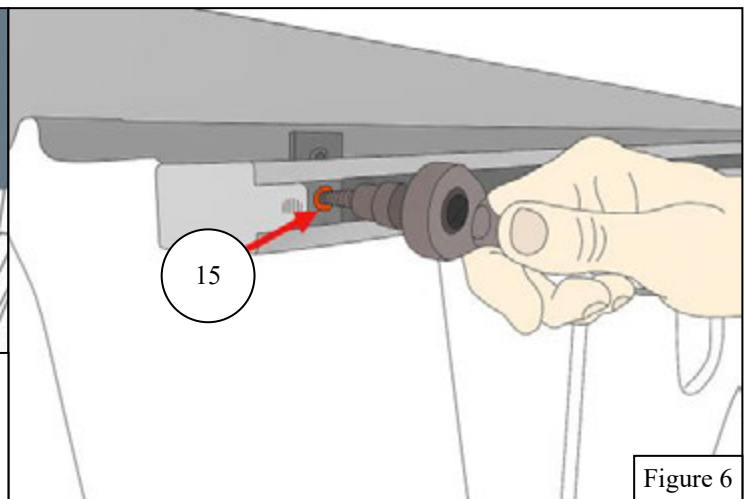
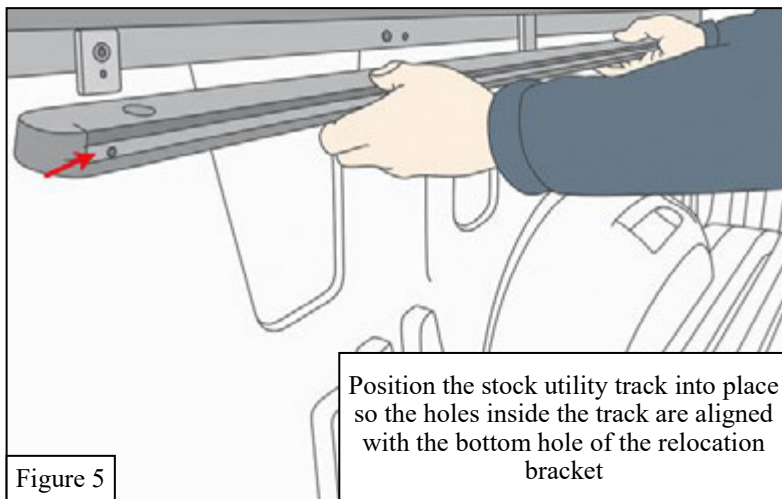
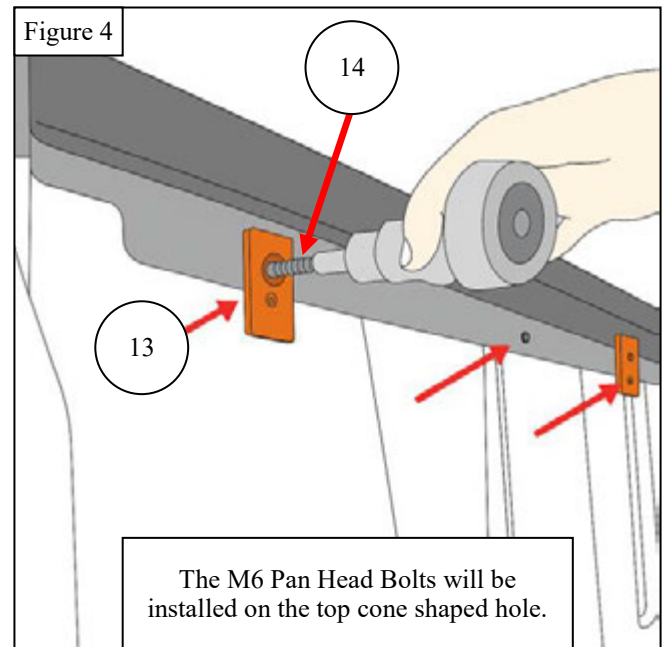
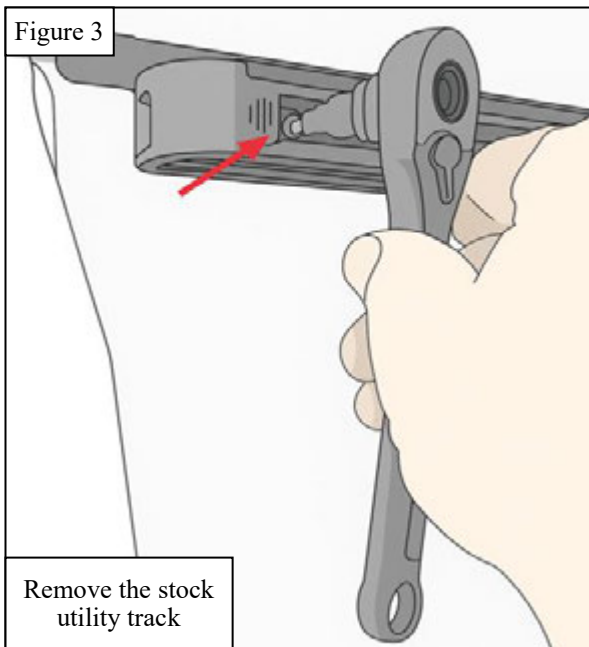
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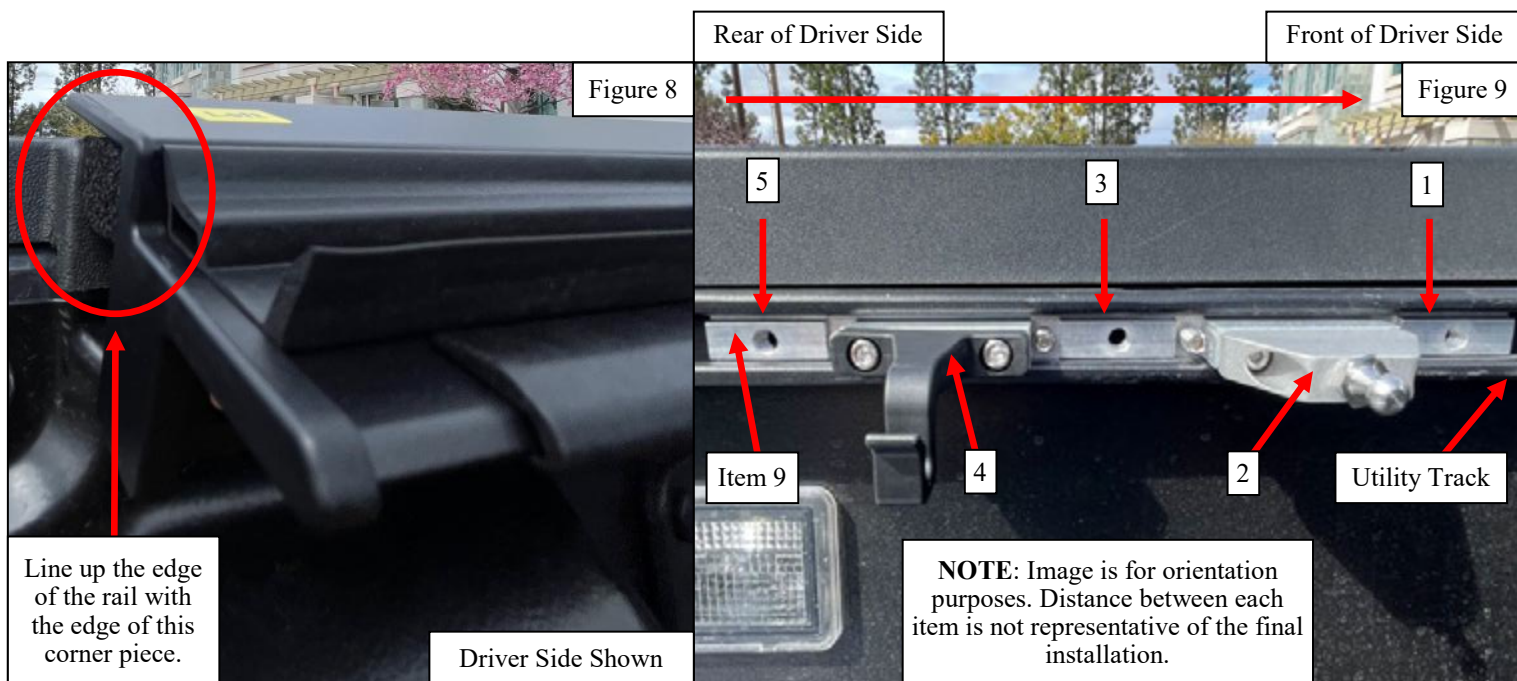
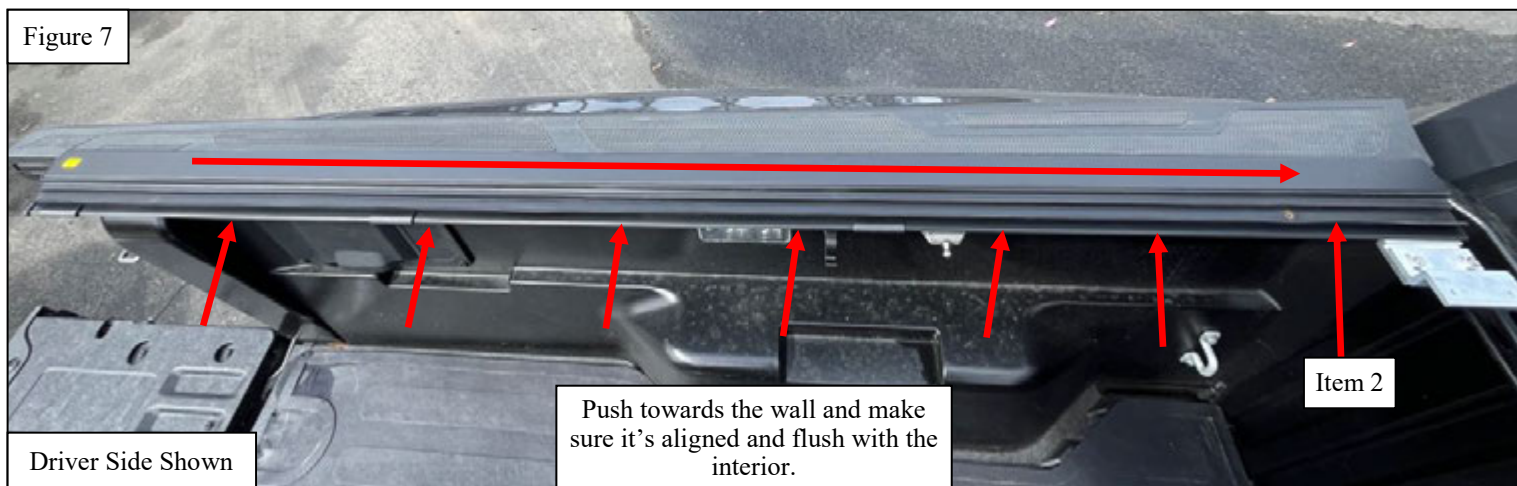
THIS PAGE ONLY APPLIES TO THE FOLLOWING APPLICATION
2022+ TOYOTA TUNDRA AND 2005-2015 TOYOTA TACOMA
SKIP TO PAGE 5 IF THIS PAGE DOES NOT APPLY TO YOUR APPLICATION

3. A relocation of the factory utility tracks is needed for the applications listed. Starting on the Driver Side, remove the rail using a T30 bit. See **Figure 3**.
4. Using the Relocation Brackets* (**Item 13**), place them over the holes where the utility track was previously installed so the cone shaped hole is sitting over the hole. Use the M6 Pan Head Bolts* (**Item 14**) to tighten the brackets onto the bed. Make sure once they're fastened, the relocation brackets are still vertical. Use **Figure 4** as reference.
5. Place the stock rail on the relocation brackets, see **Figure 5**.
6. Tighten the utility track onto the relocation brackets using the M6 Button Head Allen Bolts* (**Item 15**). Use a 4.0 Allen Key to fasten the hardware. See **Figure 6** as reference.
7. Repeat steps 3-6 for the Passenger Side of the vehicle.

(*) - Quantities vary by part number, refer back to the table on **Page 1** to verify the quantity of hardware/items needed for this step in the procedure

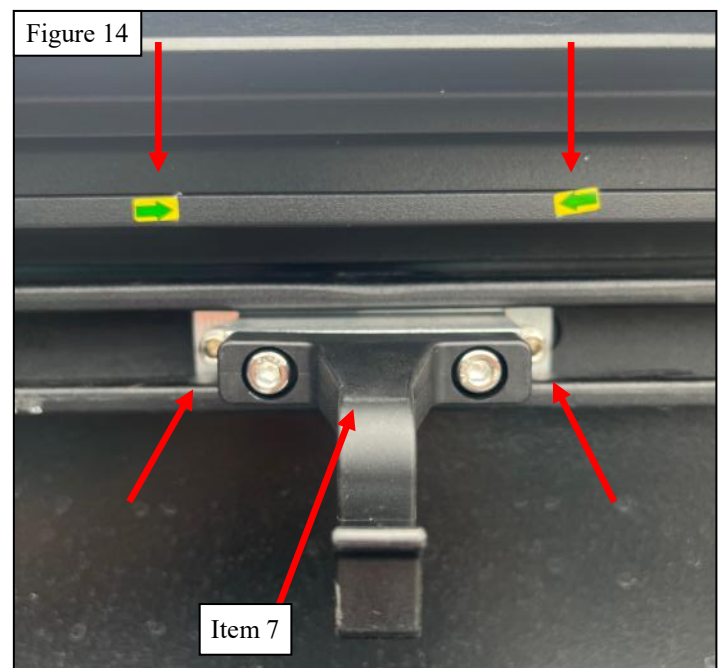
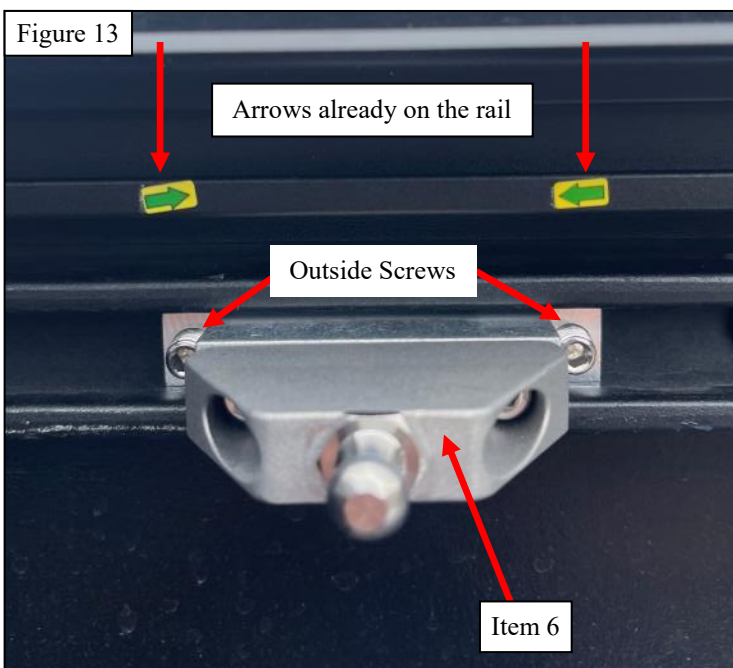
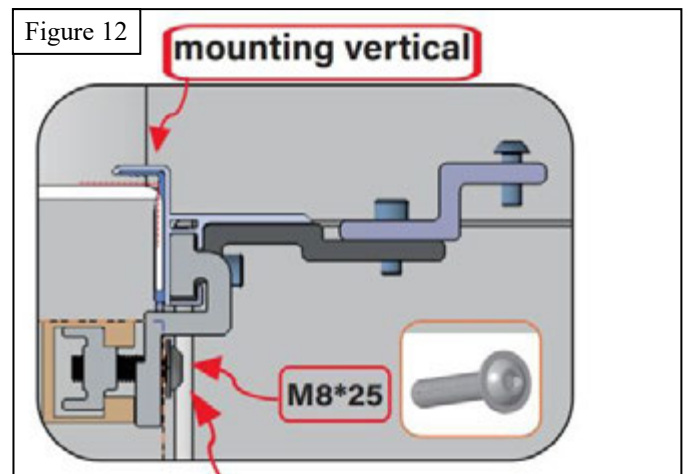
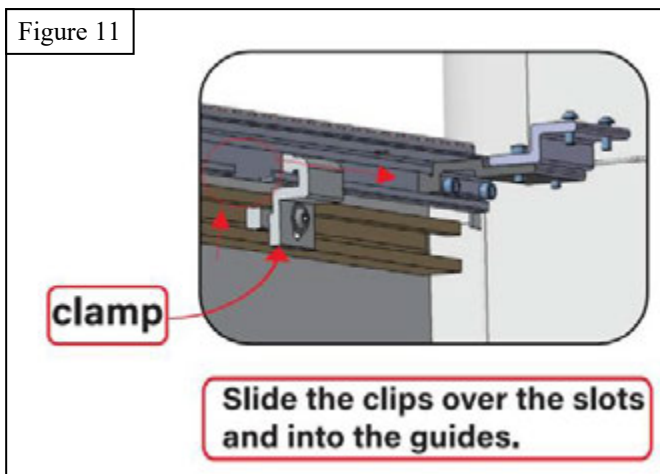
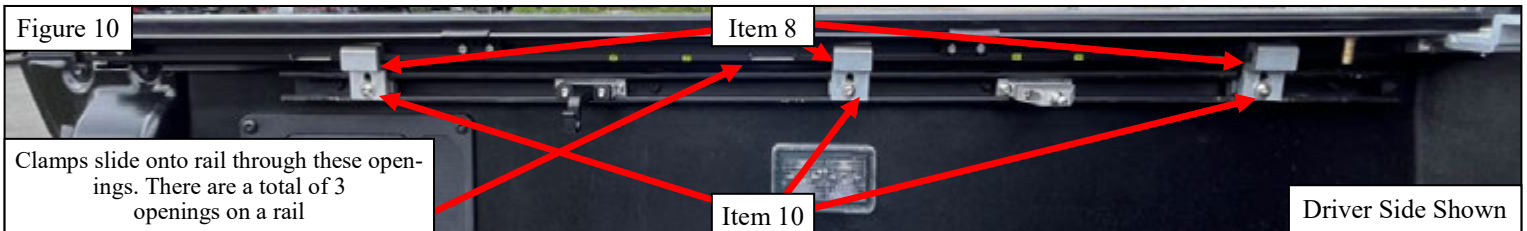


8. Starting with the Driver Side Rail (**Item 2**), place the railing against the upper and inner sides of the bed rails. Flush with the interior so that the bar is vertical (**Figures 7 & 8**).
9. Slip 3 Sliders (**Item 9**) and Support Rod Assemblies (**Items 6 & 7**) into the utility track in the order as shown in **Figure 9**. Do not tighten the screws on the assemblies as each part will have to be adjusted.



10. Spread out the sliders throughout the track, slip in 3* Clamps (**Item 8**) through the holes in the railing. Pre-tighten 3* M8 Flange Bolts (**Item 10**), with a 5.0 Allen key, so the rail does not move. After the 3* are pre-tightened, fasten each bolt so the rail fits snug against the bed wall (**Figures 10, 11, 12**).
11. Move the Support Rod Bracket (**Item 6**) and Recovery (**Item 7**) to where the outside screws line up with the arrows on the rail. Once aligned, tighten the screws with a 4.0 Allen Key so the assemblies do not move (**Figures 13 & 14**).

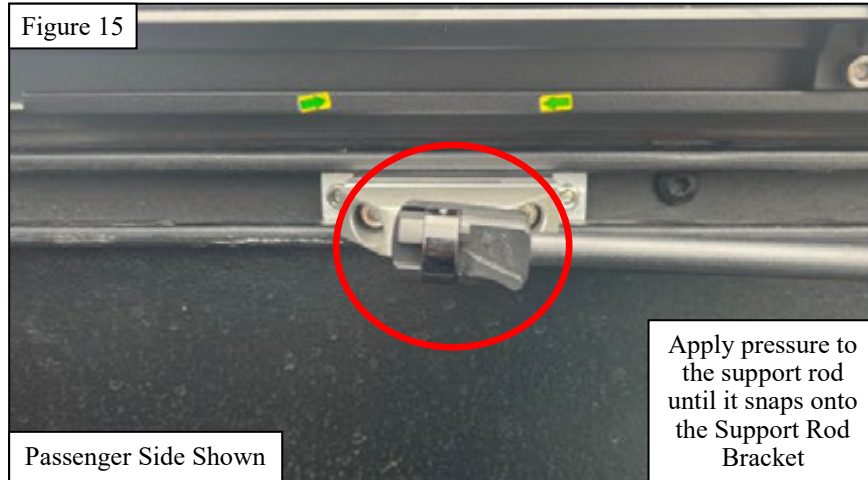
(*) - Quantities vary by part number, refer back to the table on **Page 1** to verify the quantity of hardware/items needed for this step in the procedure



12. Attach the Support Rod (**Item 5**) to the bracket and recovery assemblies as shown in the images below (**Figures 15, 16, 17**).

NOTE: The images shown below are of the Passenger Side Rail and Support Rod Assembly. The process is the same for the Driver Side.

13. Repeat steps 3-12 for the Passenger Side Rail (**Item 3**).



14. Align the Cover (**Item 1**) onto the truck bed horizontally, so that it's even with the sides of the truck bed (**Figure 18**).
15. Turn out the rubber strip so it wraps around the top of the front truck bed wall (**Figure 19**).
16. Position the cover so the holes on the cover align with the holes on the top of the railing (**Figure 20**).

Figure 18

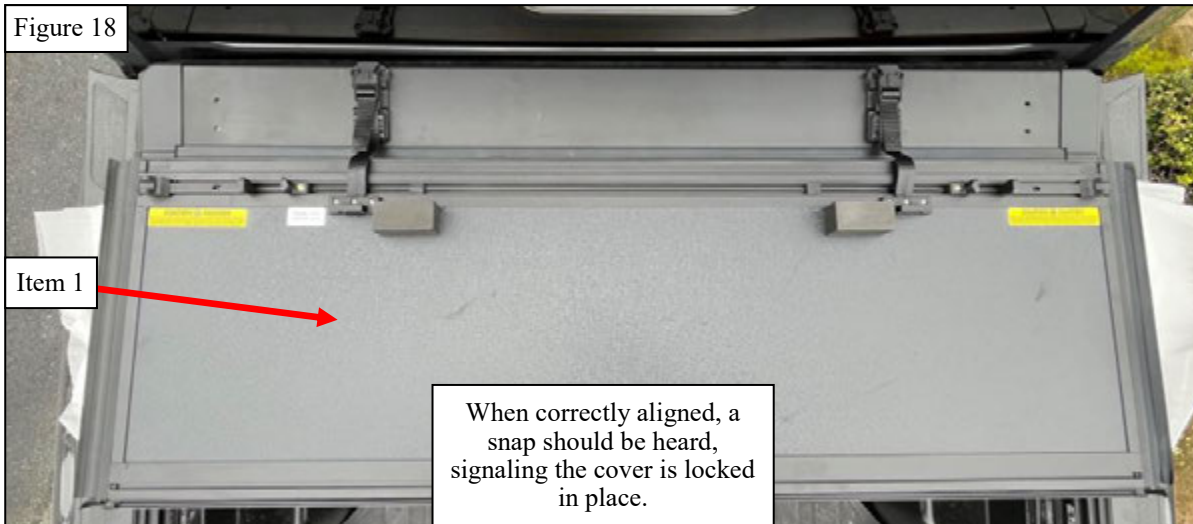
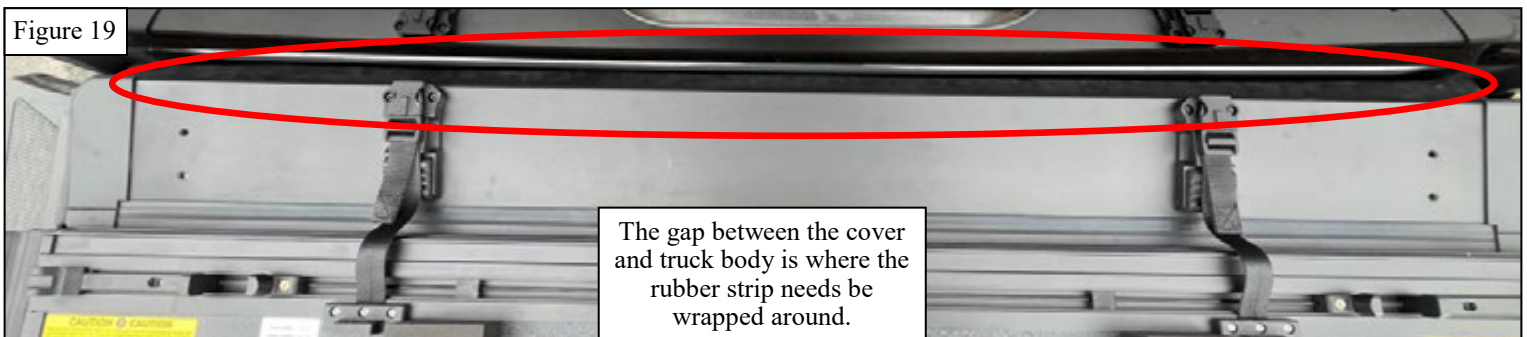
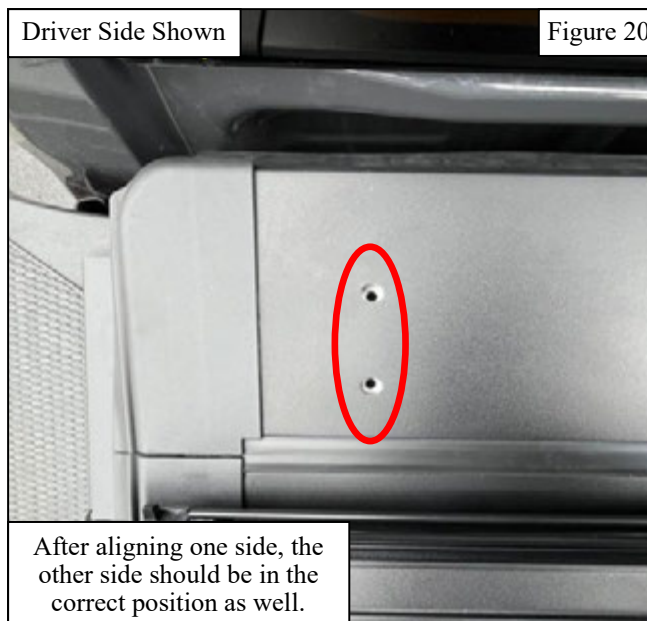


Figure 19



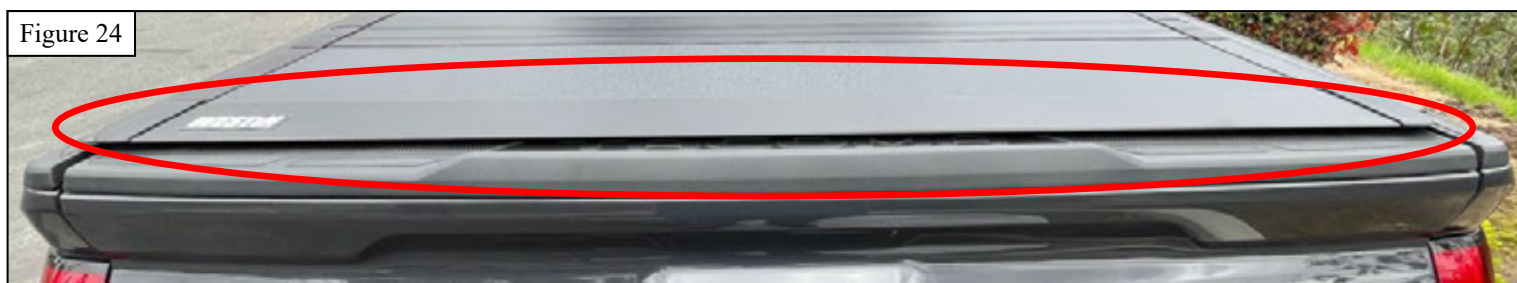
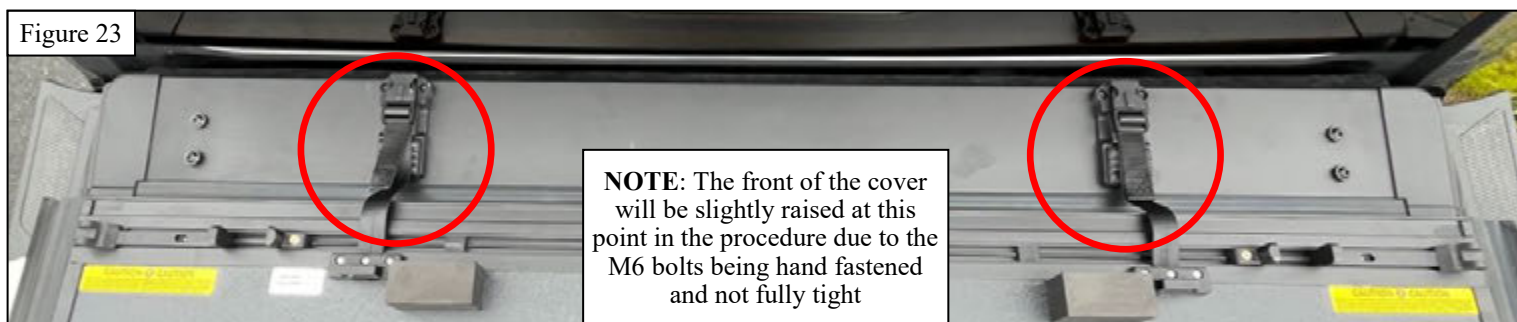
Driver Side Shown

Figure 20

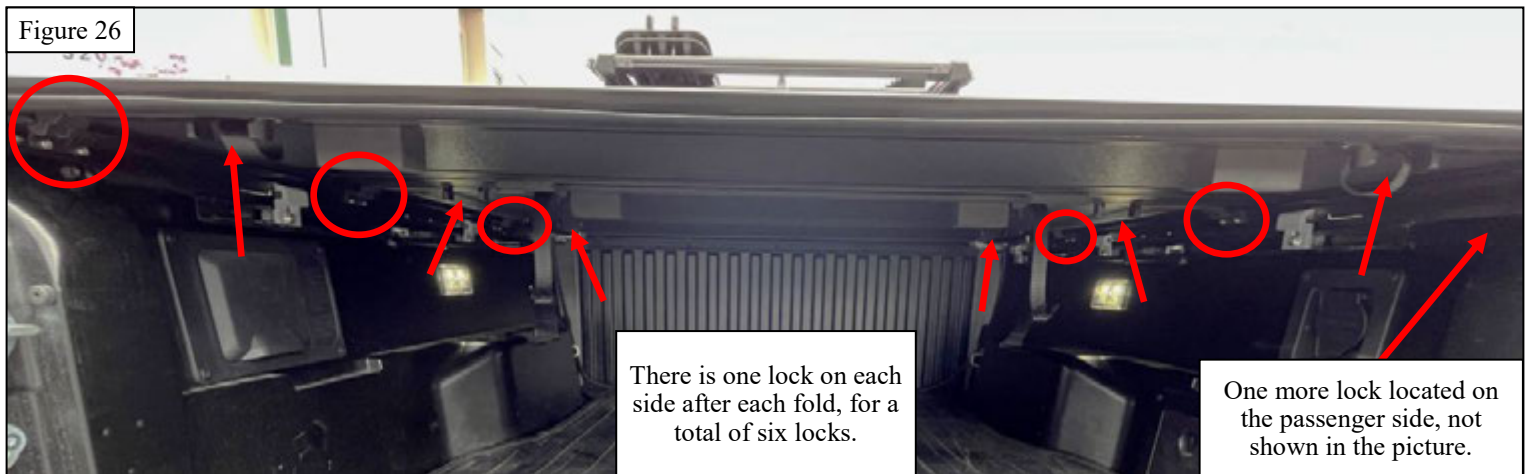
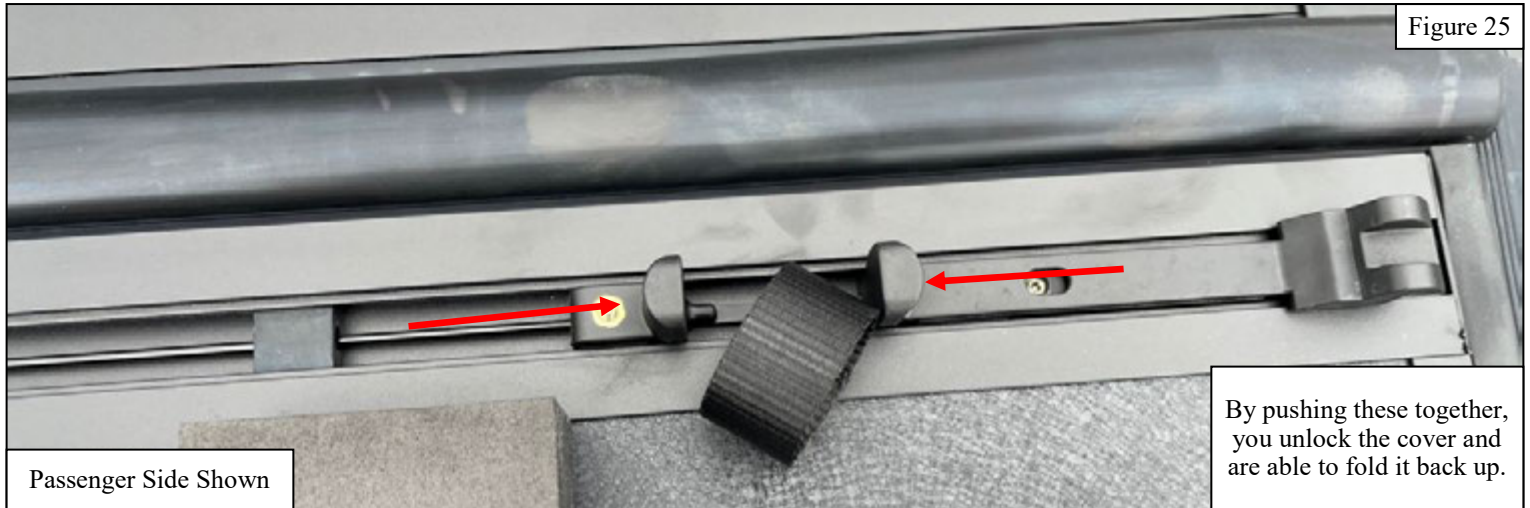


17. After aligning the holes, hand fasten the 4 M6 Combo Bolts (**Item 4**) see **Figures 21, 22, 23** for reference.

NOTE: Before hand fastening the bolts, make sure the space between the end of the cover and the top of the tailgate is correct. The cover needs to be flush with the foam seal making it fully sealed. If not, adjust the cover accordingly then continue with the rest of the procedure. See **Figure 24** as reference.

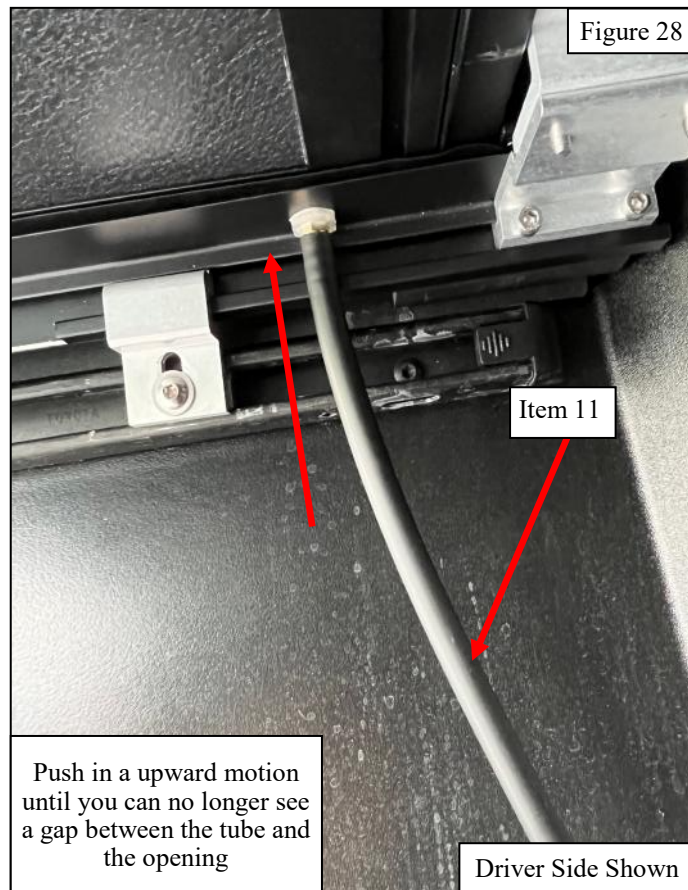


18. After hand fastening the bolts, unfold the cover by unclipping the locks circled in **Figure 23** and snap it into the lock slots to ensure each lock functions properly. See **Figures 25 and 26** as reference.
19. If locks are properly working and aligned, tighten the bolts using a 5.0 Allen key then continue onto the next step. If not, adjust accordingly so the cover is aligned then tighten.



20. Starting on the Driver Side, locate the opening where the Drain Tube (**Item 11**) is going to be installed. Push the drain tube into the opening until completely sealed. Run the tube on the side of the front bed wall of the truck until reaches the bottom then point it to the drain holes located on the bed of the truck bed. Repeat this step for the Passenger Side (**Figures 27, 28, 29**).
21. Once both are installed, close the cover and then the tailgate.

NOTE: Use the provided Butyl Rubber (**Item 16**) to seal any gaps between the cover and the truck bed if necessary.

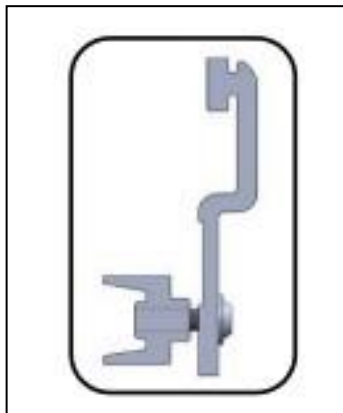
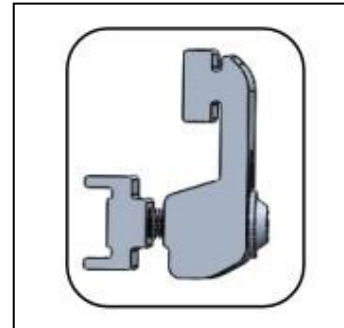


Clamp shapes will vary by vehicle, but the installation process remains the same



PART #
19-41065
19-44185

PART #
19-46235
19-46225
19-44165
19-44095



PART #
19-42065
19-44075

PART #
19-42785
19-42815



PART #
19-40285
19-46315
19-44175

INSTALLATION COMPLETE

Installation Shown on a
2022 Ford Maverick



CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY (DO NOT WAX).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEAN WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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