

# INSTALLATION INSTRUCTIONS

## SOFT ROLL TONNEAU COVER



APPLICATION: UTILITY TRACK VEHICLES

PART NUMBER: 19-11065, 19-14185, 19-12785, 19-12815

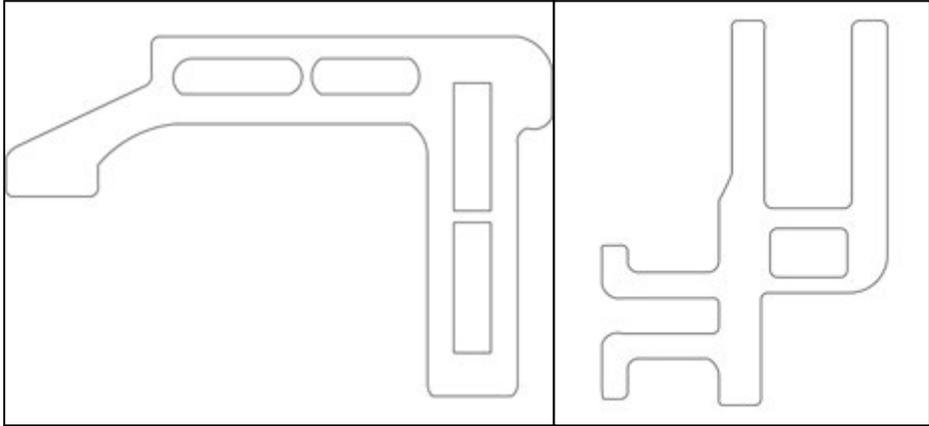
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	ROLL UP COVER	10MM SOCKET
2	1	DRIVER SIDE RAIL	#2 PHILLIPS SCREWDRIVER
3	1	PASSENGER SIDE RAIL	RATCHET
4	6	BEDSIDE CLAMPS	TORQUE WRENCH
5	1	FOAM SEAL (APPLIES TO PART NUMBERS 19-11065 AND 19-14185)	
6	2	FOAM BLOCK (APPLIES TO PART NUMBERS 19-11065 AND 19-14185)	
7	1	THICK FOAM SEAL (APPLIES TO PART NUMBERS 19-12785 AND 19-12815)	
8	1	THIN FOAM SEAL (APPLIES TO PART NUMBERS 19-12785 AND 19-12815)	
9	2	THICK FOAM BLOCK (APPLIES TO PART NUMBERS 19-12785 AND 19-12815)	
10	2	THIN FOAM BLOCK (APPLIES TO PART NUMBERS 19-12785 AND 19-12815)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

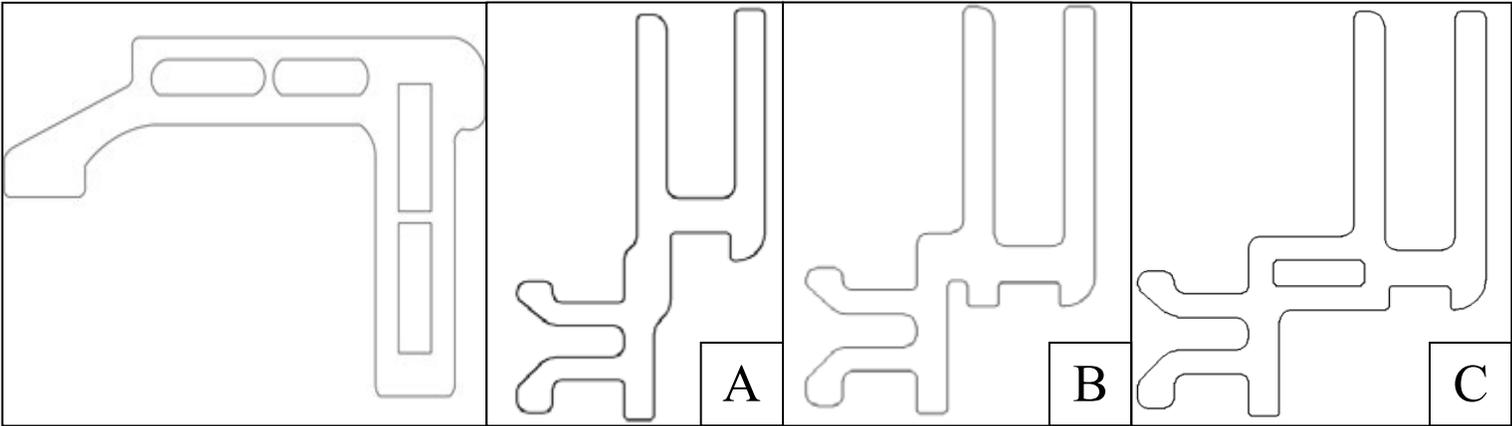


<p>Item 4</p>	<p>Item 5</p> <p>Bedside Clamps will vary in appearance depending on the application/ part number (See Next Page)</p>	<p>Seals will vary depending on the application/ part number (See Page 3 and 4)</p>	<p>Item 2 Passenger Side Opposite</p>
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**Different vehicles use different Bedside Clamp shapes**



<b>PART #</b>
19-11065
19-14185



<b>PART #</b>
19-12785
19-12815

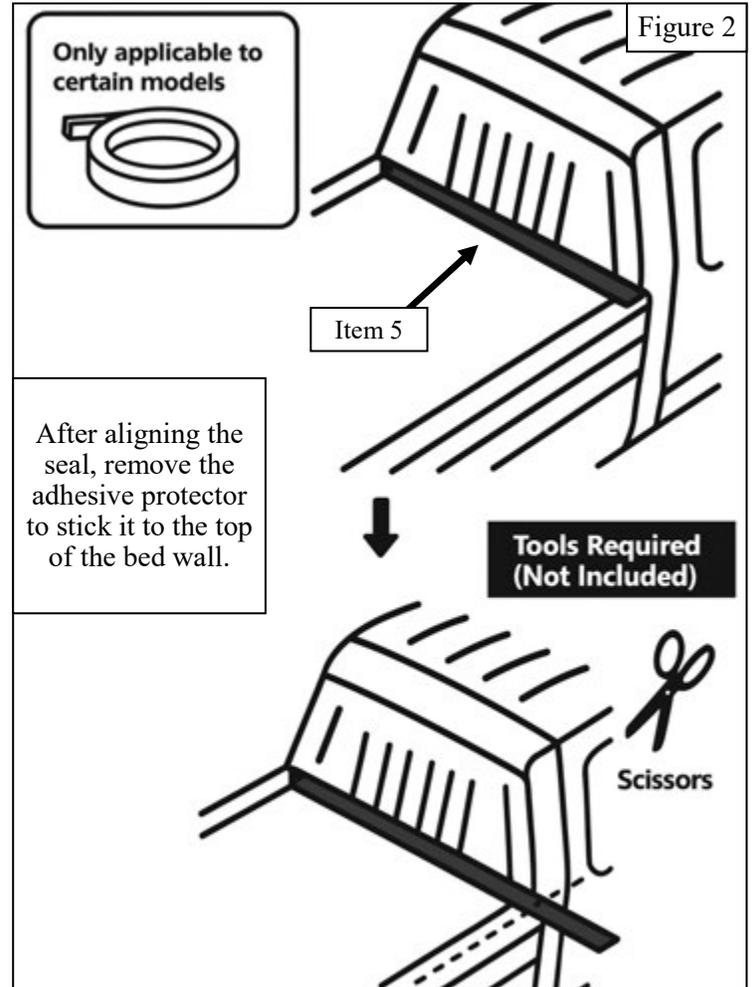
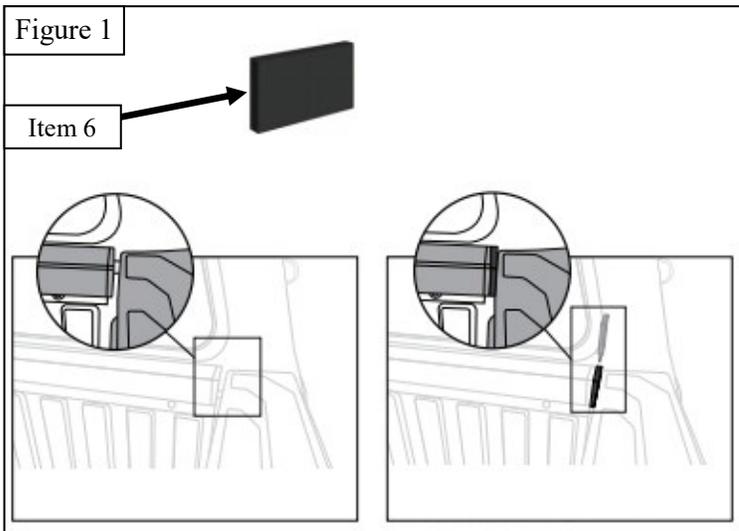
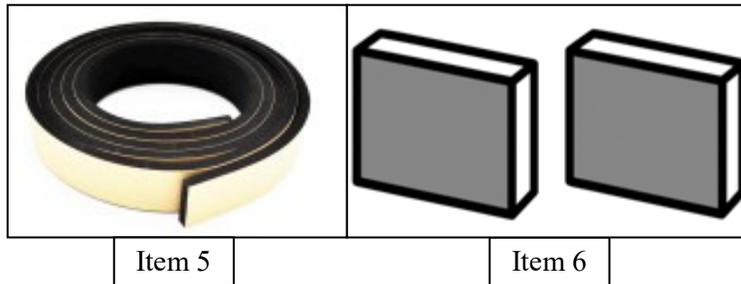
**PROCEDURE**

1. Remove contents from box, verify if all parts listed are present and free from damage.  
 Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

**THIS PAGE ONLY APPLIES TO PART NUMBERS 19-11065 AND 19-14185  
SKIP TO PAGE 4 IF PART NUMBERS 19-12785 AND 19-12815 APPLY**

**NOTE:** Before applying or installing any foam or seal, clean the installation area with alcohol

2. Starting on the Driver Side, install a Foam Block (**Item 6**) between the front bed wall and the side bed wall. Use **Figure 1** as reference for the location. Repeat this step for the Passenger Side of the vehicle.
3. Remove the adhesive, then apply the Foam Seal (**Item 5**) to the top edge of the front bed wall of the truck as shown in the image below (**Figure 2**).



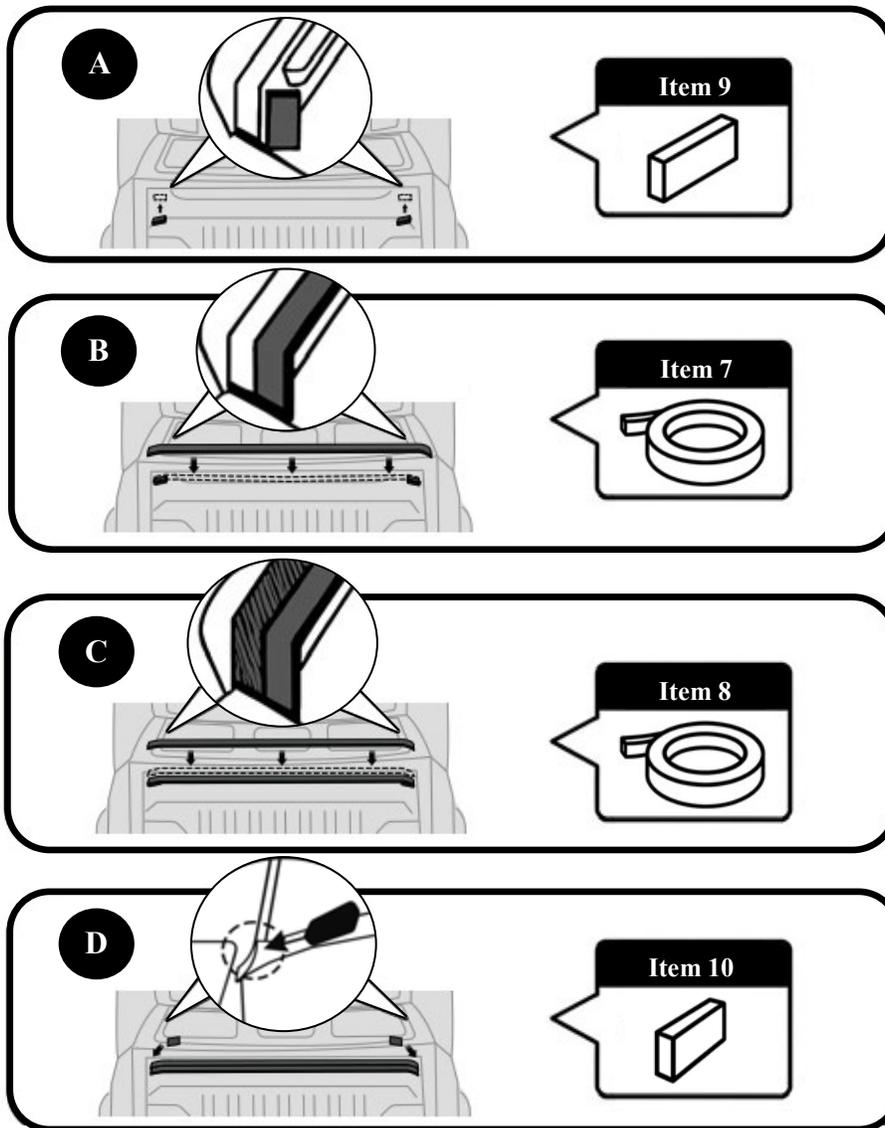
**THIS PAGE ONLY APPLIES TO PART NUMBERS 19-12785 AND 19-12815**

**NOTE:** Before applying or installing any foam or seal, clean the area of installation with alcohol

4. Starting on the Driver Side, install a Thick Foam Block (**Item 9**) on the inside of the front bed wall so it sits between the front utility track rail and the side bed wall. The block needs to sit at the same height as the utility track rail. Use **Figure 3A** as reference for the location. Repeat this step for the Passenger Side of the vehicle.
5. Remove the adhesive then apply the Thick Foam Seal (**Item 7**) to the top of the front utility track rail as shown in **Figure 3B**. Install the Thin Foam Seal (**Item 8**) on the top edge of the front bed wall of the truck as shown in **Figure 3C**.
6. Starting on the Driver Side, install a Thin Foam Block (**Item 10**) so it sits between the gap of the front bed wall and the side bed wall. Use **Figure 3D** as reference for the location. Repeat this step for the Passenger Side of the vehicle.

Thick Foam Seal	Thin Foam Seal	Thick Foam Block	Thin Foam Block
Item 7	Item 8	Item 9	Item 10

Figure 3



After aligning the seal, remove the adhesive protector to stick it to the top of the bed wall.

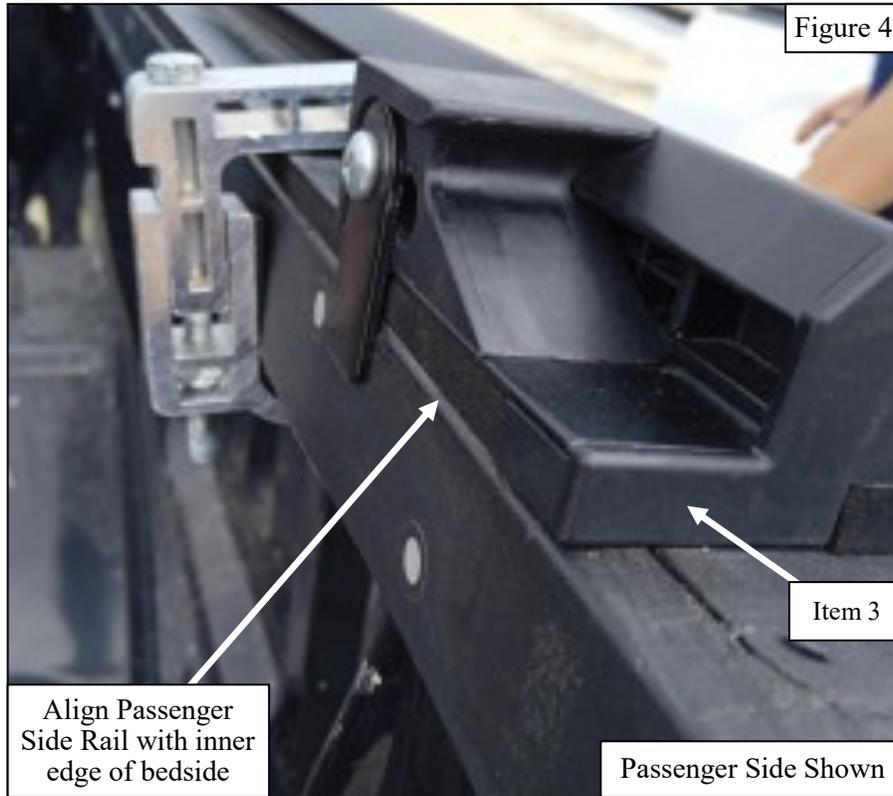
**NOTE**

For 2024 model applications, use the Thick Foam Seal (Do not use the Thin Foam Seal)

For 2025 model applications, use the Thin Foam Seal (Do not use the Thick Foam Seal)

7. Starting with the Driver Side Rail (**Item 2**), align the rail so that the side closest to the tailgate is lined up with the edge of the wall. (**Figures 4-7 and 12**).

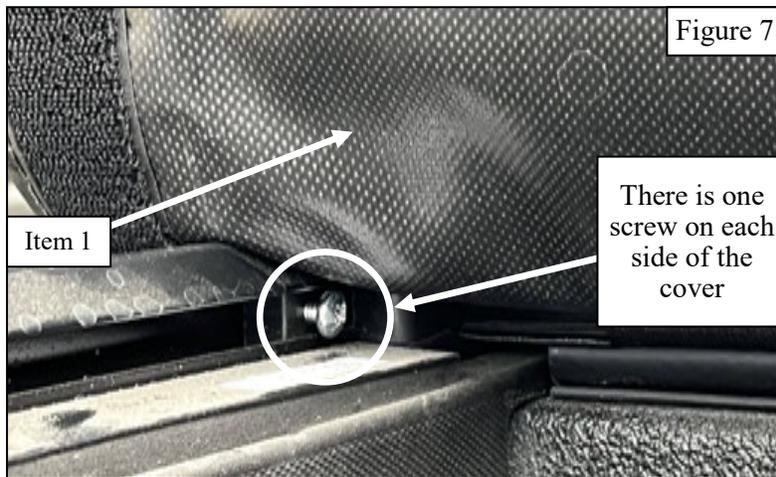
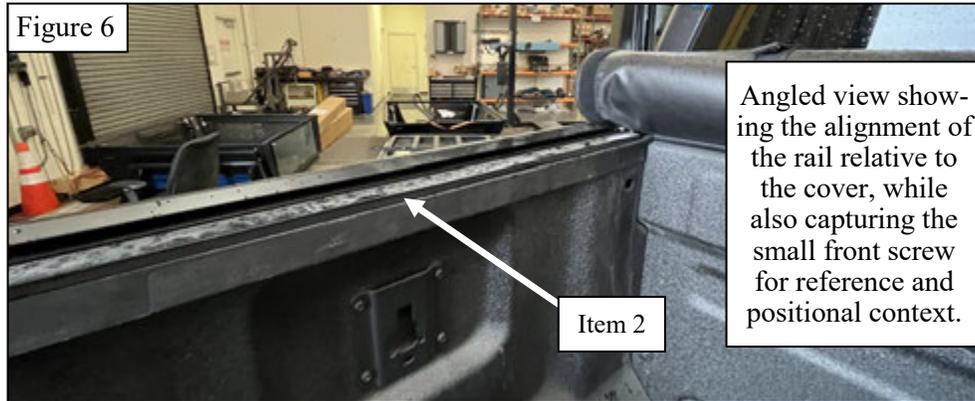
**NOTE:** All images show the Driver Side, unless stated otherwise.



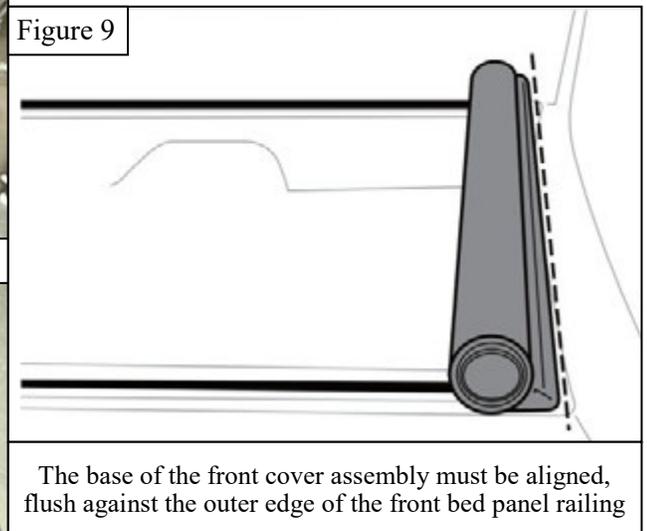
Similar bed shown  
(No rails shown)  
Procedure Is The Same



8. Attach the Soft Roll Cover (**Item 1**) to the end closest to the front by using a #2 Phillips Screwdriver to connect the roll cover to the rail (**Figure 7**).
9. Proceed to do this process for the Passenger Side Rail (**Item 3**). When both sides are completed and the cover is attached, it will look like the image below (**Figures 6-9**).

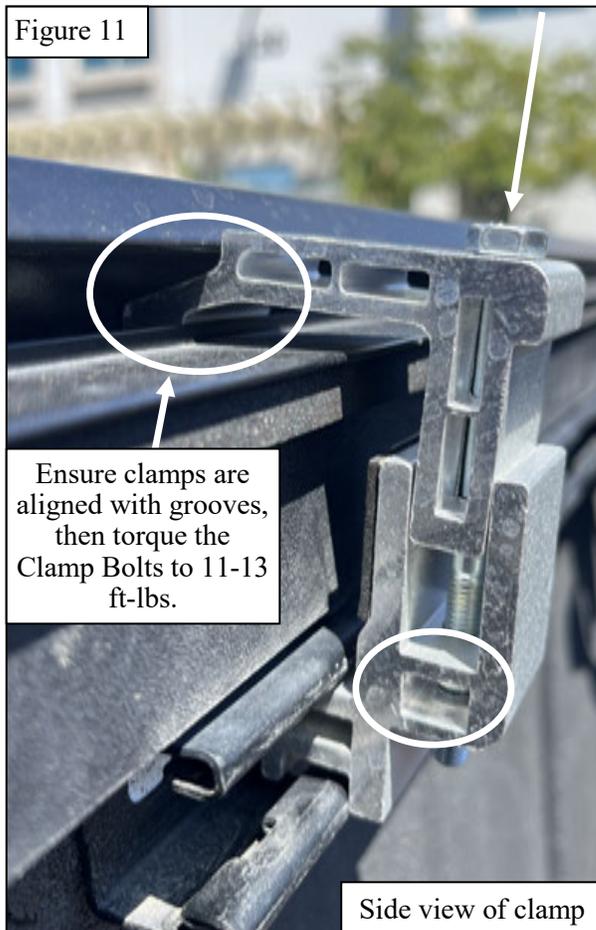
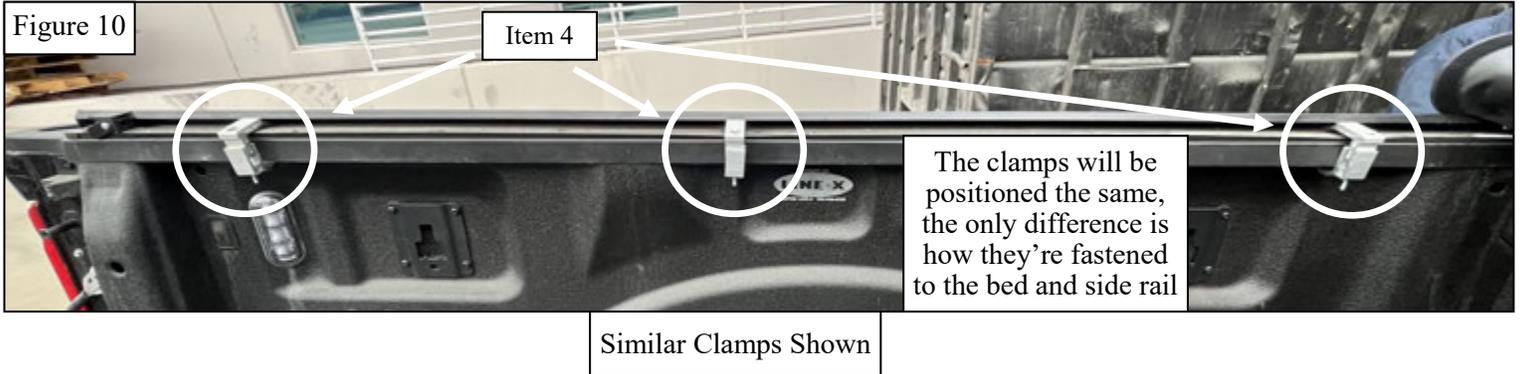


Similar bed shown  
(No rails shown)  
Procedure Is The Same



10. After positioning the Driver Side Rail onto the bulkhead, remove the end cap of the utility tracks and slide in three Bedside Clamps (**Item 4**). Evenly spread them out along the track, and align the grooves in the clamp with the grooves in the side rail (**Figures 10-12 and 15-16**).
11. The bolt will be aligned such that the screw goes through both parts of the clamp and the nut in the middle gap as shown in the figure below. Using a ratchet and a 10MM socket, tighten all three bedside clamps to secure the railing from moving (**Figure 11**). Tighten and torque the Clamps bolts to 11-13 ft-lbs.
12. Repeat **Steps 10 and 11** with the Passenger Side Rail (**Item 3**).

**NOTE:** Remove any tie down anchors installed along the tracks when doing steps 9-11.



**THE FOLLOWING PAGE ONLY APPLIES TO PART NUMBERS 19-12785 AND 19-12815  
SKIP TO PAGE 9 IF THE FOLLOWING PAGE DOES NOT APPLY**

13. After positioning the Driver Side Rail onto the bulkhead, remove the end cap of the utility tracks and slide in three Bedside Clamps (**Item 4**) in the bracket orientation shown in **Figure 13**. Evenly spread them out along the track, and align the grooves in the clamp with the grooves in the side rail (**Figures 13-17**).
14. The bolt will be aligned such that the screw goes through both parts of the clamp and the nut in the middle gap as shown in the figure below. Using a ratchet and a 10MM socket, tighten all three bedside clamps to secure the railing from moving (**Figure 14**). Tighten and torque the Clamps bolts to 11-13 ft-lbs.
15. Repeat **Steps 13 and 14** with the Passenger Side Rail (**Item 3**).

**NOTE:** Remove any tie-down anchors installed along the tracks when doing steps 12-14.

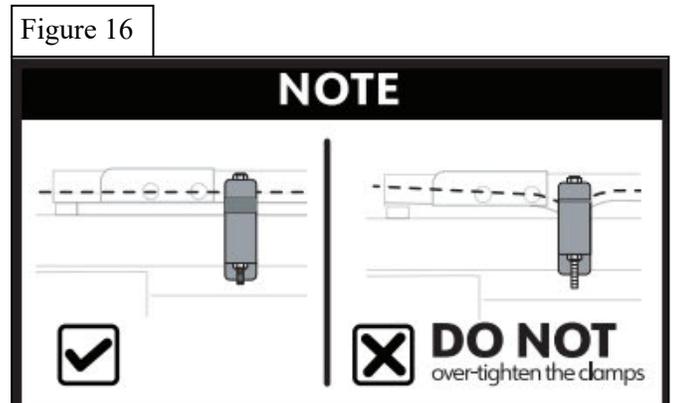
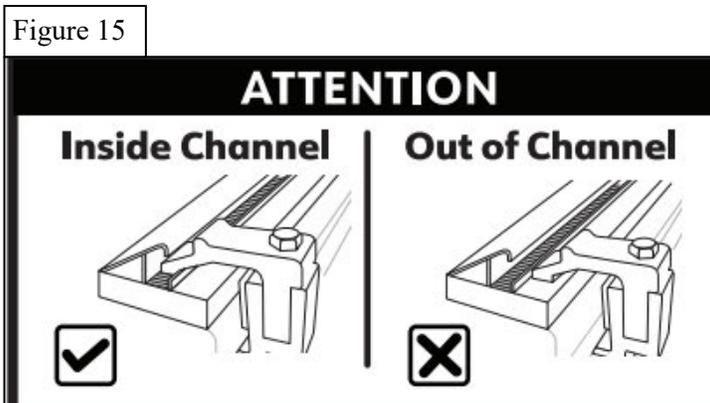
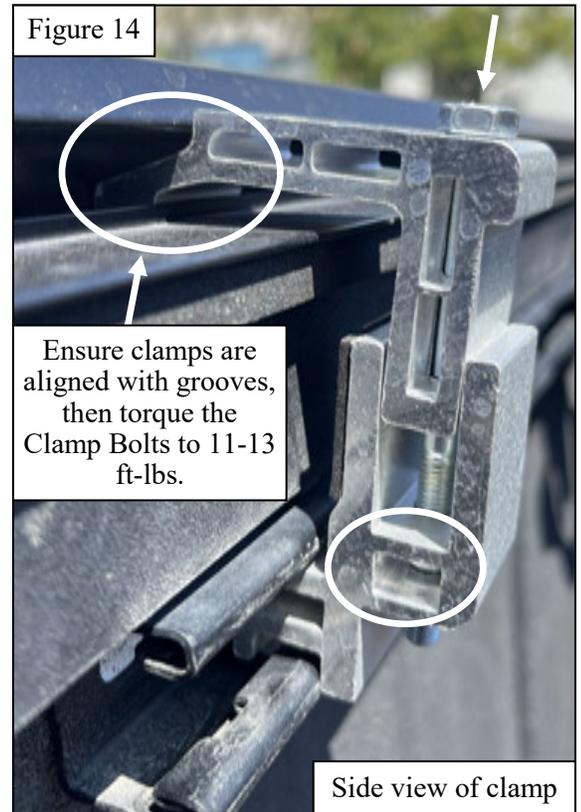
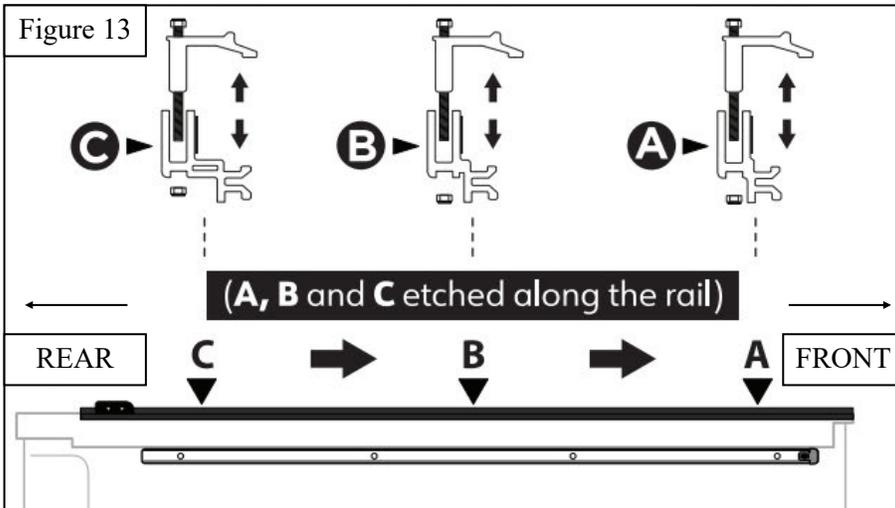
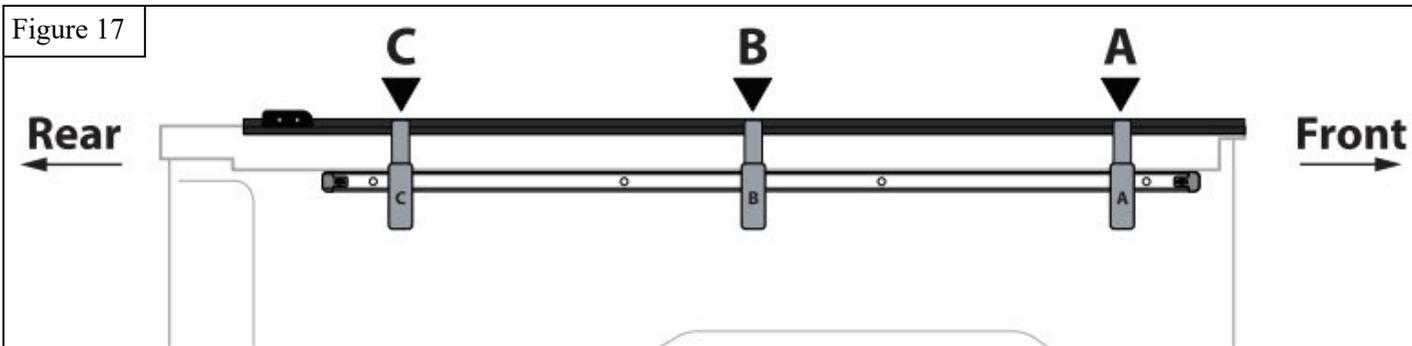


Figure 17



16. Roll out the cover, eventually reaching the header stopper. Snap the tailgate header onto the header stopper then close the tailgate. A distinct click will be heard on each side if done correctly (Figures 18 and 19).

**NOTE:** Close the product first, then the tailgate

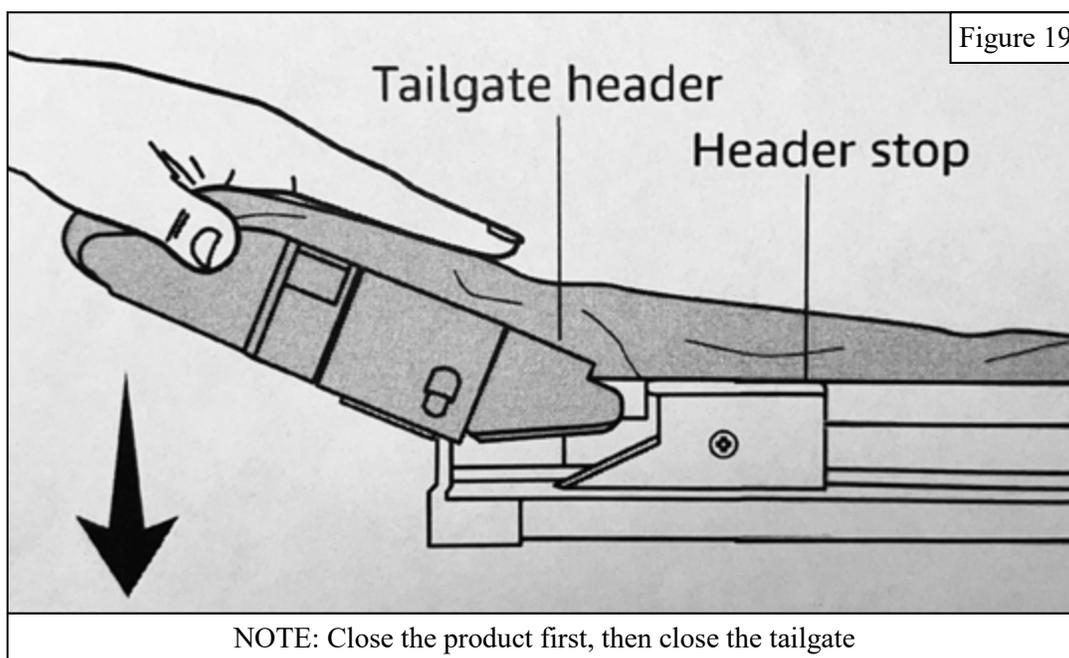
Figure 18



A distinct click will be heard on each side, indicating the cover is securely locked into place

Similar bed shown  
(No rails shown)  
Procedure Is The Same

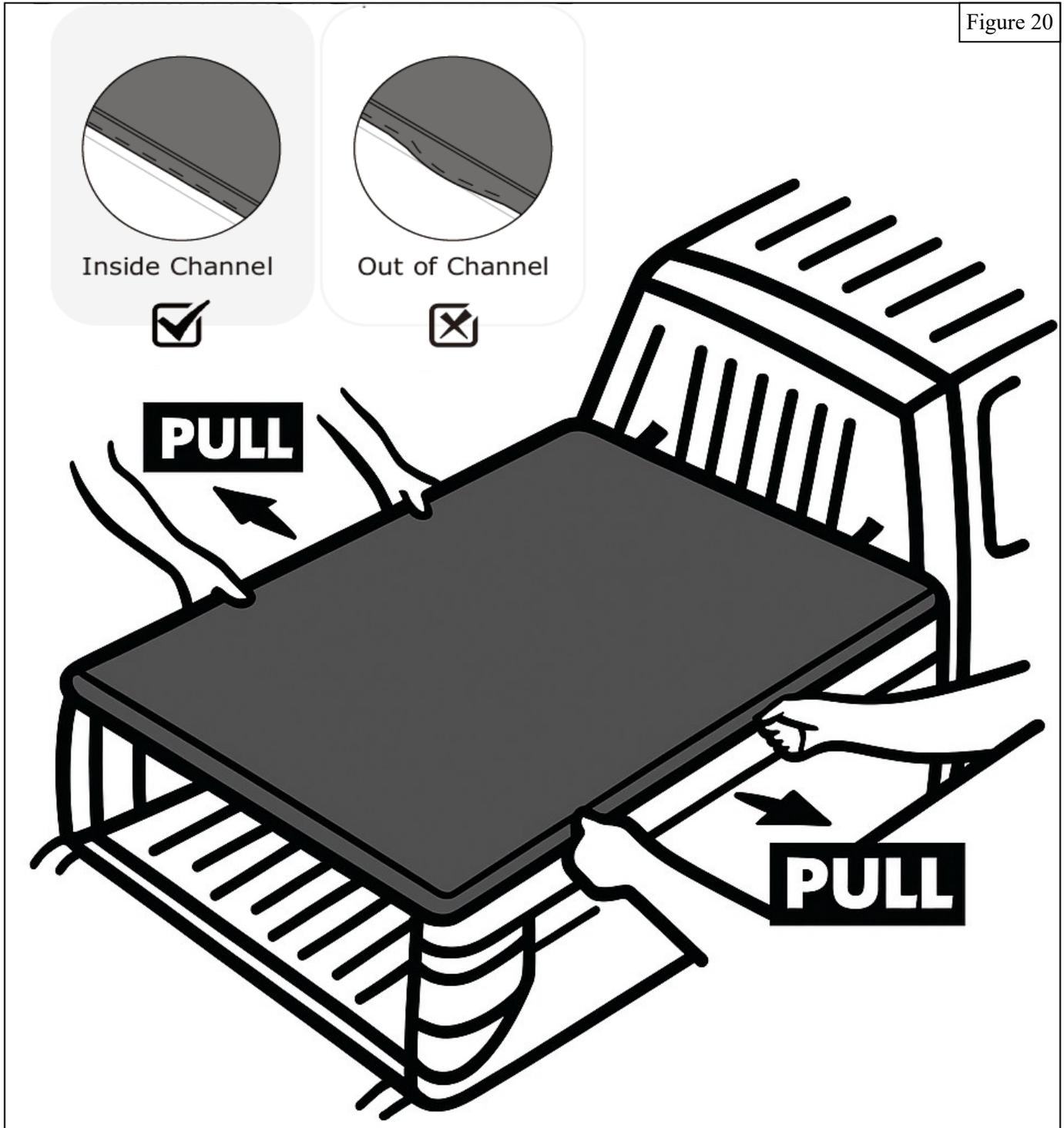
Figure 19



**NOTE:** Close the product first, then close the tailgate

17. Stretch the cover evenly and firmly to remove wrinkles. Press along the edges to ensure both Velcro strips are properly aligned, secured, and sealed to prevent any form of leaks (**Figure 20**).

Figure 20



**INSTALLATION COMPLETE**

Installation shown on 2023 Ford F250



**CARE INSTRUCTIONS**

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY ( DO NOT WAX ).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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