

## INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2000-12 CHEVY/GMC TAHOE/YUKON 4DR  
APP PART # 21-3000, 21-3005  
PLATINUM OVAL STEP BARS

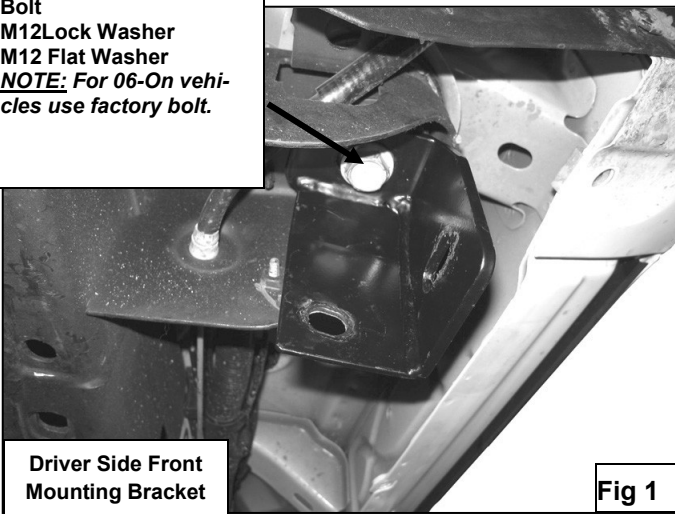
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	16MM SOCKET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	18MM SOCKET
4,5	2	REAR MOUNTING BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	19MM SOCKET
6,7	2	SUPPORT BRACKETS (6) DRIVERS SIDE, (7) PASSENGER SIDE	21MM SOCKET
8	4	1/2" X 2" HEX HEAD BOLTS	3/4" SOCKET
9	4	1/2" LOCK WASHERS	RATCHET
10	4	1/2" FLAT WASHERS	TORQUE WRENCH
11	2	M10 BOLT PLATES	
12	2	M10 HEX HEAD BOLTS	
13	4	M10 LOCK WASHERS	
14	4	M10 FLAT WASHERS	
15	4	M10 HEX NUTS	
16	4	M12 X 120MM HEX HEAD BOLTS	
17	4	M12 FLAT WASHERS	
18	4	M12 LOCK WASHERS	

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. From underside of vehicle remove the driver's side body mounts bolts. Keep factory washers and rubber bushings in place.
3. Partially attach driver's side front and rear Mounting Brackets as shown in Figure 1 & 2. NOTE: For 06-On vehicles, use existing factory body mount bolts to attach Mounting Brackets to the vehicle. For all other applications, use the included (4) M12 x 120mm Hex Head Bolts, (4) M12 Flat Washers, and (4) M12 Lock Washers.
4. Attach driver Sidebar to Mounting Brackets using the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers (Figure 3). Do not tighten at this time.
5. Locate the factory slotted and rounded hole on the bottom of the frame by the front body mount. Insert (1) Bolt Plate through slotted hole so bolt drops through rounded hole (Figure 4).
6. Partially attach driver side front Support Bracket to already inserted Bolt Plate using the included (1) M10 Lock Washer, (1) M10m Hex Nuts, and (1) M10 Flat Washer. Attach opposite side of front Support Bracket to front Mounting Bracket using the included (1) M10 x 30mm Hex Head Bolt, (1) M10 Lock Washer, (1) M10 Flat Washer, and (1) M10 Hex Nut (Figure 5).
7. Align and adjust step bar as needed then fully tighten all hardware at this time. Torque all 1/2 fasteners to 50-55 ft lbs, M12 to 55 ft lbs and M10 to 30-35 ft lbs. REPEAT STEPS 2-7 FOR PASSENGER SIDE.

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

M12 x 120mm Hex Head Bolt  
 M12 Lock Washer  
 M12 Flat Washer  
**NOTE: For 06-On vehicles use factory bolt.**



Driver Side Front Mounting Bracket

Fig 1

M12 x 120mm Hex Head Bolt  
 M12 Lock Washer  
 M12 Flat Washer  
**NOTE: For 06-On vehicles use factory bolt.**

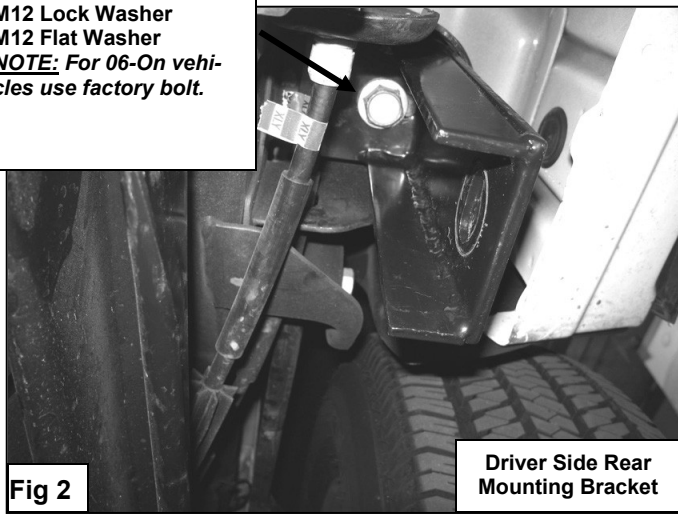
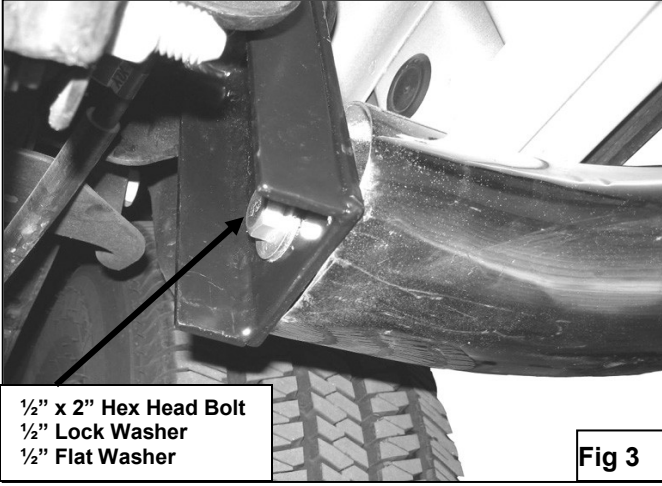


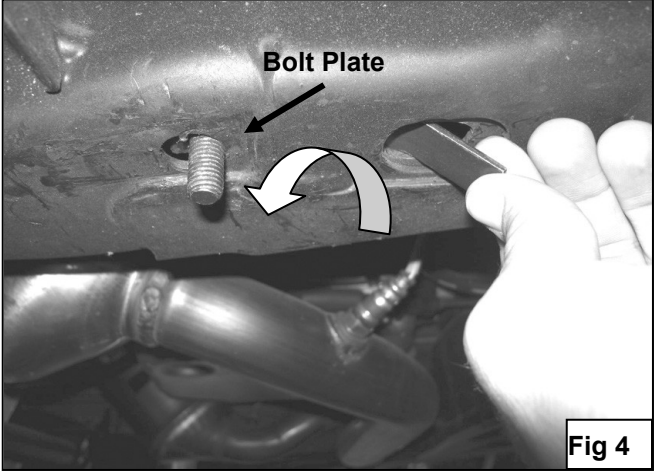
Fig 2

Driver Side Rear Mounting Bracket



1/2" x 2" Hex Head Bolt  
 1/2" Lock Washer  
 1/2" Flat Washer

Fig 3



Bolt Plate

Fig 4



Fig 5



Installation Complete



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 For Additional installation assistance please call  
 Customer service (800) 793-7846  
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