



INSTALLATION INSTRUCTIONS

APPLICATION: 1998-2000 TOYOTA TACOMA

AUTOMOTIVE PRODUCTS, INC.

<p>SAFARI BAR ASSEMBLY</p> <p>30-0025</p> <p>MOUNT KIT:</p> <p>30-1105</p>	
--	--

QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 17MM SOCKET RATCHET TORQUE WRENCH
1	MOUNT BRACKET - DRIVER SIDE	
1	MOUNT BRACKET - PASSENGER SIDE	
2	1/2-13 X 2.00" HEX HEAD BOLT	
2	1/2" FLAT WASHER	
2	1/2" LOCK WASHER	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Locate and remove the tie down loop/tow hook bolts. Determine passenger and driver side Mount Brackets. Install Mount Bracket between frame and tie down loop on driver side and between frame and tow hook on passenger side. Use original bolts and leave loose.
- STEP 4. Attach Safari Bar to Mount Brackets using 1/2" fasteners. Leave loose.
- STEP 5. Center and level the Safari Bar. Tighten and torque fasteners to:
- Tow Hook Bolts. 61 Ft. Lbs.
 - 1/2" fasteners 65 Ft. Lbs.

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

Westin
 SIGNATURE OF QUALITY
 AUTOMOTIVE PRODUCTS, INC.
 Westin Automotive Products, Inc.
 5200 N. Irwindale Ave. Suite 220
 Irwindale, Ca. 91706

Thank You for choosing Westin products
 For additional installation assistance please call
 Customer service (800) 793-7846 or (507)-375-3559