



INSTALLATION INSTRUCTIONS

APPLICATION: 1995-99 TAHOE/YUKON 4-DOOR

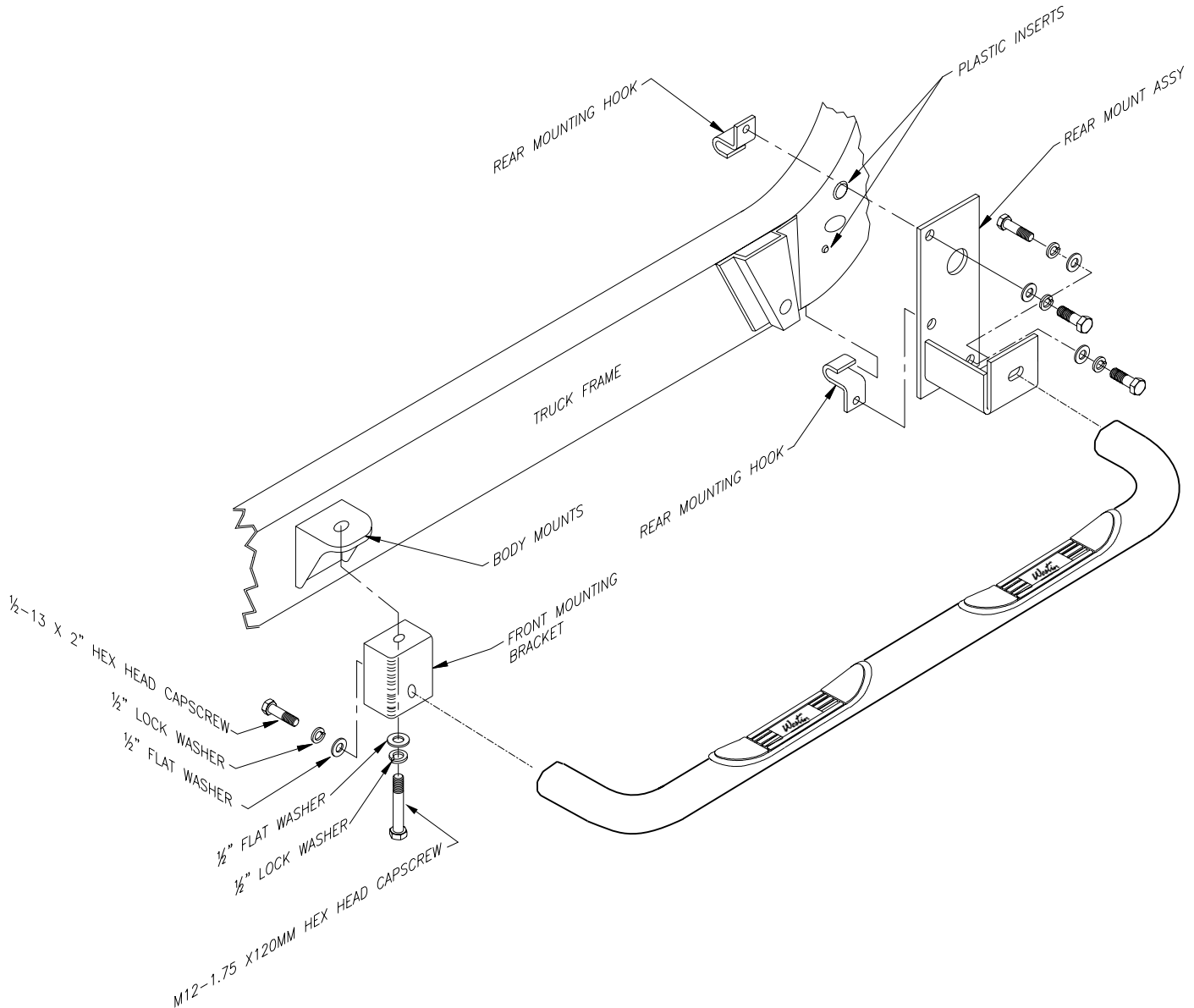
AUTOMOTIVE PRODUCTS, INC.

STEP BAR ASSEMBLIES 25-0770 25-0775 25-1600 25-1605 26-0770	
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QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	STEP BAR - PASSENGER SIDE	15MM SOCKET
1	STEP BAR - DRIVER SIDE	3/4" SOCKET
4	REAR MOUNTING HOOK	RATCHET
1	REAR MOUNT ASSEMBLY - PASSENGER SIDE	3/4" COMBINATION WRENCH
1	REAR MOUNT ASSEMBLY - DRIVER SIDE	18MM SOCKET
2	FRONT MOUNT BRACKET	TORQUE WRENCH
2	M12-1.75 X 120MM HEX HEAD BOLT	
10	1/2" LOCK WASHER	
10	1/2" FLAT WASHER	
8	1/2 -13 X 2.00" HEX HEAD BOLT	

- STEP 1. REMOVE THE CONTENTS FROM THE BOX AND CHECK FOR ANY DAMAGE. VERIFY ALL PARTS AGAINST PARTS LIST.
- STEP 2. READ AND UNDERSTAND INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.
- STEP 3. REMOVE THE BODY MOUNT BOLT FROM FRONT MOUNT LOCATED UNDER THE CAB OF TRUCK. POSITION FRONT MOUNT BRACKET UP TO BODY MOUNT AND INSTALL USING THE M12-1.75 X 120MM HEX HEAD BOLT, 1/2" LOCK WASHER, AND 1/2" FLAT WASHER PROVIDED IN PARTS KIT. LEAVE BOLT LOOSE TO ALLOW POSITIONING OF THE STEP BAR.
- STEP 4. POSITION REAR MOUNT ASSEMBLY AGAINST TRUCK FRAME MAKING SURE THE CLEARANCE HOLES IN THE PLATE CLEAR THE PLASTIC INSERTS IN THE FRAME. POSITION ONE OF THE REAR MOUNTING HOOKS OVER THE TOP EDGE OF THE FRAME. INSERT A 1/2 -13 X 2.00" BOLT, 1/2" LOCK WASHER, AND 1/2" FLAT WASHER THROUGH THE TOP HOLE IN THE MOUNTING PLATE AND THREAD INTO THE NUT ON THE MOUNTING HOOK. HAND TIGHTEN.
- . REPEAT STEP 4 TO INSTALL THE OTHER MOUNTING HOOK OVER BOTTOM EDGE OF FRAME. ON DRIVER SIDE, ADJUST BOTTOM MOUNTING HOOK SO THE EMERGENCY BRAKE CABLES ARE NOT BINDING ON IT. LEAVE HOOKS HAND TIGHT.

- STEP 5. POSITION STEP BAR UP TO MOUNT BRACKETS. FASTEN USING (2) ½ -13 X 2.00" HEX HEAD BOLTS, (2) ½" FLAT WASHERS, AND (2) ½" LOCK WASHERS. LEAVE LOOSE.
- STEP 6. TIGHTEN FRONT BODY MOUNT BOLT AND TORQUE TO 65 FT. LBS. TIGHTEN REAR MOUNT ASSEMBLY HOOKS GRADUALLY, TO KEEP MOUNTING PLATE FLAT AGAINST TRUCK FRAME. TORQUE TO 45 FT. LBS. OR UNTIL TIGHT.
- STEP 7. TIGHTEN AND TORQUE STEP BAR BOLTS TO 65 FT. LBS. OR UNTIL TIGHT. REPEAT STEPS FOR OTHER SIDE.



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compound scratches the finish and opens it to corrosion.