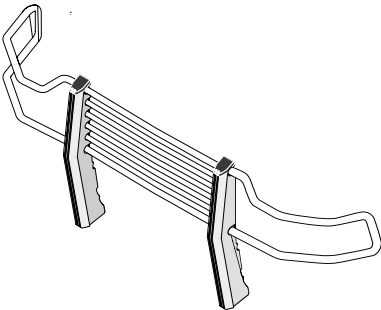




# INSTALLATION INSTRUCTIONS

APPLICATION: 1994-2000 DODGE RAM

## AUTOMOTIVE PRODUCTS, INC.

| <p>CLASSIC<br/>GRILLE GUARD<br/>ASSEMBLY</p> <p><b>35-1100</b><br/><b>35-1105</b><br/><b>35-1110</b></p>               |    |  |
|--|--|--|
| QTY  | PARTS KIT CONTENTS<br>DESCRIPTION  | TOOLS REQUIRED   |
| <p>1</p> <p>1</p> <p>1</p> <p>1</p> <p>1</p> <p>2</p> <p>2</p> <p>1</p> <p>2</p> <p>10</p> <p>4</p> <p>20</p> <p>6</p> | <p>UPRIGHT - PASSENGER SIDE</p> <p>UPRIGHT - DRIVER SIDE</p> <p>WING - PASSENGER SIDE</p> <p>WING - DRIVER SIDE</p> <p>CENTER SECTION</p> <p>TOP BUMPER CLAMP</p> <p>TOP UPRIGHT CLAMP</p> <p>BOTTOM FRAME BRACKET</p> <p>BOTTOM UPRIGHT CLAMP</p> <p>1/2-13 X 1.25" HEX HEAD BOLT</p> <p>1/2-13 X 1.50" HEX HEAD BOLT</p> <p>1/2" SAE FLAT WASHER</p> <p>1/2-13 HEX LOCK NUTS</p> | <p>3/4" SOCKET</p> <p>3/4" WRENCH</p> <p>RATCHET</p> <p>TORQUE WRENCH</p> <p>T30 TORX WRENCH</p> |

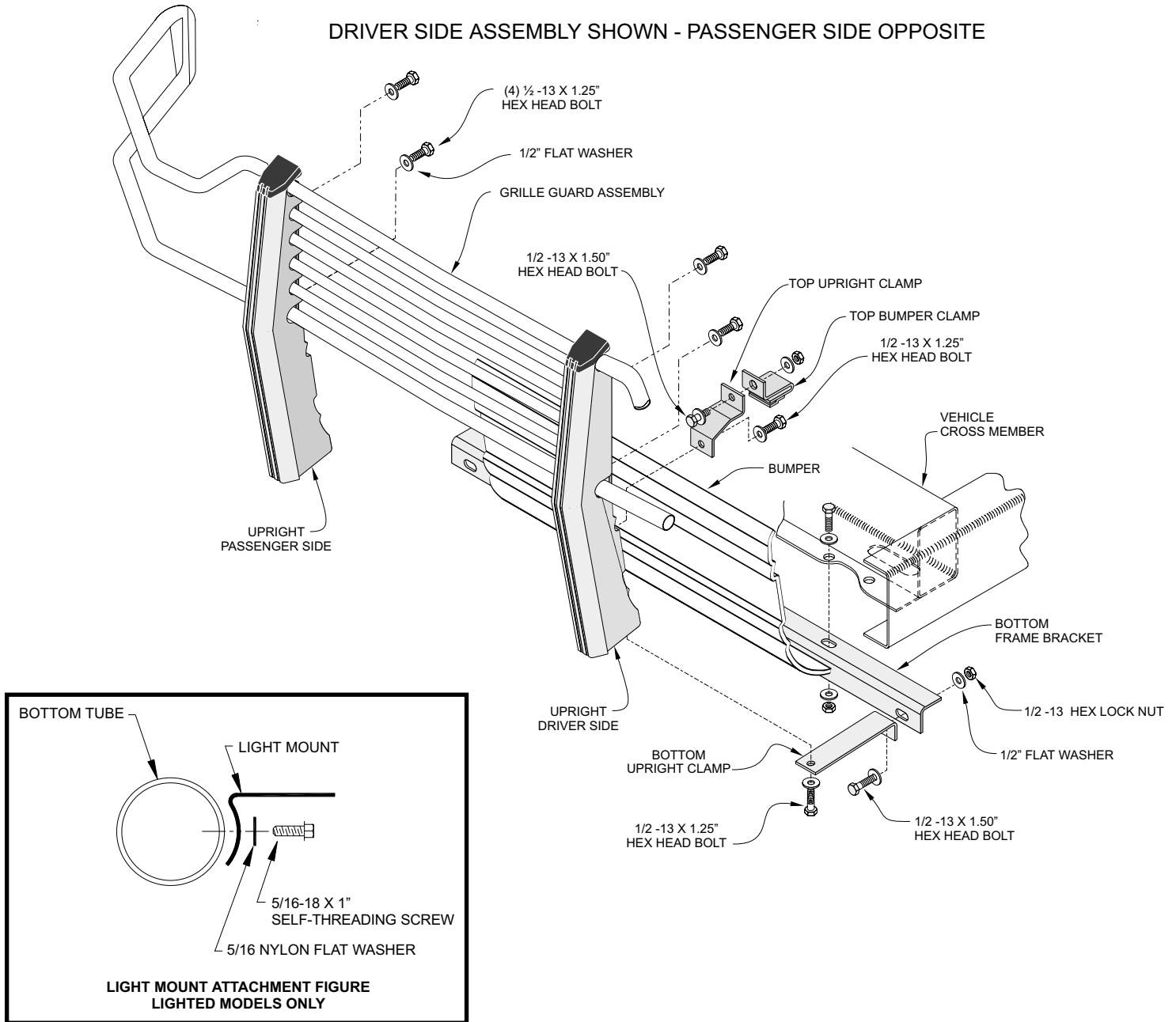
- Step 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- Step 2. Read and understand instructions completely before beginning installation.
- Step 3. Insert wings into Center Section so that the wing slots line up with the center section holes. Attach Uprights to this Center Section assembly using (4) 1/2-13 X 1.25" Hex Head Bolts and Flat Washers. **Hand tighten.**
- Step 4. Attach Top Upright Clamps to uprights in location shown using 1/2-13 X 1.25" Hex Head Bolt and Flat Washers. Torque to 65 Ft. Lbs. Hook Top Bumper Clamps onto back edge of bumper.
- Step 5. Position Grille Guard up to bumper and bolt Top Upright Clamp to Top Bumper Clamp with (2) 1/2-13 X 1.50" Hex Head Bolts, (4) Flat washers and (2) 1/2-13 Hex Nuts. **Hand tighten.**
- Step 6 Bolt Bottom Frame Bracket to vehicle cross member as shown in Figure 1 with (2) 1/2-13 X 1.25" Hex Head Bolts; (4) Flat washers and (2) 1/2-13 Hex Nuts. Bolt Bottom Upright Clamp to upright using (2) 1/2-13 X 1.25" Hex Head Bolts and (2) Flat Washers. **Note:** On vehicles equipped with an air dam, insert the Bottom Upright Clamp between the air dam and bumper from the rear of bumper. Bolt Upright Clamp to Frame Bracket using (2) 1/2-13 X

1.

50" Hex Head Bolts, (4) Flat washers and (2) 1/2-13 Hex Nuts. Leave Loose.

Step 7. Adjust Grille Guard so it is centered and level and torque all hardware to 65 ft. Lbs.

**Note:** Due to variations of bumper locations, it is necessary to adjust bumper location up or down to allow



Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products  
For additional installation assistance please call  
Customer service (800) 793-7846 or (507)-375-3559