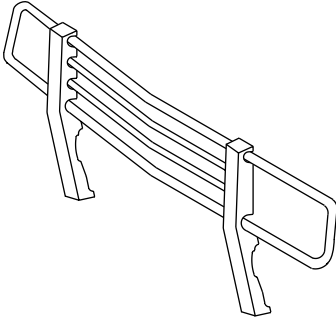




INSTALLATION INSTRUCTIONS

APPLICATION: 1988-1999 C/K Series Pickup
1992-99 C/K Series Sport Utility

AUTOMOTIVE PRODUCTS, INC.

<p>GRILLE GUARD ASSEMBLY</p> <p>35-1070 35-1075 35-1080</p>	
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QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	UPRIGHT ASSEMBLY, PASSENGER	RATCHET 3/4" SOCKET 3/4" WRENCH 18MM SOCKET TORQUE WRENCH
1	UPRIGHT ASSEMBLY, DRIVER	
1	OUTER RING ASSEMBLY	
1	TOP CLAMP, PASSENGER	
1	TOP CLAMP, DRIVER	
1	BOTTOM CLAMP, PASSENGER	
1	BOTTOM CLAMP, DRIVER	
2	1/2-13 X 2.00" HEX HEAD BOLT	
2	1/2-13 X 1.50" HEX HEAD BOLT	
4	1/2-13 X 1.25" HEX HEAD BOLT	
8	1/2" SAE FLAT WASHER	

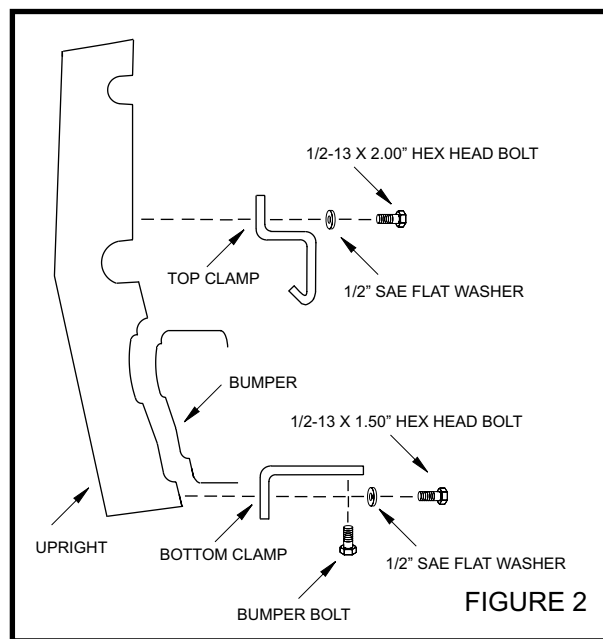
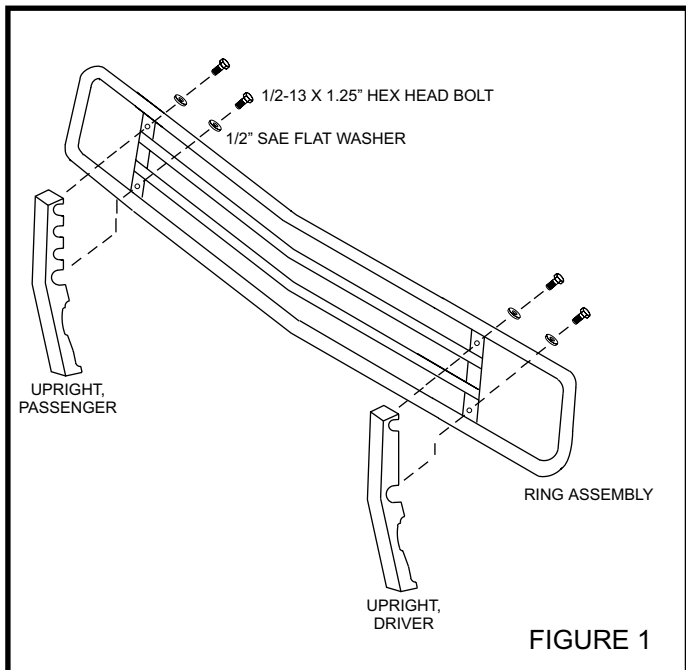
- Step 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- Step 2. Read and understand instructions completely before beginning installation.
- Step 3. Place Grille Guard on floor in front of vehicle with high center downward. Lift outer ring assembly up on each end to put the passenger and driver side uprights into position.
- Step 4. Mount uprights to ring assembly using (4) 1/2-13 x 1.25" hex head bolts and (4) 1/2" flat washers. Leave Loose. See Figure 1.
- Step 5. Loosen air dam to allow the bottom clamp to fit between the air dam and the bumper.
- Step 6. Fasten top clamp to uprights with 1/2-13 x 2.00" hex head bolts and 1/2" flat washers. Thread bolts in approximately three to four turns. See Figure 2..
- Step 7. Position Grille Guard Assembly up to bumper and hook top clamps on back edge of bumper. NOTE: Bumper may have to be adjusted to allow clearance for top clamps. Center uprights between the head lights and hand tighten top clamp.

Step 8. Remove bumper bolt from bottom of bumper in line with the uprights. Bolt bottom clamps to uprights with 1/2-13 x 1.50" hex head bolts and 1/2" flat washers. Thread bolts in approximately three to four turns. Reinstall bottom bumper bolts through clamp and tighten to 50 Ft. Lbs.

Step 9. Tighten both top and bottom clamps until Grille Guard feels secure. Re-tighten air dam securely.

Step 10. Tighten outer ring assembly to uprights. Torque to 65 Ft. Lbs.

NOTE: On vehicles with tow hooks, they must be swapped from side to side.



Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products
For additional installation assistance please call
Customer service (800) 793-7846 or (507) 375-3559