



# INSTALLATION INSTRUCTIONS

APPLICATION: 2003-UP KIA SORENTO

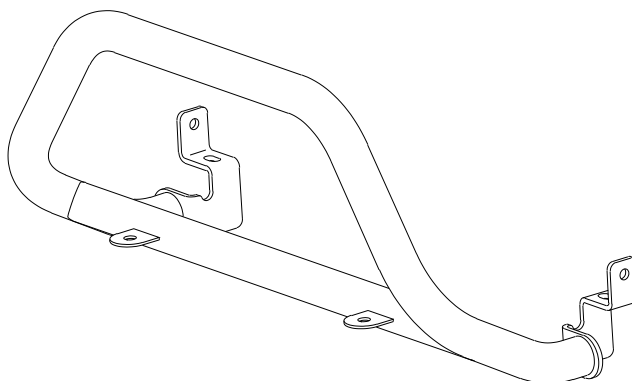
**AUTOMOTIVE PRODUCTS, INC.**

SAFARI BAR  
ASSEMBLY

**30-0020**  
**30-0025**

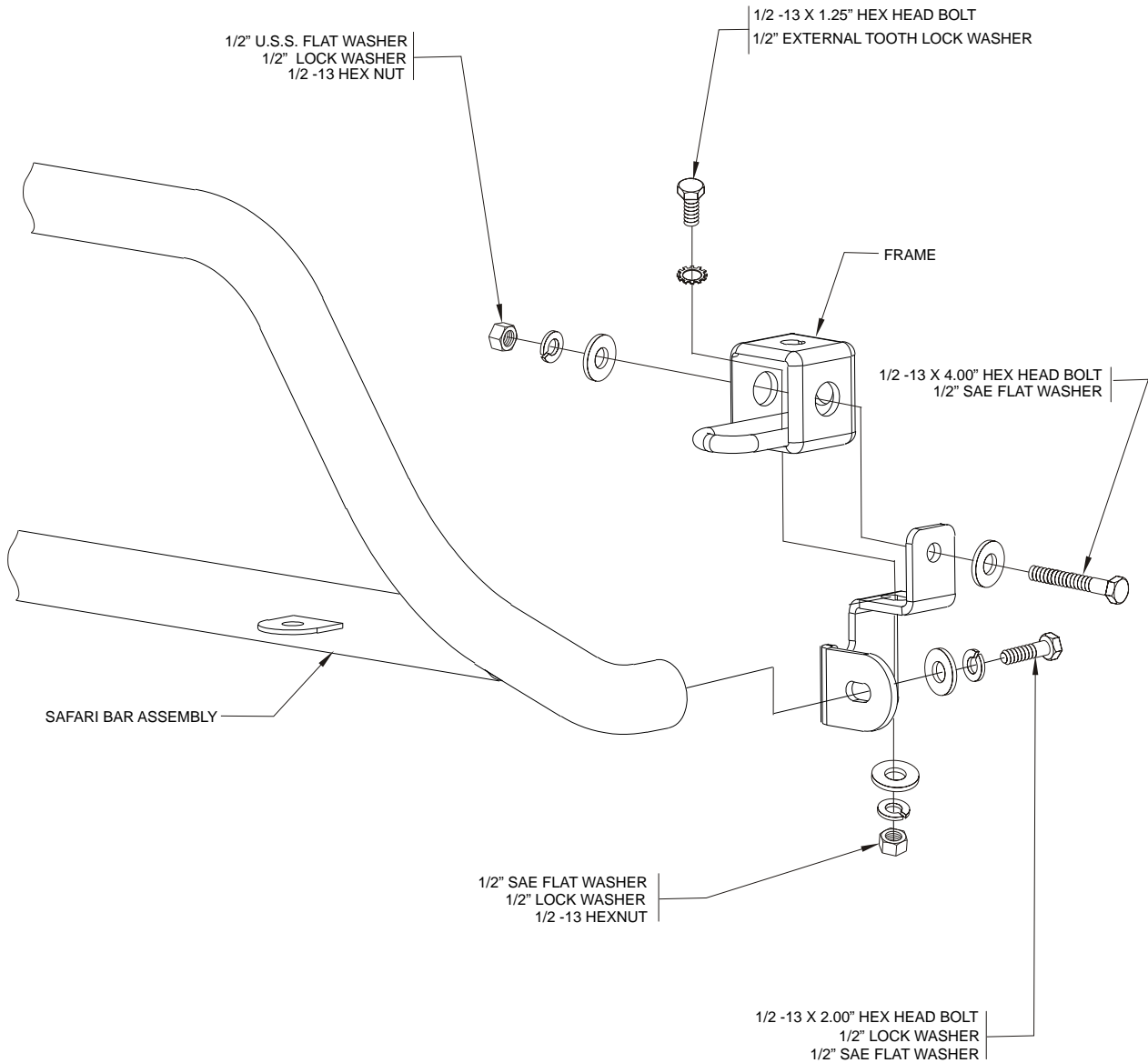
MOUNT KIT:

**30-1315**



QTY	PARTS KIT CONTENTS		TOOLS REQUIRED
	DESCRIPTION		
1	SAFARI BAR ASSEMBLY		3/4" SOCKET 3/4" WRENCH RATCHET TORQUE WRENCH
2	BRACKET		
2	1/2-13 X 4.00" HEX HEAD BOLT		
2	1/2-13 X 2.00" HEX HEAD BOLT		
2	1/2-13 X 1.25" HEX HEAD BOLT		
6	1/2" SAE FLAT WASHER		
2	1/2" USS FLAT WASHER		
6	1/2" LOCK WASHER		
2	1/2" EXTERNAL TOOTH LOCK WASHER		
4	1/2-13 HEX NUT		

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Determine passenger and driver brackets.
- STEP 4. Insert 1/2-13 x 1.25" hex head bolt and 1/2" external tooth lock washer through 1" hole in side of frame and position so bolt drops through hole. SEE FIGURE 1.
- STEP 5. Attach brackets to these bolts using 1/2" SAE flat washer, 1/2" lock washer and 1/2-13 hex nut. Attach brackets to frame using 1/2-13 x 4.00" hex head bolt, 1/2" USS flat washer, 1/2" SAE Flat washer, 1/2" lock washer and 1/2-13 hex nut. SEE FIGURE 1. Repeat for opposite side.
- STEP 6. Attach Safari Bar to brackets using remaining 1/2" fasteners.
- STEP 7. Center and level Safari Bar. Torque all 1/2" fasteners to 65 FT.LBS.



**INSTALLATION VIEW OF DRIVER SIDE, PASSENGER SIDE OPPOSITE**

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products  
For additional installation assistance please call  
Customer service (800) 793-7846 or (507) 375-3559