



INSTALLATION INSTRUCTIONS

APPLICATION: 2002-UP BUICK RENDEZVOUS

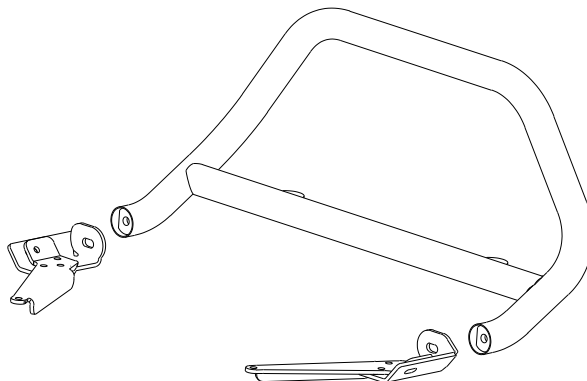
AUTOMOTIVE PRODUCTS, INC.

SAFARI BAR
ASSEMBLY

30-0020
30-0025

MOUNT KIT:

30-1295



QTY	PARTS KIT CONTENTS	
	DESCRIPTION	TOOLS REQUIRED
1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" WRENCH 9/16" SOCKET 9/16" WRENCH 7/16" SOCKET 7/16" WRENCH RATCHET TORQUE WRENCH
2	HOOP BRACKET	
2	FRAME BRACKET	
2	SPACER TUBE	
2	1/2-13 X 2.00" HEX HEAD BOLT	
2	1/2" FLAT WASHER	
2	1/2" LOCK WASHER	
8	3/8-16 X 1.25" HEX HEAD BOLT	
18	3/8" FLAT WASHER	
8	3/8" LOCK WASHER	
8	3/8-16 HEX NUT	
2	5/16" WILLIAMS WASHER	
2	1/4-20 X 5.00" HEX HEAD BOLT	
2	1/4" FLAT WASHER	
2	1/4" LOCK WASHER	
2	1/4-20 HEX NUT	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Determine driver frame bracket and hoop bracket. SEE FIGURE 1.
- STEP 4. Attach brackets together using 3/8" fasteners. Hand tighten. Repeat for passenger side. SEE FIGURE 1.
- STEP 5. Attach assembly to vehicle using 3/8" fasteners in the rear and 1/4" fasteners with 3.50" spacer tube in front as shown. Leave loose. Hand tighten. Repeat for passenger side. SEE FIGURE 1.
- STEP 6. Attach Safari Bar to brackets using 1/2" fasteners. Hand tighten.
- STEP 7. Center and level Safai Bar. Torque 1/2" fasteners to 65. FT.LBS; 3/8" fasteners to 35 FT.LBS. and 1/4" fasteners to 10 FT.LBS.

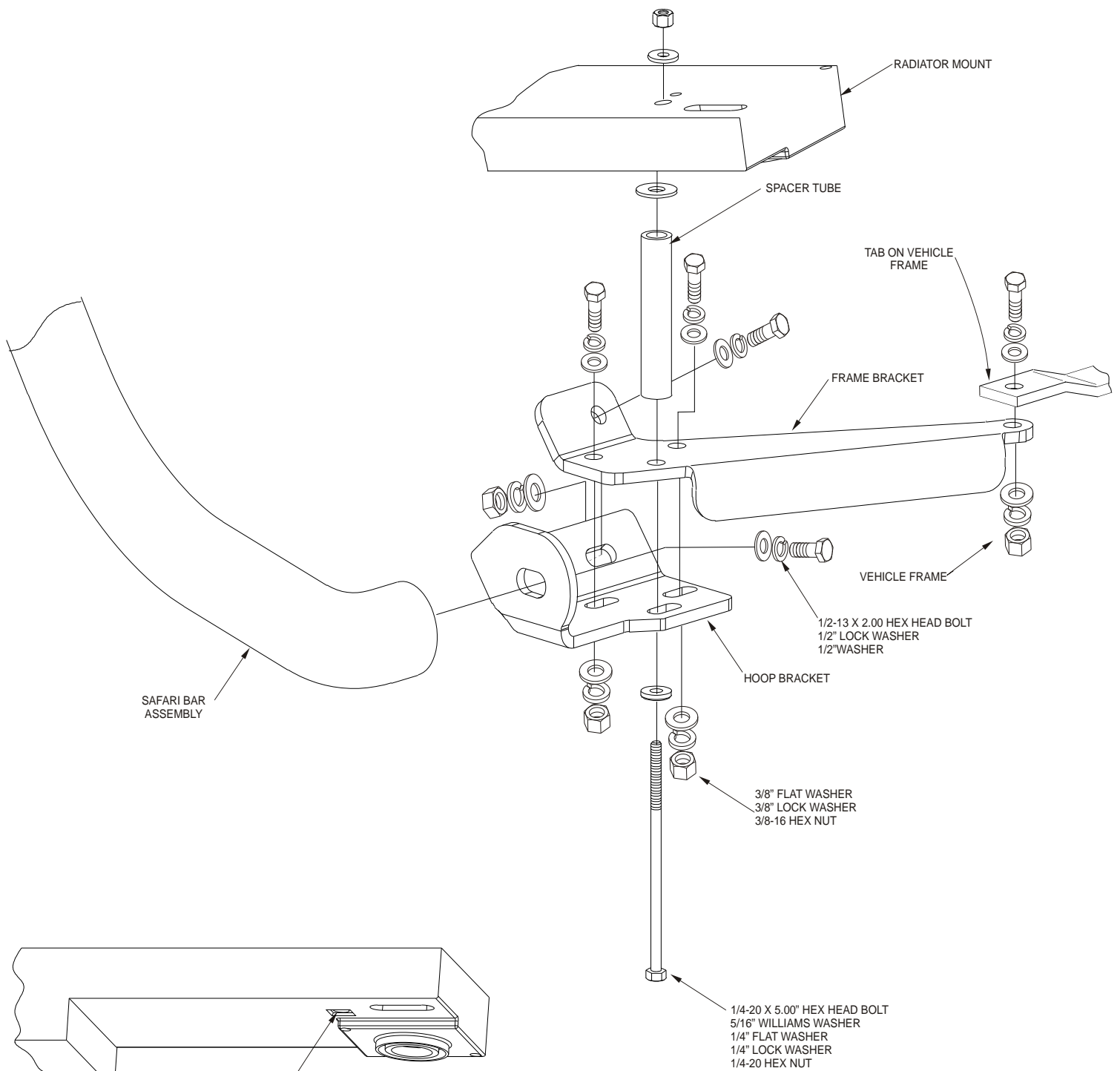


FIGURE 1
INSTALLATION VIEW OF DRIVER SIDE,
PASSENGER SIDE OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



Westin Automotive Products, Inc.
 5200 N. Irwindale Ave. Suite 220
 Irwindale, Ca. 91706

Thank You for choosing Westin products
 For additional installation assistance please call
 Customer service (800) 793-7846 or (507) 375-3559