



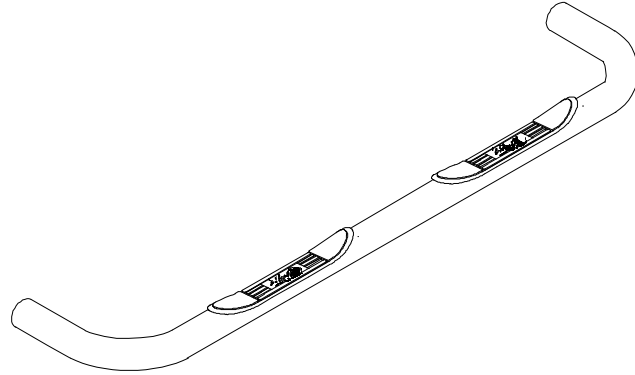
INSTALLATION INSTRUCTIONS

APPLICATION: 2000 & UP DODGE DAKOTA QUAD CAB

AUTOMOTIVE PRODUCTS, INC.

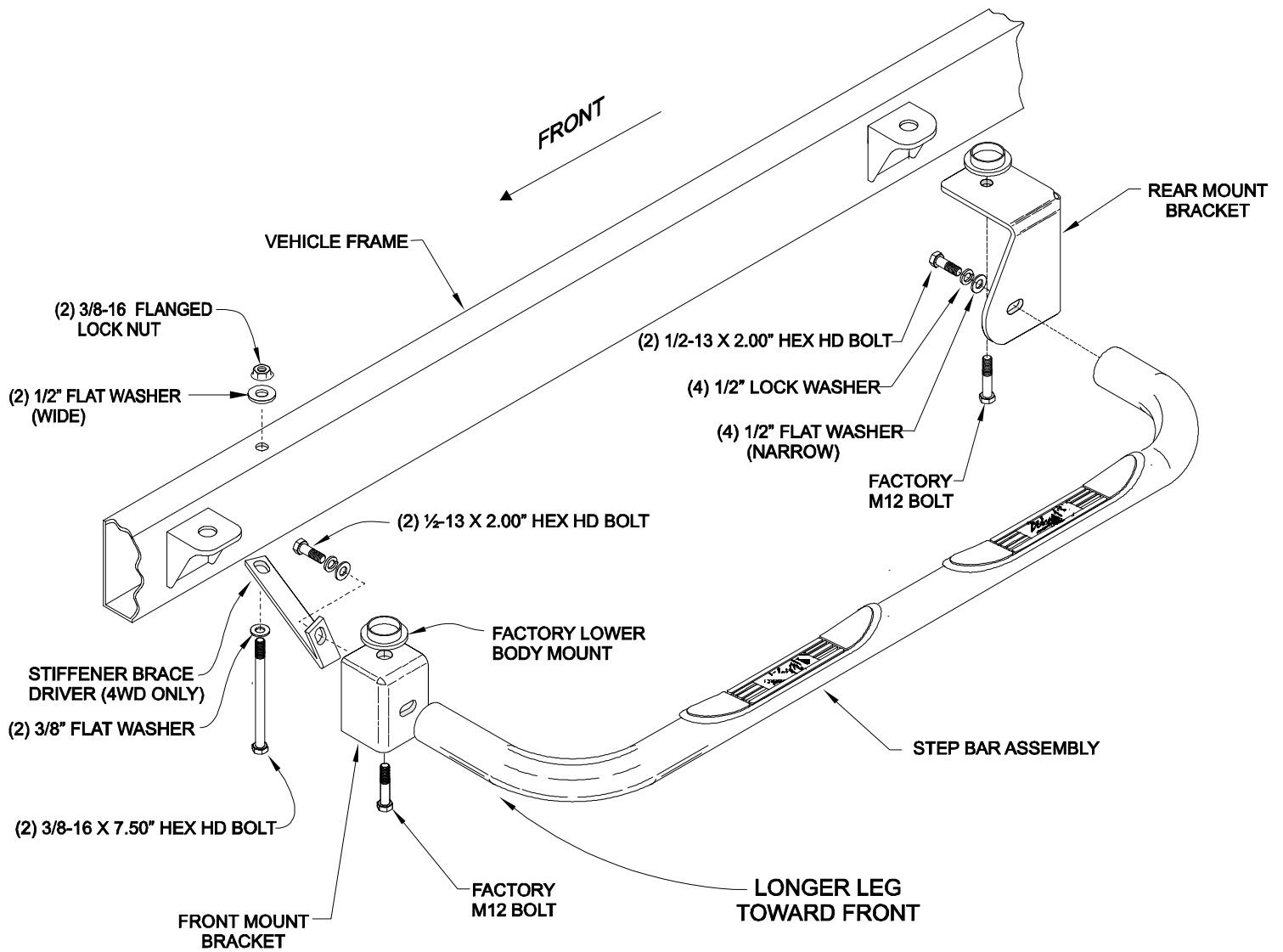
STEP BAR ASSEMBLIES

25-1770 25-1775
26-1770 26-1775



| QTY | PARTS KIT CONTENTS | | TOOLS REQUIRED |
|-----|-------------------------------|--|---|
| | DESCRIPTION | | |
| 1 | STEP BAR, PASSENGER SIDE | | 19MM SOCKET 3/4" WRENCH 3/4" SOCKET RATCHET TORQUE WRENCH 9/16" WRENCH 9/16" SOCKET |
| 1 | STEP BAR, DRIVER SIDE | | |
| 2 | FRONT MOUNT BRACKET | | |
| 1 | REAR MOUNT BRACKET, PASSENGER | | |
| 1 | REAR MOUNT BRACKET, DRIVER | | |
| 1 | STIFFENER BRACE, PASSENGER | | |
| 1 | STIFFENER BRACE, DRIVER | | |
| 4 | 1/2-13 X 2.00" HEX HEAD SCREW | | |
| 2 | 1/2" FLAT WASHER (WIDE) | | |
| 4 | 1/2" FLAT WASHER (NARROW) | | |
| 4 | 1/2" WASHER LOCK | | |
| 2 | 3/8" FLAT WASHER | | |
| 2 | 3/8-16 X 7.50" HEX HEAD BOLT | | |
| 2 | 3/8-16 FLANGE HEX NUT | | |

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Remove the driver side front and rear bodymount bolts from the underside of the cab.
- STEP 4. Determine driver side front and rear brackets. Bolt the mount brackets to the vehicle body mounts as shown.
- STEP 5. Determine passenger and driver stiffener brace. Bolt the driver stiffener brace to the bottom side of the vehicle frame, (just inside the front body mount), using (1) 3/8-16 x 7.50" bolt, (1) 1/2" flat washers (wide), and (1) 3/8-16 flanged nut and (1) 3/8" flat washer. The slot on the short end of the brace should align with the mount bracket slot. Note: Stiffener braces are not required on 2WD applications.
- STEP 6. Fasten the step bar to the brackets using the remaining 1/2" hardware, with the 2.00" bolts used in the front. Note: The longest leg is to be toward the front of the vehicle.
- STEP 7. Torque body mount bolts to 55 Ft. Lbs. Torque the remaining 1/2" fasteners to 60 Ft. Lbs. Torque the 3/8" fasteners to 30 Ft. Lbs.
- STEP 8. Repeat steps 3 through 7 for the passenger side of the vehicle.



DRIVER SIDE INSTALLATION SHOWN - PASSENGER SIDE OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products
For additional installation assistance please call
Customer service (800) 345-8476 or (626) 960-6762



WESTIN

Premium Quality Truck Accessories

WESTIN WARRANTY

FIVE YEAR WARRANTY FOR STEP BOARDS, POWDER COATED STEEL & CHROME PLATED STEEL PRODUCTS

Westin Automotive Products, Inc. guarantees the original purchaser of Westin Signature Series Step Bars, Classic Grille Guards, Push Bars, Brush Guards, Sportsman One-Piece Grille Guards, Tail Light Guards, Step Boards and Trailblazer bumpers a five-year warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications or product neglect. This five year warranty applies only to new products and is limited to the repair or replacement of Westin products. Warranty does not include electrical components or light bulb replacement, costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise, along with the purchase receipt, to the original place of purchase.

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FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

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