

INSTALLATION INSTRUCTIONS



HLR Truck Rack

APPLICATION:

2020 Chevrolet Silverado/ GMC Sierra 2500/3500

PART NUMBER:

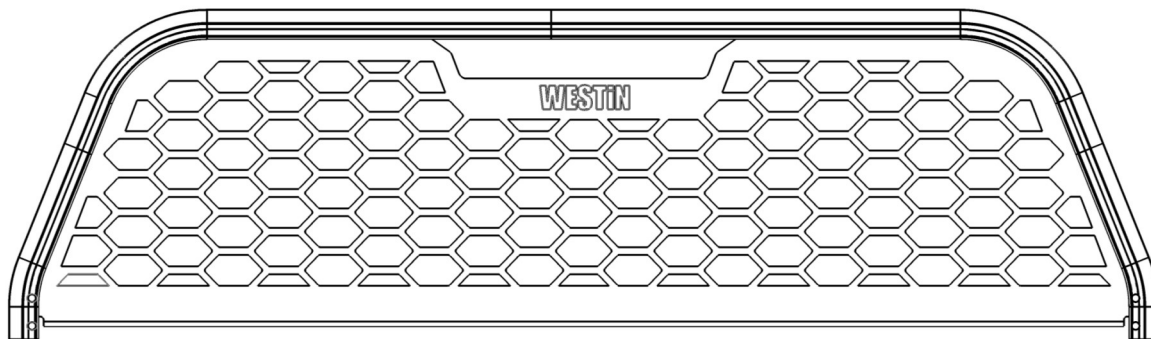
57-81135

CONTENT

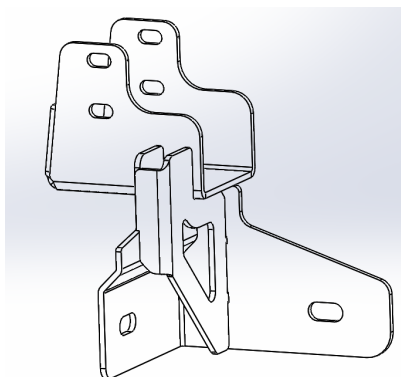
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	Hoop/Screen Assembly	10 mm Wrench
2	1	Mounting Bracket (Driver's Side)	10 mm Socket
3	1	Mounting Bracket (Passenger's Side)	1/4'' Drive Ratchet
4	2	M12 Bolt Plate Long	3/8'' Drive Ratchet
5	2	M12 Bolt Plate Short	13mm Socket
6	4	M8 Hex Head Bolt Long	13mm Wrench
7	4	M8 Hex Nut Nylock	19mm Wrench
8	8	M8 Flat Washer Large	
9	4	M12 Hex Nut	
10	4	M12 Lock Washer	
11	4	M12 Flat Washer	
12	2	M12 Fish Wire	
13	4	M12 Plastic Retainers	



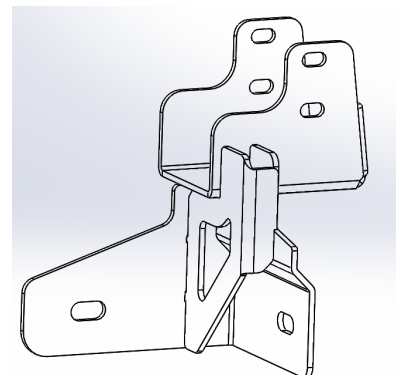
Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773



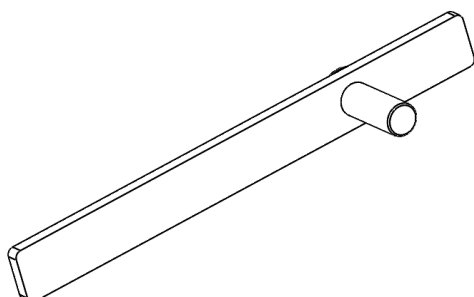
ITEM 1



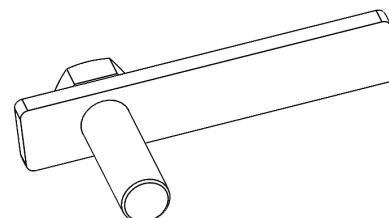
ITEM 2



ITEM 3



ITEM 4

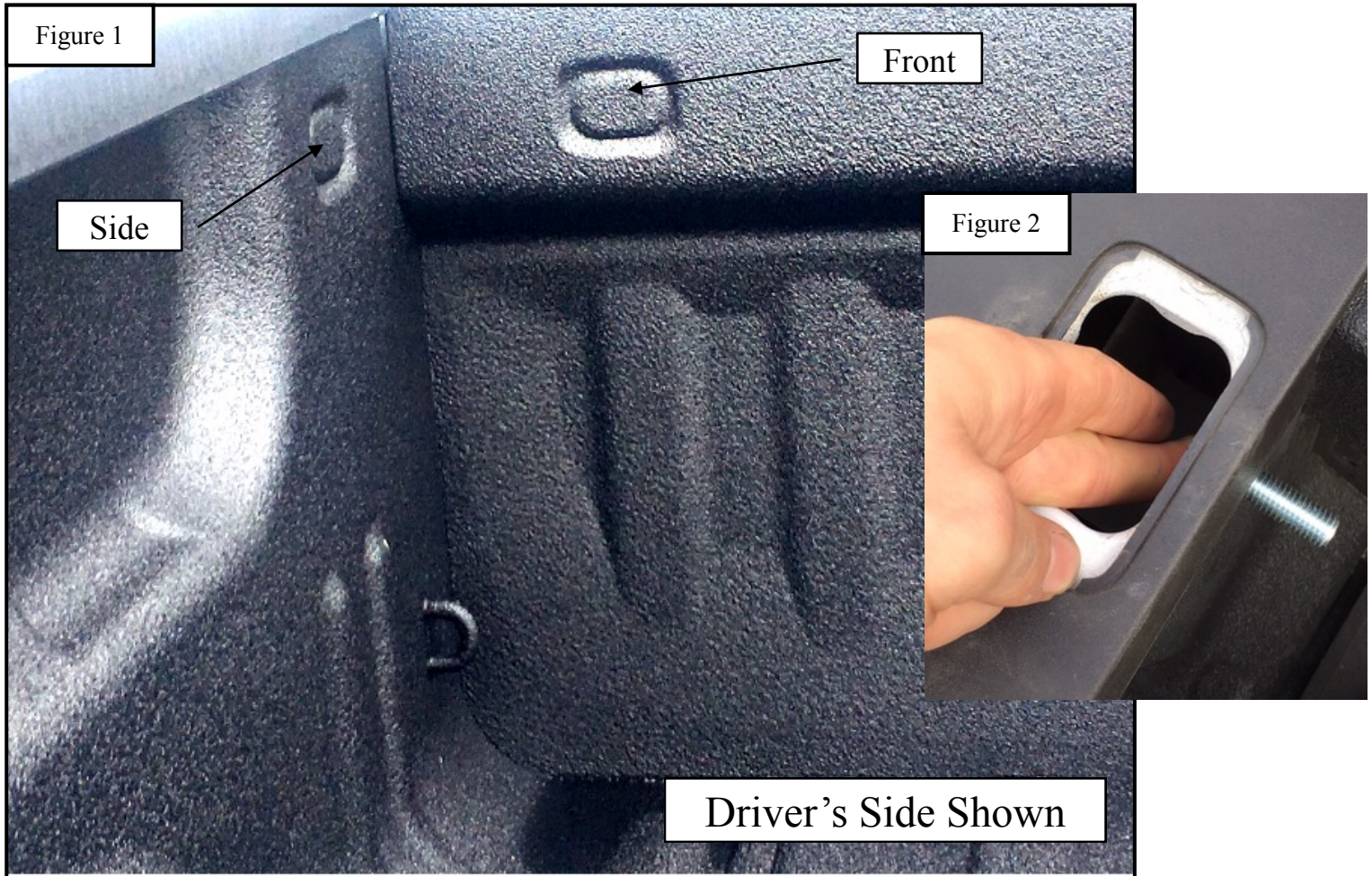


ITEM 5

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

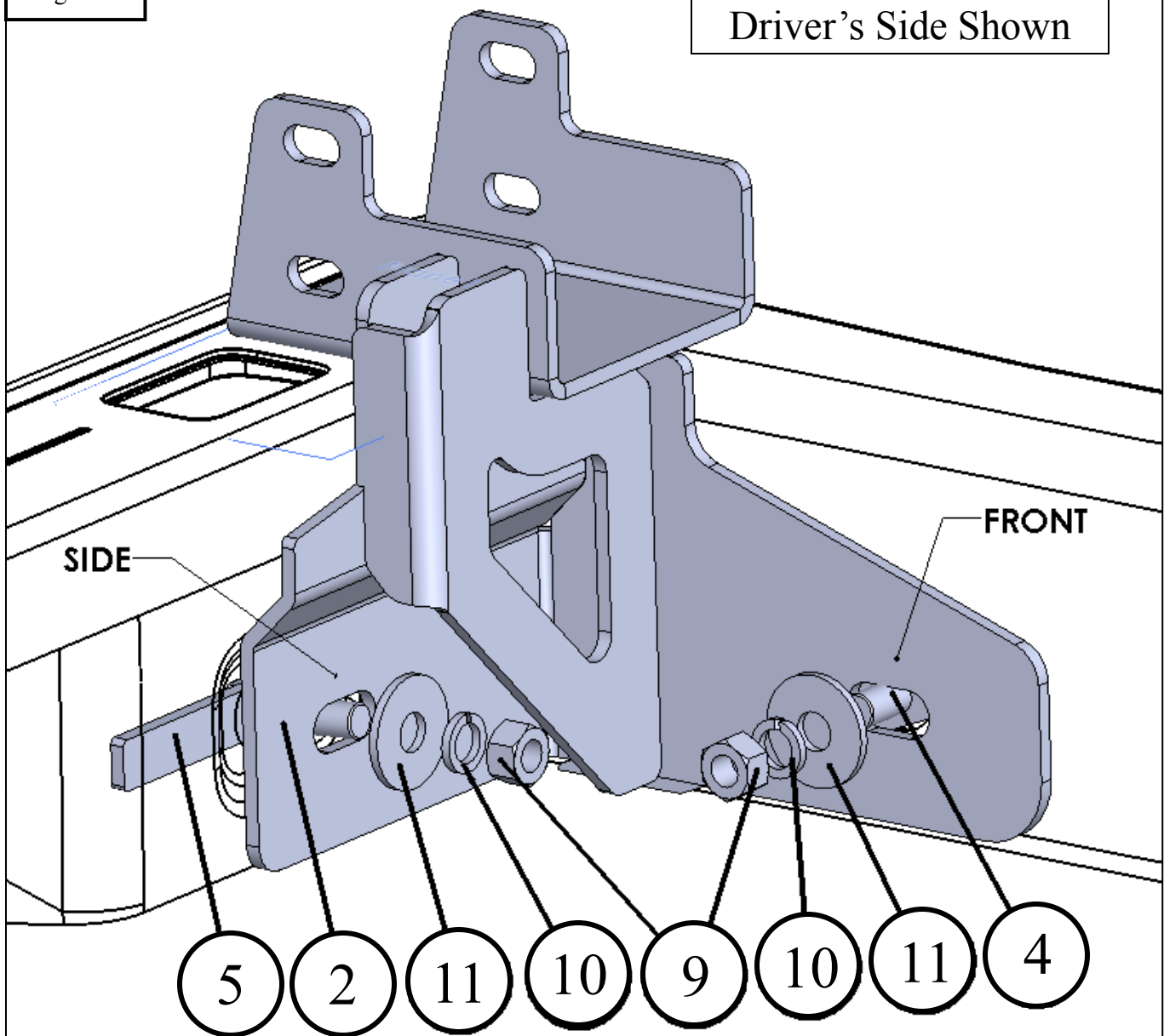
2. Towards the front of the bed, locate the holes on the bed that will be used to mount the HLR Rack and remove plastic plugs if present. See **Figure 1**.



3. Insert short M12 bolt plate into side hole of the bed through the stake pocket. Thread one of the supplied M12 plastic retainers on to bolt plate to keep it from falling into the hole. See **Figure 2**.
4. Thread supplied fish wire on the long M12 bolt plate. Then insert through the back (between cab and bed of the truck) of the front hole shown in **Figure 1**. Thread one of the supplied M12 plastic retainers on to bolt plate to keep it from falling into the hole.
5. Locate mounting bracket **Item 2** and insert hardware according to **Figure 3**.
6. Hand tighten hardware only for now. All hardware will be fully tightened at the end of installation.

Figure 3

Driver's Side Shown

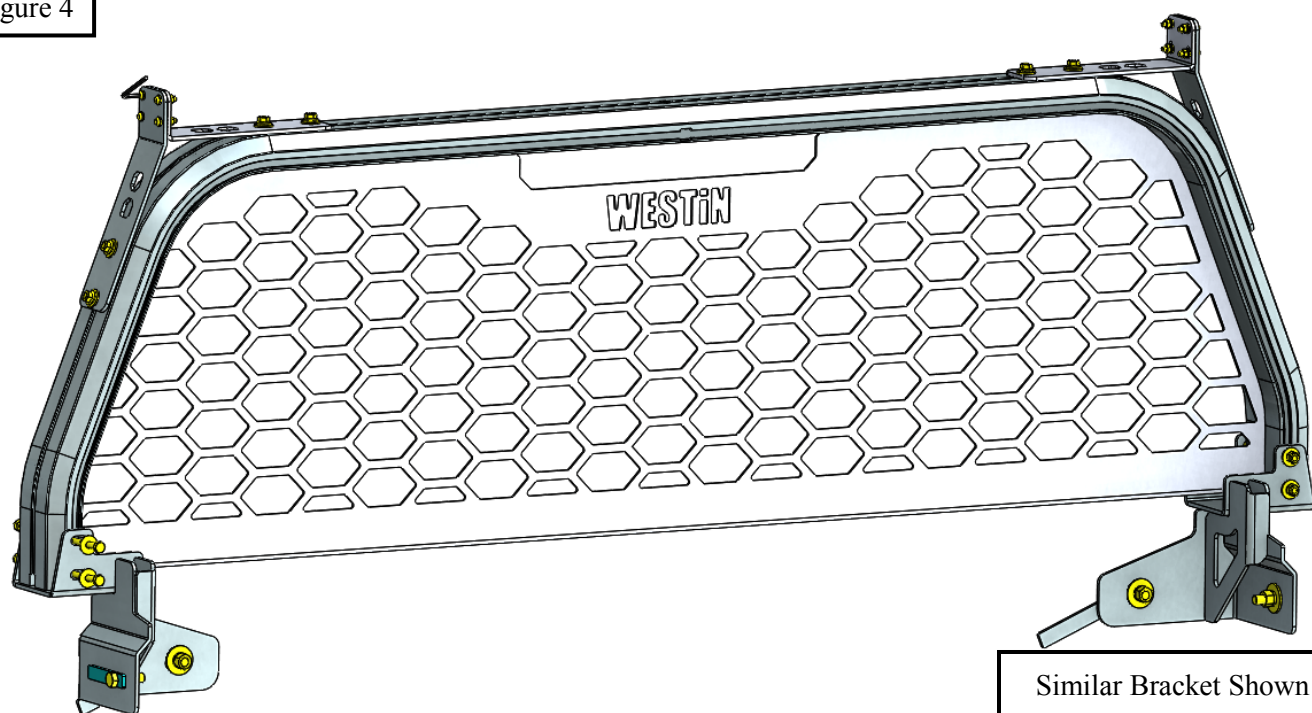


Similar Bracket Shown

7. Repeat steps 2-6 on passenger's side.

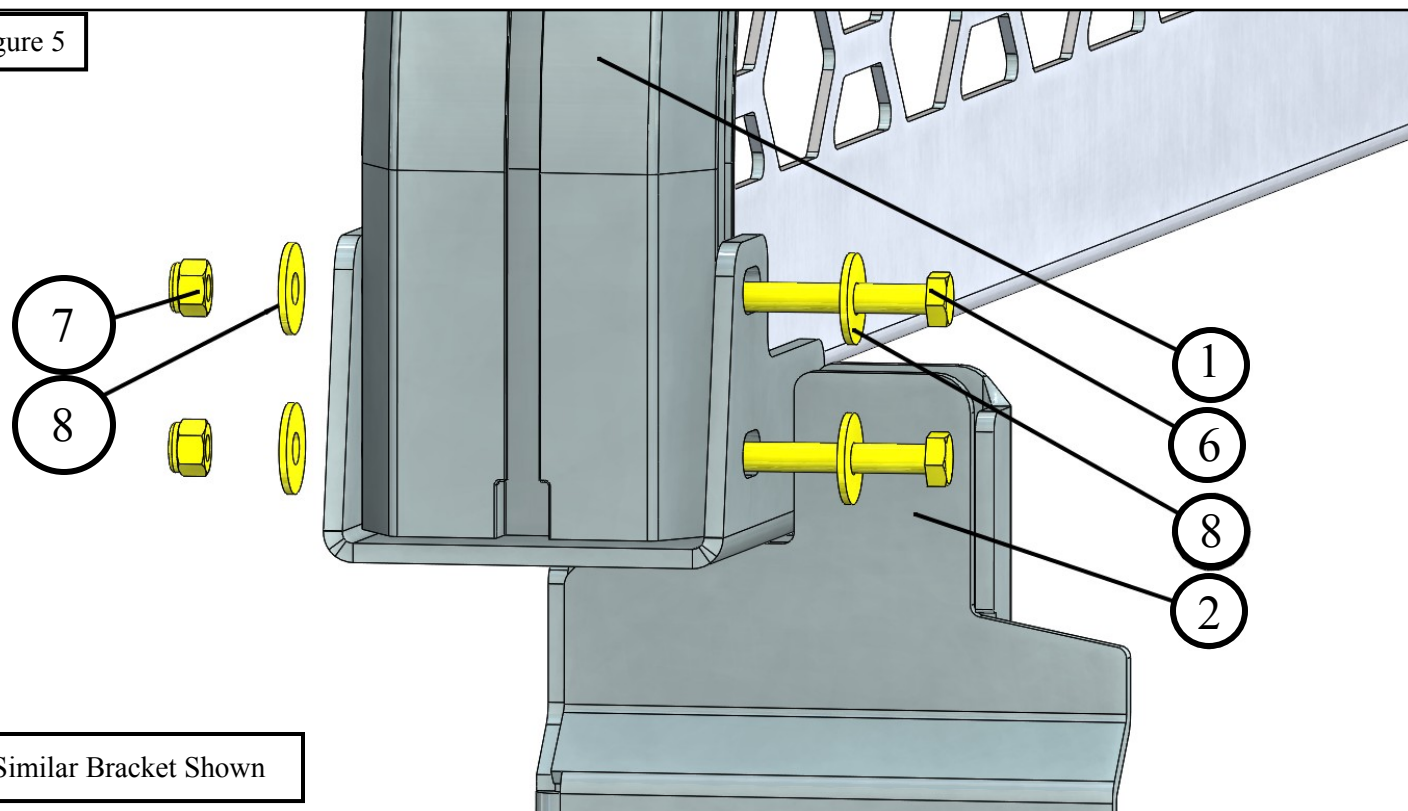
8. Position Hoop/Screen Assembly **Item 1** on bracket cradles according to **Figure 4**.

Figure 4



9. Using supplied M8 hardware, fasten **Item 1** on to brackets. See **Figure 5**.

Figure 5



10. Once all components are positioned as desired. Tighten all M8 hardware to 15-18 ft-lbs and all M12 to 50-55 ft-lbs.
Note: When tightening M8 hardware that was used to install hoop and screen assembly on step 9, push the top of the HLR rack towards the cab of the truck to maintain straight while tightening.

INSTALLATION COMPLETE





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773