



AUTOMOTIVE PRODUCTS,

# INSTALLATION INSTRUCTIONS

## LICENSE PLATE RELOCATOR

### APPLICATION:

3.5" Contour Bull Bars

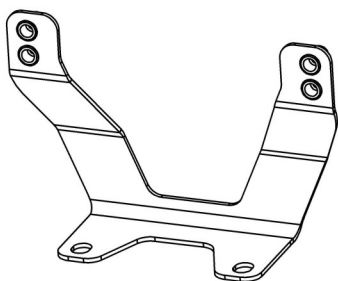
### PART NUMBER:

32-30055, 32-30065

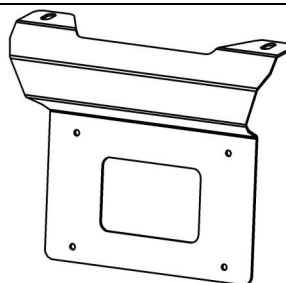
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LICENSE PLATE RELOCATOR BRACKET	13MM SOCKET
2	2	M8 HEX SOCKET BUTTON HEAD SCREW (BLACK ZINC)	ALLEN WRENCH
3	2	M8 FLAT WASHER (BLACK ZINC)	RATCHET
4	2	M8 SERRATED FLANGE NUT (BLACK ZINC)	TORQUE WRENCH
5	2	#10-32X0.75 PHILLIPS PAN HEAD SCREW (RAW)	
6	2	#10 SAE FLAT WASHER (RAW)	
7	2	#10-32 SERRATED FLANGE NUT (RAW)	
8	2	M10 BUTTON HEAD CAP SCREW (STAINLESS)	
9	2	M10 INTERNAL TOOTHED LOCK WASHER (STAINLESS)	
10	2	M10 FLAT WASHER (STAINLESS)	
11	2	M6 BUTTON HEAD CAP SCREW (STAINLESS)	
12	2	RUBBER BUMPERS (ADHESIVE BACKING)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

Hardware Items 8 - 12



Part Number: 32-30055



Hardware Items 2 - 7

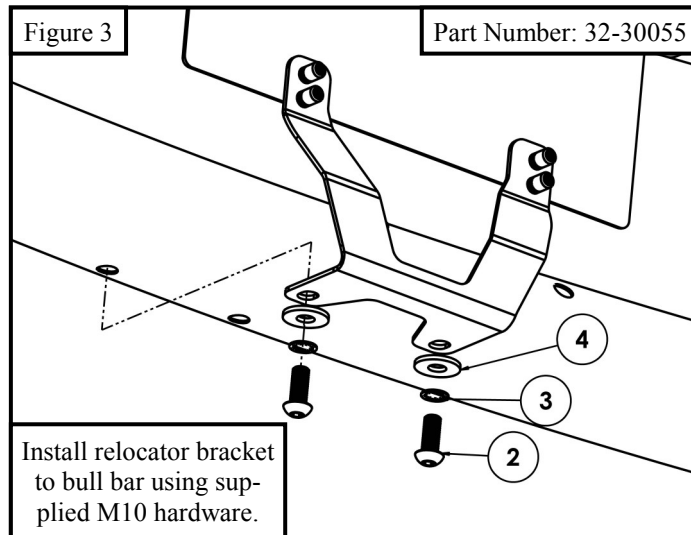
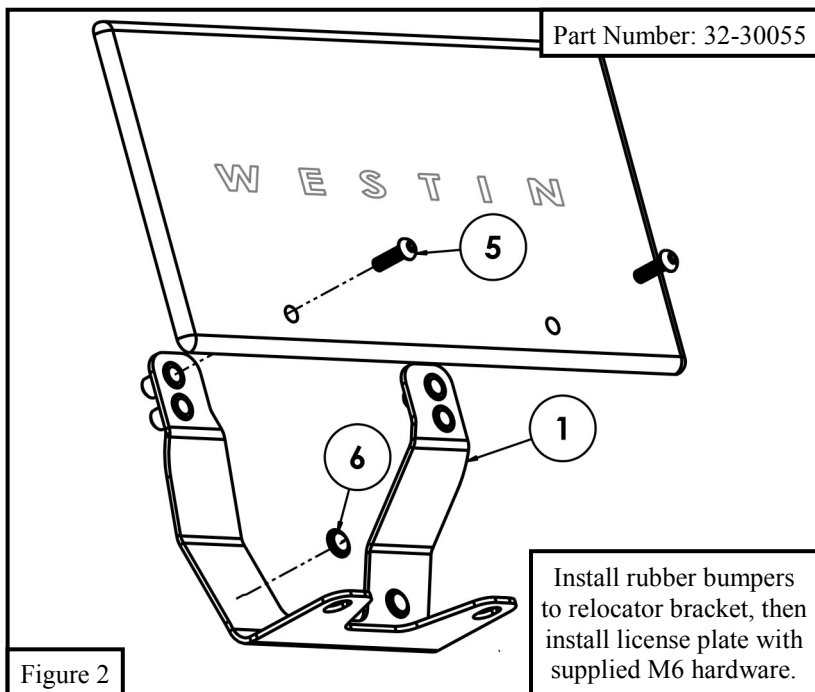
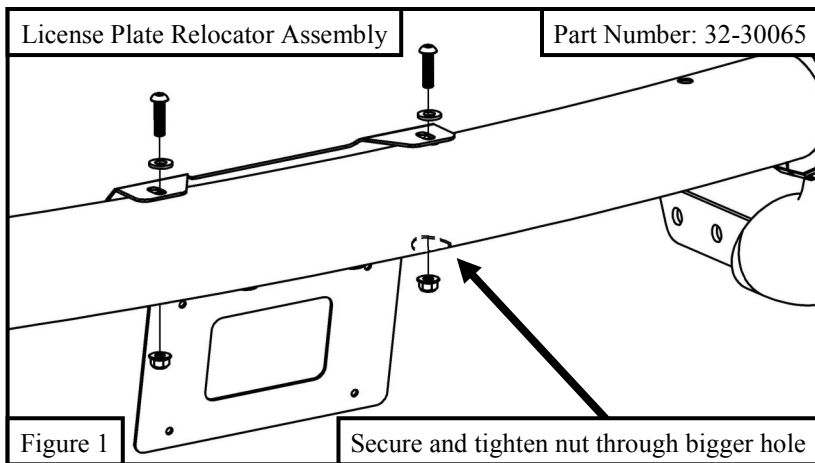
Part Number: 32-30065

## PROCEDURE

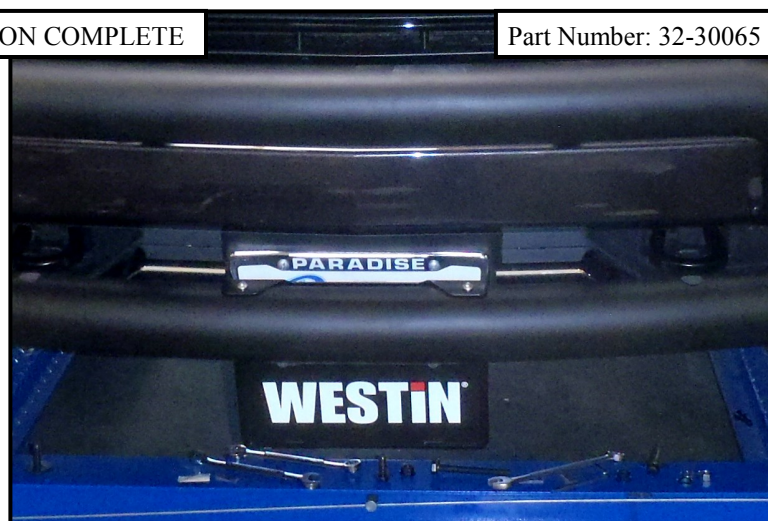
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. **For Part Number 32-30065 (See image above):** Slip the License Relocator behind the 3.5" Contour Bull Bars and loosely secure using the provided hardware (black or raw hardware). **Note:** There is a hole on the bottom of bars to tighten the nut that is in line with the top hole the screw goes into. See **Figure 1**. Skip to last step. (Note: It is usually easier to install relocator to Bull Bar before installing Bull Bar to vehicle.)
3. **For Part Number 32-30055 (See image above):** Follow steps 4 to 7.
4. Place rubber bumpers on bracket face to keep bracket from contacting the Bull Bar. See **Figure 2**.
5. Loosely install license plate to bracket using supplied M6 hardware. Use either top or bottom threaded insert to ensure best fit and license plate visibility, see **Figure 2**.
6. Loosely install relocator bracket to Bull Bar with supplied M10 hardware, see **Figure 3**.
7. Align and adjust the License Plate Relocator Bracket as necessary then tighten and torque all fasteners : M8 hardware to 20 ft-lbs, M6 hardware to 6 ft-lbs, and M10 hardware to 30-35 ft-lbs.



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
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INSTALLATION COMPLETE



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SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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