**INSTALLATION INSTRUCTIONS**

**SPORTSMAN & SPORTSMAN X GRILLE GUARD**

**APPLICATION:**
2015 & up Chevy Colorado

**APP PART#:**
45-3840, 40-3845, 40-33845

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<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
<th>TOOLS NEEDED</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>GRILLE GUARD ASSEMBLY</td>
<td>RATCHET</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>LOWER MOUNTING BRACKET</td>
<td>UTILITY KNIFE</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>DRIVER SIDE UPPER SUPPORT BRACKET</td>
<td>18MM SOCKET</td>
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<tr>
<td>4</td>
<td>1</td>
<td>PASSENGER SIDE UPPER SUPPORT BRACKET</td>
<td>15MM SOCKET</td>
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<tr>
<td>5</td>
<td>4</td>
<td>TWO HOLE SPACER</td>
<td>14MM SOCKET</td>
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<tr>
<td>6</td>
<td>4</td>
<td>M12 HEX CAP SCREW (YELLOW ZINC)</td>
<td>ALLEN WRENCH</td>
</tr>
<tr>
<td>7</td>
<td>4</td>
<td>M12 HEX NUT (YELLOW ZINC)</td>
<td>TORQUE WRENCH</td>
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<tr>
<td>8</td>
<td>4</td>
<td>M12 FLAT WASHER 32MM OD (YELLOW ZINC)</td>
<td>FLAT HEAD SCREW DRIVER</td>
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<tr>
<td>9</td>
<td>4</td>
<td>M12 FLAT WASHER 24MM OD (YELLOW ZINC)</td>
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<tr>
<td>10</td>
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<td>M12 SPLIT LOCK WASHER (YELLOW ZINC)</td>
<td>SOCKET EXTENS.</td>
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<tr>
<td>11</td>
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<td>M10 HEX BUTTON HEAD SCREW (STAINLESS)</td>
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<td>12</td>
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<td>M10 BELLVILLE WASHER (STAINLESS)</td>
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<td>13</td>
<td>6</td>
<td>M10 SERRATED FLANGE NUT (STAINLESS)</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>2</td>
<td>M10 SERRATED FLANGE NUT (YELLOW ZINC)</td>
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**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE**

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Sportsman X shown, Sportsman similar

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Thank you for choosing Westin products for additional installation assistance please call Customer Service (800) 793-7846 www.westinautomotive.com DATE: 5/21/19
**PROCEDURE**

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
   Failure to identify damage before installation could lead to a rejection of any claim.

2. Remove contents from box, verify if all parts listed are present and undamaged. Carefully read and understand all instructions before attempting installation.

3. **For vehicles without factory tow hooks** trim the plastic in the areas in Figure 1. Repeat for the passenger side.  (Note: For vehicles without tow hooks use 2 spacers per side)

4. **For vehicles without factory tow hooks** Loosely install the Lower Mounting Bracket using the supplied M12 hardware as shown in Figure 2. Repeat for passenger side.  (Note: For easier access remove plastic covers see Figure 4)

5. **For vehicles with factory tow hooks** remove factory hardware. Loosely install one spacer between tow hook and mounting bracket with supplied M12 hardware. Repeat for drivers side.  (See Figure 3)

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**FIGURE 1**
Cut out these areas on the plastic bumper.

**FIGURE 2**
Install mounting brackets to the frame using M12 hardware.  
(Pass. Side Shown)

Use 2 Spacers

**FIGURE 3**
Install mounting brackets to the frame using M12 hardware.  
(Driver Side Shown)

Use 1 Spacer

**FIGURE 4**
Remove plastic cover for easier access when installing M12 hardware.
6. Trim plastic behind grille opening in Figure 1. Loosely install upper support brackets using supplied M10 hardware. When fastening upper support bracket to A-frame, set the bracket flush with the back of factory welded nut. (Note: Do not remove factory welded nut, see Figure 5)

7. With assistance hold the Grille Guard up to the previously installed brackets. Loosely attach the Grille Guard to the brackets using the supplied M10 hardware. (See Figure 6)

8. Align and adjust the Grille Guard as necessary. Tighten and torque all hardware: M10 to 20-25 ft-lbs., M12 to 50-55 ft-lbs.
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

Sportsman X Shown other Grille Guards similar
Sportsman X Center Mesh sold separately
Failure to follow these instructions could lead to death, personal injury, and/or property damage.

FASTENERS:
All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:
Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:
ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)
The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:
Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov