AUTOMOTIVE PRODUCTS,

INSTALLATION INSTRUCTIONS

SIGNATURE SERIES STEP BAR

APPLICATION:

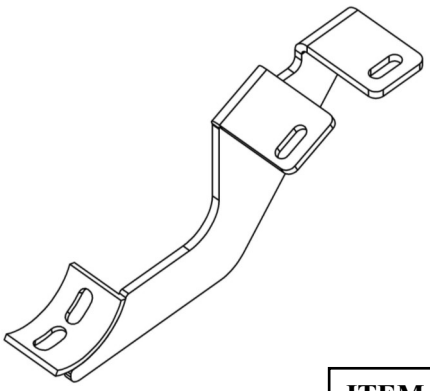
2005-2017 Toyota Tacoma Double Cab
2005-2017 Toyota Tacoma Access Cab

PART NUMBER:

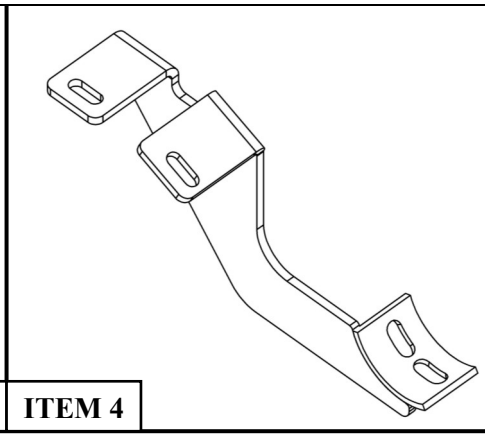
25-2670, 25-2675, 25-2770, 25-2775, 26-2770, 26-2775

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2)	7/32 HEX WRENCH
3.4	2	FRONT MOUNTING BRACKET, PASSENGER (3) AND DRIVER (4)	13MM SOCKET
5	4	CENTER/REAR MOUNTING BRACKET	13MM WRENCH
6	12	3/8" BUTTON HEAD BOLT (BLACK ZINC)	RATCHET EXTENSION
7	12	3/8" INTERNAL TOOTH LOCK WASHER (BLACK ZINC)	RATCHET
8	12	M8 HEX HEAD BOLT (YELLOW ZINC)	TORQUE WRENCH
9	12	3/8" FLAT WASHER (YELLOW ZINC)	
10	12	3/8" LOCK WASHER (YELLOW ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 3



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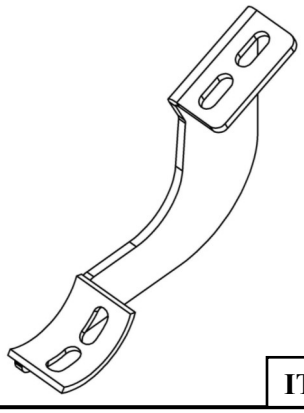


ITEM 5

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
   Carefully read and understand all instructions before attempting installation.
   Failure to identify damage before installation could lead to a rejection of any claim.
2. Remove rubber plugs from mounting location if present. **See Figure 1.**
3. Attach passenger side brackets to underside of body panel using (2) M8 hex head bolts, (2) 3/8" flat washers and (2) 3/8" lock washers per bracket. Hand tighten. **See Figure 2.**
4. Attach passenger side step bar to cradles with the Westin logo facing outward. **See Figure 3 and 4.** The step pad closer to the ben goes to the rear of the vehicle.
5. Make sure step bar and brackets are properly aligned with vehicle and tighten fasteners. Recommended torque values are 19ft-lbs for 3/8" and 23 ft-lbs for M8 bolts.
6. Repeat installation for driver side.

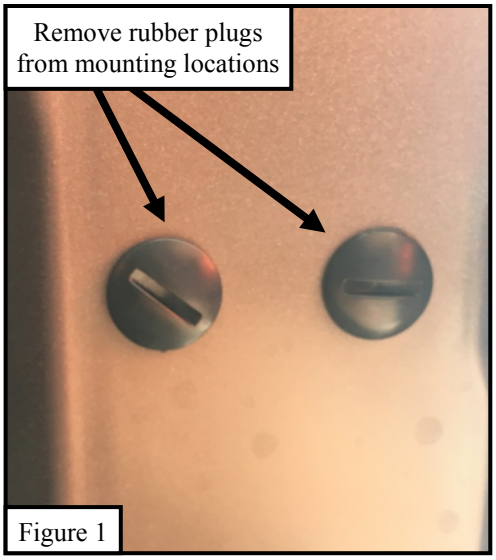


Figure 1

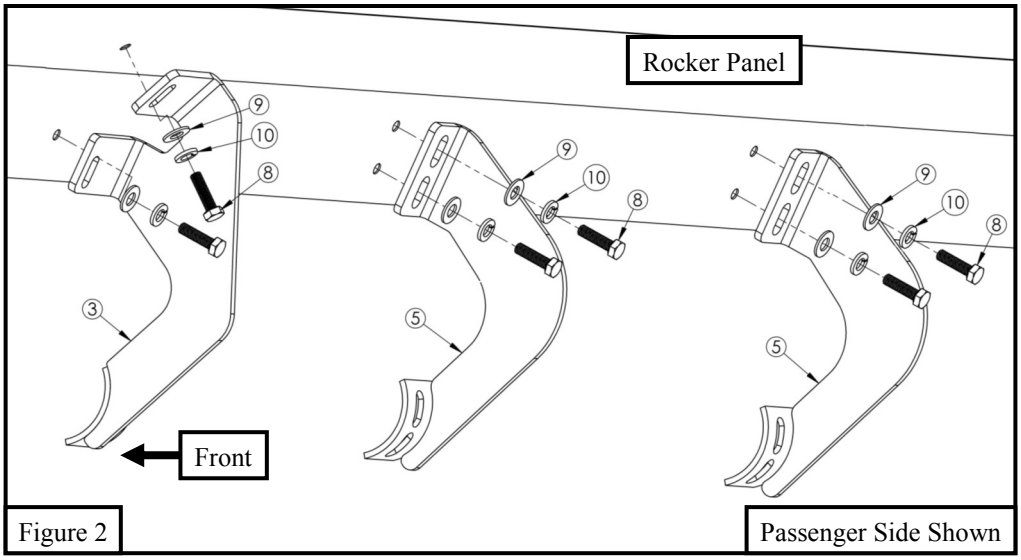
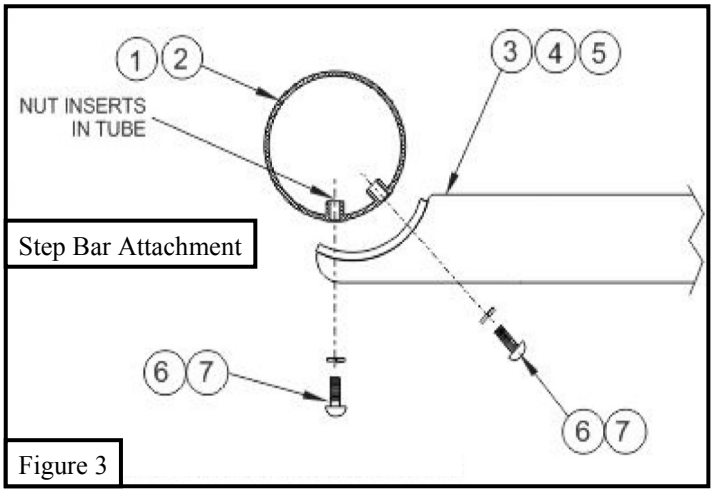


Figure 2

Passenger Side Shown



Step Bar Attachment

Figure 3

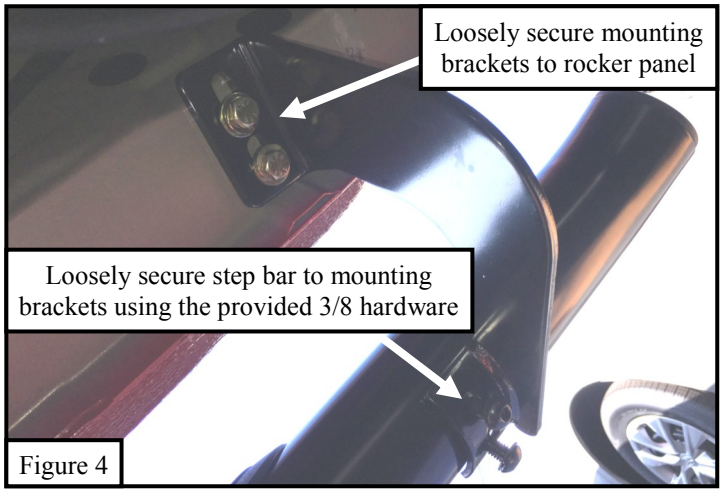


Figure 4

INSTALLATION COMPLETE

2016 Toyota Tacoma Access Cab Shown

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

P.N.: 75-0827-RevC ECO #: W16-0047 DATE: 2/16/17

AUTOMOTIVE PRODUCTS, INC.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:
All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:
Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:
ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:
The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.